

STATE OF NORTH CAROLINA  
DIVISION OF HIGHWAYS

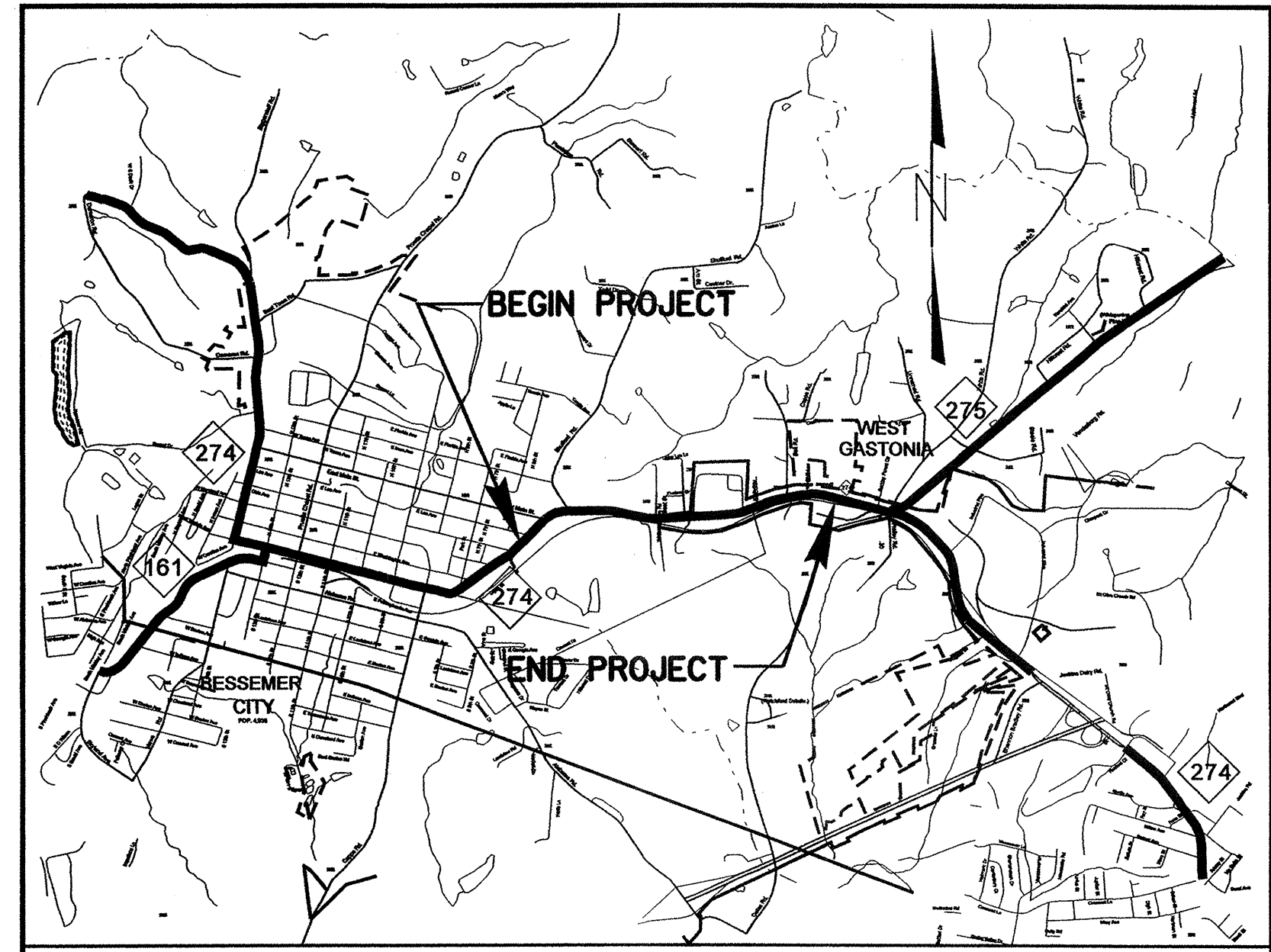
**GASTON COUNTY**

**LOCATION: NC 274, GASTONIA HIGHWAY FROM SR 1484, MAINE AVENUE, TO WEST OF NC 275**

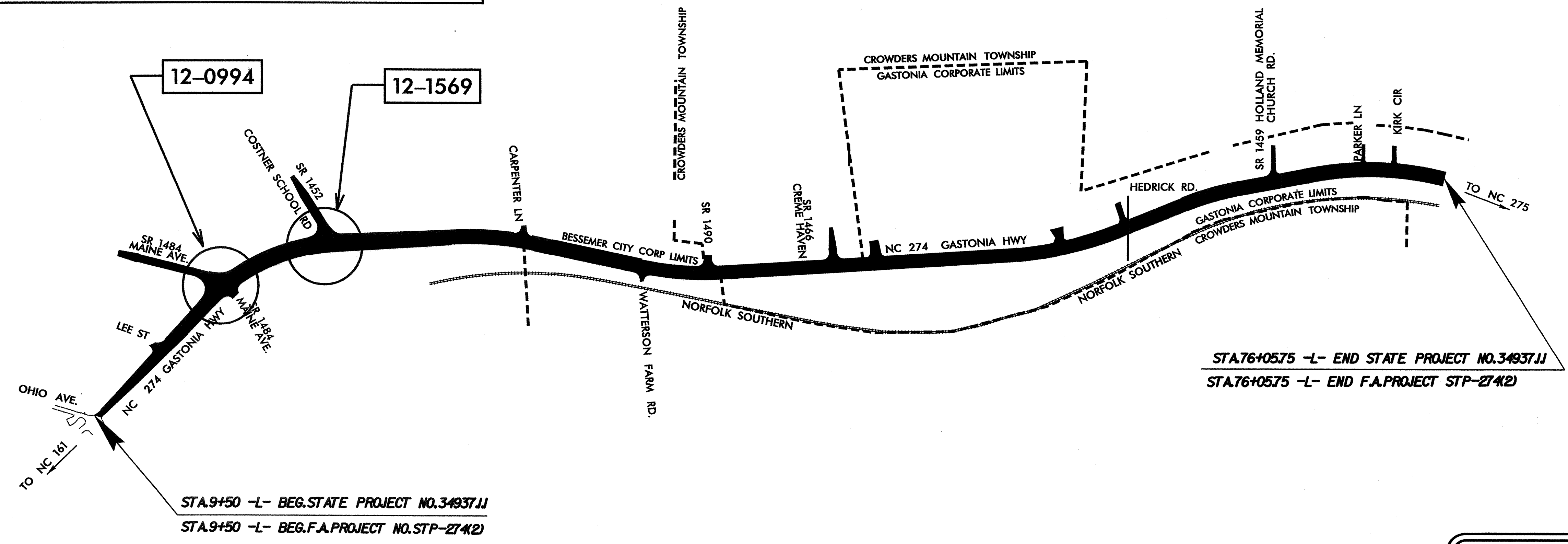
**TYPE OF WORK: SIGNAL PLANS**



**TIP PROJECT: U-3405**



VICINITY MAP



THIS PROJECT IS WITHIN THE TOWNSHIP OF CROWDERS MOUNTAIN, WITHIN THE CORPORATE LIMITS OF BESSEMER CITY AND WITHIN THE CORPORATE LIMITS OF GASTONIA.

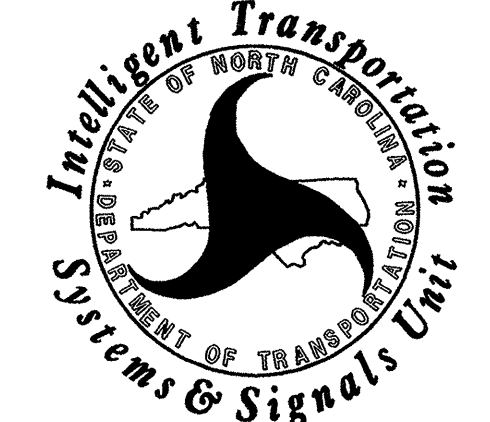
Refer to "Roadway Standard Drawings NCDOT" dated July 2006 and "Standard Specifications for Roads and Structures" dated July 2006.

Sheet #	Reference #	Index of Plans	Location/Description
Sig. 1		Title Sheet	
Sig. 2-9	12-0994	NC274 (GASTONIA HIGHWAY) at SR 1484 (MAINE AVENUE)	
Sig. 10-11	12-1569	NC274 (GASTONIA HIGHWAY) at SR 1452 (Costner School Road)	
Sig. 12-17	N/A	Standard Drawings for Metal Poles	
Sig. 18-20	N/A	Inductive Detection Loops Details	
Sig. 21-23	N/A	Wireless Communication Plans	

**INTELLIGENT TRANSPORTATION AND SIGNALS UNIT**

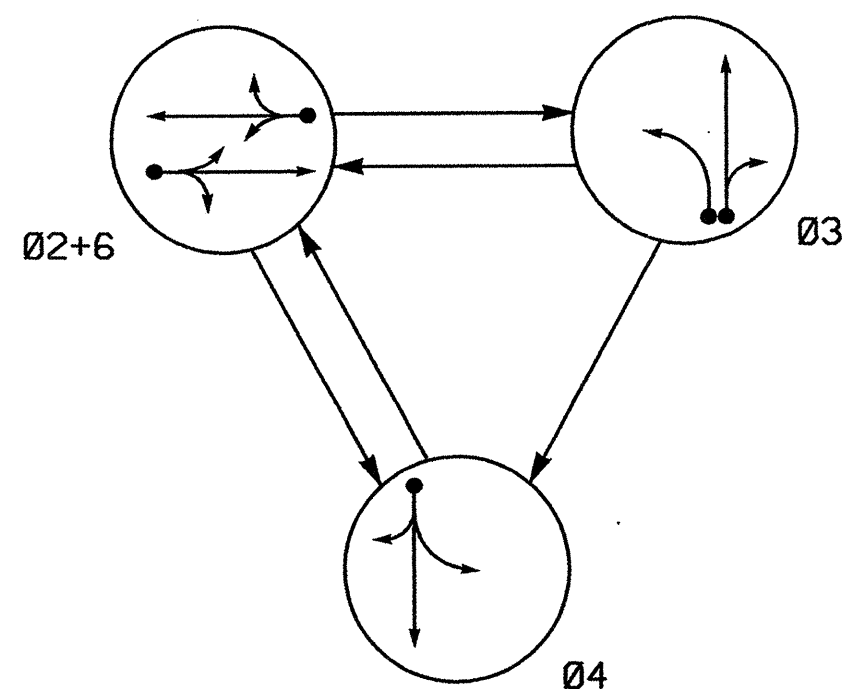
Contacts:  
**Z. M. Little, PE - Signal Project Engineer**  
**George Brown, PE - Signal Equipment Design Engineer**  
**G. A. Fuller, PE - State ITS & Signals Engineer**

Prepared In the Office of:  
DIVISION OF HIGHWAYS  
TRAFFIC ENGINEERING AND SAFETY SYSTEMS  
BRANCH



27-MAN-2005-0905  
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**PHASING DIAGRAM**



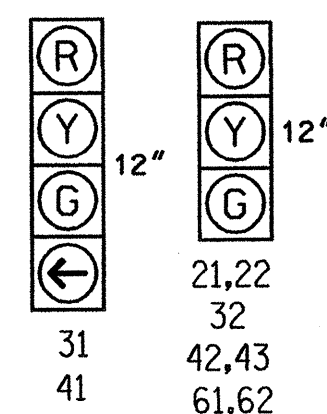
SIGNAL FACE	PHASE			
	02+6	03	04	HOV 3+
21,22	G	R	R	Y
31	R	G	R	R
32	R	G	R	R
41	R	R	G	R
42,43	R	R	G	R
61,62	G	R	R	Y

**PHASING DIAGRAM DETECTION LEGEND**

- ← ● → DETECTED MOVEMENT
- ← ○ → UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ← - - - → PEDESTRIAN MOVEMENT

**SIGNAL FACE I.D.**

ALL HEADS LED



**2070L LOOP & DETECTOR INSTALLATION**

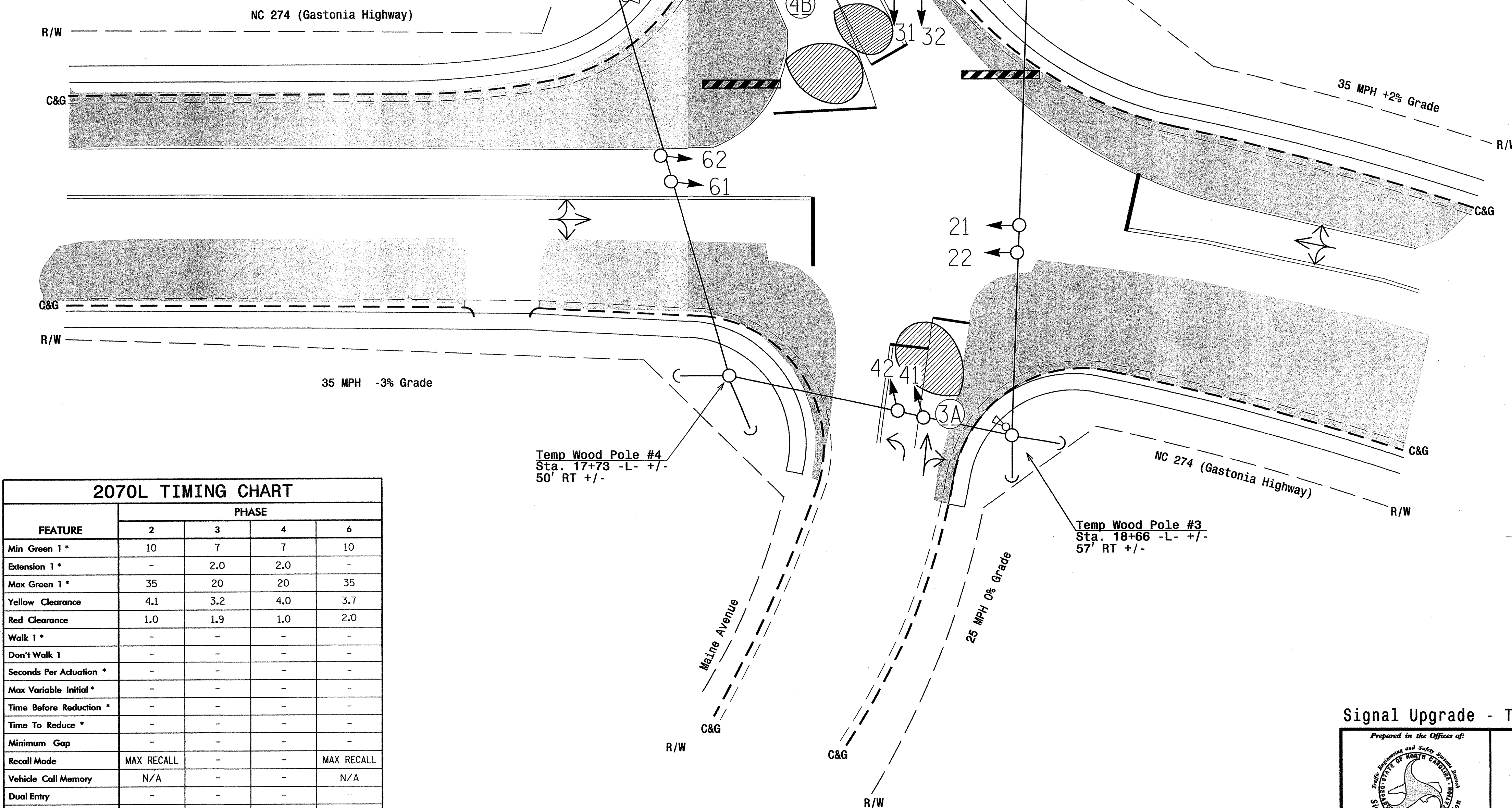
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR PROGRAMMING				SYSTEM LOOP	NEW CARD	
					PHASE	CALLING	EXTENSION	STRETCH TIME			DELAY TIME
3A	*	0	*	Y	3	Y	Y	-	5	-	*
4A	*	0	*	Y	4	Y	Y	-	3	-	*
4B	*	0	*	Y	4	Y	Y	-	15	-	*

\* Microwave Detection Zone

**3 Phase Semi-Actuated (Isolated)**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated July 2006 and "Standard Specifications for Roads and Structures" dated July 2006.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.



FEATURE	PHASE			
	2	3	4	6
Min Green 1 *	10	7	7	10
Extension 1 *	-	2.0	2.0	-
Max Green 1 *	35	20	20	35
Yellow Clearance	4.1	3.2	4.0	3.7
Red Clearance	1.0	1.9	1.0	2.0
Walk 1 *	-	-	-	-
Don't Walk 1	-	-	-	-
Seconds Per Actuation *	-	-	-	-
Max Variable Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Recall Mode	MAX RECALL	-	-	MAX RECALL
Vehicle Call Memory	N/A	-	-	N/A
Dual Entry	-	-	-	-
Simultaneous Gap	ON	ON	ON	ON

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

- | PROPOSED   | EXISTING                        |
|--|---------------------------------|
| ○ → Traffic Signal Head                          | ● → Traffic Signal Head         |
| ○ → Modified Signal Head                         | N/A                             |
| ⊥ Sign   | ⊥ Sign                          |
| ⊥ Pedestrian Signal Head With Push Button & Sign | ⊥ Pedestrian Signal Head        |
| ⊥ Signal Pole with Guy                           | ⊥ Signal Pole with Guy          |
| ⊥ Signal Pole with Sidewalk Guy                  | ⊥ Signal Pole with Sidewalk Guy |
| ⊥ Inductive Loop Detector                        | ⊥ Inductive Loop Detector       |
| ⊥ Controller & Cabinet                           | ⊥ Controller & Cabinet          |
| ⊥ Junction Box                                   | ⊥ Junction Box                  |
| ⊥ 2-in Underground Conduit                       | ⊥ 2-in Underground Conduit      |
| N/A Right of Way                                 | --- Right of Way                |
| → Directional Arrow                              | → Directional Arrow             |
| → Pavement Marking Arrow                         | → Pavement Marking Arrow        |
| ○ Out of Pavement Detector                       | ○ Out of Pavement Detector      |
| ▨ Microwave Detection Zone                       | ▨ Microwave Detection Zone      |
| ▨ Construction Zone                              | ▨ Construction Zone             |

**Signal Upgrade - TCP Phase I**

Prepared in the Office of:  
  
 NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 SPECIAL AND GEOMETRIC SECTION  
 759 N. Greenfield Place, Garner, NC 27529

**NC 274 (Gastonia Highway)  
at  
SR 1484 (Maine Avenue)**

Division 12 Gaston County Bessemer City  
 PLAN DATE: September 2008 REVIEWED BY:  
 PREPARED BY: Jerry Yaravitz REVIEWED BY:

SEAL  
  
 ENGINEER  
 30530  
 GREGORY M. LITTLE  
 SIGNATURE DATE

REVISIONS

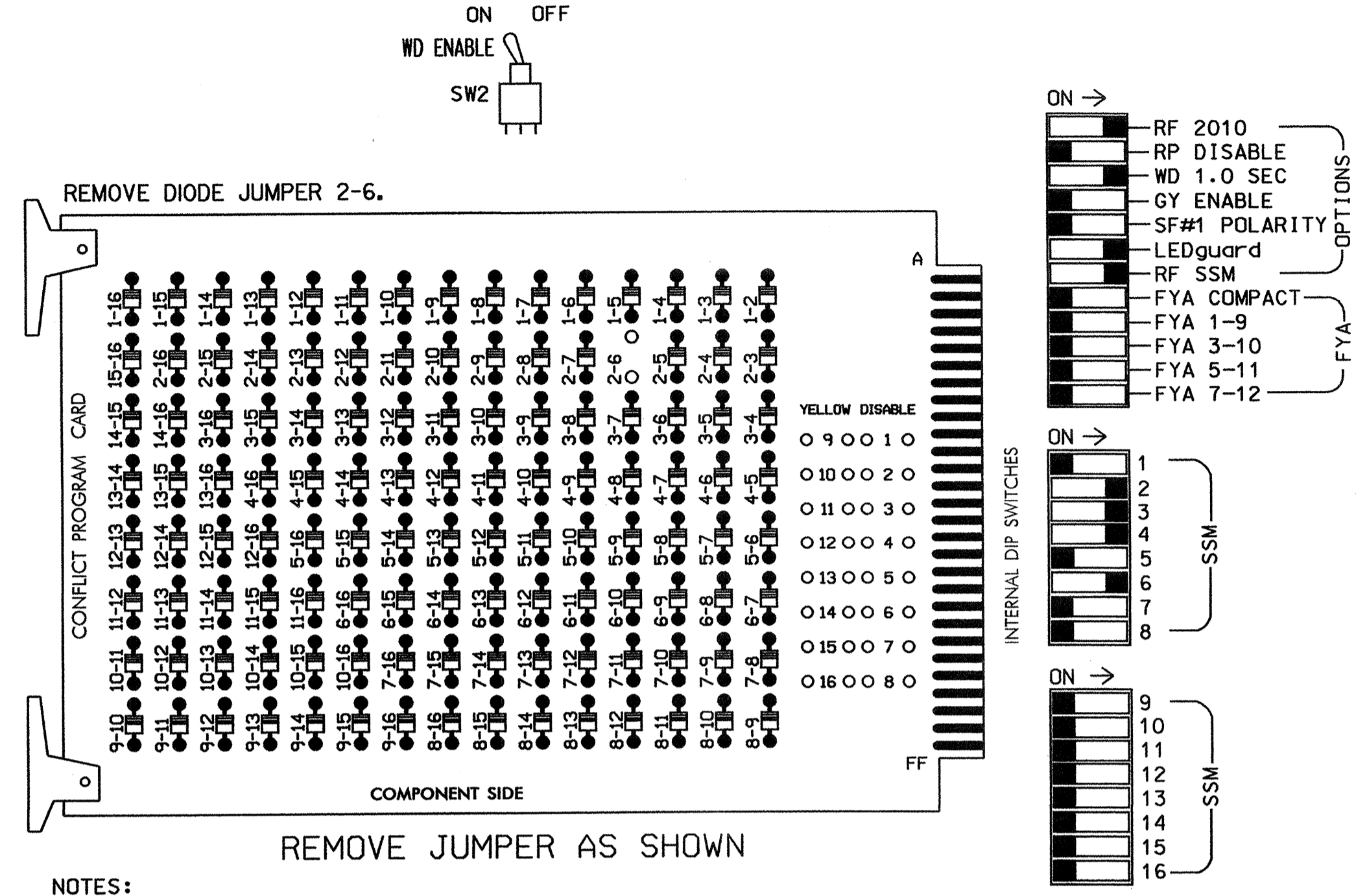
NO.	DATE	INIT.	DATE

SCALE: 1"=20'

Sig. INVENTORY NO. 12-099411

**EDI MODEL 2010ECL-NC CONFLICT MONITOR PROGRAMMING DETAIL**

(remove jumper and set switches as shown)



- NOTES:
- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
  - Make sure jumpers SEL2-SEL5 are present on the monitor board.

**NOTES**

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the Signal Plans.
- Ensure that Red Enable is active at all times during normal operation. To prevent Red Failures on unused monitor channels, tie unused red monitor inputs 1,5,7, 8,9,10,11,12,13,14,15 & 16 to load switch AC+ per the cabinet manufacturer's instructions.
- Program phases 2 and 6, on the controller unit, for Start Up In Green.
- Enable Simultaneous Gap-Out, on the controller unit, for all phases.

**EQUIPMENT INFORMATION**

CONTROLLER.....CONTRACTOR SUPPLIED 2070L  
 CABINET.....CONTRACTOR SUPPLIED 332  
 SOFTWARE.....ECONOLITE OASIS  
 CABINET MOUNT.....BASE  
 OUTPUT FILE POSITIONS...12  
 LOAD SWITCHES USED.....S2,S3,S4,S6  
 PHASES USED.....2,3,4,6  
 OVERLAPS.....NONE

**SIGNAL HEAD HOOK-UP CHART**

LOAD SWITCH NO.	S1	S2	S2P	S3	S4	S4P	S5	S6	S6P	S7	S8	S8P
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED
SIGNAL HEAD NO.	NU	21,22	NU	31 32	41 42,43	NU	NU	61,62	NU	NU	NU	NU
RED		128		116 116	101 101			134				
YELLOW		129		117 117	102 102			135				
GREEN		130		118 118	103 103			136				
RED ARROW												
YELLOW ARROW												
GREEN ARROW				118	103							
Hand icon												
Person icon												

NU = Not Used

**INPUT FILE POSITION LAYOUT**

(front view)

FILE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	FS
U	-	-	-	-	-	-	-	-	-	-	-	-	-	-	DC ISOLATOR
L	←	←	←	←	←	←	←	←	←	←	←	←	←	←	ST
U	-	-	-	-	-	-	-	-	-	-	-	-	-	-	DC ISOLATOR
L	←	←	←	←	←	←	←	←	←	←	←	←	←	←	ST

EX.: 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE  
ST = STOP TIME

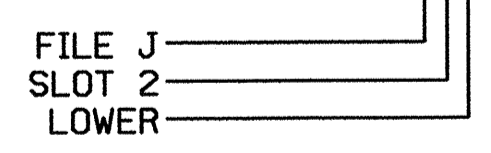
\* Microwave Detector - Do not populate slot with detector card. See Accuwave Detector Panel Wiring Details on sheet 2.

**INPUT FILE CONNECTION & PROGRAMMING CHART**

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT ASSIGNMENT NO.	DETECTOR NO.	NEMA PHASE	CALL	EXTEND	FULL TIME DELAY	STRETCH TIME	DELAY TIME
3A	*	15U	58	20	3	3	Y	Y			5
4A	*	16U	41	3	4	4	Y	Y			3
4B	*	16L	45	7	14	4	Y	Y			15

\* Microwave Detector - see Accuwave Detector Panel Wiring Details on sheet 2.

**INPUT FILE POSITION LEGEND: J2L**



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 12-0994T1  
 DESIGNED: September 2008  
 SEALED: 11-18-08  
 REVISED: N/A

Signal Upgrade - Sheet 1 of 2

TCP Phase I

ELECTRICAL AND PROGRAMMING DETAILS FOR:

**NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)**

Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Division 12 Gaston County Bessemer City

PLAN DATE: November 2008 REVIEWED BY: T. J. J. J.

PREPARED BY: S. Armstrong REVIEWED BY:

REVISIONS INIT. DATE

SEAL NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 022013 GEORGE C. BROWN

SIGNATURE DATE

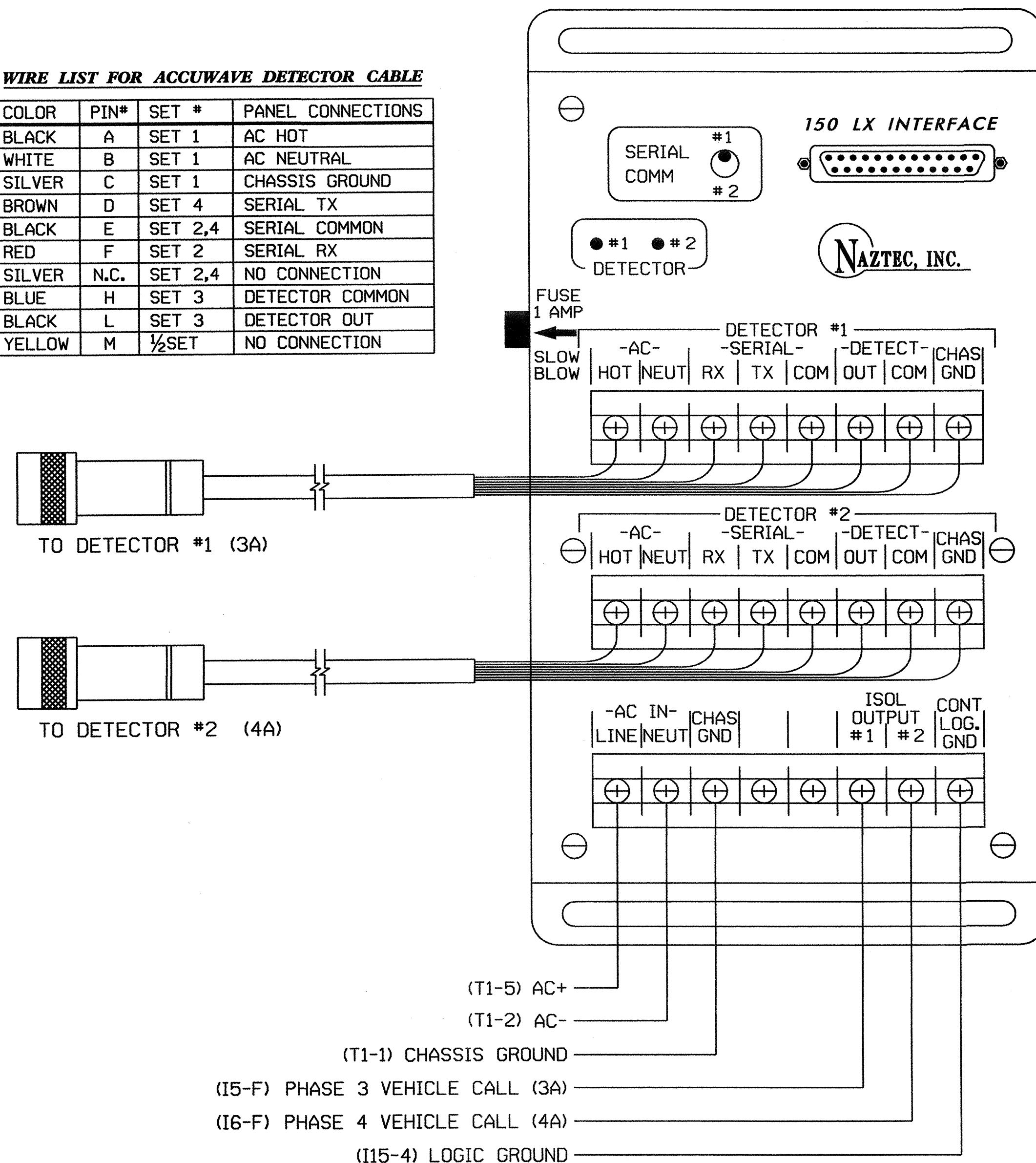
SIG. INVENTORY NO. 12-0994T1

### ACCUWAVE DETECTOR PANEL WIRING DETAIL FOR 3A & 4A

(wire as shown)

#### WIRE LIST FOR ACCUWAVE DETECTOR CABLE

COLOR	PIN*	SET #	PANEL CONNECTIONS
BLACK	A	SET 1	AC HOT
WHITE	B	SET 1	AC NEUTRAL
SILVER	C	SET 1	CHASSIS GROUND
BROWN	D	SET 4	SERIAL TX
BLACK	E	SET 2,4	SERIAL COMMON
RED	F	SET 2	SERIAL RX
SILVER	N.C.	SET 2,4	NO CONNECTION
BLUE	H	SET 3	DETECTOR COMMON
BLACK	L	SET 3	DETECTOR OUT
YELLOW	M	1/2SET	NO CONNECTION

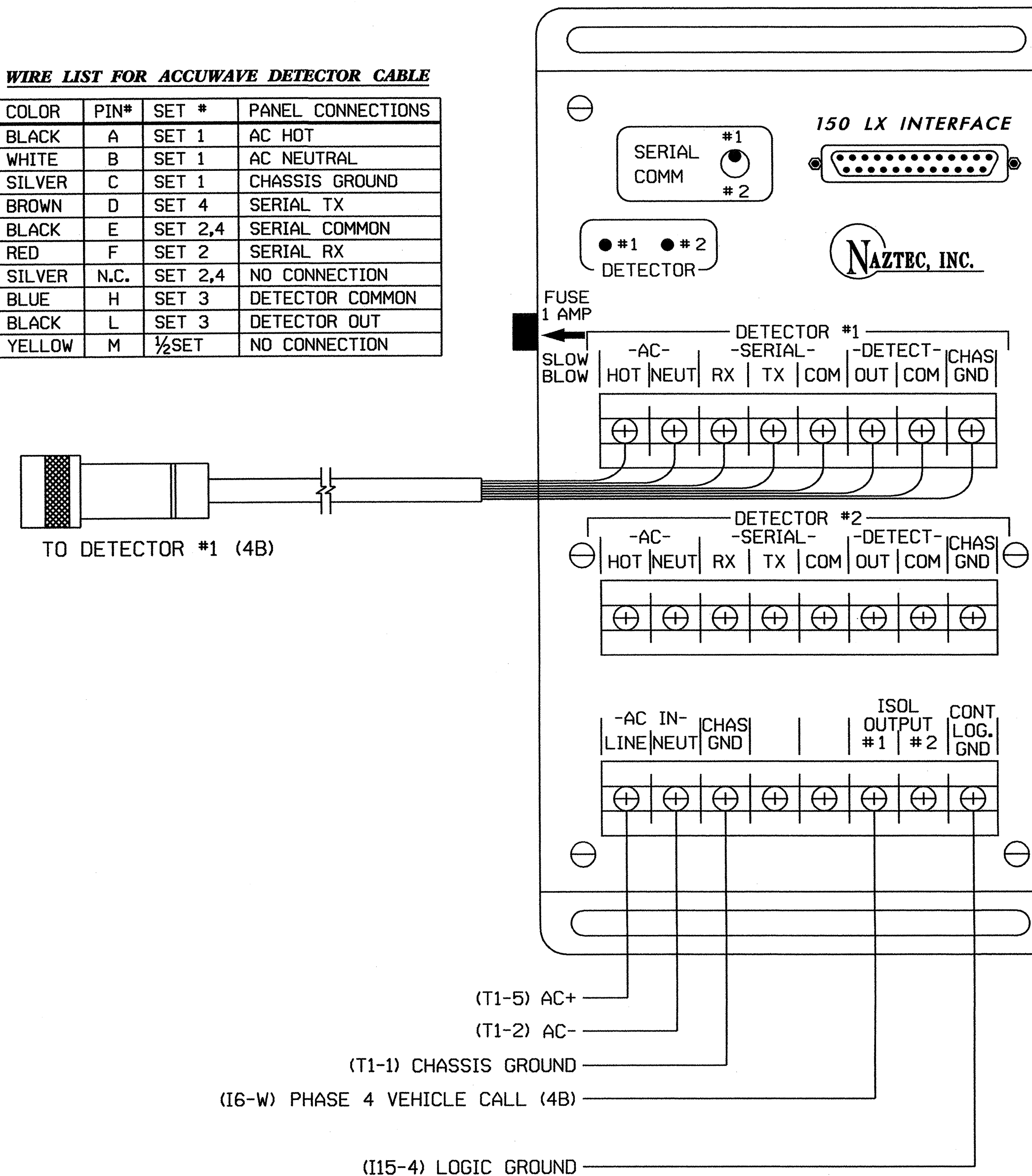


### ACCUWAVE DETECTOR PANEL WIRING DETAIL FOR 4B

(wire as shown)

#### WIRE LIST FOR ACCUWAVE DETECTOR CABLE

COLOR	PIN*	SET #	PANEL CONNECTIONS
BLACK	A	SET 1	AC HOT
WHITE	B	SET 1	AC NEUTRAL
SILVER	C	SET 1	CHASSIS GROUND
BROWN	D	SET 4	SERIAL TX
BLACK	E	SET 2,4	SERIAL COMMON
RED	F	SET 2	SERIAL RX
SILVER	N.C.	SET 2,4	NO CONNECTION
BLUE	H	SET 3	DETECTOR COMMON
BLACK	L	SET 3	DETECTOR OUT
YELLOW	M	1/2SET	NO CONNECTION



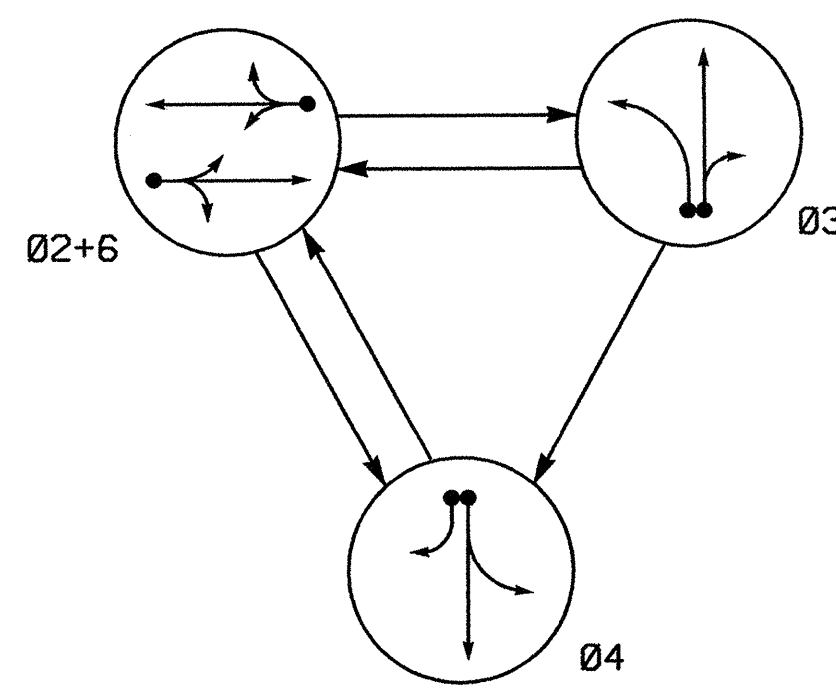
#### NOTES:

1. Detectors are Accuwave Model 150LX presence detectors.
2. Information in the detector cable wire list chart is for cable purchased from Naztec and may vary if purchased from another source.

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 12-0994T1  
DESIGNED: September 2008  
SEALED: 11-18-08  
REVISED: N/A

	<b>NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)</b>		
	Division 12 Gaston County Bessemer City		
	PLAN DATE: November 2008	REVIEWED BY: T. Siga	
	PREPARED BY: S. Armstrong	REVIEWED BY:	
REVISIONS		INIT. DATE	SIGNATURE 
			SIG. INVENTORY NO. 12-0994T1

### PHASING DIAGRAM

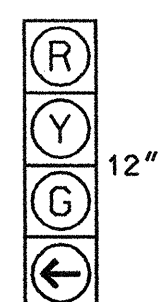


### TABLE OF OPERATION

SIGNAL FACE	PHASE			
	Ø 2+6	Ø 3	Ø 4	FLASH
21,22	G	R	R	Y
31	R	G	R	R
32	R	G	R	R
41	R	R	G	R
42,43	R	R	G	R
61,62	G	R	R	Y

### SIGNAL FACE I.D.

ALL HEADS LED



12" 21,22 31 32 42,43 61,62

### 2070L LOOP & DETECTOR INSTALLATION

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR PROGRAMMING				SYSTEM LOOP	NEW CARD	
					PHASE	CALLING	EXTENSION	FULL TIME DELAY			STRETCH TIME
3A	*	0	*	Y	3	Y	-	-	5	-	*
4A	*	0	*	Y	4	Y	-	-	3	-	*
4B	*	0	*	Y	4	Y	-	-	15	-	*

\* Microwave Detection Zone

3 Phase Semi-Actuated (Isolated)

### NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated July 2006 and "Standard Specifications for Roads and Structures" dated July 2006.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads as needed.
- Set all detector units to presence mode.

### PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

NC 274 (Gastonia Highway)

SR 1484 (Maine Avenue)

### 2070L TIMING CHART

FEATURE	PHASE			
	2	3	4	6
Min Green 1 *	10	7	7	10
Extension 1 *	-	2.0	2.0	-
Max Green 1 *	35	20	20	35
Yellow Clearance	4.1	3.2	4.0	3.7
Red Clearance	1.5	2.4	1.0	1.8
Walk 1 *	-	-	-	-
Don't Walk 1	-	-	-	-
Seconds Per Actuation *	-	-	-	-
Max Variable Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Recall Mode	MAX RECALL	-	-	MAX RECALL
Vehicle Call Memory	N/A	-	-	N/A
Dual Entry	-	-	-	-
Simultaneous Gap	ON	ON	ON	ON

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

- ### LEGEND
- | PROPOSED                 | EXISTING                      |
|--------------------------|-------------------------------|
| Traffic Signal Head      | N/A                           |
| Modified Signal Head     | Sign                          |
| Pedestrian Signal Head   | Signal Pole with Guy          |
| With Push Button & Sign  | Signal Pole with Sidewalk Guy |
| Inductive Loop Detector  | Inductive Loop Detector       |
| Controller & Cabinet     | Junction Box                  |
| Junction Box             | Junction Box                  |
| 2-in Underground Conduit | Right of Way                  |
| Right of Way             | Directional Arrow             |
| Directional Arrow        | Pavement Marking Arrow        |
| Pavement Marking Arrow   | Out of Pavement Detector      |
| Out of Pavement Detector | Microwave Detection Zone      |
| Microwave Detection Zone | Construction Zone             |
| Construction Zone        |                               |

### Signal Upgrade - TCP Phase II

Prepared in the Office of:  
  
 NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 STATE AND GEOMETRIC SECTION  
 250 N. Greenfield Place, Garner, NC 27529

NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)

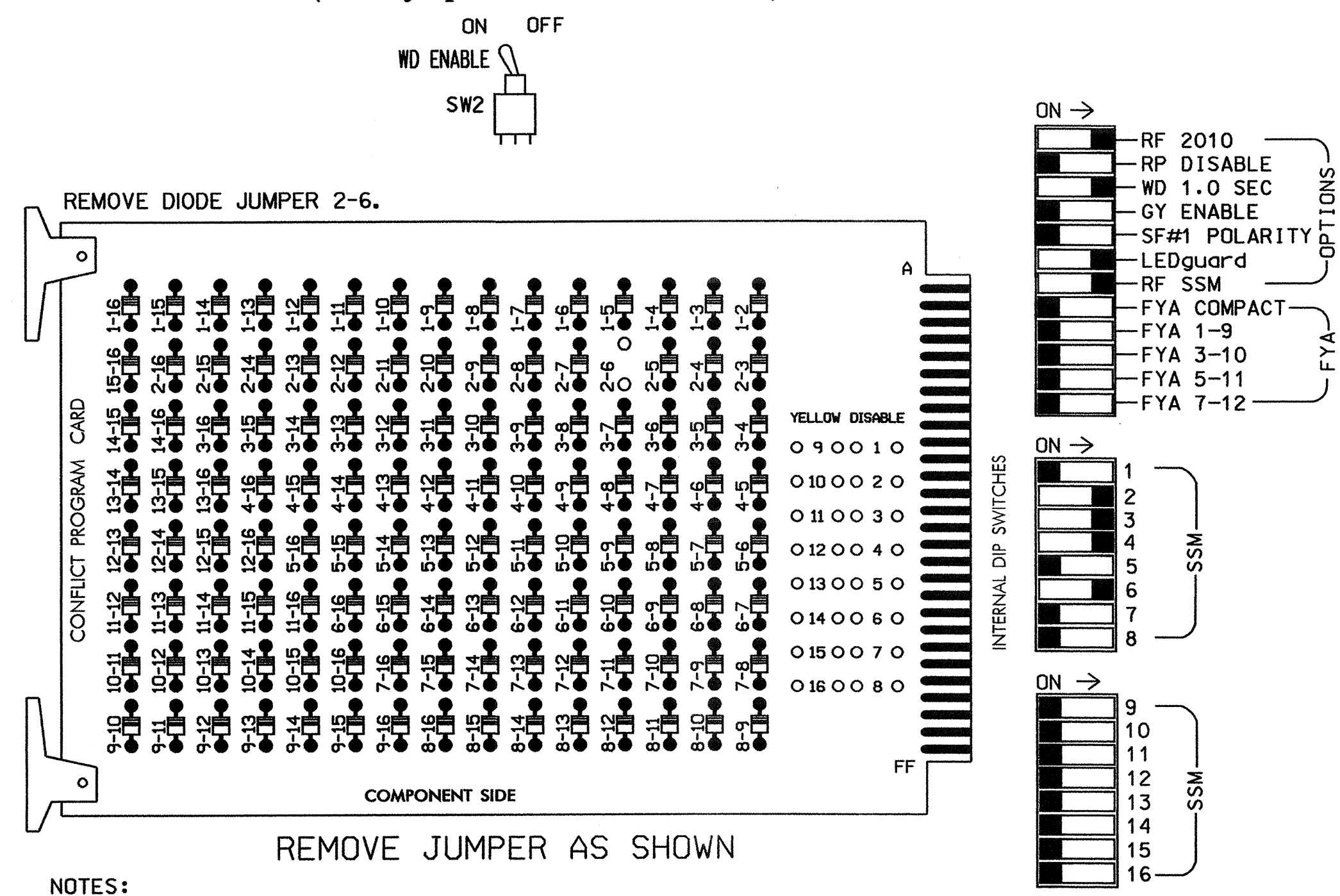
Division 12 Gaston County Bressermer City  
 PLAN DATE: September 2008 REVIEWED BY:  
 PREPARED BY: Jerry Yavitz REVIEWED BY:

SEAL  
  
 ENGINEER

REVISIONS: INIT. DATE  
 SIGNATURE DATE  
 INVENTORY NO. 12-0994T2

### EDI MODEL 2010ECL-NC CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumper and set switches as shown)



**NOTES:**

1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
2. Make sure jumpers SEL2-SEL5 are present on the monitor board.

■ = DENOTES POSITION OF SWITCH

### NOTES

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the Signal Plans.
2. Ensure that Red Enable is active at all times during normal operation. To prevent Red Failures on unused monitor channels, tie unused red monitor inputs 1,5,7,8,9,10,11,12,13,14,15 & 16 to load switch AC+ per the cabinet manufacturer's instructions.
3. Program phases 2 and 6, on the controller unit, for Start Up In Green.
4. Enable Simultaneous Gap-Out, on the controller unit, for all phases.

### EQUIPMENT INFORMATION

CONTROLLER.....CONTRACTOR SUPPLIED 2070L  
 CABINET.....CONTRACTOR SUPPLIED 332  
 SOFTWARE.....ECONOLITE OASIS  
 CABINET MOUNT.....BASE  
 OUTPUT FILE POSITIONS...12  
 LOAD SWITCHES USED.....S2,S3,S4,S6  
 PHASES USED.....2,3,4,6  
 OVERLAPS.....NONE

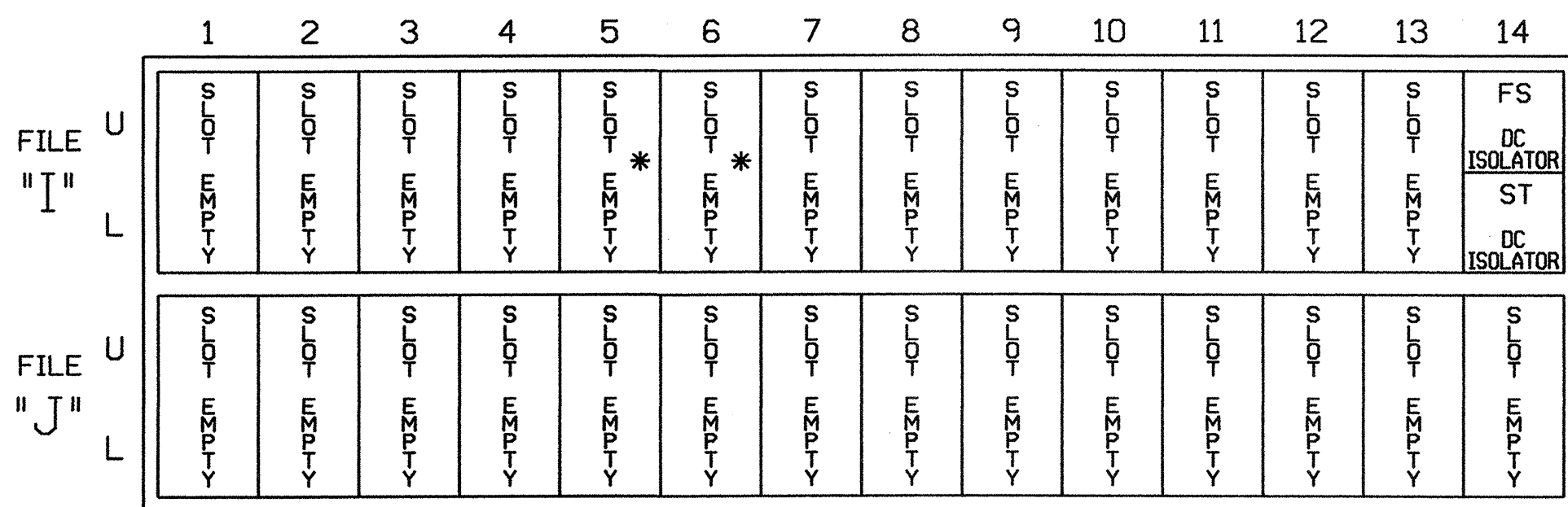
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S2P	S3	S4	S4P	S5	S6	S6P	S7	S8	S8P
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED
SIGNAL HEAD NO.	NU	21,22	NU	31 32	41 42,43	NU	NU	61,62	NU	NU	NU	NU
RED		128		116 116	101 101			134				
YELLOW		129		117 117	102 102			135				
GREEN		130		118 118	103 103			136				
RED ARROW												
YELLOW ARROW												
GREEN ARROW				118	103							
Hand												
Person												

NU = Not Used

### INPUT FILE POSITION LAYOUT

(front view)



EX. : 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE  
ST = STOP TIME

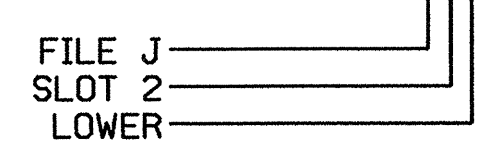
\* Microwave Detector - Do not populate slot with detector card. See Accuwave Detector Panel Wiring Details on sheet 2.

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT ASSIGNMENT NO.	DETECTOR NO.	NEMA PHASE	CALL	EXTEND	FULL TIME DELAY	STRETCH TIME	DELAY TIME
3A	*	I5U	58	20	3	3	Y	Y			5
4A	*	I6U	41	3	4	4	Y	Y			3
4B	*	I6L	45	7	14	4	Y	Y			15

\* Microwave Detector - see Accuwave Detector Panel Wiring Details on sheet 2.

#### INPUT FILE POSITION LEGEND: J2L



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 12-0994T2  
 DESIGNED: September 2008  
 SEALED: 11-18-08  
 REVISED: N/A

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Signal Upgrade - Sheet 1 of 2

TCP Phase II

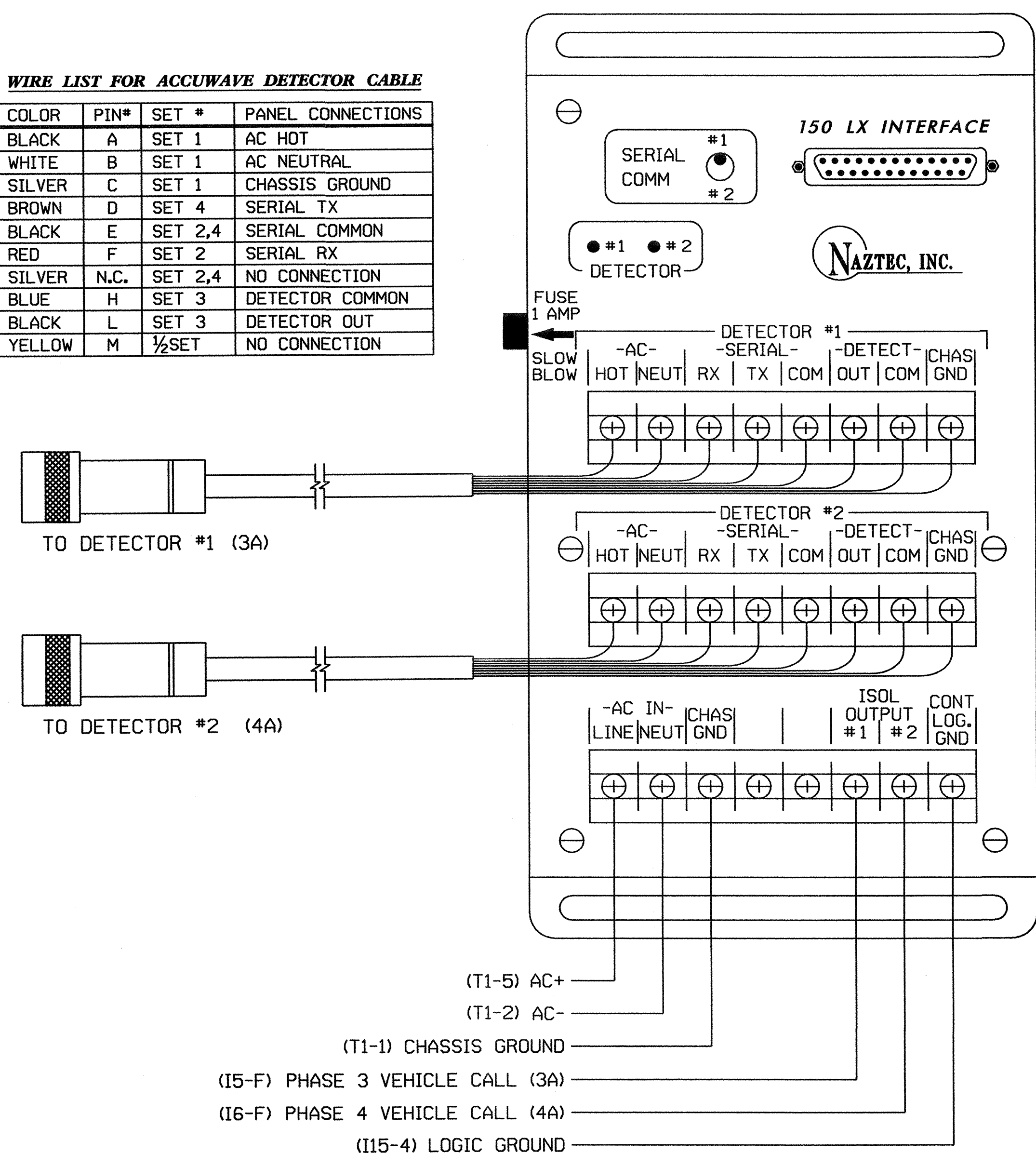
	<b>NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)</b>	
	Division 12	Gaston County
	Prepared by: <b>S. Armstrong</b>	Reviewed by: <i>T. J. [Signature]</i>
	Signature: <i>George C. Brown</i>	Date: _____

### ACCUWAVE DETECTOR PANEL WIRING DETAIL FOR 3A & 4A

(wire as shown)

#### WIRE LIST FOR ACCUWAVE DETECTOR CABLE

COLOR	PIN#	SET #	PANEL CONNECTIONS
BLACK	A	SET 1	AC HOT
WHITE	B	SET 1	AC NEUTRAL
SILVER	C	SET 1	CHASSIS GROUND
BROWN	D	SET 4	SERIAL TX
BLACK	E	SET 2,4	SERIAL COMMON
RED	F	SET 2	SERIAL RX
SILVER	N.C.	SET 2,4	NO CONNECTION
BLUE	H	SET 3	DETECTOR COMMON
BLACK	L	SET 3	DETECTOR OUT
YELLOW	M	1/2SET	NO CONNECTION

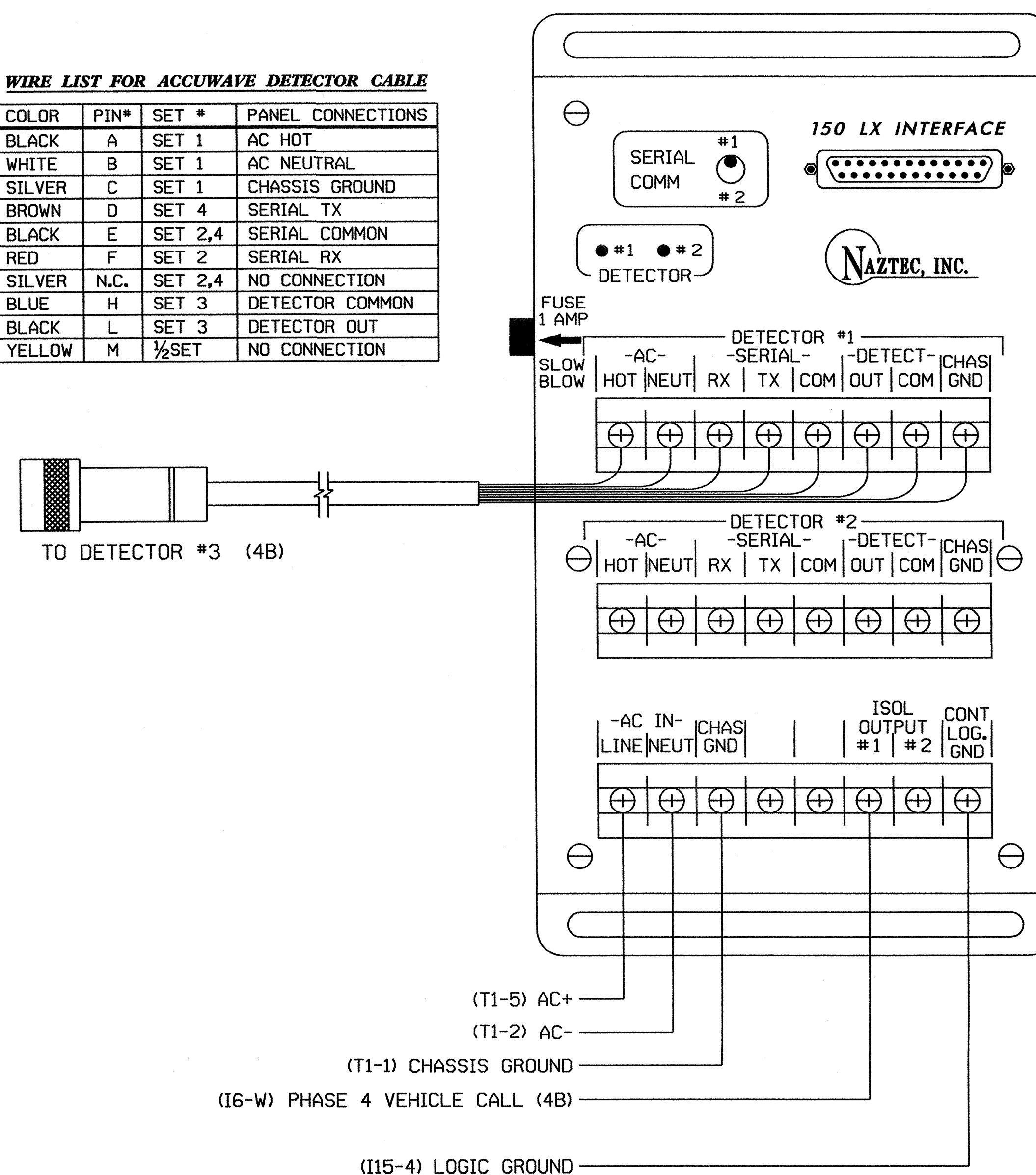


### ACCUWAVE DETECTOR PANEL WIRING DETAIL FOR 4B

(wire as shown)

#### WIRE LIST FOR ACCUWAVE DETECTOR CABLE

COLOR	PIN#	SET #	PANEL CONNECTIONS
BLACK	A	SET 1	AC HOT
WHITE	B	SET 1	AC NEUTRAL
SILVER	C	SET 1	CHASSIS GROUND
BROWN	D	SET 4	SERIAL TX
BLACK	E	SET 2,4	SERIAL COMMON
RED	F	SET 2	SERIAL RX
SILVER	N.C.	SET 2,4	NO CONNECTION
BLUE	H	SET 3	DETECTOR COMMON
BLACK	L	SET 3	DETECTOR OUT
YELLOW	M	1/2SET	NO CONNECTION



#### NOTES:

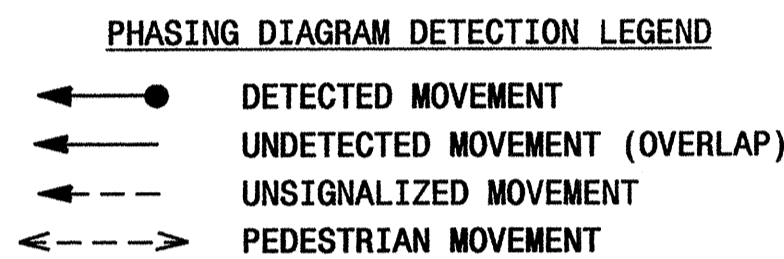
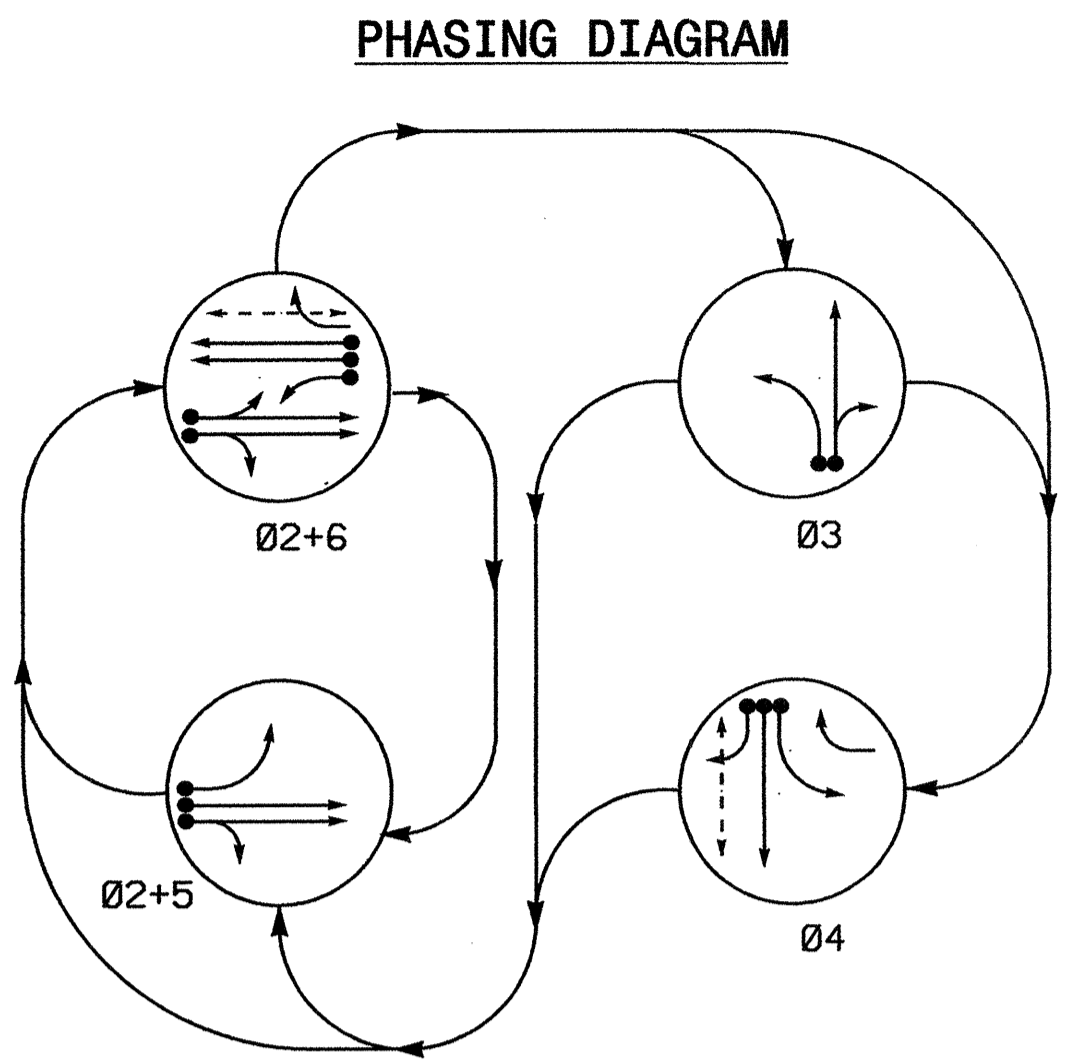
1. Detectors are Accuwave Model 150LX presence detectors.
2. Information in the detector cable wire list chart is for cable purchased from Naztec and may vary if purchased from another source.

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 12-0994T2  
DESIGNED: September 2008  
SEALED: 11-18-08  
REVISED: N/A

Signal Upgrade - Sheet 2 of 2

TCP Phase II

	<b>NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)</b>		
	Division 12 Gaston County Bessemer City PLAN DATE: November 2008 PREPARED BY: S. Armstrong	REVIEWED BY: T. Ugg REVIEWED BY:	
Signature: <i>George C. Brown</i> 11/20/08 DATE			SIG. INVENTORY NO. 12-0994T2

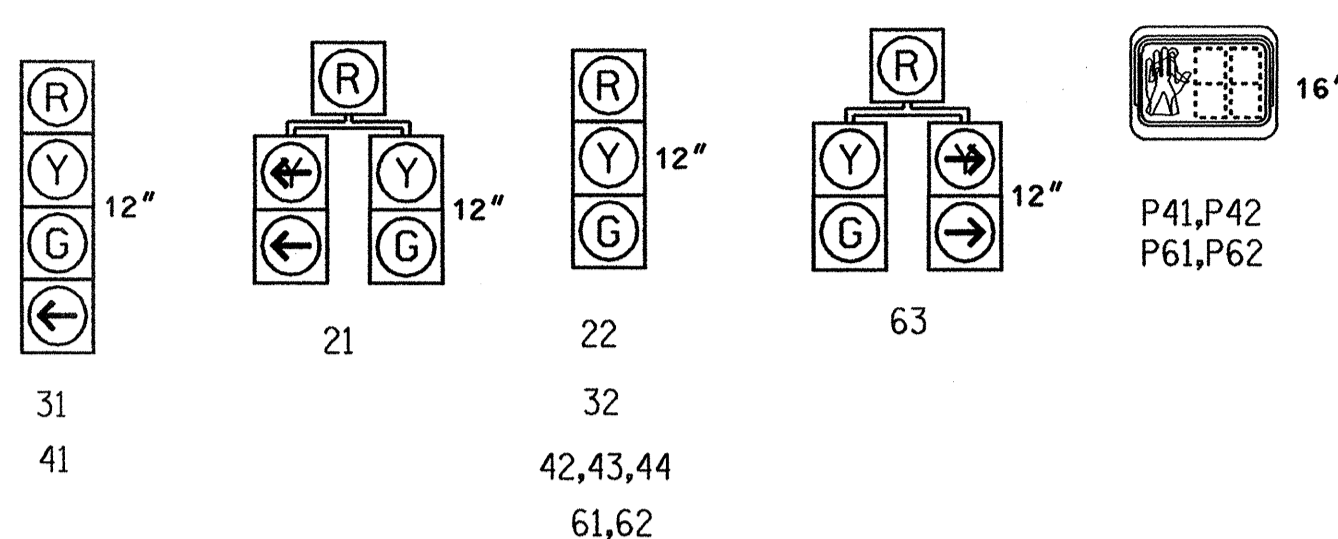


**TABLE OF OPERATION**

SIGNAL FACE	PHASE				FLASH
	02+5	02+6	03	04	
21	G	G	R	R	Y
22	G	G	R	R	Y
31	R	R	G	G	R
32	R	R	G	G	R
41	R	R	R	G	R
42,43,44	R	R	R	G	R
61,62	R	G	R	R	Y
63	R	G	R	R	Y
P41,P42	DW	DW	DW	W	DRK
P61,P62	DW	W	DW	DRK	

W - Walk  
 DW - Don't Walk  
 DRK - Dark

**SIGNAL FACE I.D.**  
ALL HEADS LED



**2070L LOOP & DETECTOR INSTALLATION**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR PROGRAMMING				SYSTEM LOOP	NEW CARD	
					PHASE	CALLING	EXTENSION	STRETCH TIME			DELAY TIME
2A/S01	6X6	300	6	Y	2	Y	Y	-	-	Y	Y
2B/S02	6X6	300	6	Y	2	Y	Y	-	-	Y	Y
3A	6x40	0	2-4-2	Y	3	Y	Y	-	-	3	-
3B	6x40	0	2-4-2	Y	3	Y	Y	-	-	10	-
4A	6x40	0	2-4-2	Y	4	Y	Y	-	-	3	-
4B	6x40	0	2-4-2	Y	4	Y	Y	-	-	3	-
4C	6x40	0	2-4-2	Y	4	Y	Y	-	-	15	-
5A	6x40	0	2-4-2	Y	5	Y	Y	-	-	15	-
6A/S03	6X6	300	6	Y	6	Y	Y	-	-	-	Y
6B/S04	6X6	300	6	Y	6	Y	Y	-	-	-	Y
6C	6x40	0	2-4-2	Y	6	Y	Y	-	-	3	-

**4 Phase Fully Actuated NC 274 (Gastonia Highway) Closed Loop System**

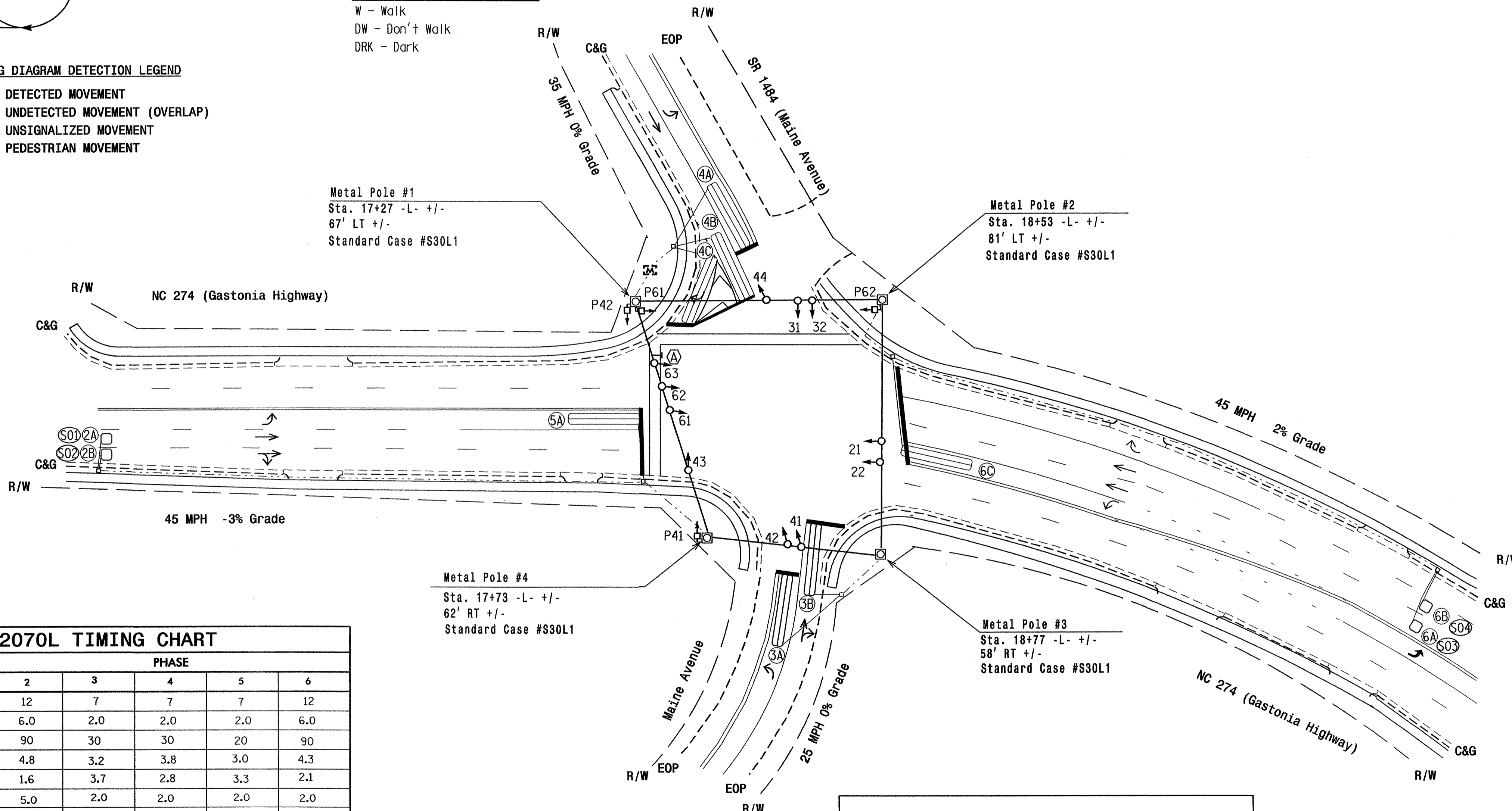
**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated July 2006 and "Standard Specifications for Roads and Structures" dated July 2006.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Enable Backup Protect for phase 2 to allow the controller to clear from phase 2+6 to phase 2+5 by progressing through an all red display.
4. Set all detector units to presence mode.
5. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
6. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
7. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
8. Closed loop system data: Master Asset #11213, Controller Asset # 0994.

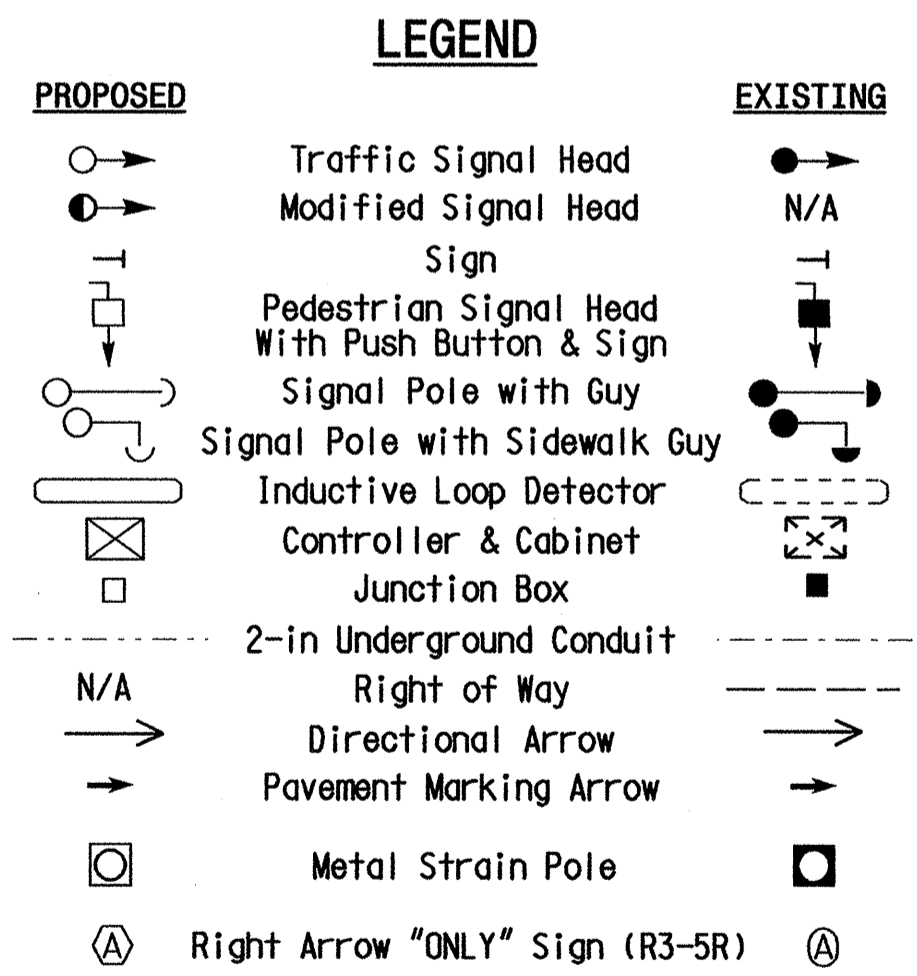
**2070L TIMING CHART**

FEATURE	PHASE				
	2	3	4	5	6
Min Green 1 *	12	7	7	7	12
Extension 1 *	6.0	2.0	2.0	2.0	6.0
Max Green 1 *	90	30	30	20	90
Yellow Clearance	4.8	3.2	3.8	3.0	4.3
Red Clearance	1.6	3.7	2.8	3.3	2.1
Red Revert	5.0	2.0	2.0	2.0	2.0
Walk 1 *	-	-	7	-	7
Don't Walk 1	-	-	15	-	25
Seconds Per Actuation *	1.5	-	-	-	1.5
Max Variable Initial *	34	-	-	-	34
Time Before Reduction *	15	-	-	-	15
Time To Reduce *	30	-	-	-	30
Minimum Gap	3.0	-	-	-	3.0
Recall Mode	MIN RECALL	-	-	-	MIN RECALL
Vehicle Call Memory	YELLOW	-	-	-	YELLOW
Dual Entry	-	-	-	-	-
Simultaneous Gap	ON	ON	ON	ON	ON

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



**THIS PLAN SHALL SUPERSEDE THE PLAN SEALED ON 11/19/08**



**Signal Upgrade - Final Design**

Prepared in the Offices of:

**NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)**

Division 12 Gaston County Bessemer City

PLAN DATE: September 2008 REVIEWED BY: Z.M. Little

PREPARED BY: Jerry Varavitz REVIEWED BY:

750 N. Greenfield Place, Garner, NC 27529

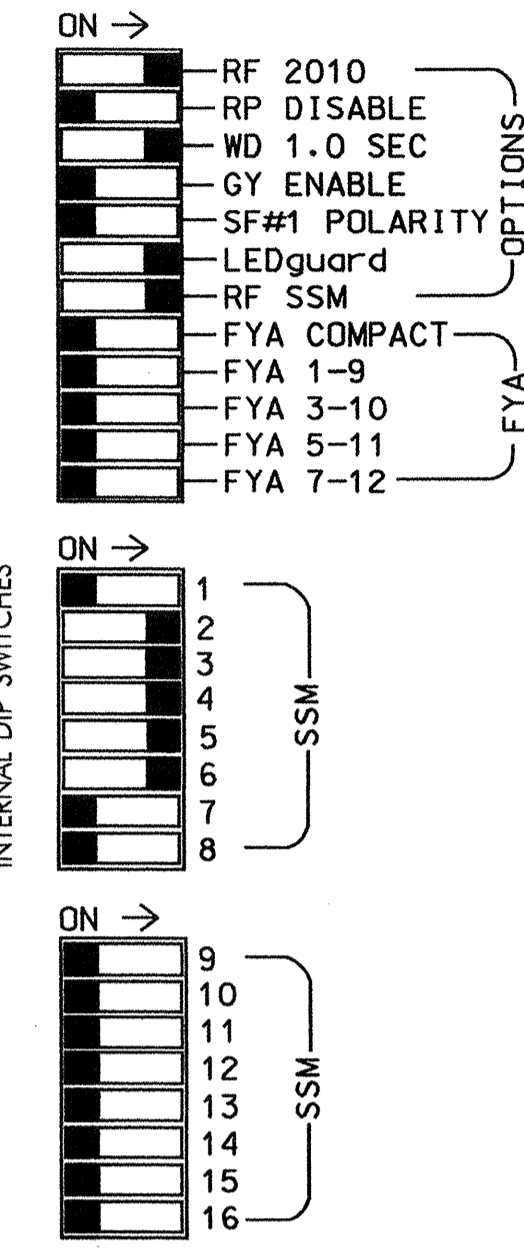
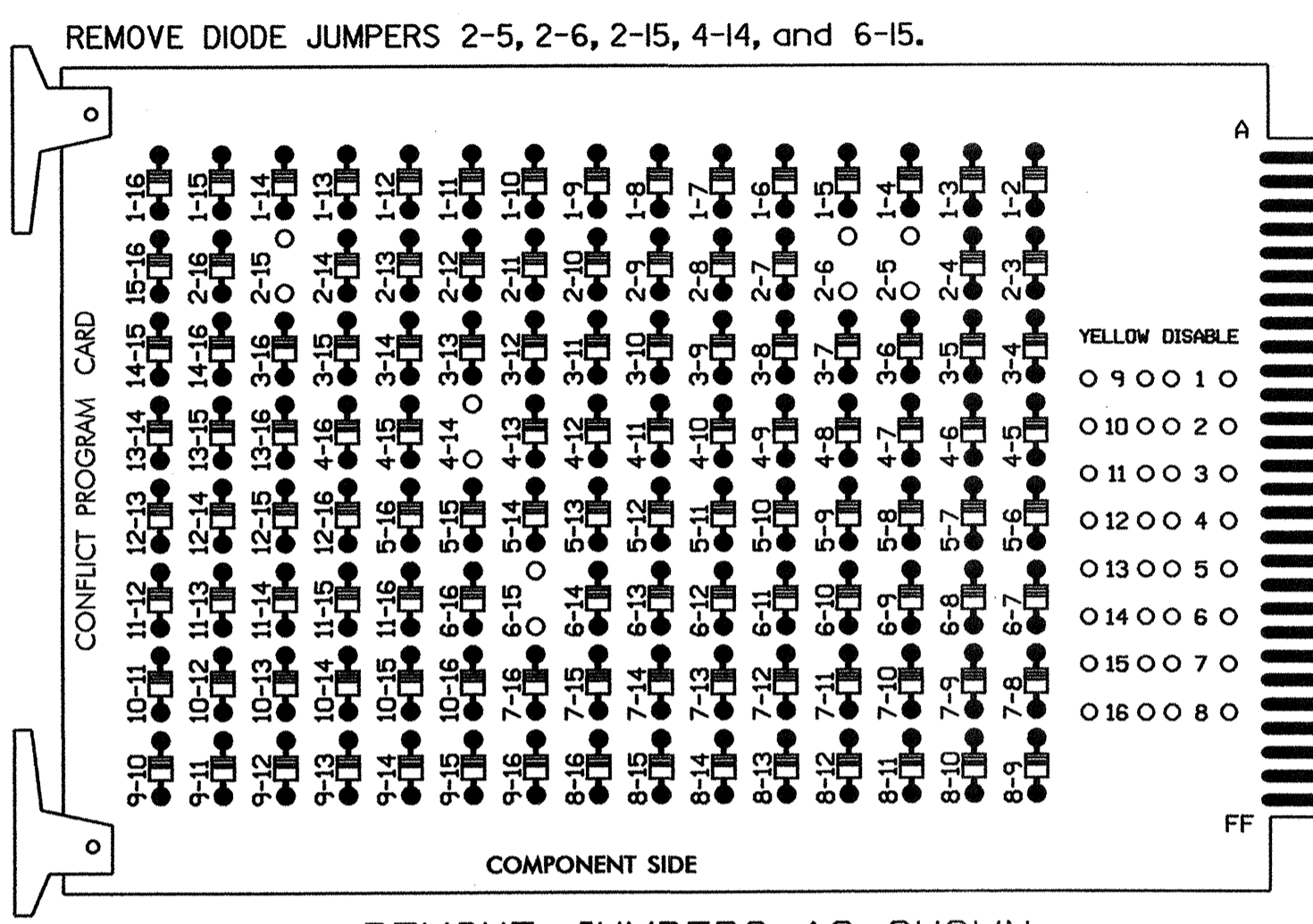
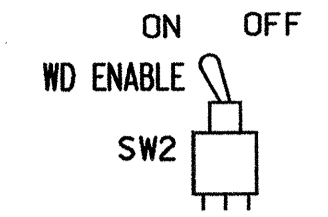
SCALE: 1"=40'

Sig. INVENTORY NO. 12-0994



### EDI MODEL 2010ECL-NC CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Make sure jumpers SEL2-SEL5 are present on the monitor board.

■ = DENOTES POSITION OF SWITCH

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the Signal Plans.
- Ensure that Red Enable is active at all times during normal operation. To prevent Red Failures on unused monitor channels, tie unused red monitor inputs 1,7,8,9,10,11,12,13,14,15 & 16 to load switch AC+ per the cabinet manufacturer's instructions.
- Program phases 2 and 6, on the controller unit, for Start Up In Green.
- Enable Simultaneous Gap-Out, on the controller unit, for all phases.
- Program phases 2 and 6, on the controller unit, for Variable Initial and Gap Reduction.
- Program phases 4 and 6 for 'STARTUP PED CALL'.
- The cabinet and controller are part of the NC 274 (Gastonia Highway) Closed Loop System.

### EQUIPMENT INFORMATION

CONTROLLER.....CONTRACTOR SUPPLIED 2070L  
 CABINET.....CONTRACTOR SUPPLIED 332  
 SOFTWARE.....ECONOLITE OASIS  
 CABINET MOUNT.....BASE  
 OUTPUT FILE POSITIONS...12  
 LOAD SWITCHES USED.....S2,S3,S4,S4P,S5,S6,S6P  
 PHASES USED.....2,3,4,4 PED,5,6,6 PED  
 OVERLAPS.....NONE

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S2P	S3	S4	S4P	S5	S6	S6P	S7	S8	S8P
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED
SIGNAL HEAD NO.	NU	21,22	NU	31 32	41 42,43 44	63	P41, P42	21	61,62 63	P61, P62	NU	NU
RED		128		116 116	101 101		*	134				
YELLOW		129		117 117	102 102			135				
GREEN		130		118 118	103 103			136				
RED ARROW												
YELLOW ARROW						102		132				
GREEN ARROW				118	103	103		133				
HAND							104			119		
PEDESTRIAN							106			121		

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)

FILE	1	2	3	4	5	6	7	8	9	10	11	12	13	14
U	2A/S01	2A/S01				3A	4A	4C				NOT USED	6 PED	FS
L	2B/S02	2B/S02				3B	4B	NOT USED				4 PED	NOT USED	DC ISOLATOR
U	5A	6A/S03	6C											
L	NOT USED	6B/S04	NOT USED											

EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

⊗ Wired Input - Do not populate slot with detector card

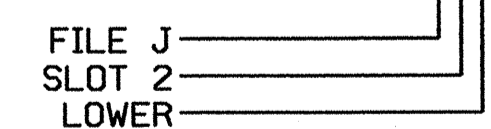
### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT ASSIGNMENT NO.	DETECTOR NO.	NEMA PHASE	CALL	EXTEND	FULL TIME DELAY	STRETCH TIME	DELAY TIME
2A/S01	TB2-5,6	I2U	39	1	2	2/SYS	Y	Y			
2B/S02	TB2-7,8	I2L	43	5	12	2/SYS	Y	Y			
3A	TB4-9,10	I6U	41	3	4	3	Y	Y			3
3B	TB4-11,12	I6L	45	7	14	3	Y	Y			10
4A	TB6-1,2	I7U	65	27	34	4	Y	Y			3
4B	TB6-3,4	I7L	78	40	44	4	Y	Y			3
4C	TB6-5,6	I8U	49	11	24	4	Y	Y			15
5A1	TB3-1,2	J1U	55	17	5	5	Y	Y			15
		I4U	47	9	22	2	Y	Y	Y		3
6A/S03	TB3-5,6	J2U	40	2	6	6/SYS	Y	Y			
6B/S04	TB3-7,8	J2L	44	6	16	6/SYS	Y	Y			
6C	TB3-9,10	J3U	64	26	36	6	Y	Y	Y		3
PED PUSH BUTTONS											
P41,P42	TB8-5,6	I12L	69	31	PED 4	4 PED					
P61,P62	TB8-7,9	I13U	68	30	PED 6	6 PED					

NOTE: INSTALL DC ISOLATORS IN INPUT FILE SLOTS 112 AND 113.

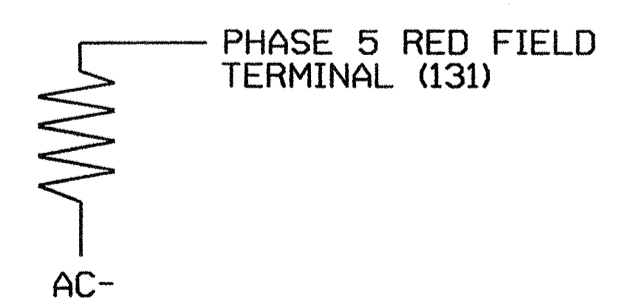
1 Add jumper from J1-W to I4-W, on rear of input file.

INPUT FILE POSITION LEGEND: J2L



### LOAD RESISTOR INSTALLATION DETAIL

VALUE (ohms)	WATTAGE
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



NOTE: The purpose of this resistor is to load the channel red monitor input in order for the Signal Sequence Monitor to use the full signal sequence monitoring capability on channels that do not use the red display in the field.

### BACKUP PROTECTION NOTE

(program controller as shown below)

From Main Menu press '2' (Phase Control), then '1' (Phase Control Functions). Program phase 2 for 'Backup Protect'. Make sure the Red Revert times shown on the Signal Design Plans are programmed in the 'Phase Timing' menu.

### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

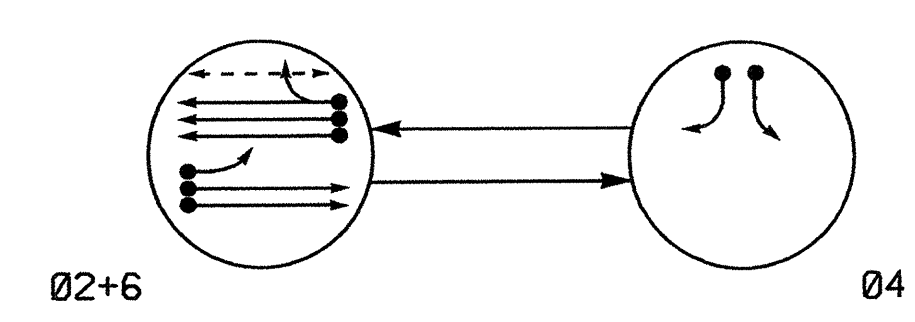
THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 12-0994  
 DESIGNED: September 2008  
 SEALED: 01-26-09  
 REVISED: N/A

THIS ELECTRICAL DETAIL SUPERSEDES THE DETAIL ORIGINALLY SEALED ON 11-20-08.

Signal Upgrade - Final Design

	NC 274 (Gastonia Highway) at SR 1484 (Maine Avenue)		SEAL NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 022013 GEORGE C. BROWN
	Division 12 PLAN DATE: January 2009 PREPARED BY: S. Armstrong	Gaston County Bessemer City REVIEWED BY: T. Jaffe REVIEWED BY:	

**PHASING DIAGRAM**



**PHASING DIAGRAM DETECTION LEGEND**

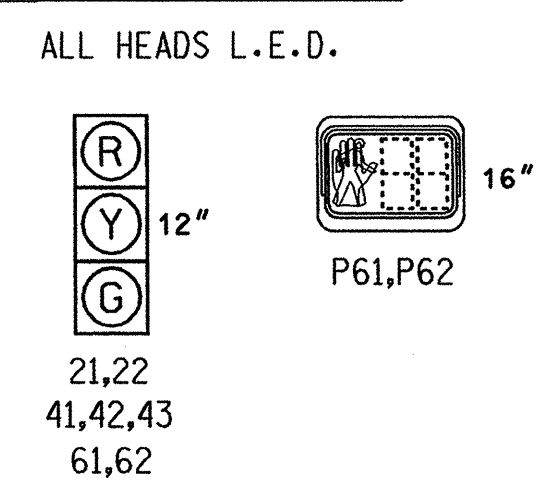
- ←● DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- - - UNSIGNALIZED MOVEMENT
- - - - PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	02+6	04	FLUSH
21,22	G	R	Y
41,42,43	R	G	R
61,62	G	R	Y
P61,P62	W	DW	DRK

W - Walk  
 DW - Don't Walk  
 DRK - Dark

**SIGNAL FACE I.D.**



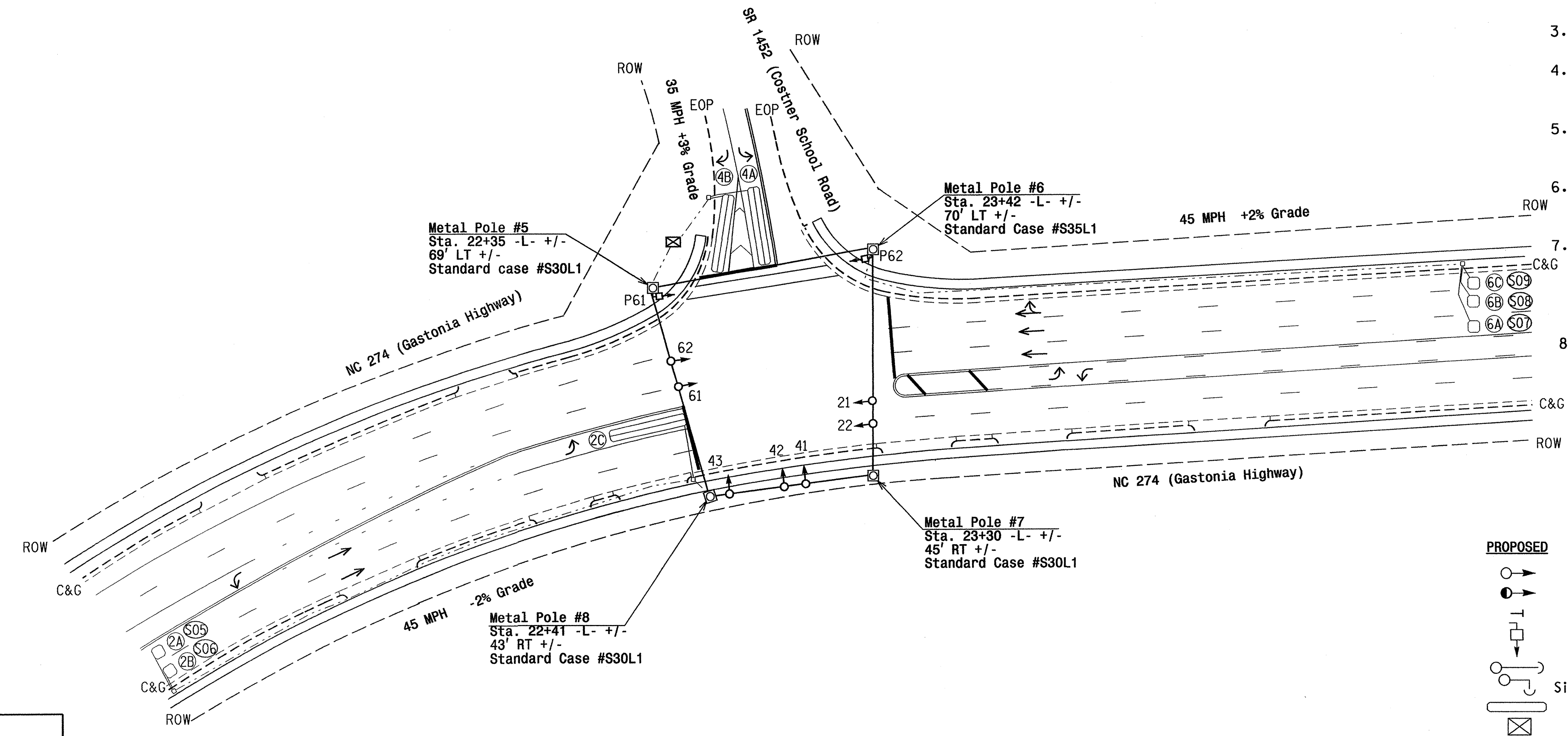
**2070L LOOP & DETECTOR INSTALLATION**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR PROGRAMMING							
					PHASE	CALLING	EXTENSION	FULL TIME DELAY	STRETCH TIME	DELAY TIME	SYSTEM LOOP	NEW CARD
2A/S05	6X6	300	6	Y	2	Y	Y	-	-	-	Y	Y
2B/S06	6X6	300	6	Y	2	Y	Y	-	-	-	Y	Y
2C	6X6	0	6	Y	2	Y	Y	-	-	3	-	Y
4A	6X40	0	2-4-2	Y	4	Y	Y	-	-	3	-	Y
4B	6X40	0	2-4-2	Y	4	Y	Y	-	-	15	-	Y
6A/S07	6X6	300	6	Y	6	Y	Y	-	-	-	Y	Y
6B/S08	6X6	300	6	Y	6	Y	Y	-	-	-	Y	Y
6C/S09	6X6	300	6	Y	6	Y	Y	-	-	-	Y	Y

**2 Phase Fully Actuated NC 274 (Gastonia Highway) Closed Loop System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated July 2006 and "Standard Specifications for Roads and Structures" dated July 2006.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- Closed loop system data: Controller Asset # 1569.



**2070L TIMING CHART**

FEATURE	PHASE		
	2	4	6
Min Green 1 *	12	7	12
Extension 1 *	6.0	2.0	6.0
Max Green 1 *	90	30	90
Yellow Clearance	4.7	3.0	4.3
Red Clearance	1.2	2.8	1.3
Walk 1 *	-	-	7
Don't Walk 1	-	-	15
Seconds Per Actuation *	1.5	-	1.5
Max Variable Initial *	34	-	34
Time Before Reduction *	15	-	15
Time To Reduce *	30	-	30
Minimum Gap	3.0	-	3.0
Recall Mode	MIN RECALL	-	MIN RECALL
Vehicle Call Memory	YELLOW	-	YELLOW
Dual Entry	-	-	-
Simultaneous Gap	ON	ON	ON

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
○ → Modified Signal Head	N/A
□ → Sign	□ → Sign
□ → Pedestrian Signal Head With Push Button & Sign	□ → Pedestrian Signal Head
□ → Signal Pole with Guy	□ → Signal Pole with Guy
□ → Signal Pole with Sidewalk Guy	□ → Signal Pole with Sidewalk Guy
□ → Inductive Loop Detector	□ → Inductive Loop Detector
□ → Controller & Cabinet	□ → Controller & Cabinet
□ → Junction Box	□ → Junction Box
- - - 2-in Underground Conduit	- - - 2-in Underground Conduit
- - - Right of Way	- - - Right of Way
→ Directional Arrow	→ Directional Arrow
→ Pavement Marking Arrow	→ Pavement Marking Arrow

**New Installation - Final Design**

750 N. Greenfield Pkwy, Garner, NC 27529

**NC 274 (Gastonia Highway) at SR 1452 (Costner School Road)**

Division 12 Gaston County Bessemer City

PLAN DATE: January 2009 REVIEWED BY: Z.M. Little

PREPARED BY: Jerry Yaravitz REVIEWED BY:

SEAL

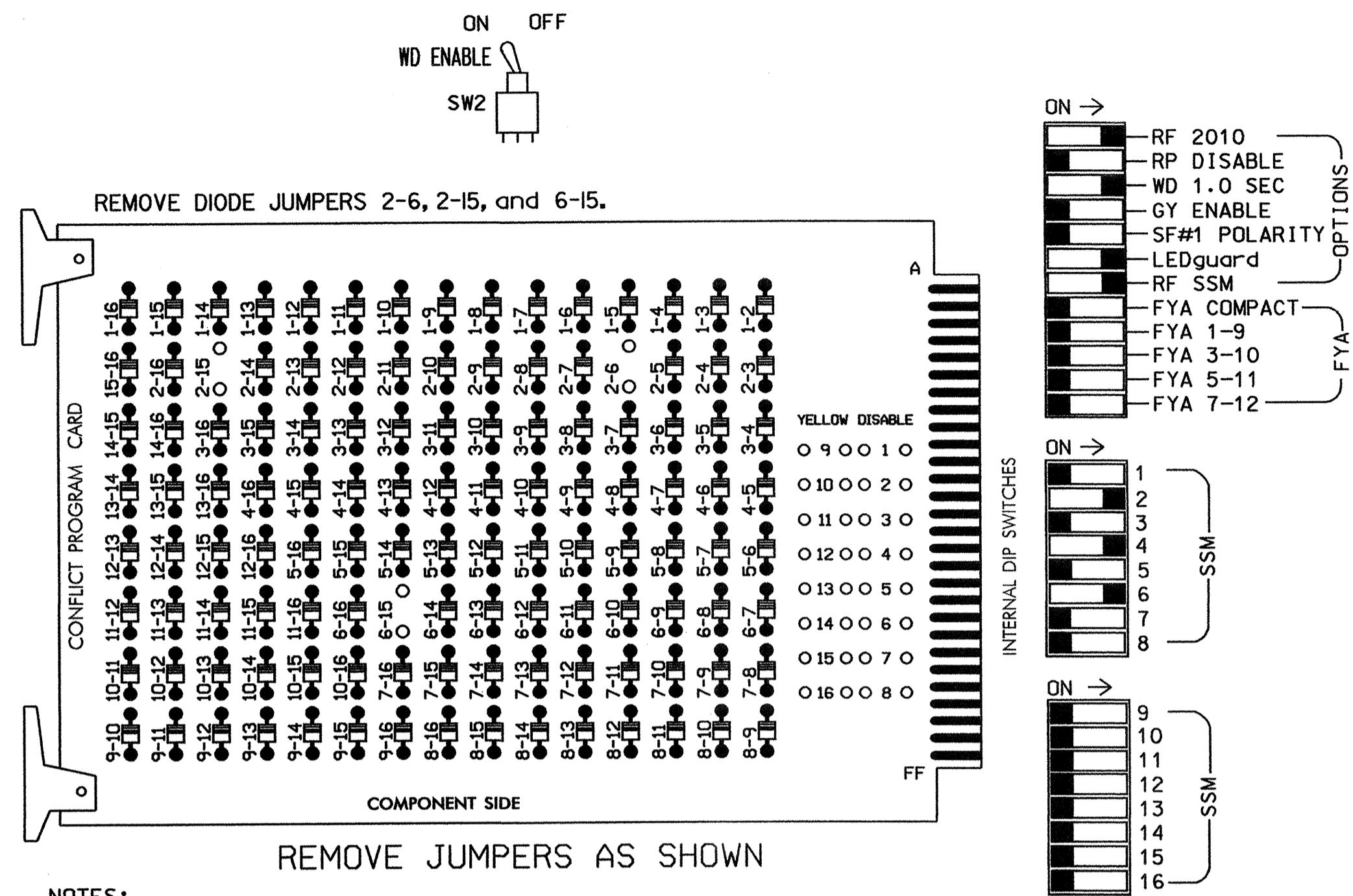
1/24/09

REVISIONS	INIT.	DATE

26-JAN-2009 14:13 s:\wfrs\signal\work\groups\sig\proj\nc274\3405\sig\des\lgn\lgn.dgn 2008mdd.dgn

### EDI MODEL 2010ECL-NC CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Make sure jumpers SEL2-SEL5 are present on the monitor board.

■ = DENOTES POSITION OF SWITCH

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the Signal Plans.
- Ensure that Red Enable is active at all times during normal operation. To prevent Red Failures on unused monitor channels, tie unused red monitor inputs 1,3,5,7,8,9,10,11,12,13,14,15 & 16 to load switch AC+ per the cabinet manufacturer's instructions.
- Program phases 2 and 6, on the controller unit, for Start Up In Green.
- Enable Simultaneous Gap-Out, on the controller unit, for all phases.
- Program phases 2 and 6, on the controller unit, for Variable Initial and Gap Reduction.
- Program phase 6 for 'STARTUP PED CALL'.
- The cabinet and controller are part of the NC 274 (Gastonia Highway) Closed Loop System.

### EQUIPMENT INFORMATION

CONTROLLER.....CONTRACTOR SUPPLIED 2070L  
 CABINET.....CONTRACTOR SUPPLIED 332  
 SOFTWARE.....ECONOLITE OASIS  
 CABINET MOUNT.....BASE  
 OUTPUT FILE POSITIONS...12  
 LOAD SWITCHES USED.....S2,S4,S6,S6P  
 PHASES USED.....2,4,6,6 PED  
 OVERLAPS.....NONE

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S2P	S3	S4	S4P	S5	S6	S6P	S7	S8	S8P
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED
SIGNAL HEAD NO.	NU	21,22	NU	NU	41,42 43	NU	NU	61,62	PS1, P62	NU	NU	NU
RED		128			101			134				
YELLOW		129			102			135				
GREEN		130			103			136				
RED ARROW												
YELLOW ARROW												
GREEN ARROW												
Hand icon										119		
Walking person icon										121		

NU = Not Used

### INPUT FILE POSITION LAYOUT

(front view)

FILE	1	2	3	4	5	6	7	8	9	10	11	12	13	14
U	∅2/SYS	∅2	∅2	∅4	∅4	∅4	∅6 PED	FS						
L	2A/S05	2C	NOT USED	4A	4B	NOT USED	DC ISOLATOR	DC ISOLATOR						
U	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS	∅6/SYS
L	6A/S07	6C/S09	NOT USED	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08	6B/S08

EX.: 1A, 2A, ETC. = LOOP NO.'S

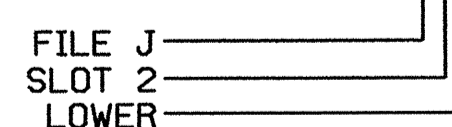
FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT ASSIGNMENT NO.	DETECTOR NO.	NEMA PHASE	CALL	EXTEND	FULL TIME DELAY	STRETCH TIME	DELAY TIME
2A/S05	TB2-5,6	I2U	39	1	2	2/SYS	Y	Y			
2B/S06	TB2-7,8	I2L	43	5	12	2/SYS	Y	Y			
2C	TB2-9,10	I3U	63	25	32	2	Y	Y	Y		3
4A	TB4-9,10	I6U	41	3	4	4	Y	Y			3
4B	TB4-11,12	I6L	45	7	14	4	Y	Y			15
6A/S07	TB3-5,6	J2U	40	2	6	6/SYS	Y	Y			
6B/S08	TB3-7,8	J2L	44	6	16	6/SYS	Y	Y			
6C/S09	TB3-9,10	J3U	64	26	36	6/SYS	Y	Y			
PED PUSH BUTTONS											
P61,P62	TB8-7,9	I13U	68	30	PED 6	6 PED					

NOTE: INSTALL DC ISOLATOR IN INPUT FILE SLOT 113.

### INPUT FILE POSITION LEGEND: J2L



### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

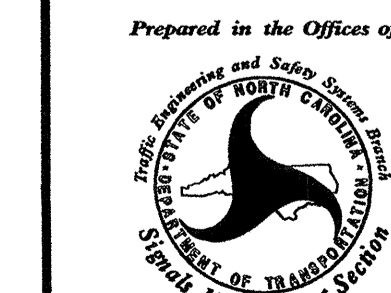
Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 12-1569  
 DESIGNED: January 2009  
 SEALED: 01-26-09  
 REVISED: N/A

New Installation

ELECTRICAL AND PROGRAMMING DETAILS FOR:

NC 274 (Gastonia Highway)  
 at  
 SR 1452 (Costner School Road)



750 N. Greenfield Pkwy, Garner, NC 27529

Division 12 Gaston County Bessemer City  
 PLAN DATE: January 2009 REVIEWED BY: T. J. J...  
 PREPARED BY: S. Armstrong REVIEWED BY:

REVISIONS	INIT.	DATE

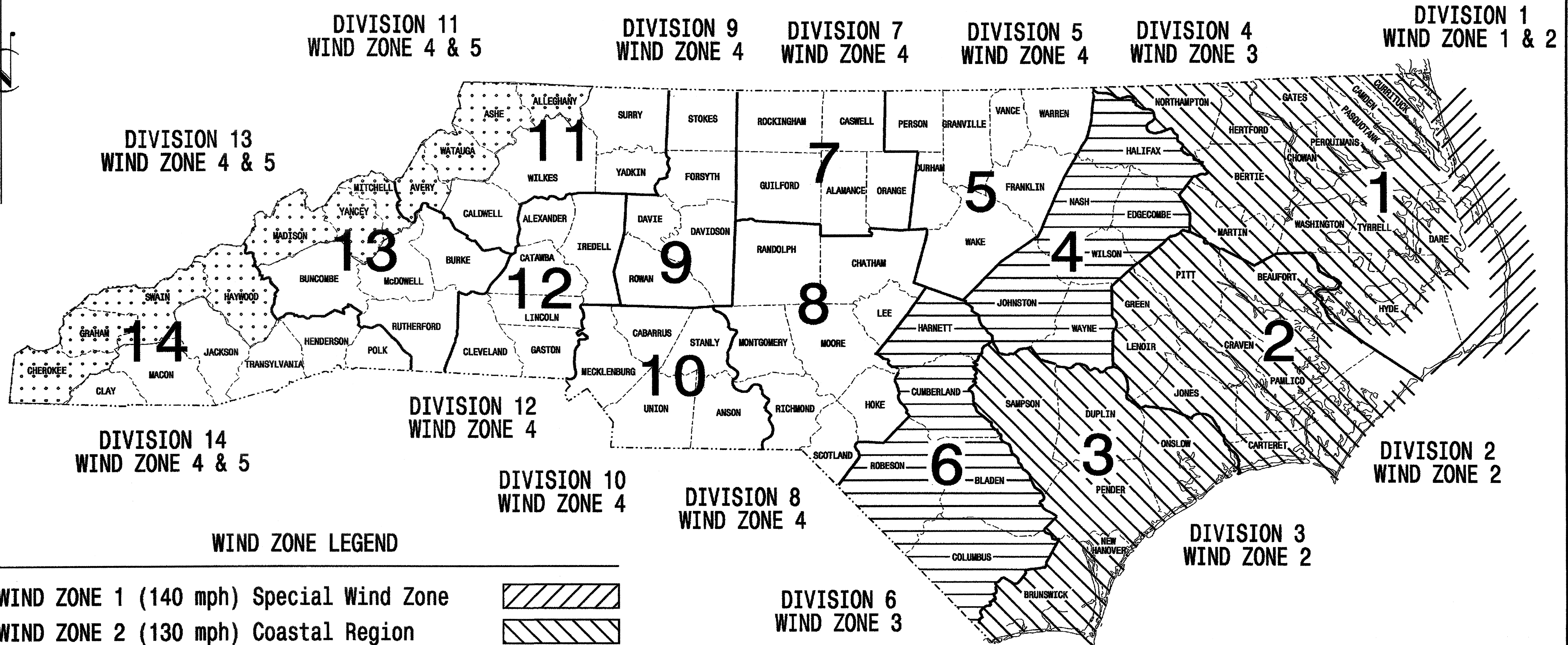
SEAL  
 NORTH CAROLINA PROFESSIONAL ENGINEER  
 SEAL 022013  
 GEORGE C. BROWN  
 SIGNATURE DATE 12/10/09

SIG. INVENTORY NO. 12-1569

# STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

STATE	PROJECT NO.	SHEET NO.
N.C.	U-3405	Sig. 12
F. A. PROJ. NO.	M 1	
PROJECT ID. NO.		

## STANDARD DRAWINGS FOR METAL POLES



### WIND ZONE LEGEND

WIND ZONE 1 (140 mph) Special Wind Zone	
WIND ZONE 2 (130 mph) Coastal Region	
WIND ZONE 3 (110 mph) Eastern Region	
WIND ZONE 4 (90 mph) Central & Mtn. Region	
WIND ZONE 5 (120 mph) Special Wind Zone	

<http://www.ncdot.org/doh/preconstruct/traffic/tmssu/ws/default.htm>

Prepared in the Offices of:



122 N. McDowell St., Raleigh, NC 27603

Designed in conformance with the 2002 Interim to the 4th Edition 2001

**AASHTO**

Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals

### INDEX OF PLANS

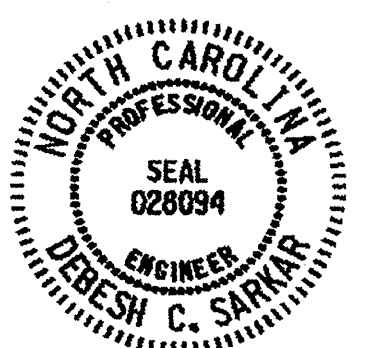
DRAWING NUMBER	DESCRIPTION
M 1	Title Sheet
M 2	Fabrication Details - All Poles
M 3	Fabrication Details - Strain Poles
M 4,5	Fabrication Details - Mast Arm Poles
M 6	Construction Details - Strain Poles
M 7	Construction Details - Foundations
M 8	Standard Strain Poles

### NCDOT CONTACTS:

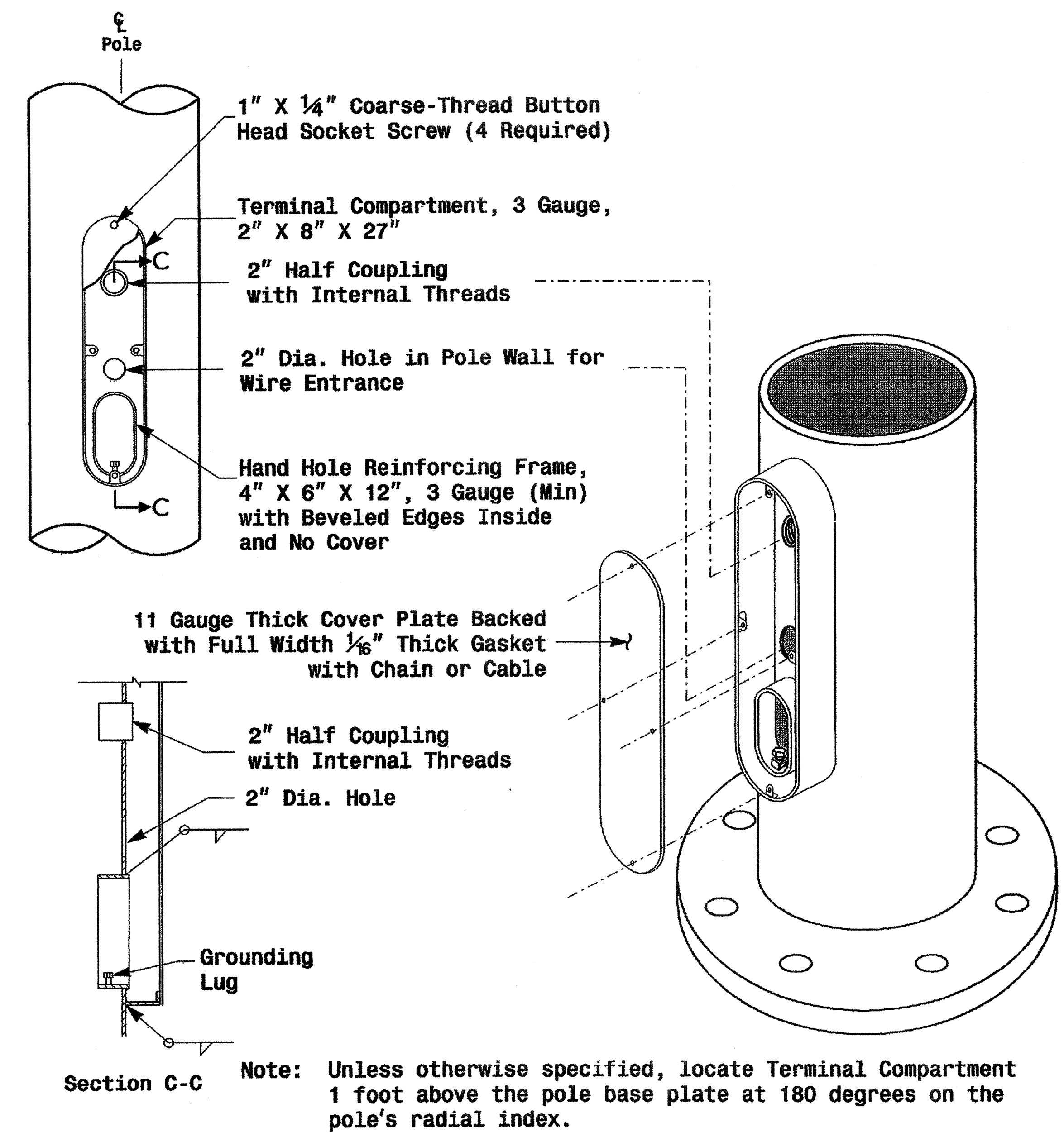
#### TRAFFIC ENGINEERING AND SAFETY SYSTEMS BRANCH

- G. A. Fuller, P.E. - State ITS and Signals Engineer
- R. E. Mullinax, P.E. - Signals and Geometrics Engineer
- P. L. Alexander, P.E. - Signals and Geometrics Special Projects Engineer
- D. C. Sarkar, P.E. - Signals and Geometrics Structural Engineer
- A. M. Esposito, P.E. - Signals and Geometrics Project Engineer
- C. F. Andrews, Jr. - Signals and Geometrics Project Engineer

SEAL

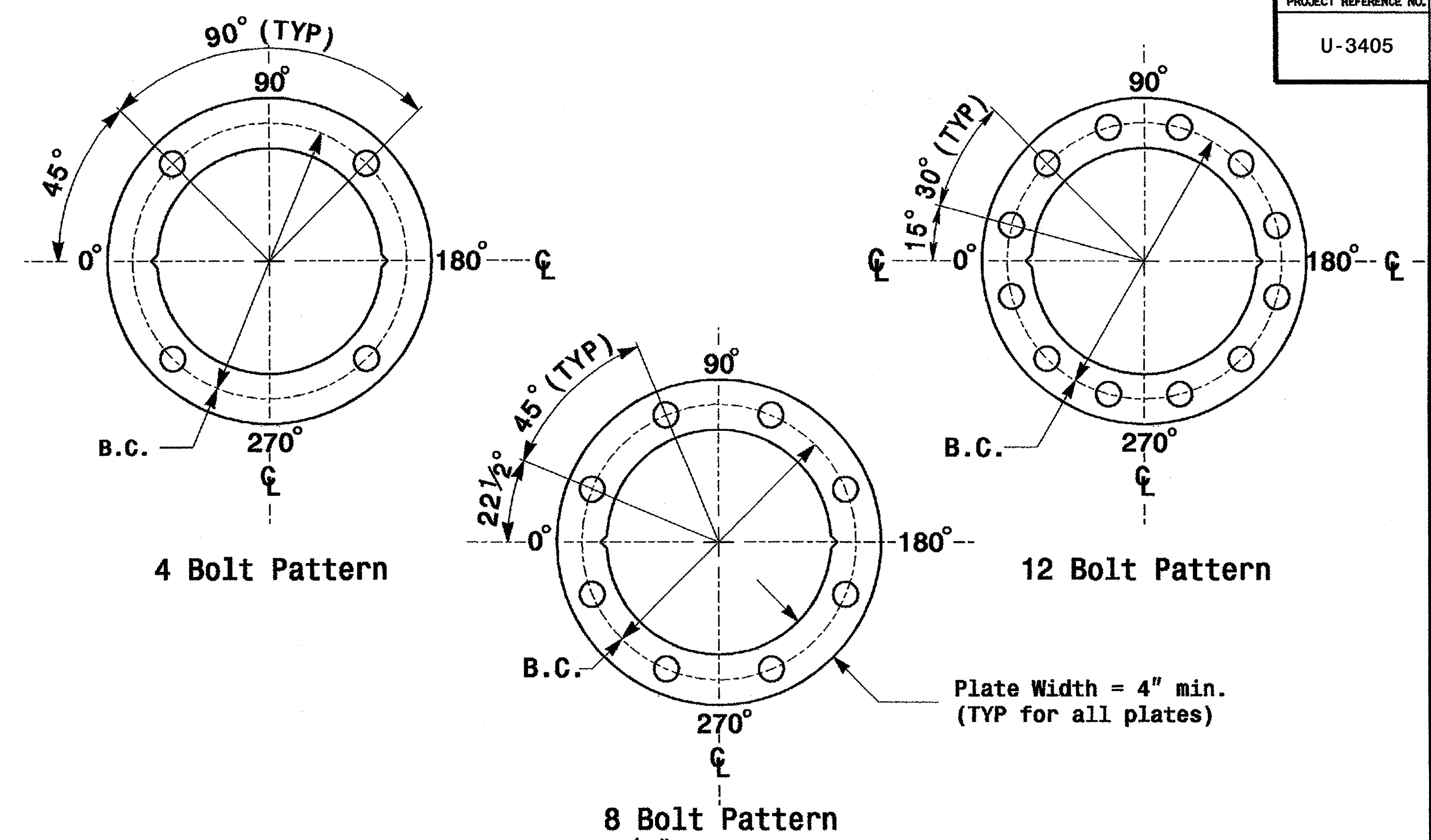


*D. Sarkar* 9.2.2005  
SIGNATURE DATE



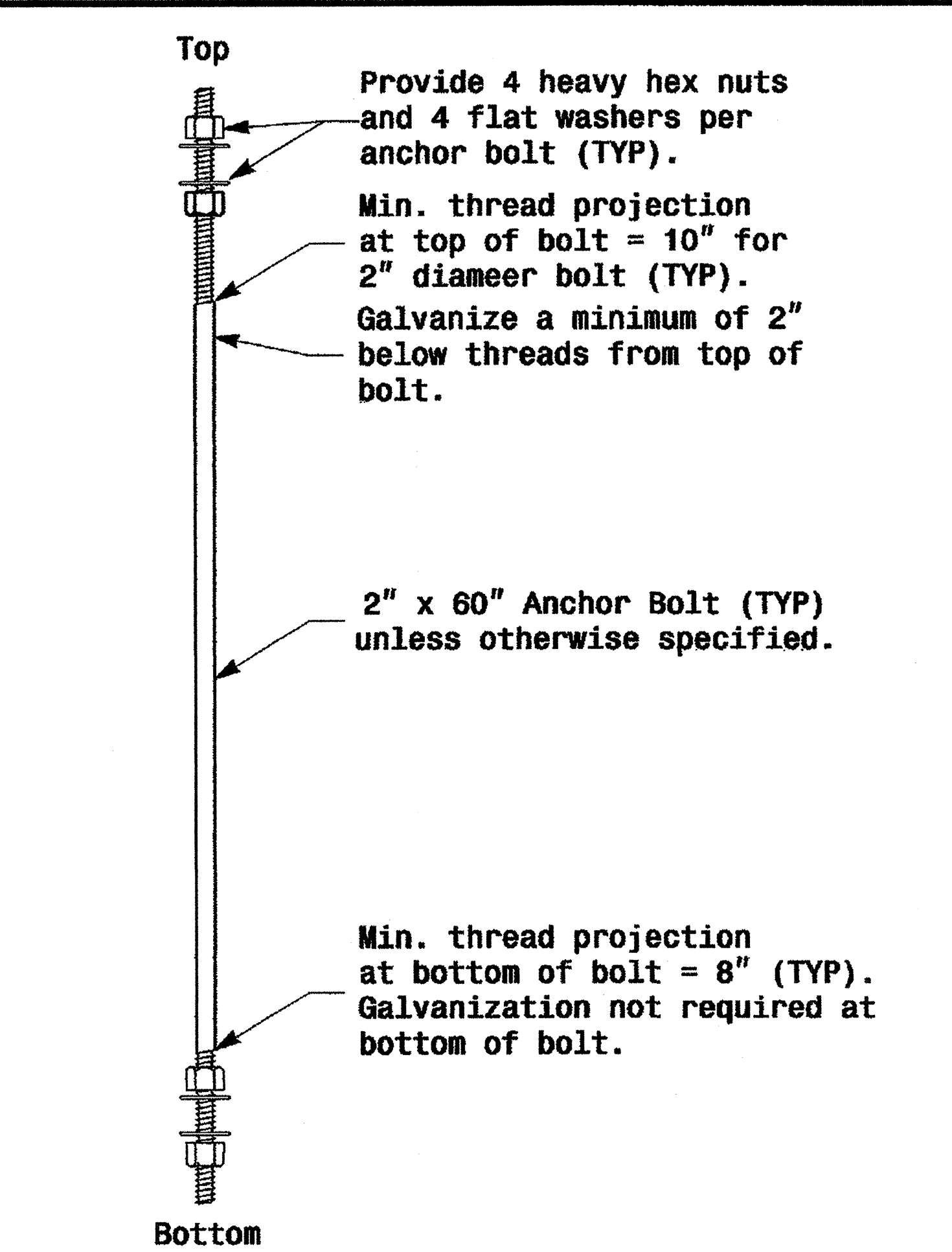
**Terminal Compartment Detail**

Note: Unless otherwise specified, locate Terminal Compartment 1 foot above the pole base plate at 180 degrees on the pole's radial index.

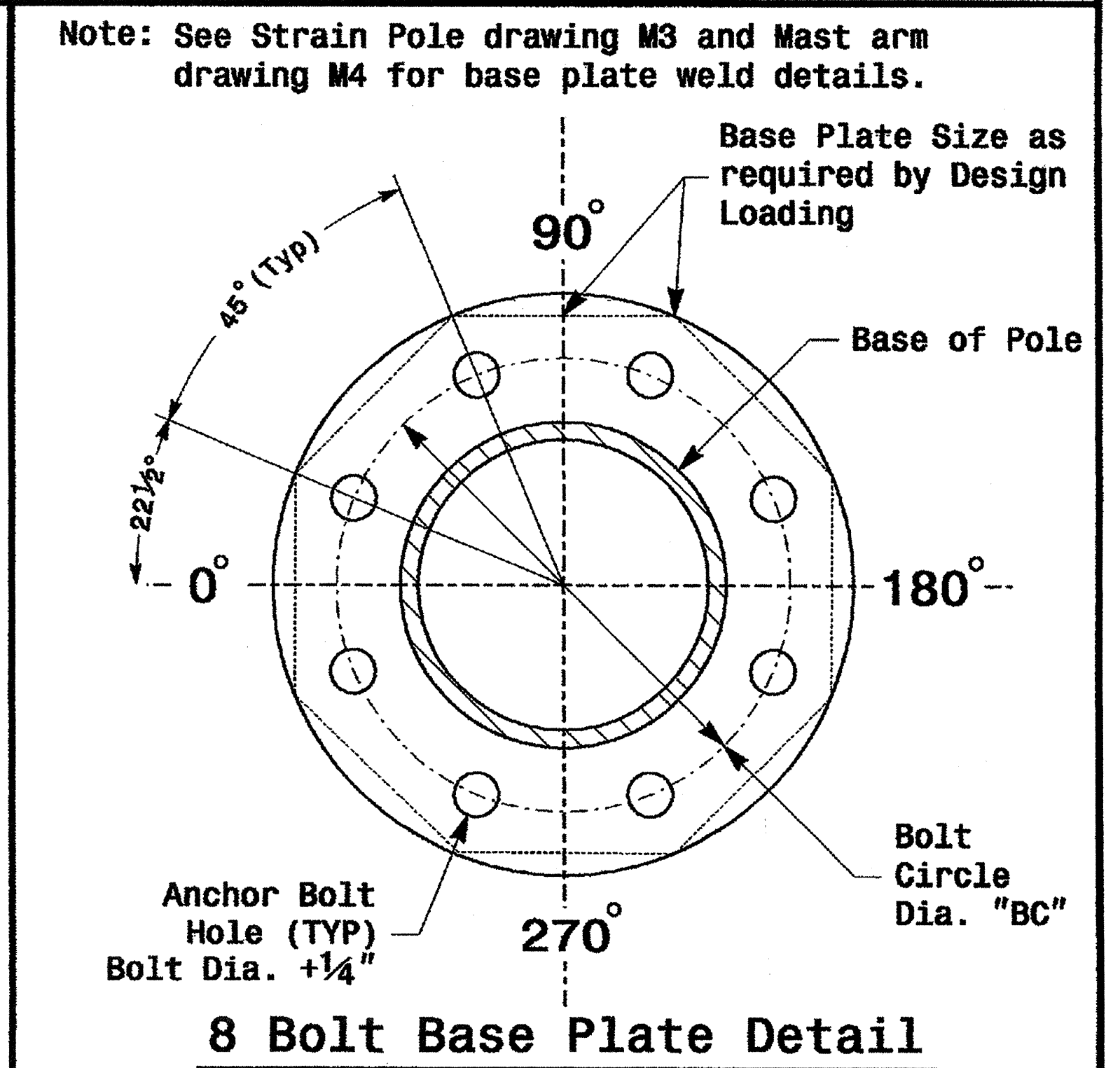


**Base Plate Template and Anchor Bolt Lock Plate Details**

Construct Templates and Plates from 1/4" min. thick Steel. Galvanizing is not required.



**Anchor Bolt Detail**



**8 Bolt Base Plate Detail**

MFG \_\_\_\_\_ MFG. DATE: MM/YY  
 SHAFT D/T/L/Y \_\_\_\_\_  
 ARM-A D/T/L/Y \_\_\_\_\_  
 ARM-B D/T/L/Y \_\_\_\_\_  
 A.B. DIA./B.C./L/Y \_\_\_\_\_  
 NCDOT STANDARD \_\_\_\_\_

MFG \_\_\_\_\_ MFG. DATE: MM/YY  
 SECTION D/T/L/Y \_\_\_\_\_  
 NCDOT STANDARD \_\_\_\_\_

Arm I.D. Tag  
 (Provide on each section of a multi-section mast arm)

Shaft I.D. Tag  
 (Provide on Strain Poles and Mast Arm Poles)

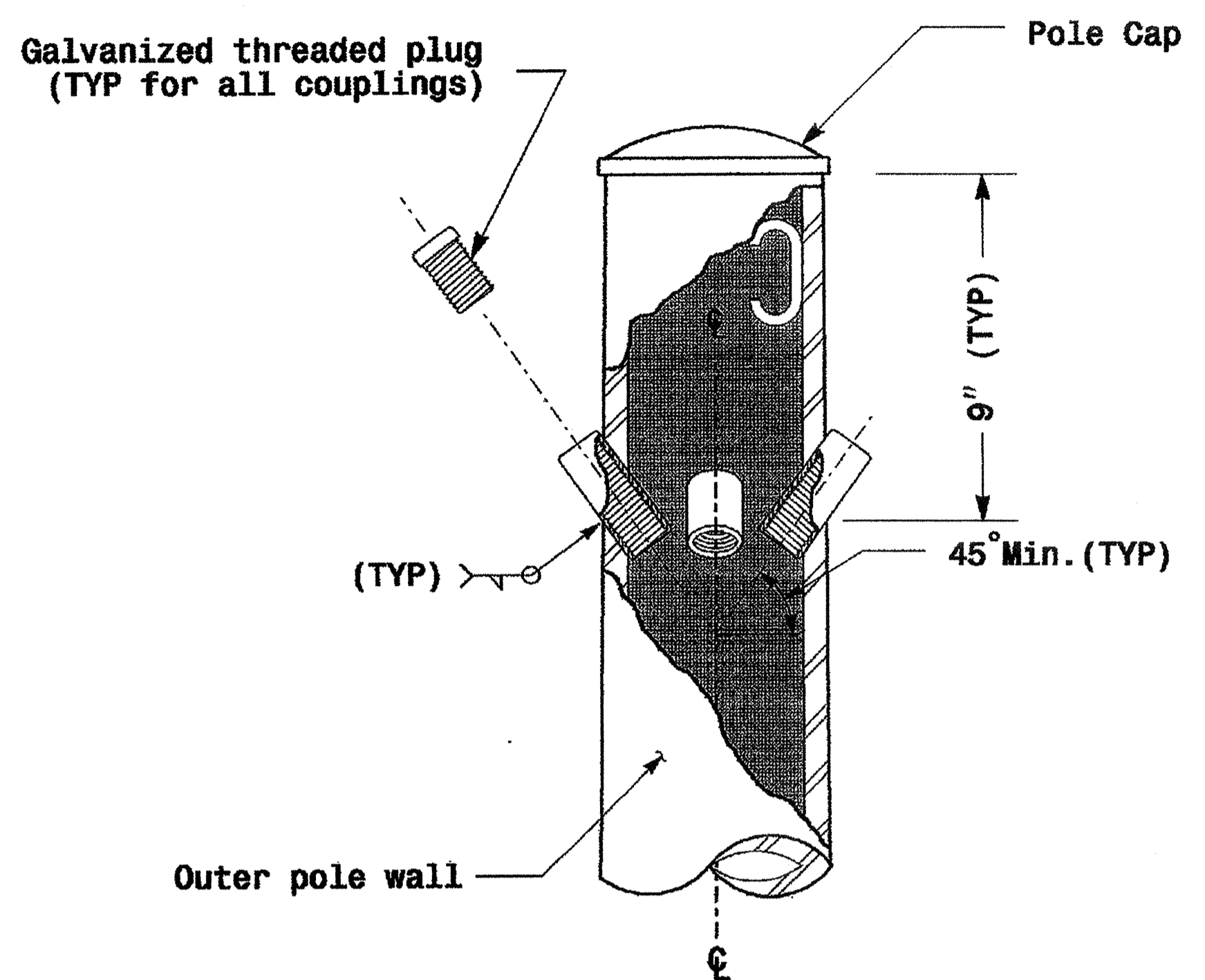
- Notes:
- 1) D= Diameter, T= Thickness, L= Length, Y= Yield Strength
  - 2) A.B. = Anchor Bolt
  - 3) B.C. = Bolt Circle of Anchor Bolts
  - 4) If Custom Design, use "NCDOT STANDARD" line for plan pole I.D.
  - 5) See drawing M4 for mounting positions of I.D. tags.

**Identification Tag Details**

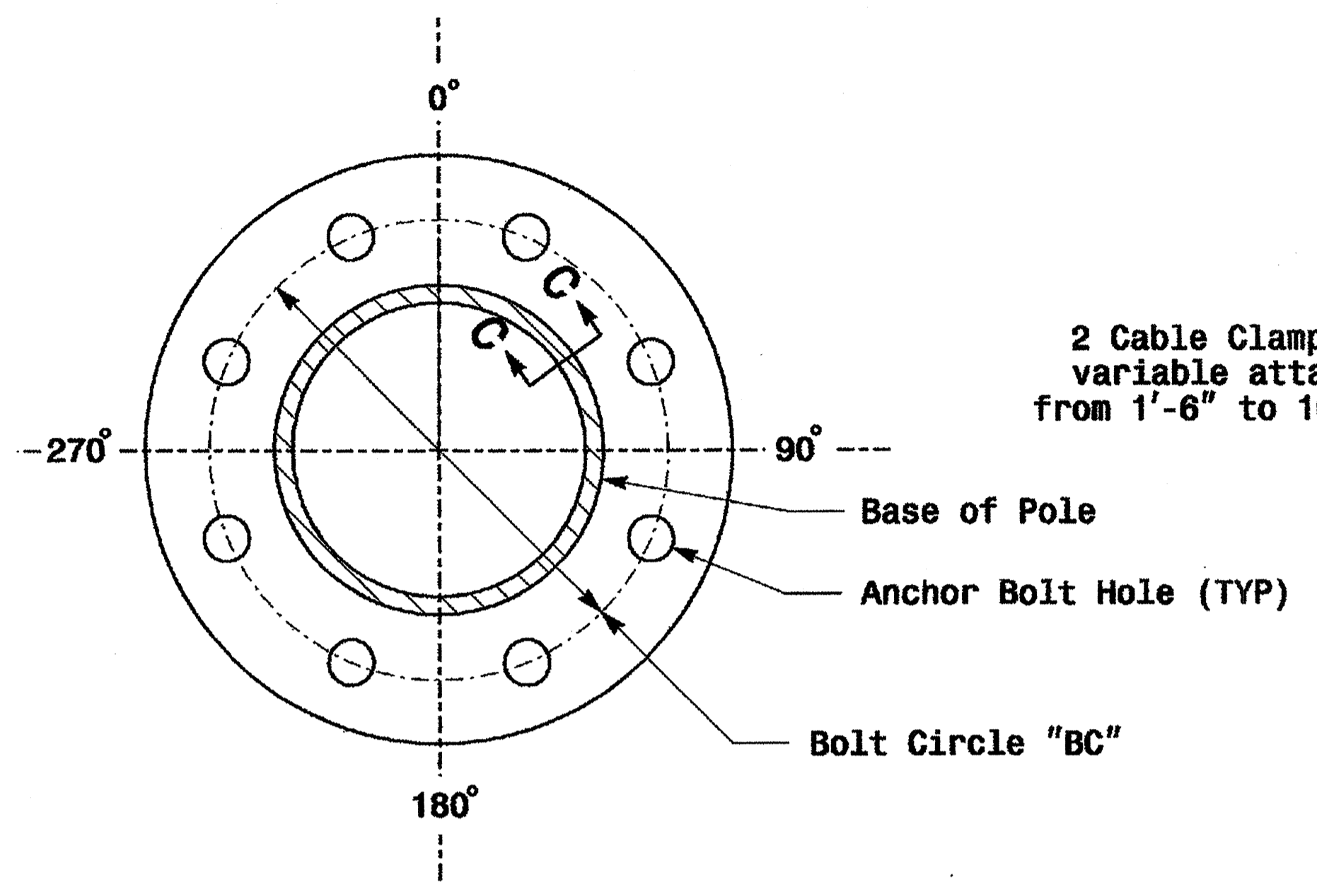
**Fabrication Details - All Poles**

01-SEP-2005 16:22 01-SEP-2005 16:22 Pole Standard.dwg 004 ne thru ms-dgn

	<b>Typical Fabrication Details Common To All Metal Poles</b>		
	PLAN DATE: May 2005 PREPARED BY: P.L. Alexander	REVIEWED BY: C.F. Andrews REVIEWED BY: A.M. Esposito	

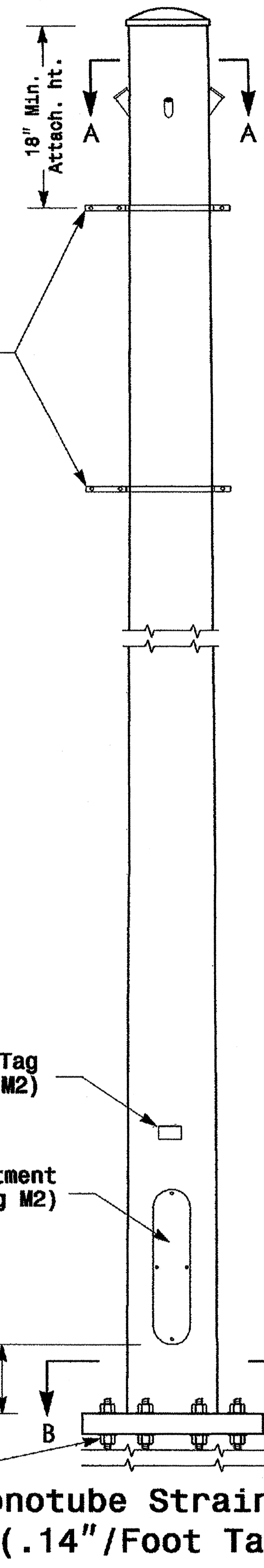


Cable Entrances at Top of Pole

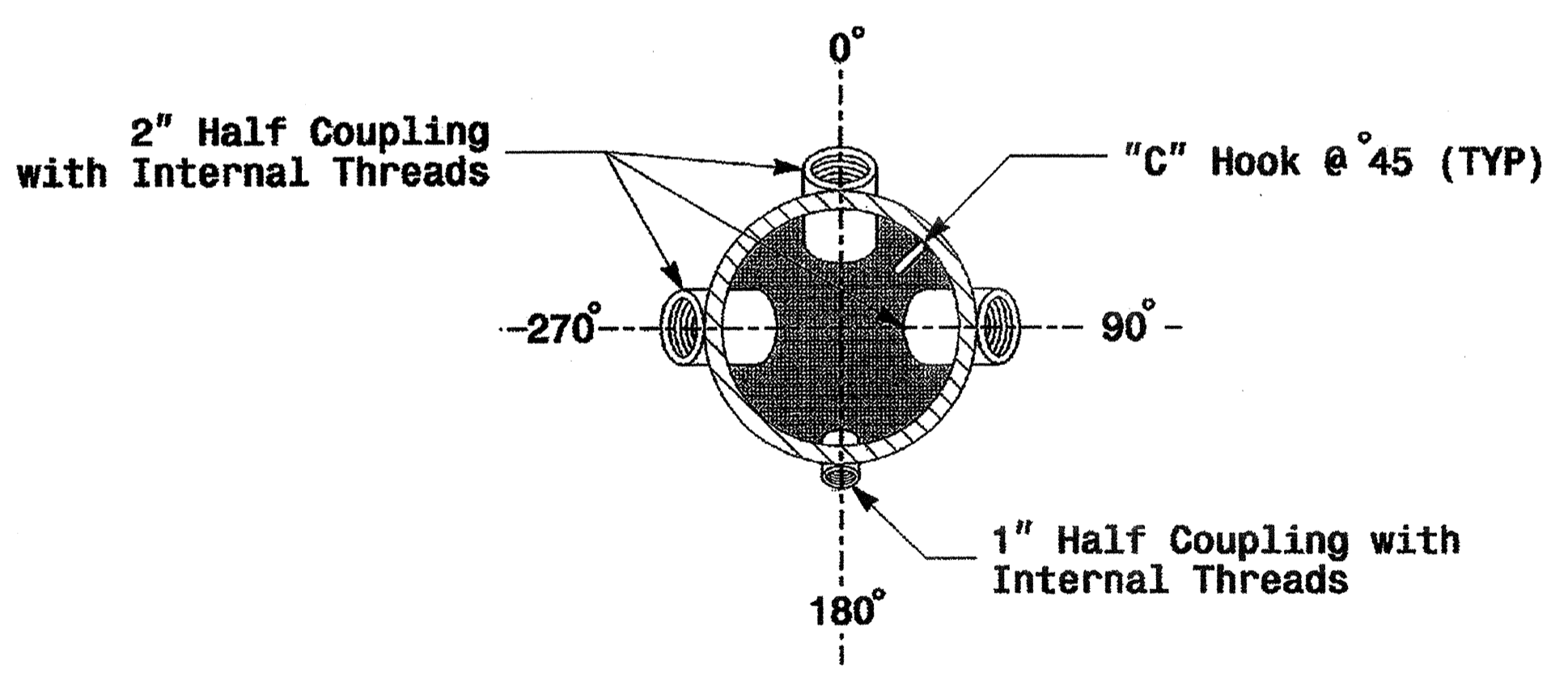


Section B-B  
(See drawing M2)  
Pole Base Plate

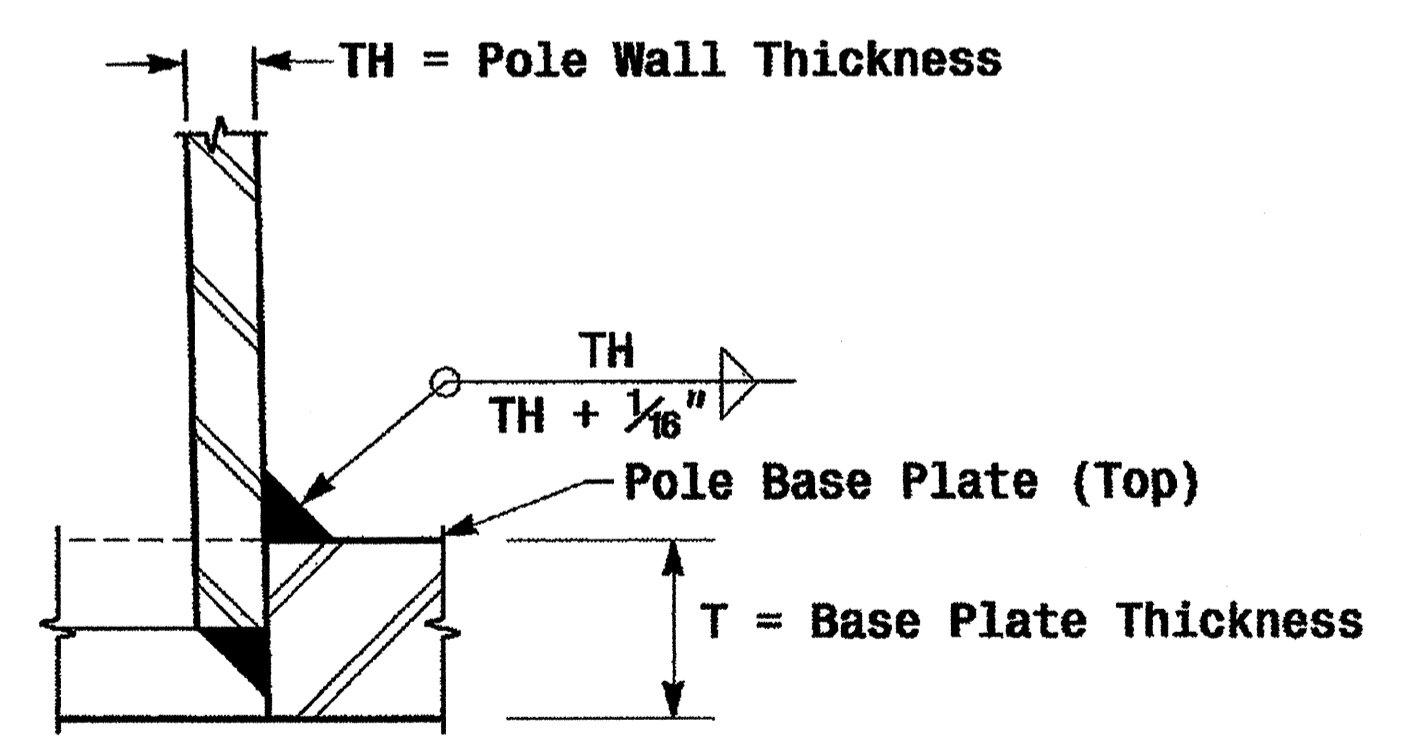
2 Cable Clamps designed for variable attachment heights from 1'-6" to 10' below the top of the pole.



Monotube Strain Pole  
(.14"/Foot Taper)



Section A-A  
Radial Orientation for Factory Installed Accessories at Top of Pole

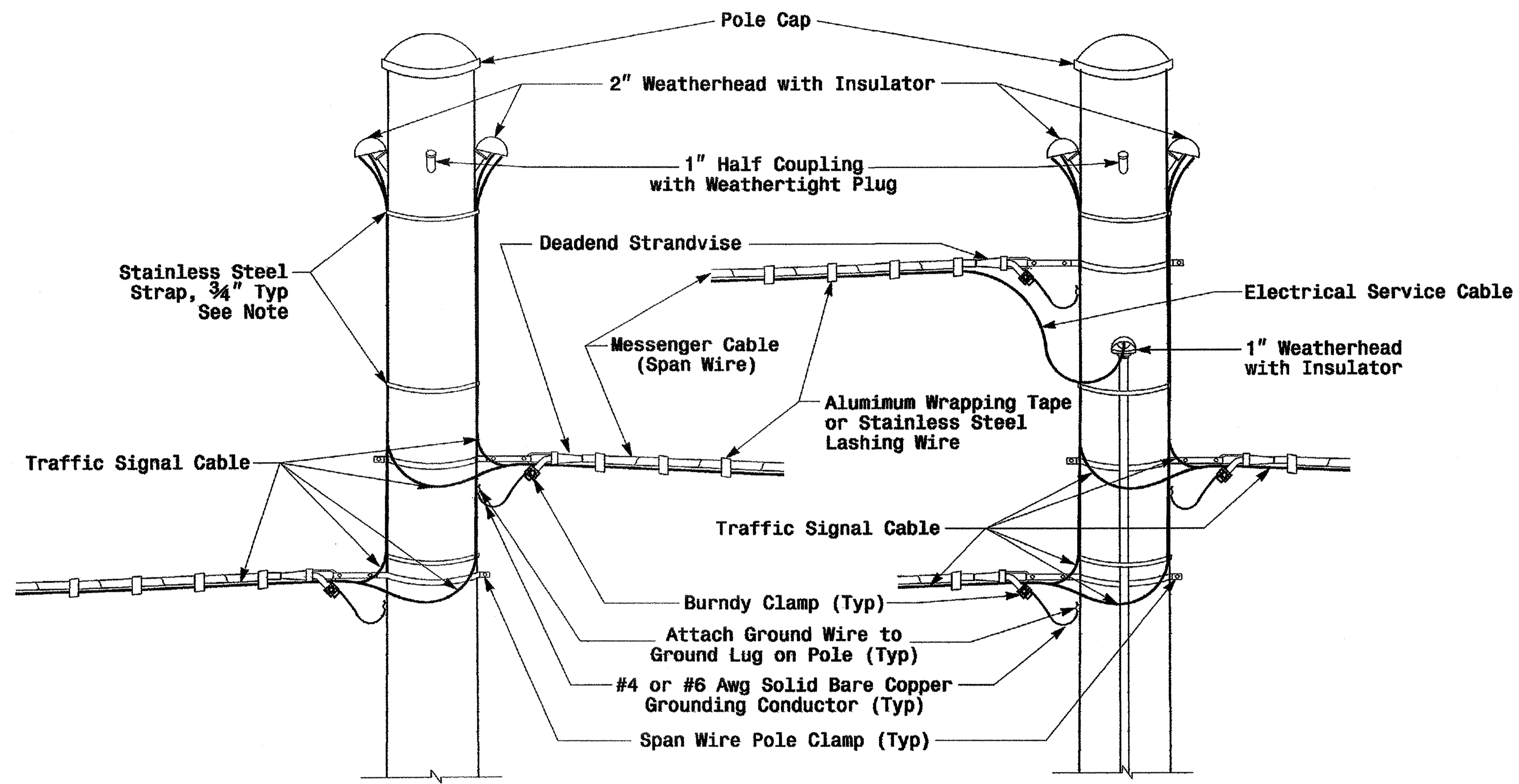


Section C-C  
Socket Connection Weld Detail

Fabrication Details - Strain Poles

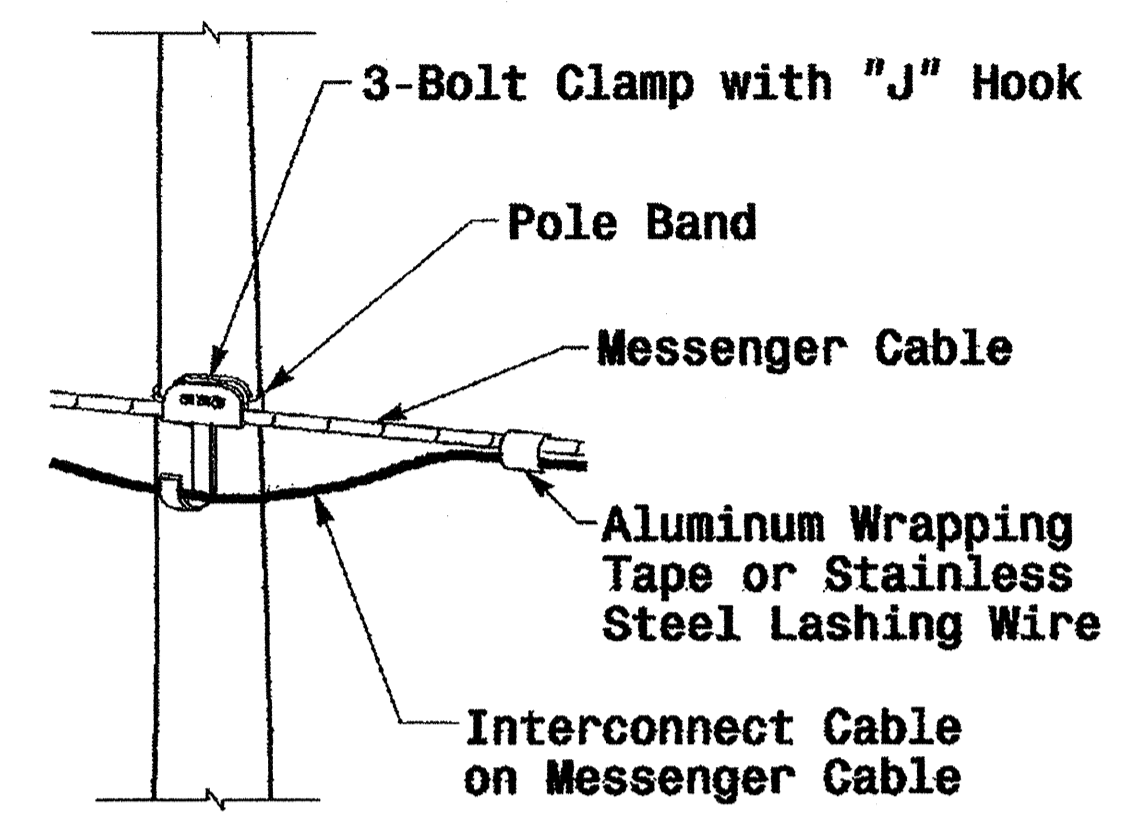
01-SEP-2005 11:47 C:\Users\palexander\Documents\2004 metal pole standards\2004 m3.dgn palexander

	<p>Typical Fabrication Details For Strain Poles</p>		
	<p>PLAN DATE: May 2005</p> <p>PREPARED BY: P.L. Alexander</p>	<p>REVIEWED BY: C.F. Andrews</p> <p>REVIEWED BY: A.M. Esposito</p>	
<p>222 N. McDowell St., Raleigh, NC 27603</p>		<p>REVISIONS</p>	<p>INIT. DATE</p>
<p>Signature: P.L. Alexander</p>		<p>Signature: D. Sarker</p>	<p>DATE: 9.2.2005</p>

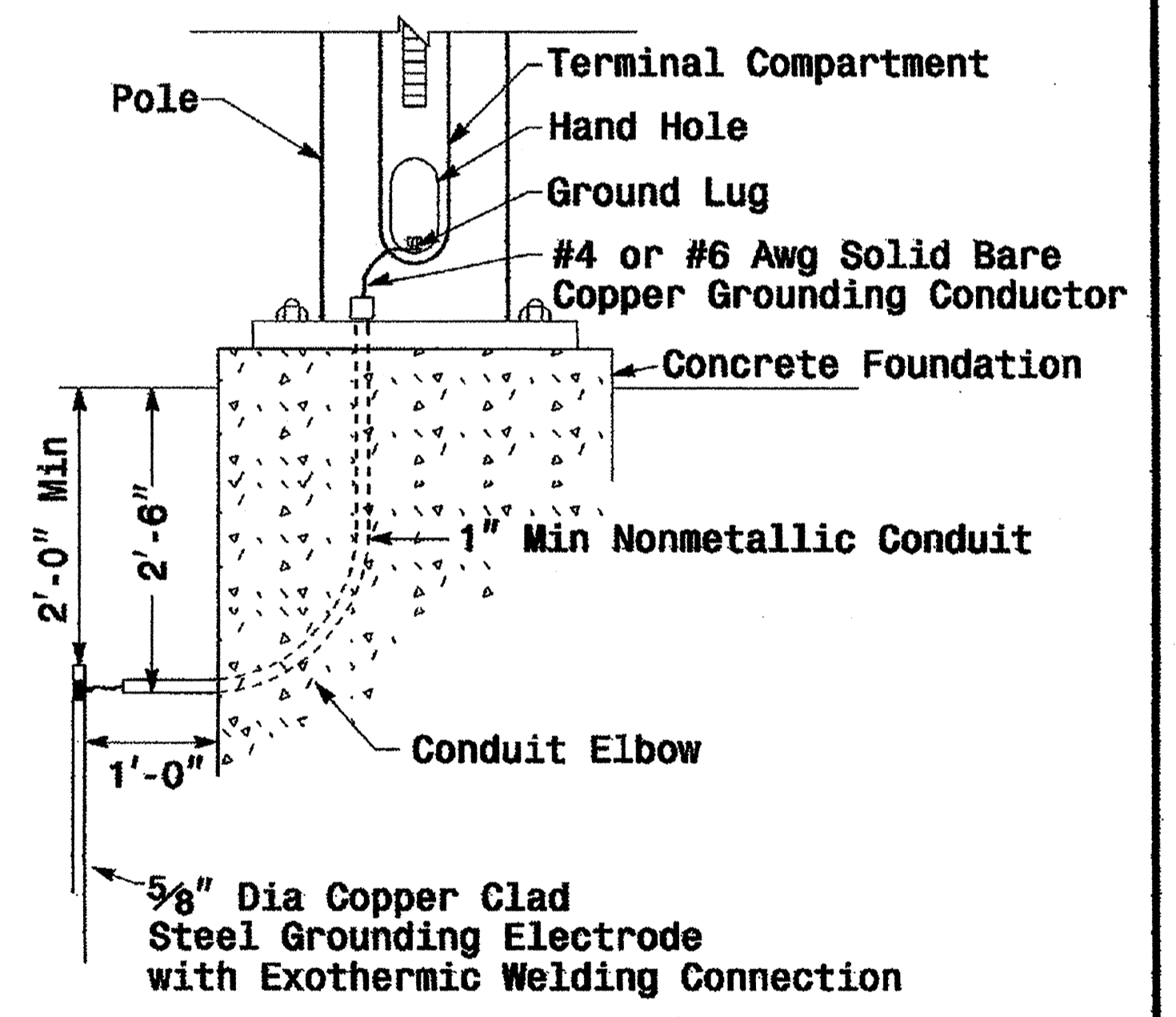


Note: Strap all signal cables to the side of the pole with 3/4" stainless steel straps when the distance between the spanwire attachment clamp and the weatherheads exceeds 36"

**Strain Pole Attachments**



**Attachment of Cable to Intermediate Metal Pole**



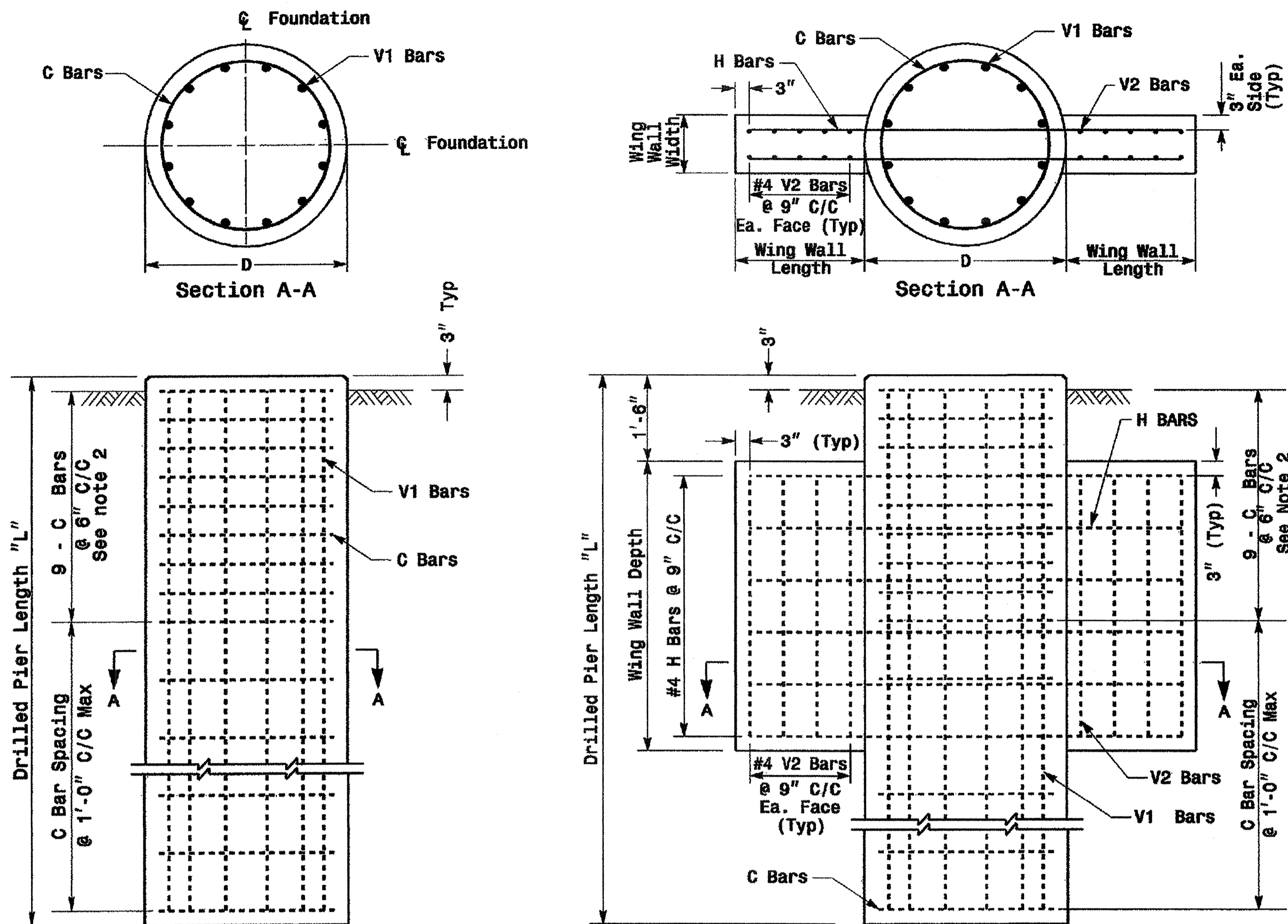
**Metal Pole Grounding Detail**

**Construction Details - Strain Poles**

01-SEP-2005 16:33 \\p1000188-uni11\work\groups\2004 metal pole standard\sig15.mfd

	<b>Construction Details Strain Poles</b>		
	PLAN DATE: <b>May 2005</b> PREPARED BY: <b>C.F. ANDREWS</b>	REVIEWED BY: <b>P.L. ALEXANDER</b> REVIEWED BY: <b>D.C. SARKAR</b>	
REVISIONS:		INIT. DATE	SIGNATURE: <i>P.L. Alexander</i> <b>9-1-05</b> DATE
222 N. McDowell St., Raleigh, NC 27603			SIG. INVENTORY NO.

## Reinforcing Steel Bars



Shaft Dia (in.)	Conc. Volume (cu. yds.)	Bar Name	No.	Size	Type	Length
42"	.356 x L	V1	9	#8	STR.	**
		C	*	#4	CIR.	10'-9"
48"	.465 x L	V1	12	#8	STR.	**
		C	*	#4	CIR.	12'-6"

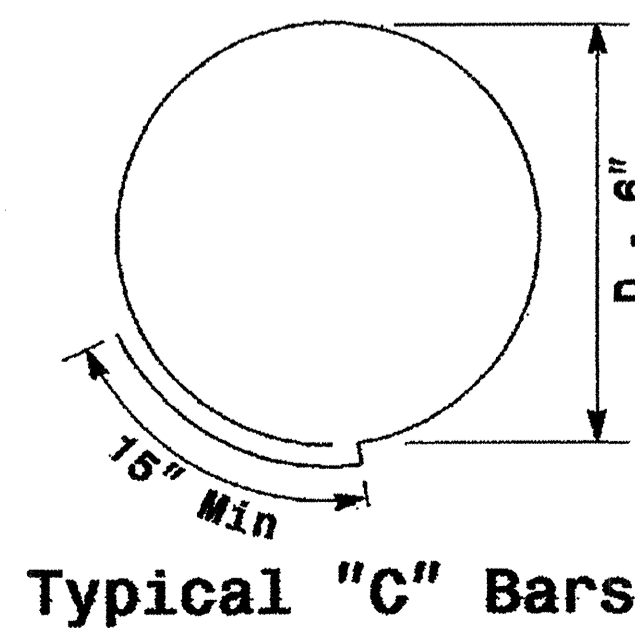
\* See Note No. 1  
\*\* See Note No. 3

Wing Wall Type	Drill Pier Shaft Dia. (in.)	Reinforcing Steel				
		Bar Name	No.	Size	Type	Length
TYPE 1	42"	V1	9	#8	STR.	**
		V2	12	#4	STR.	2'-6"
		H	8	#4	STR.	6'-0"
		C	*	#4	CIR.	10'-9"
TYPE 2	42"	V1	9	#8	STR.	**
		V2	16	#4	STR.	4'-6"
		H	12	#4	STR.	9'-0"
		C	*	#4	CIR.	10'-9"
TYPE 2	48"	V1	12	#8	STR.	**
		V2	16	#4	STR.	4'-6"
		H	12	#4	STR.	9'-6"
		C	*	#4	CIR.	12'-6"

\* See Note No. 1  
\*\* See Note No. 3

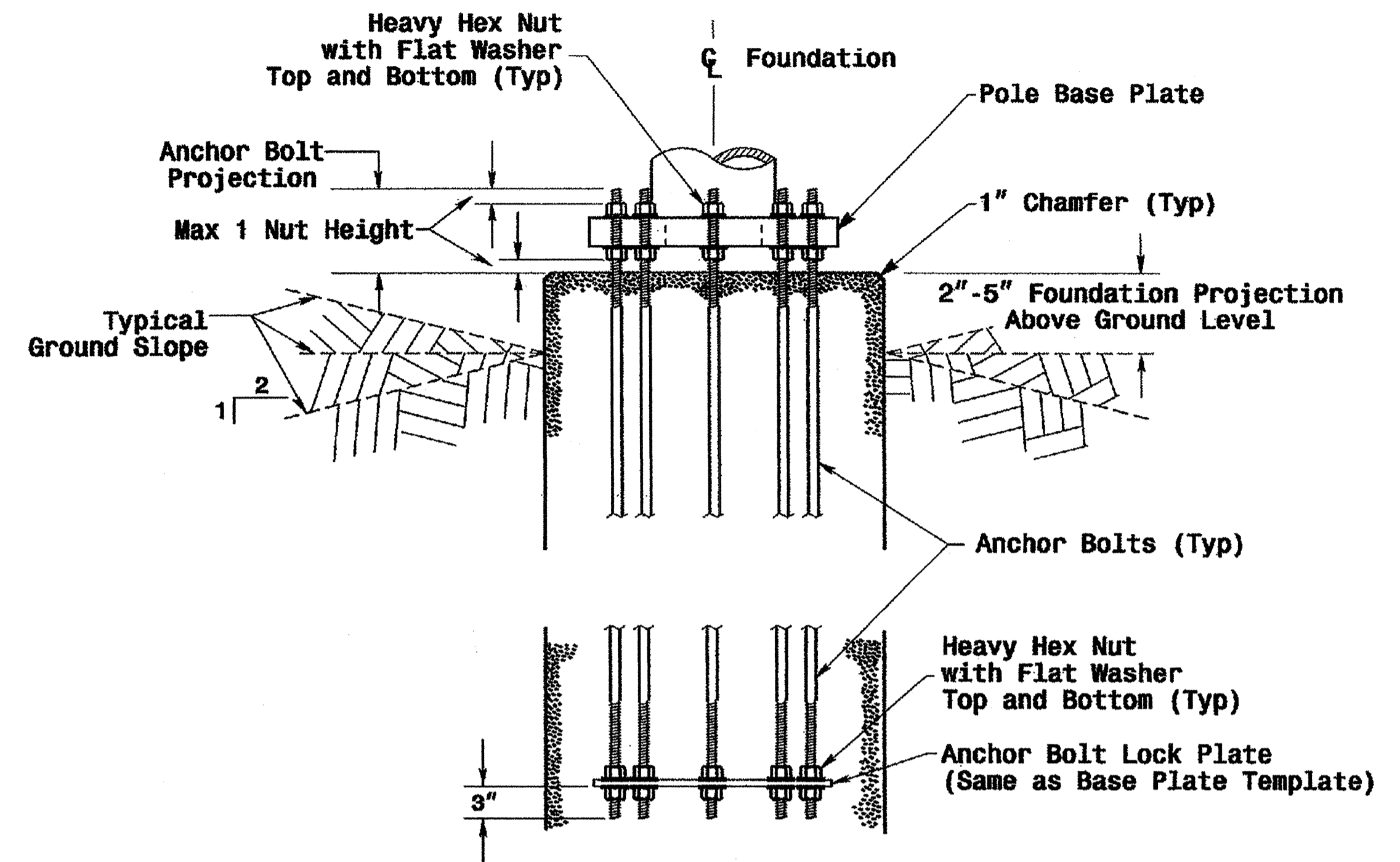
Wing Wall Type	Wing Wall Length (Ft.)	Wing Wall Width (Ft.)	Wing Wall Depth (Ft.)	Concrete Volume (Cu. Yds.)
TYPE 1	1'-6"	1'-0"	3'-0"	.4
TYPE 2	3'-0"	1'-0"	5'-0"	1.2

See Note No. 4

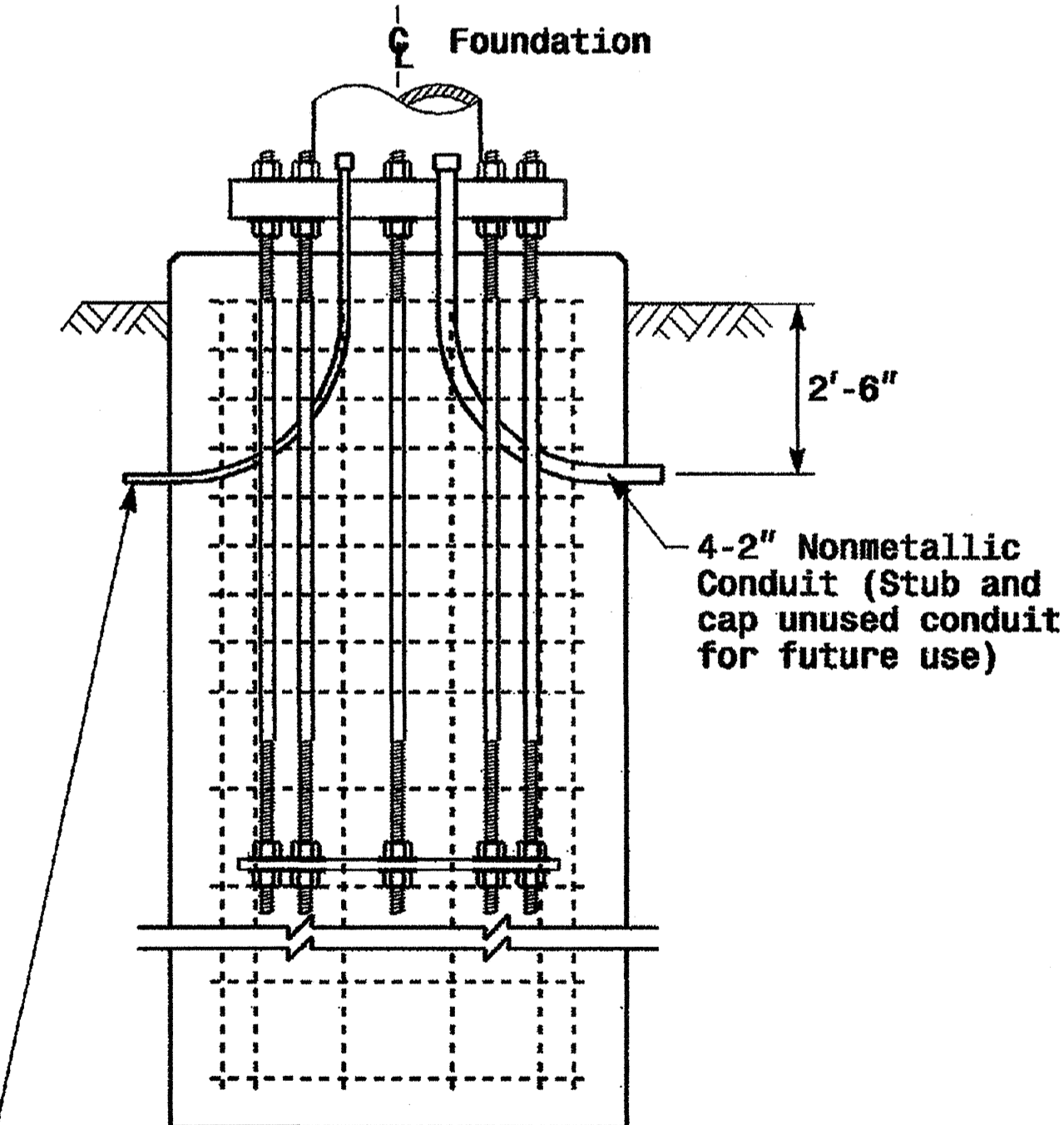


## Typical Foundation Anchor Bolt Details

(Reinforcing Cage Not Shown for Clarity)



## Typical Foundation Conduit Details



## Notes

- The number of C-bars is based on foundation depth. For standard foundations, see sheet M 8.
- Circular tie reinforcing rings may be vertically adjusted by +/- 3" at a depth between 2'-0" and 3'-0" to facilitate the installation of electrical conduit entering in the cage.
- The length of V1-bars is based on foundation depth. For standard foundations, see sheet M 8.
- The quantities for steel and concrete shown in the Wing Wall Details Chart reflect the amount of material for 1 pair of wing walls (2 wing walls per drilled pier shaft.)

	<b>Construction Details Foundations</b>	
	PLAN DATE: May 2005 PREPARED BY: C.F. ANDREWS SCALE: 0 NA NONE	REVIEWED BY: P.L. ALEXANDER REVIEWED BY: A.M. ESPOSITO REVISIONS: _____ INIT. DATE: _____



		STANDARD STRAIN POLES				STANDARD FOUNDATIONS 42" Diameter Drilled Pier Length (L) - Feet						
		Case No.	Pole Height (Ft.)	Base Plate BC (In.)	Moment at the Pole Base (ft-kp)	Clay				Sand		
						Medium N-Value 4-8	Stiff N-Value 9-15	Very Stiff N-Value 16-30	Hard N-Value >30	Loose N-Value 4-10	Medium N-Value 11-30	Dense N-Value >30
WIND ZONE 1	LIGHT	S26L3	26	25	280	20.5	14.0	11.5	9.5	18.0	16.0	14.0
		S30L3	30	25	310	21.0	14.5	11.5	9.5	18.5	16.5	14.5
		S35L3	35	25	350	22.5	15.0	12.0	10.0	19.5	17.5	15.5
	HEAVY	S30H3	30	29	450	25.5	16.5	13.0	11.0	21.0	18.5	16.5
		S35H3	35	29	540	26.0	17.0	13.5	11.5	22.0	19.5	17.0
WIND ZONE 2	LIGHT	S26L2	26	23	250	19.5	13.5	11.0	9.0	18.0	15.5	14.0
		S30L2	30	23	290	20.0	14.0	11.5	9.5	18.5	16.0	14.0
		S35L2	35	23	315	21.0	14.5	11.5	9.5	19.0	16.5	14.5
	HEAVY	S30H2	30	29	415	24.5	16.0	13.0	10.5	21.0	18.5	16.0
		S35H2	35	29	485	25.5	16.5	13.5	11.0	21.5	19.0	16.5
WIND ZONE 3	LIGHT	S26L2	26	23	250	18.5	13.0	10.5	9.0	17.5	15.0	13.5
		S30L2	30	23	290	19.5	13.5	11.0	9.0	18.0	15.5	14.0
		S35L2	35	23	315	20.0	14.0	11.5	9.5	18.5	16.0	14.5
	HEAVY	S30H2	30	29	415	23.0	15.5	12.5	10.0	20.5	17.5	16.0
		S35H2	35	29	485	24.0	16.0	13.0	10.5	21.0	18.0	16.5
WIND ZONE 4	LIGHT	S26L1	26	22	195	18.0	13.0	10.5	9.0	16.5	14.5	13.0
		S30L1	30	22	225	18.5	13.0	10.5	9.0	17.0	15.0	13.5
		S35L1	35	22	255	19.0	13.5	11.0	9.0	17.5	15.5	14.0
	HEAVY	S30H1	30	25	330	22.0	15.0	12.0	9.5	19.5	17.0	15.0
		S35H1	35	25	385	23.0	15.5	12.5	10.0	20.0	17.5	15.5
WIND ZONE 5	LIGHT	S26L2	26	23	250	19.0	13.5	10.5	9.0	17.5	15.5	13.5
		S30L2	30	23	290	20.0	14.0	11.0	9.5	18.0	16.0	14.0
		S35L2	35	23	315	21.0	14.5	11.5	10.0	19.0	16.5	14.5
	HEAVY	S30H2	30	29	415	23.5	15.5	12.5	10.5	21.0	18.0	16.0
		S35H2	35	29	485	25.0	16.5	13.0	11.0	21.5	18.5	16.5

Concrete Volume (cubic yards) = .356 X L

**Fabrication Design Notes:**

1. Values shown in "Moment at the Pole Base" column represents the minimum acceptable capacity allowable for design using a design CSR of 1.
2. Base plate thickness (T) is 2.0 inches.

**Foundation Selection:**

1. Perform a standard penetration test at each proposed foundation site to determine "N" value.
2. Select the appropriate wind zone from sheet M 1.
3. Select the soil type (Clay or Sand) that best describes the soil characteristics.
4. Get the appropriate pole case load number from the plans or from the Engineer.
5. Select the appropriate column in the chart based on soil type and "N" value. Select the appropriate row based on the pole load case. The foundation depth is the value where the column and the row intersect.

05-SEP-2005 10:15:02  
 \\srm301a6\11\work\pucpsw2004\mstr\pole\_etandc-sig17.m8 etd etrc\in pole.etp  
 pole\etrc\etd

Standard Strain Poles

	<b>Standard Strain Poles and Standard Foundations</b>		SEAL
	PLAN DATE: May 2005	REVIEWED BY: C.F. Andrews	
	PREPARED BY: P.L. Alexander	REVIEWED BY: A.M. Esposito	
SCALE: None	REVISIONS:	INIT.	DATE
			D. Sarkar 9.2.2005 SIGNATURE DATE

STATE OF NORTH CAROLINA  
DEPT. OF TRANSPORTATION  
DIVISION OF HIGHWAYS  
RALEIGH, N.C.

11-08

ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**

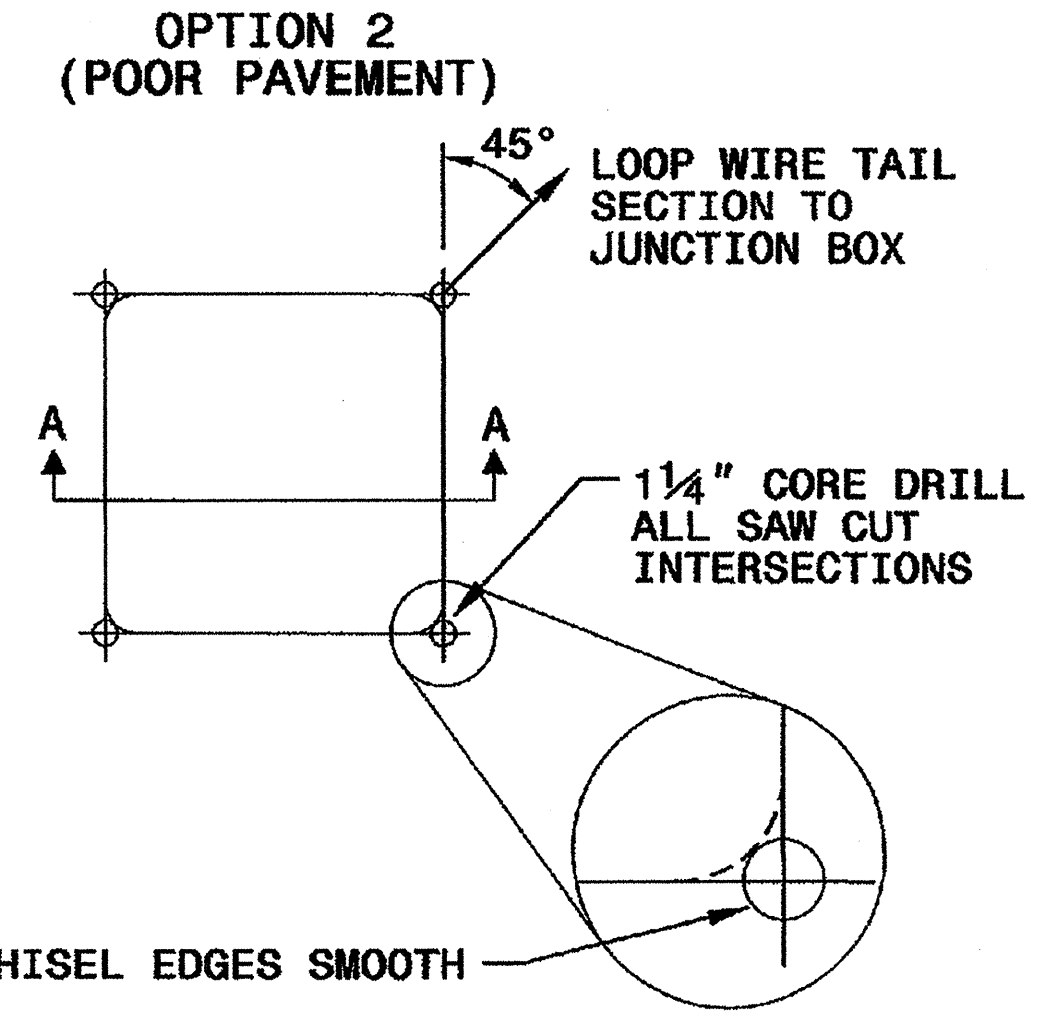
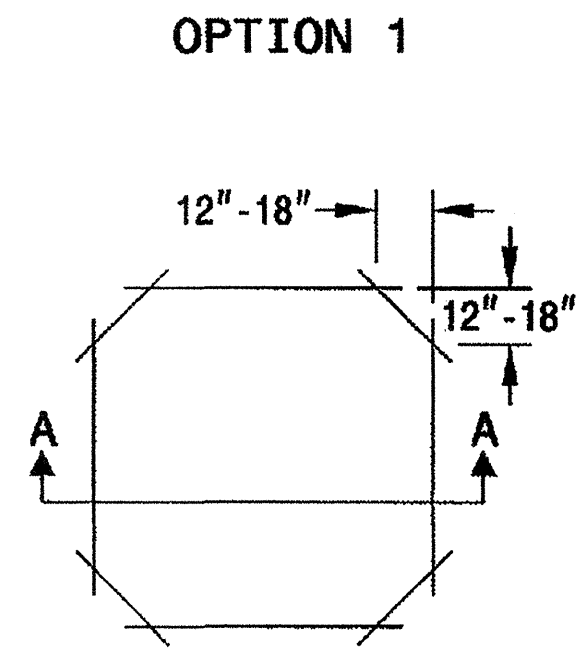
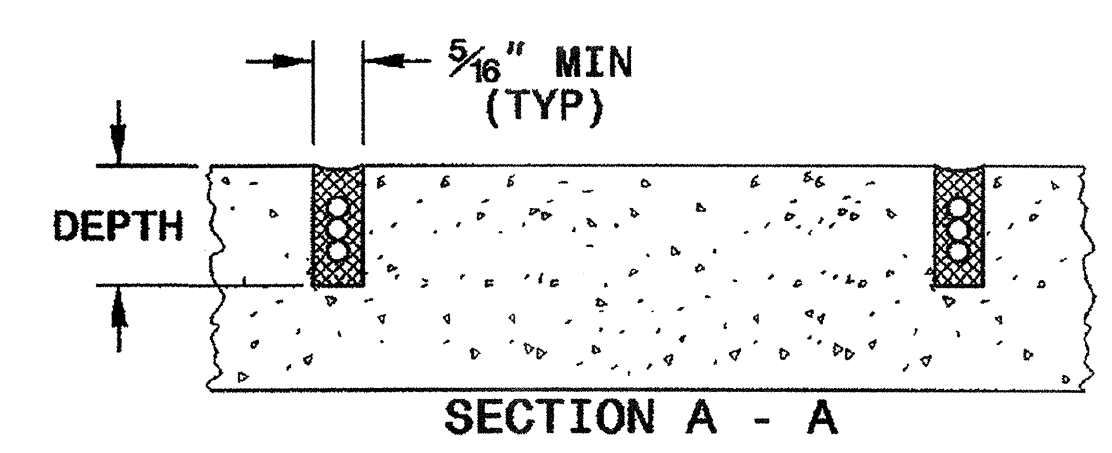
SHEET 1 OF 3  
**1725D01**

**CONVENTIONAL 4-SIDED LOOP**

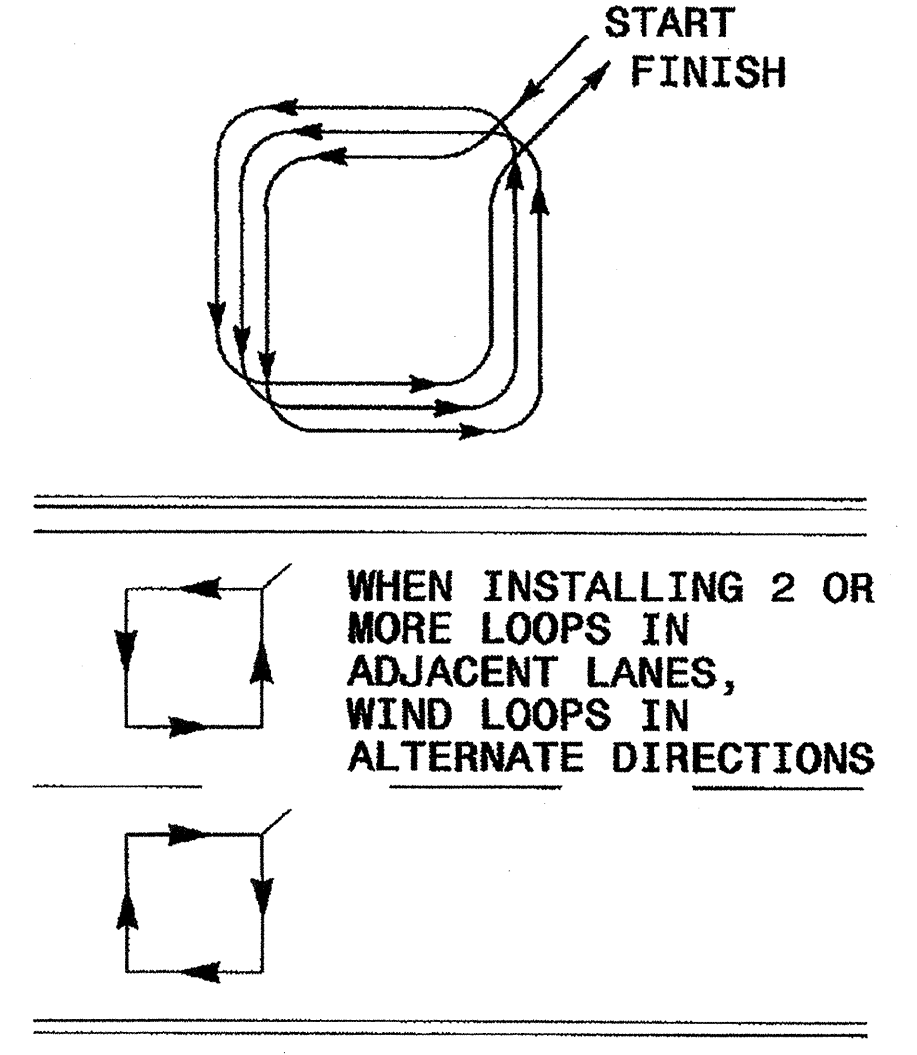
**SAW CUT OPTIONS**

**SAW SLOT DEPTH CHART**

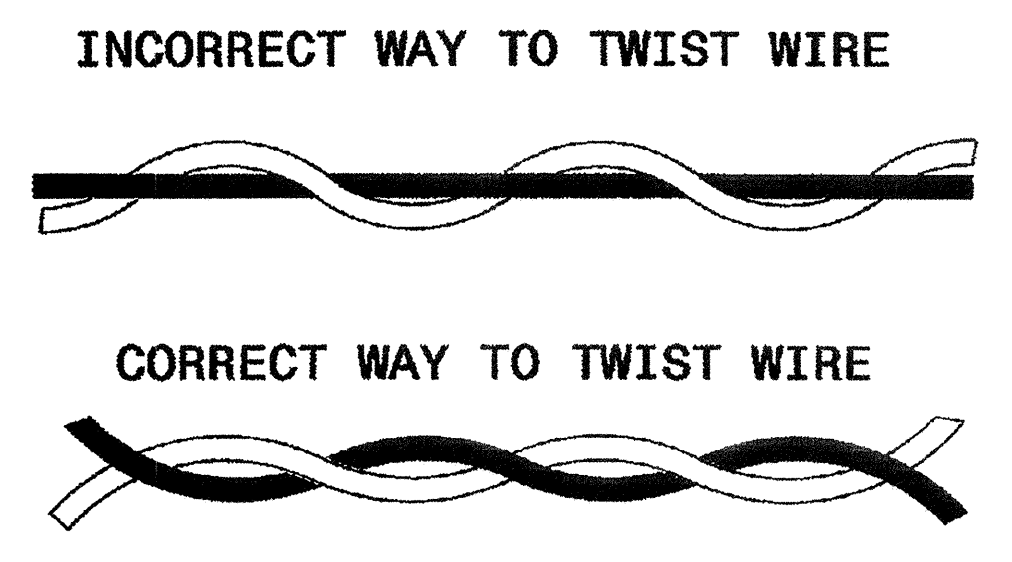
DEPTH (IN)	NO. OF WIRE TURNS				
	2	3	4	5	6
CONCRETE	2.0	2.0	2.5	2.5	3.0
ASPHALT	2.0	2.5	3.0	3.0	3.0



**LOOP WINDING METHOD**



**LOOP WIRE TWISTING METHOD**

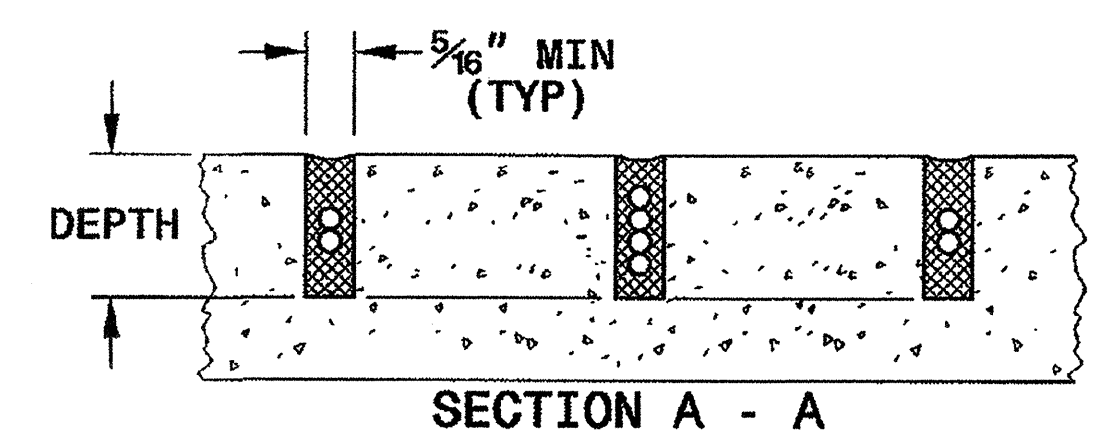
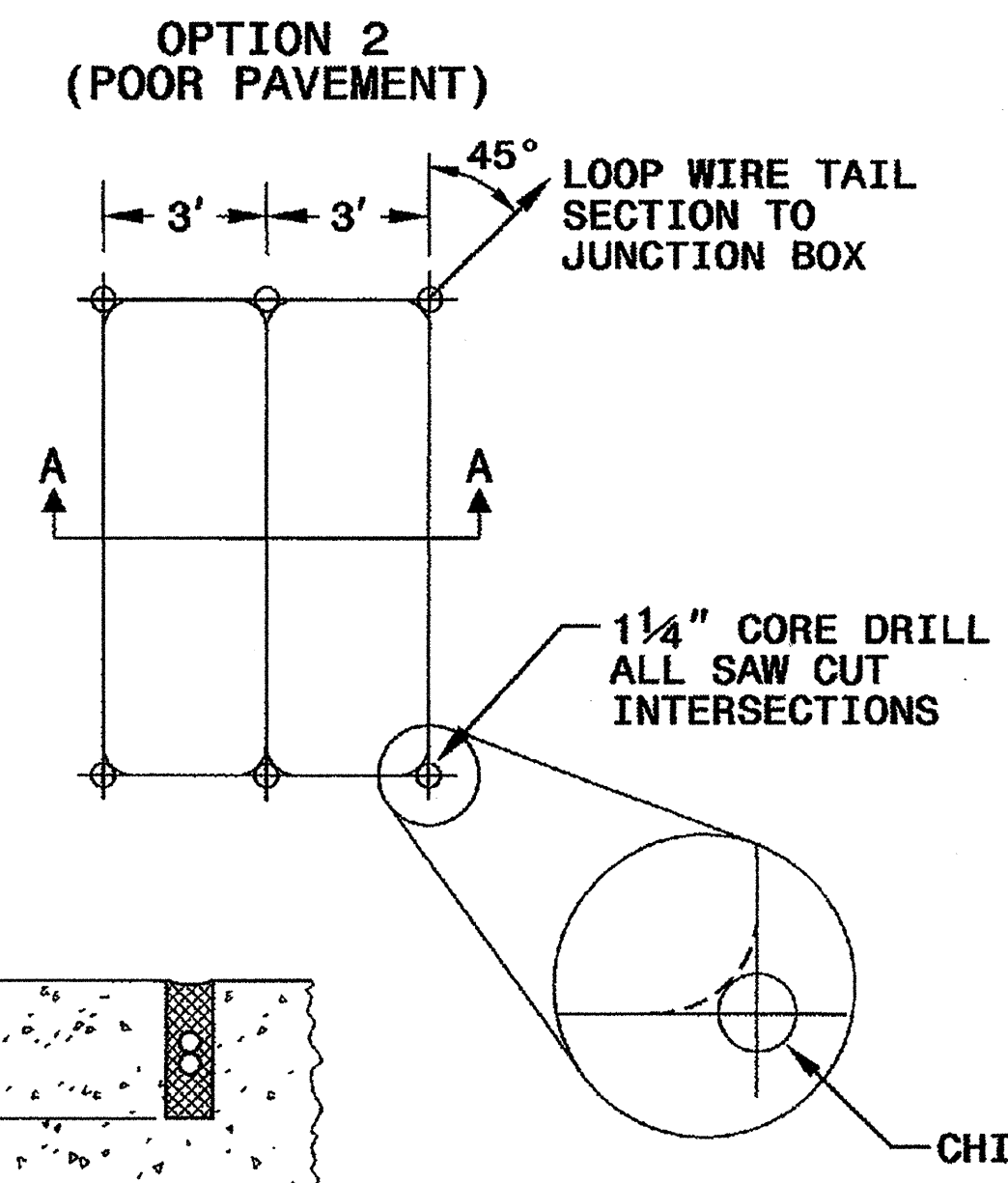
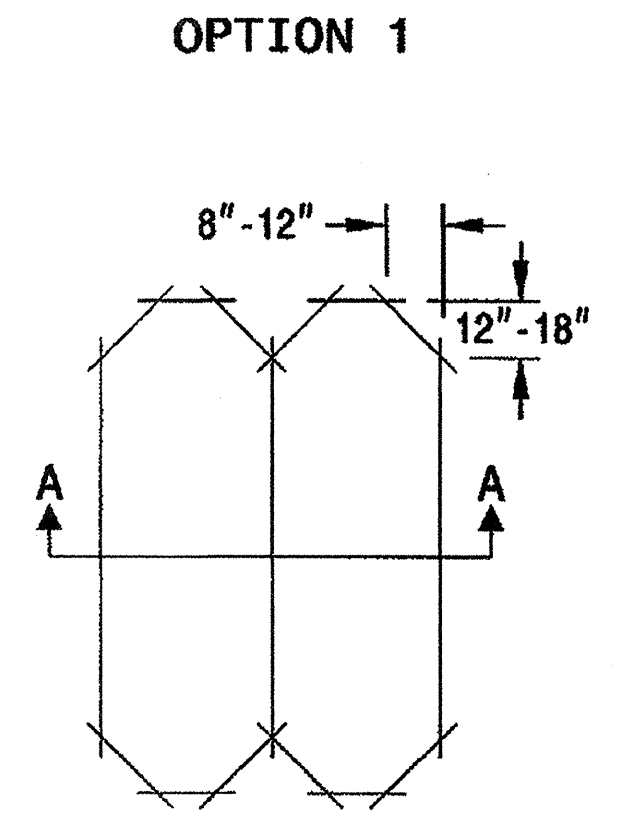


**NOTES**

1. OVERLAP SAW CUTS AT CORNERS AND INTERSECTION POINTS TO ENSURE UNIFORM SAW SLOT DEPTH.
2. MAINTAIN 12" SPACING BETWEEN LOOP WIRE TAIL SECTIONS.
3. WIRE LOOPS CONNECTED TO THE SAME DETECTOR CHANNEL IN SERIES.
4. LOCATE LOOPS IN CENTER OF LANES UNLESS OTHERWISE SHOWN ON PLANS OR APPROVED BY ENGINEER.

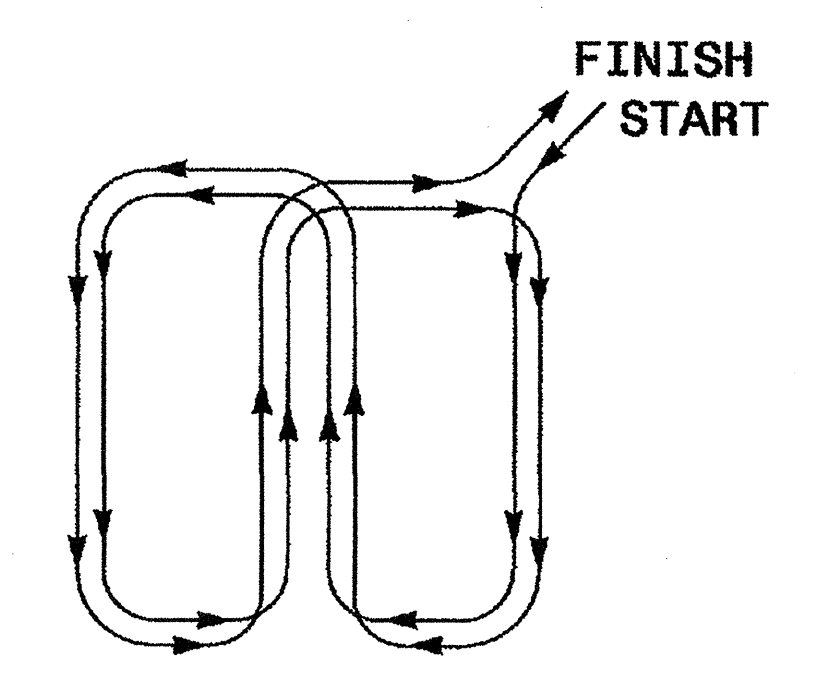
**QUADRUPOLE LOOP**

**SAW CUT OPTIONS**



DEPTH IS 2.5" FOR CONCRETE AND 3.0" FOR ASPHALT

**LOOP WINDING METHOD**



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DIVISION OF HIGHWAYS  
RALEIGH, N.C.

11-08

ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**

SHEET 1 OF 3  
**1725D01**

See Plate for Title

Prepared in the Offices of:  
**Intelligent Transportation Systems & Signals Unit**  
750 N. Greenfield Parkway  
Garner, NC 27529

SEAL  
NORTH CAROLINA PROFESSIONAL ENGINEER  
SEAL 16286  
MILTON I. DEAN  
*Milton I. Dean* 11/24/08  
SIGNATURE DATE

24-Nov-2008 09:28  
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11/11/08

STATE OF  
NORTH CAROLINA  
DEPT. OF TRANSPORTATION  
DIVISION OF HIGHWAYS  
RALEIGH, N.C.

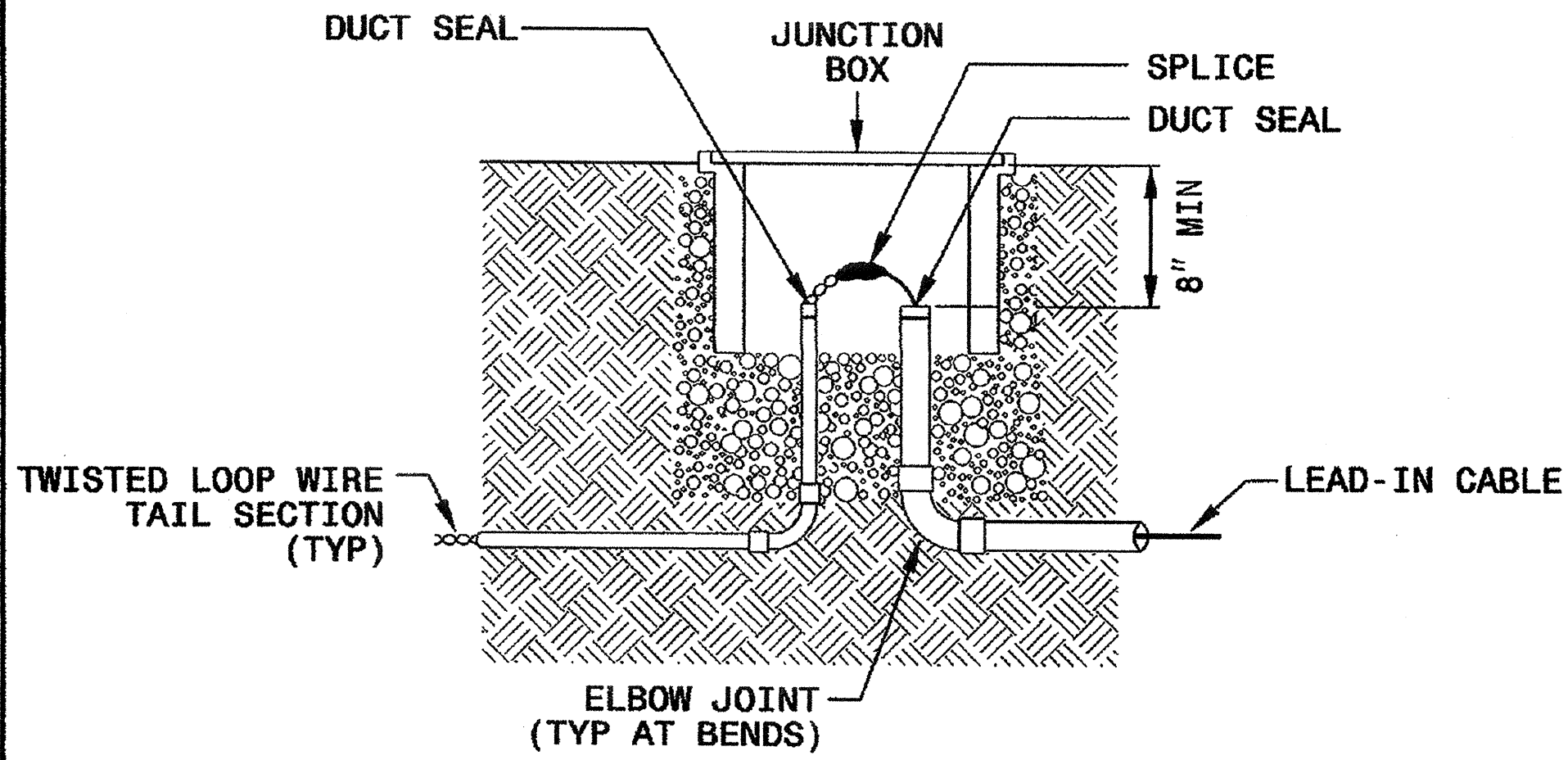
11-08

ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**  
LOOP WIRE DETAILS

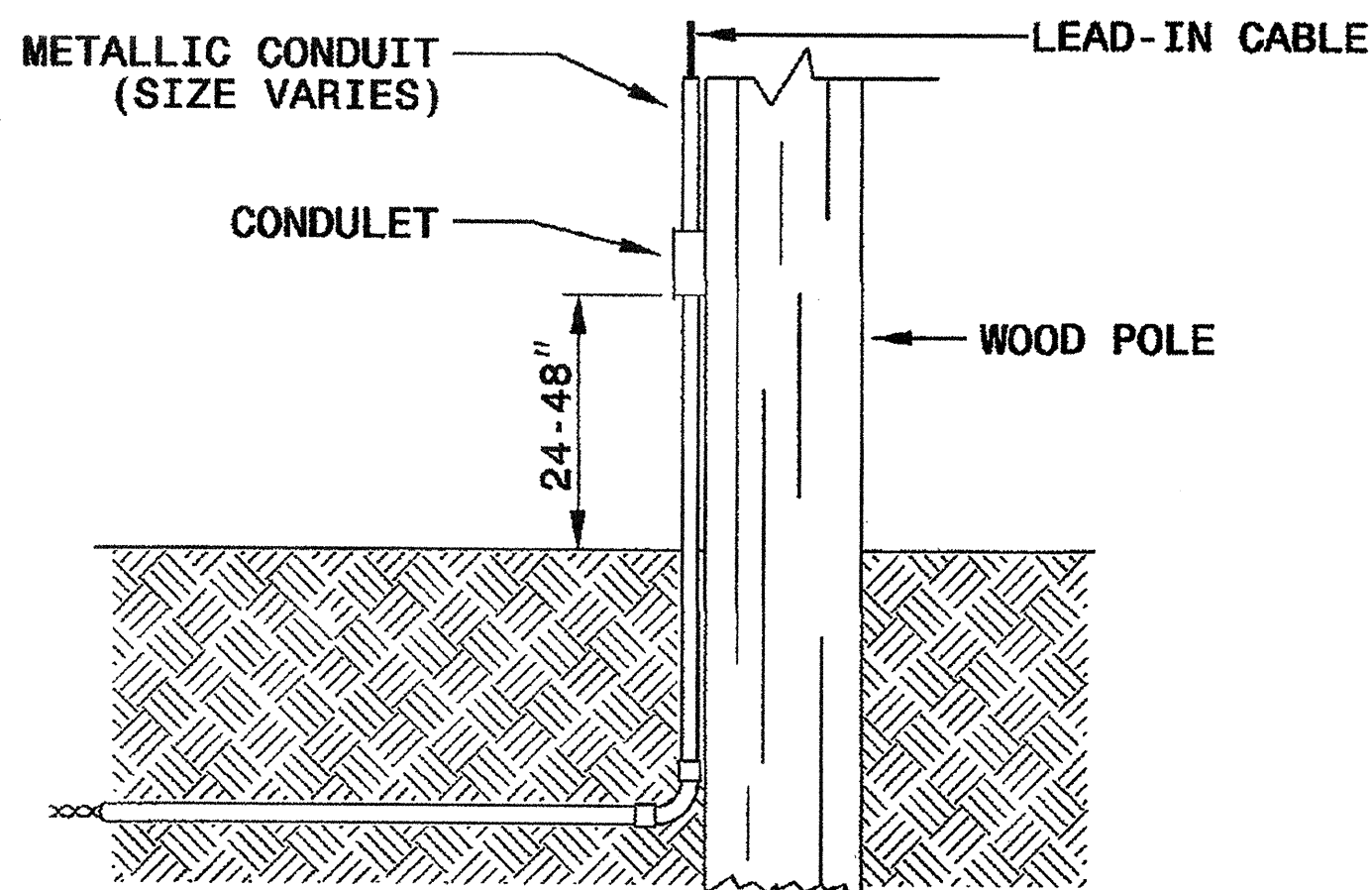
SHEET 2 OF 3  
**1725D01**

**LOOP WIRE SPLICE POINT DETAILS**

**LOOP WIRE AT JUNCTION BOX**



**LOOP WIRE AT POLE**

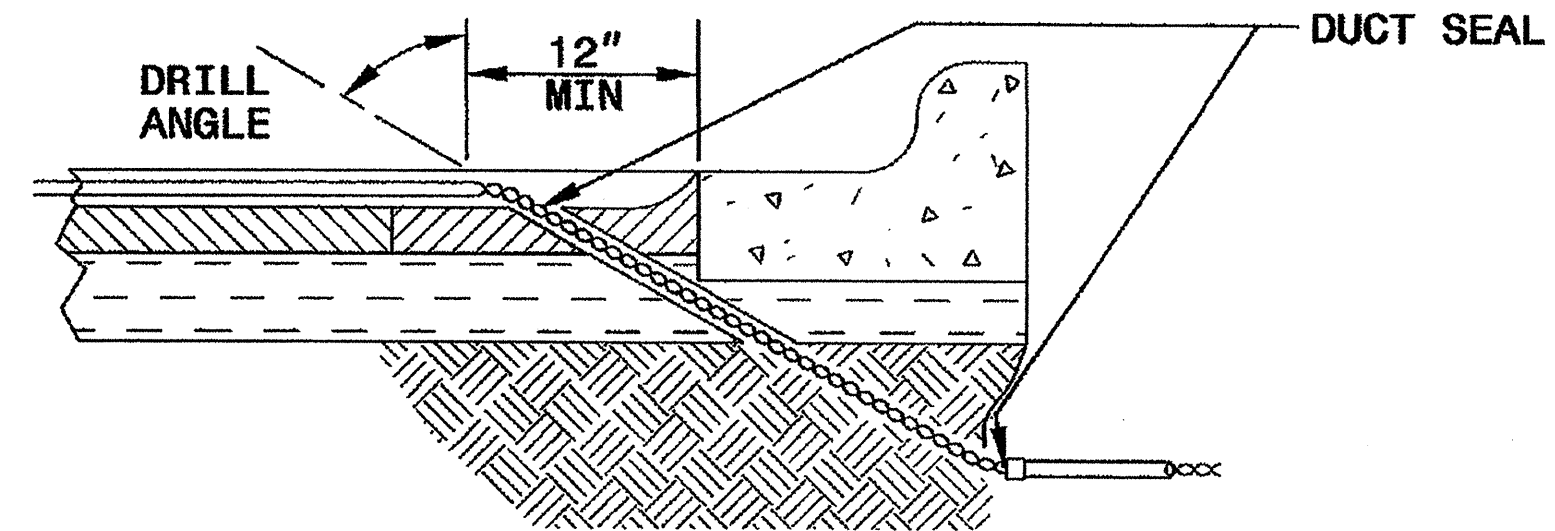


**NOTE**

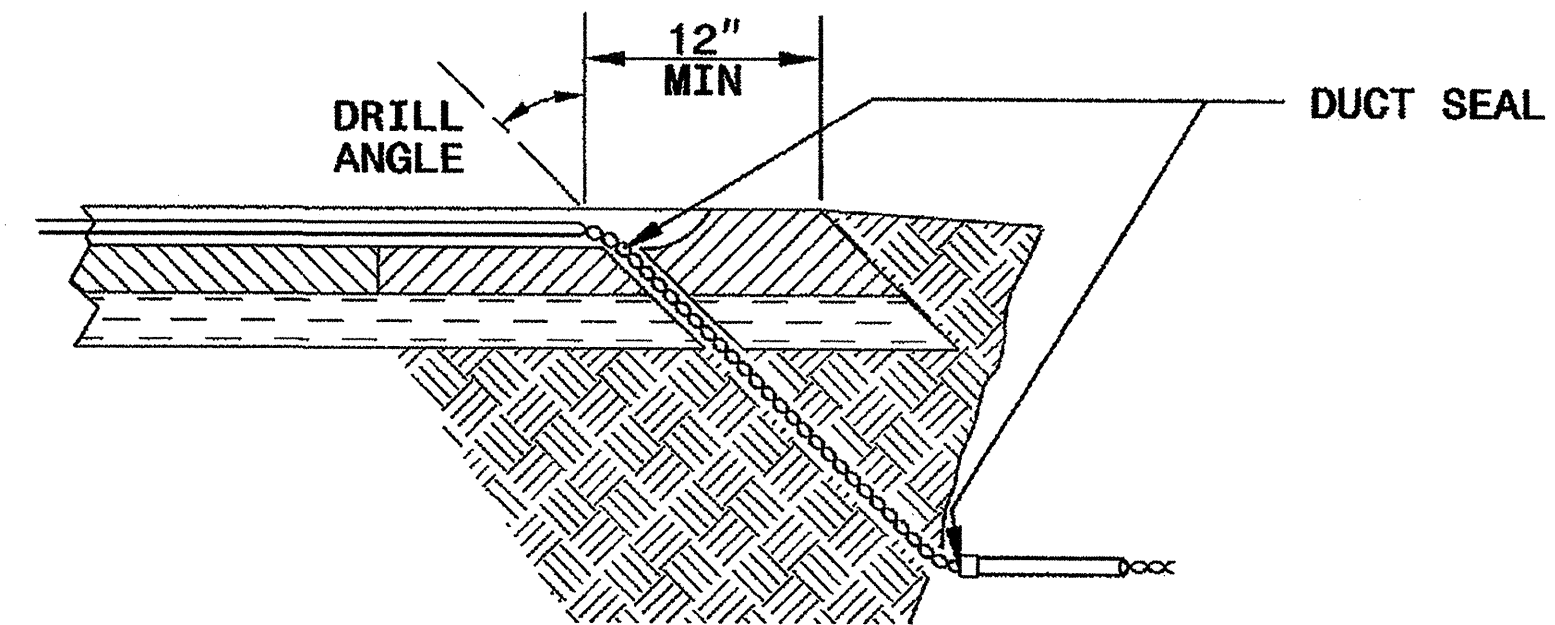
SPLICE ALL LOOP WIRE TAIL SECTIONS/LEAD-IN CABLE IN JUNCTION BOXES OR APPROVED CONDULETS.

**LOOP WIRE PAVEMENT EDGE DETAILS**

**LOOP WIRE AT CURB & GUTTER SECTION**



**LOOP WIRE AT PAVEMENT SECTION**



**NOTES**

- DO NOT EXCAVATE UNDER CURB AND GUTTER SECTIONS FOR CONDUIT INSTALLATION.
- TWIST LOOP WIRE TAIL SECTIONS FROM WHERE LOOP WIRE TAIL LEAVES SAW CUT TO JUNCTION BOX, INCLUDING THROUGH CONDUIT.
- BEFORE SEALING LOOPS, INSTALL DUCT SEAL WHERE LOOP WIRE TAIL SECTION LEAVES SAW CUT IN PAVEMENT AND AT ENTRANCE OF CONDUIT TO JUNCTION BOX.

STATE OF  
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DIVISION OF HIGHWAYS  
RALEIGH, N.C.

11-08

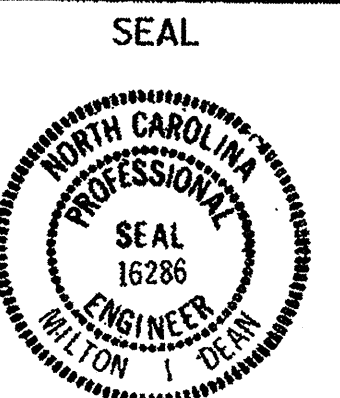
ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**  
LOOP WIRE DETAILS

SHEET 2 OF 3  
**1725D01**

See Plate for Title



750 N. Greenfield Parkway  
Garner, NC 27529



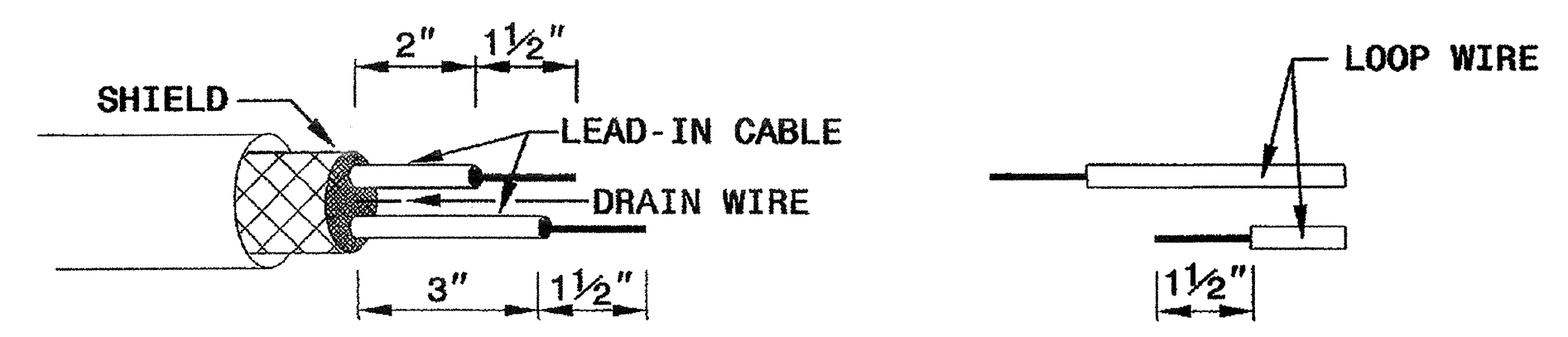
Milton J. Dean 11/24/08  
SIGNATURE DATE

STATE OF NORTH CAROLINA  
 DEPT. OF TRANSPORTATION  
 DIVISION OF HIGHWAYS  
 RALEIGH, N.C.

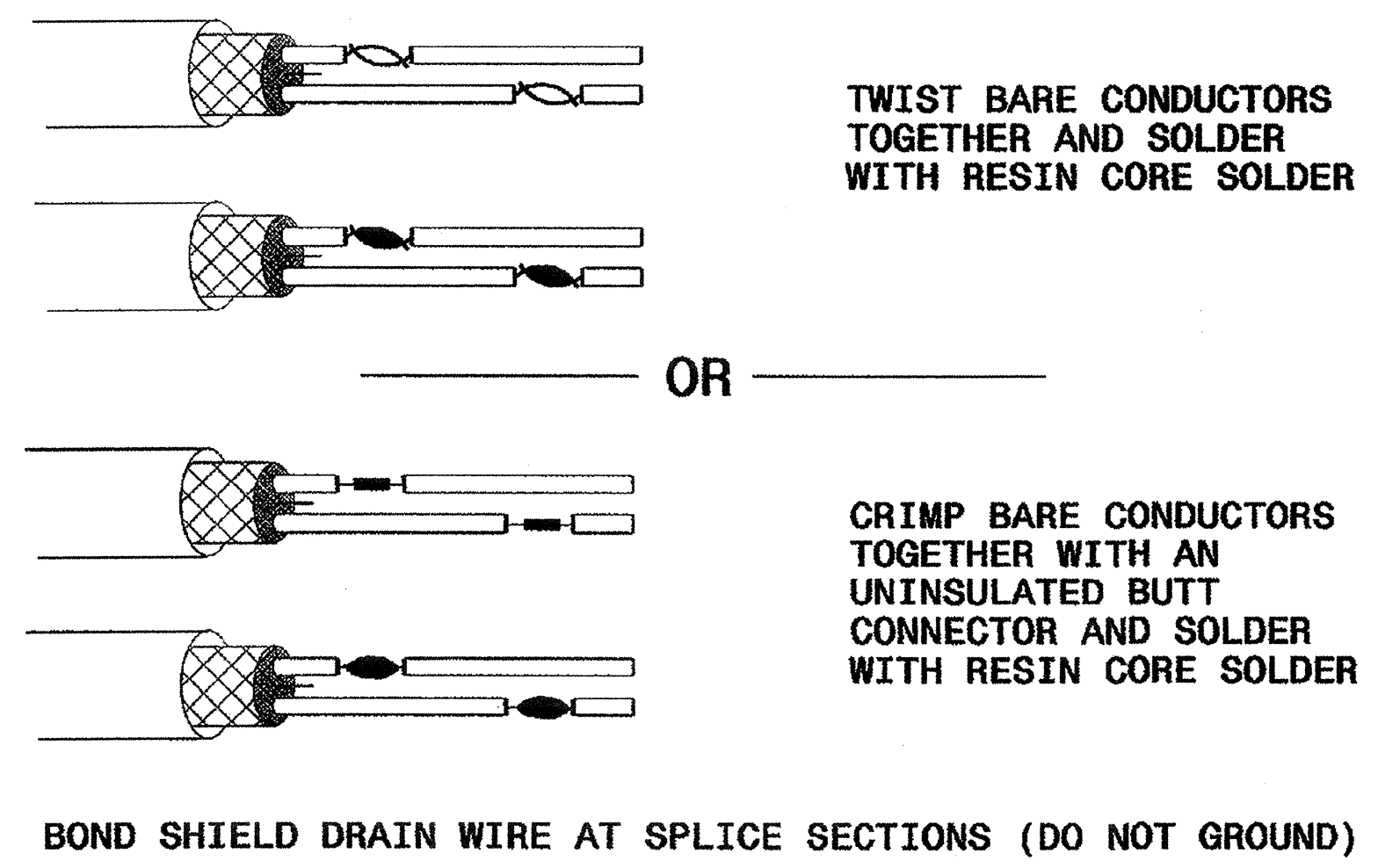
ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**  
 SPLICING FOR LEAD-IN CABLE AND LOOP WIRE

SHEET 3 OF 3  
**1725D01**

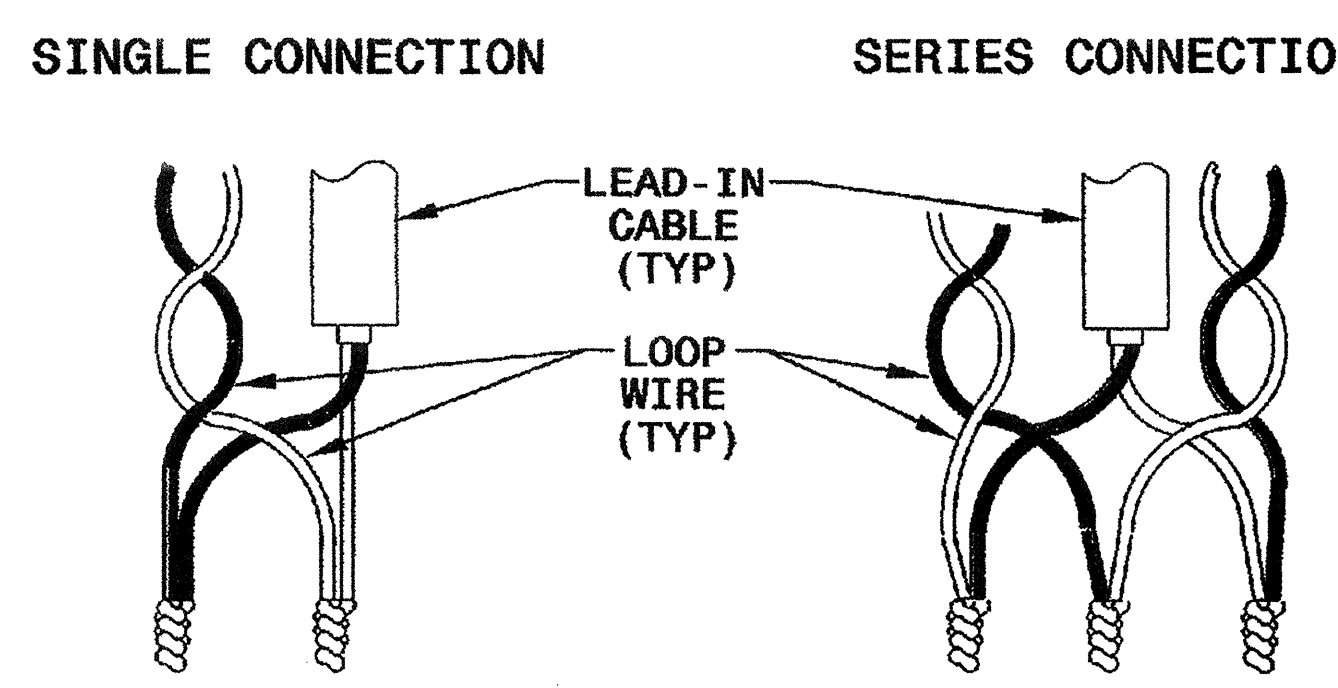
**STEP 1. STRIP LOOP WIRE AND LEAD-IN CABLE**



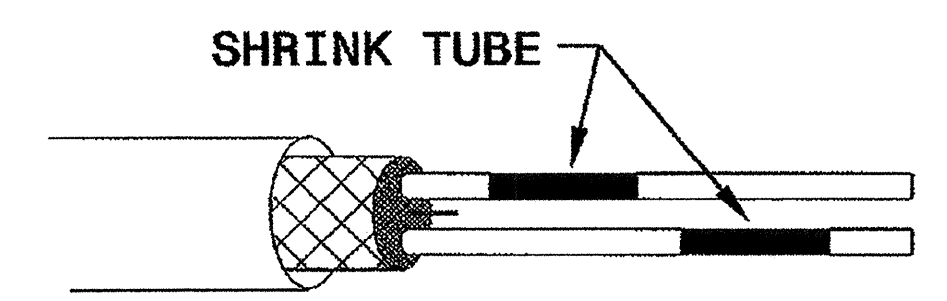
**STEP 2. CONNECT AND SOLDER**



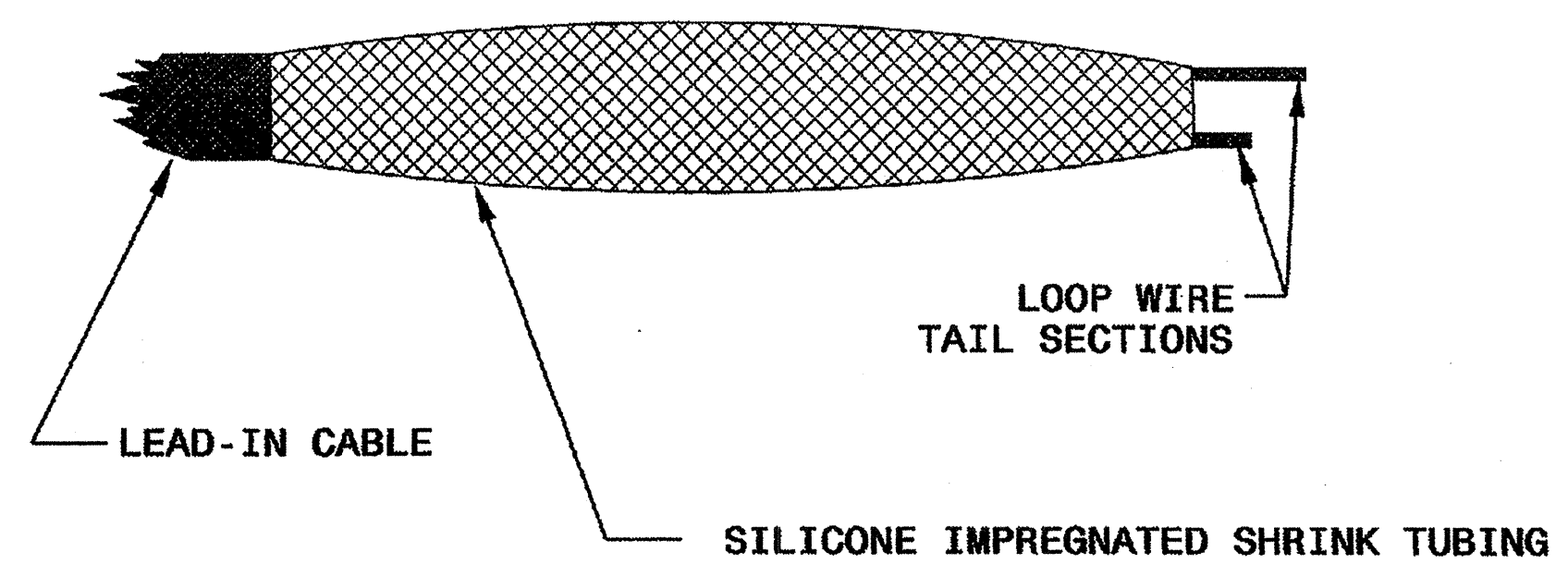
**LOOP WIRE AND LEAD-IN CABLE CONNECTION DETAILS**



**STEP 3. INSULATE EACH SOLDER JOINT SEPARATELY**



**STEP 4. ENVIRONMENTALLY PROTECT SPLICE**



STATE OF NORTH CAROLINA  
 DEPT. OF TRANSPORTATION  
 DIVISION OF HIGHWAYS  
 RALEIGH, N.C.

ENGLISH DETAIL DRAWING FOR  
**INDUCTIVE DETECTION LOOPS**  
 SPLICING FOR LEAD-IN CABLE AND LOOP WIRE

SHEET 3 OF 3  
**1725D01**

See Plate for Title

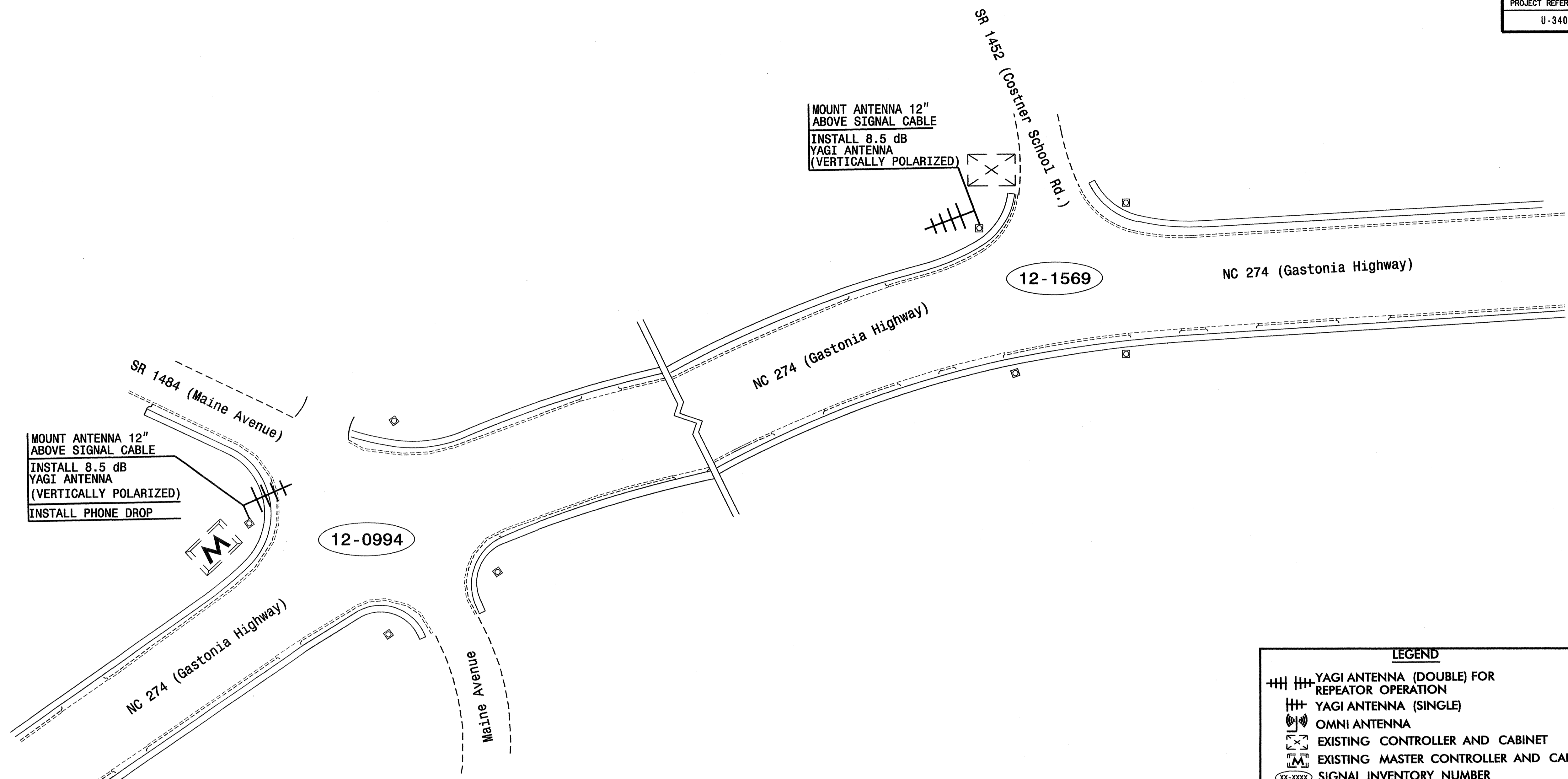
Prepared in the Offices of:

750 N. Greenfield Parkway  
Garner, NC 27529

SEAL

Milton Dean 11/24/08  
SIGNATURE DATE

24-Nov-2008 09:35  
 \\f400-standarc-plc\c\sheet\17250103.mxd\207.dgn  
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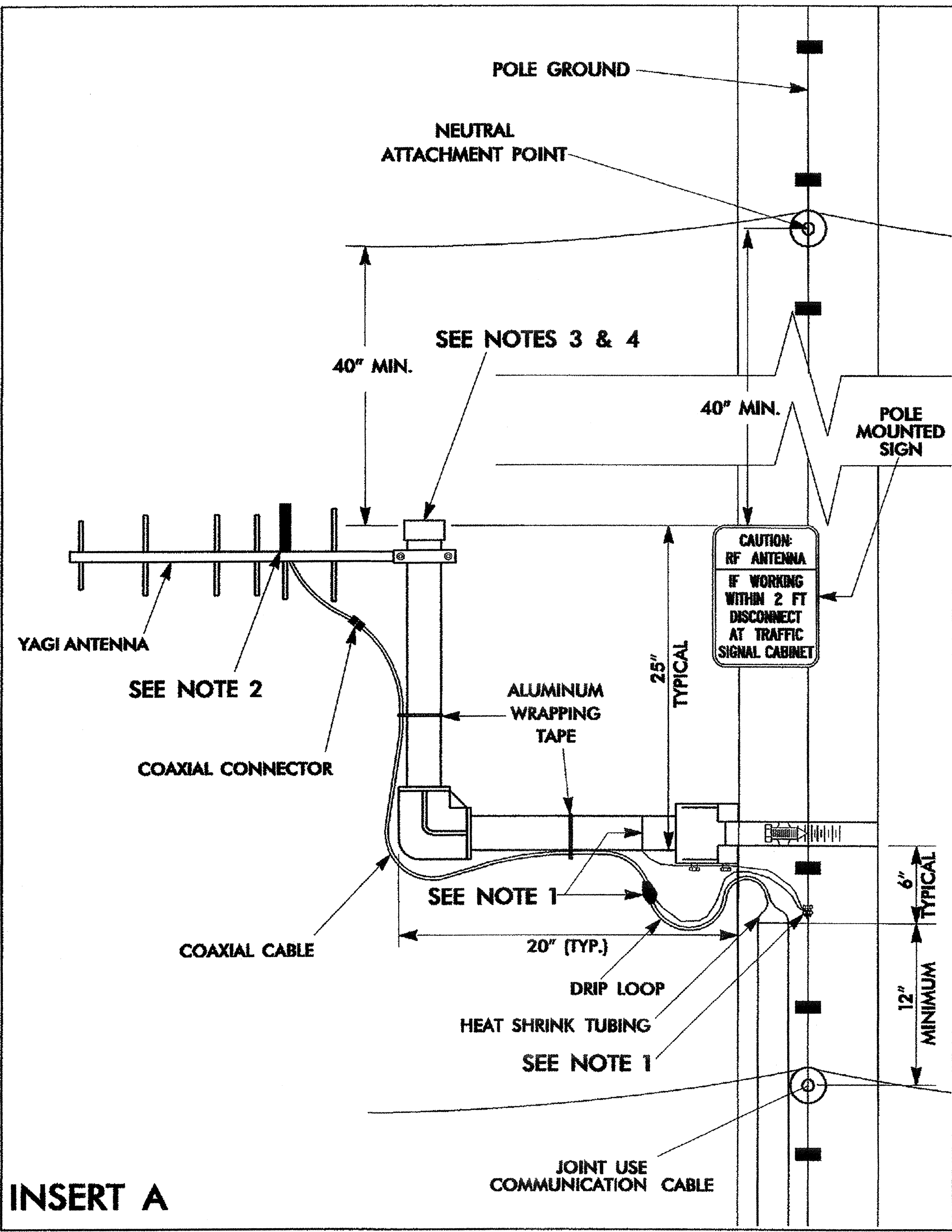
**LEGEND**

- +++ YAGI ANTENNA (DOUBLE) FOR REPEATOR OPERATION
- ++ YAGI ANTENNA (SINGLE)
- ⊙ OMNI ANTENNA
- ⊠ EXISTING CONTROLLER AND CABINET
- ⊡ EXISTING MASTER CONTROLLER AND CABINET
- ⊞-XXXX SIGNAL INVENTORY NUMBER
- ⊠ METAL POLE W/MAST ARM
- EXISTING WOOD POLE
- ⊠ NEW METAL POLE
- SP SIGNAL POLE
- ⊠ EXISTING METAL POLE

**NOTES:**

1. INSTALL COAXIAL CABLE
  - A. ON WOOD POLES, INSTALL A 2" RISER WITH HEAT SHRINK TUBING TO ROUTE THE COAXIAL CABLE TO THE ANTENNA.
  - B. ON METAL POLES, RUN COAXIAL CABLE UP THROUGH THE POLE AND OUT THE MAST ARM; FIELD DRILL 1/2" HOLE WITH GROMMET THROUGH BOTTOM OF MAST ARM FOR INSTALLATION OF THE COAXIAL CABLE TO THE ANTENNA.
  - C. ON METAL STRAIN POLES, RUN COAXIAL CABLE UP THROUGH THE POLE AND REPLACE THE WEATHERHEAD WITH HEAT SHRINK TUBING AND ROUTE THE COAXIAL CABLE TO THE ANTENNA.
  - D. BETWEEN THE POINT OF EXITING THE METAL POLE OR MAST ARM AND THE ANTENNA, SECURE THE COAXIAL CABLE TO THE STRUCTURE USING 3/4" STAINLESS STEEL STRAPS EVERY 12".
2. IF EXISTING SPARE RISER IS AVAILABLE, REMOVE WEATHERHEAD AND INSTALL COAXIAL CABLES. RESEAL WITH HEAT SHRINK TUBING.
3. INSTALL WIRELESS ANTENNA ON POLE WITH RF WARNING SIGN AND AIM TOWARDS MASTER.
4. MAINTAIN PROPER CLEARANCE FROM ALL UTILITIES PER THE NATIONAL ELECTRICAL SAFETY CODE.
5. INSTALL WIRELESS SERIAL RADIO MODEM WITH EXTERIOR DISCONNECT SWITCH LOCATED ON CABINET.  
(NOTE: RF ANTENNA DISCONNECT SWITCH NOT REQUIRED ON NCDOT-OWNED POLE.)
6. REFERENCE "WIRELESS RADIO ANTENNA TYPICAL DETAILS."

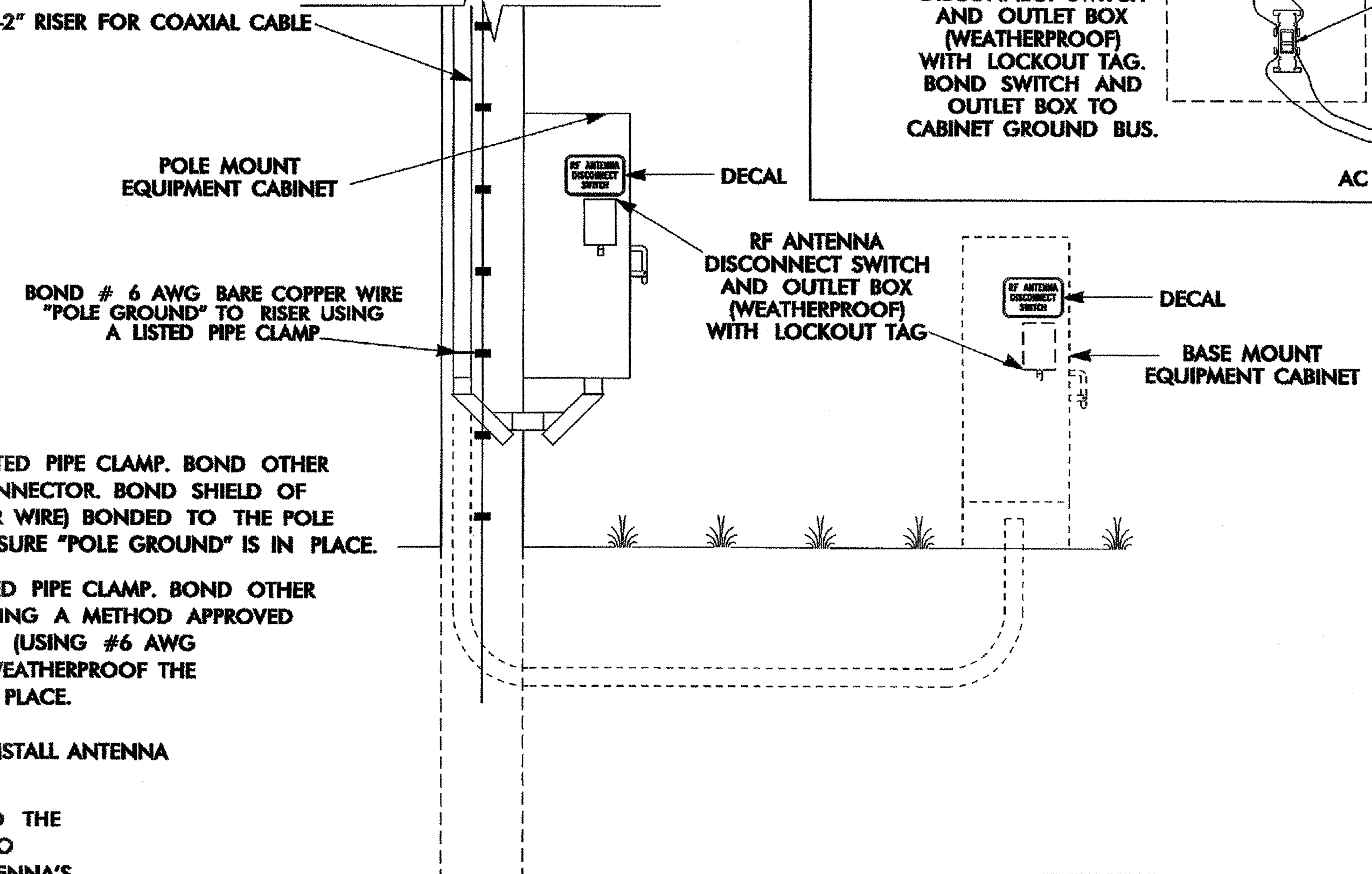
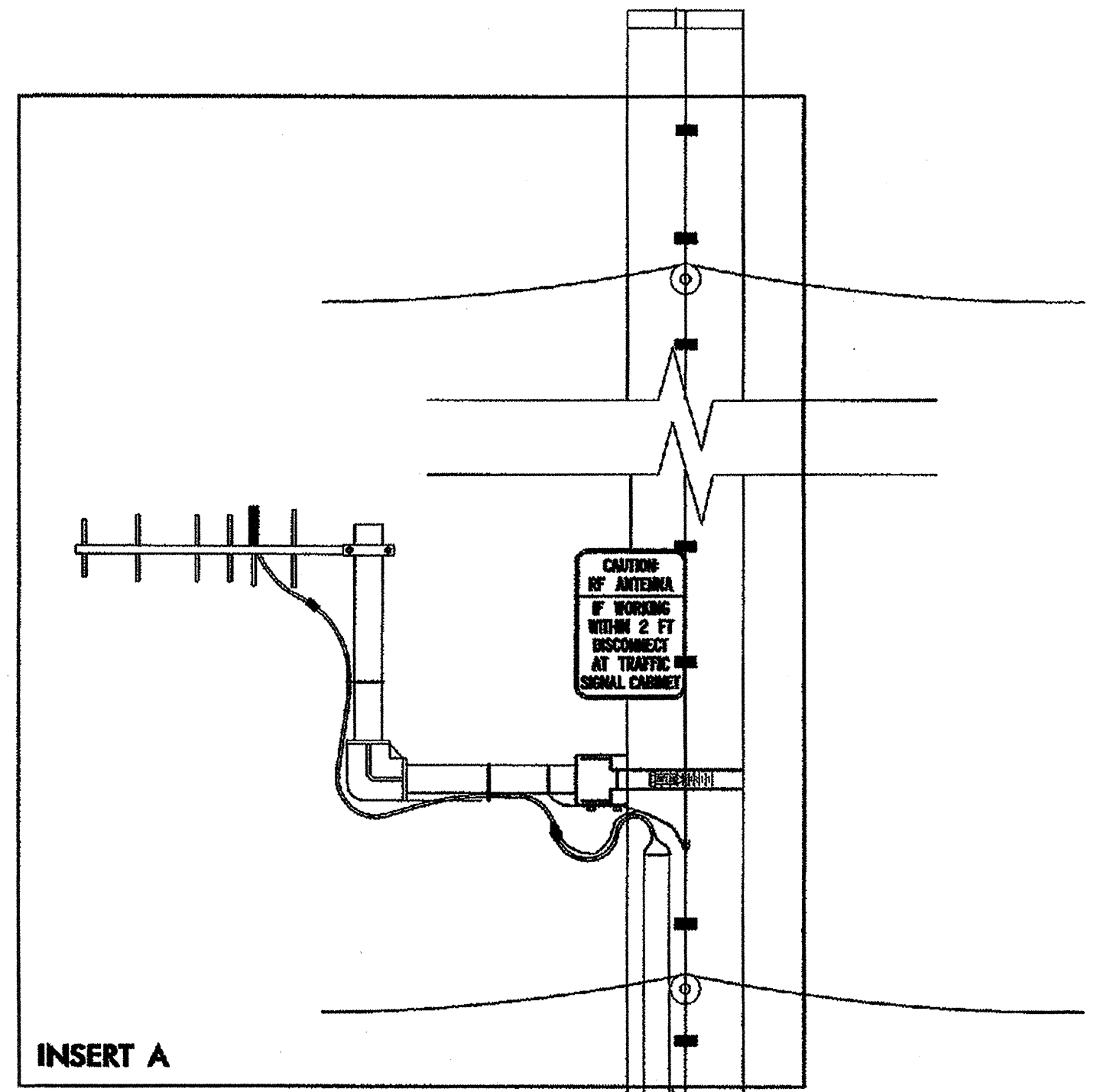
	<b>WIRELESS COMMUNICATIONS PLAN</b> <b>ALONG NC 274 FROM MAINE AVE.</b> <b>TO COSTNER SCHOOL ROAD</b>		SEAL 
	DIVISION 12 GASTON COUNTY BESSEMER PLAN DATE: JANUARY 2009 REVIEWED BY: I. N. AVERY PREPARED BY: P. C. LOUDER REVIEWED BY: G. A. FULLER, PE		
	REVISIONS _____ _____ _____	INIT. _____ _____ _____	DATE _____ _____ _____
Signature: <i>Gregory A. Fuller</i> CADD File name: _____			



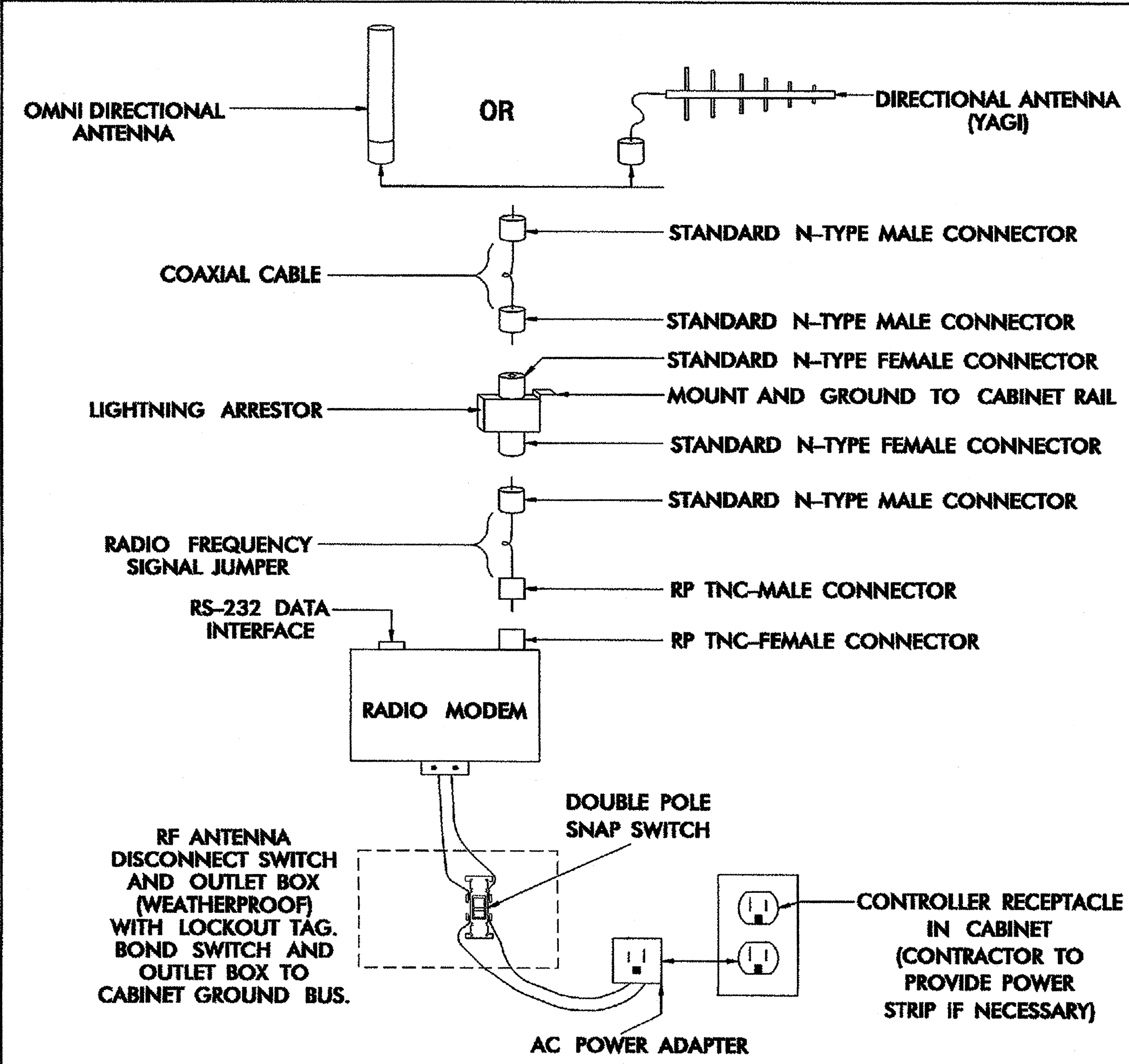
INSERT A

NOTES

- WOOD POLE — BOND # 6 AWG SOLID BARE COPPER WIRE TO ANTENNA SUPPORT USING LISTED PIPE CLAMP. BOND OTHER END OF # 6 AWG SOLID BARE COPPER WIRE TO THE POLE GROUND USING A SPLIT BOLT CONNECTOR. BOND SHIELD OF COAXIAL CABLE WITH AN APPROVED GROUNDING SYSTEM (USING #6 AWG STRANDED COPPER WIRE) BONDED TO THE POLE GROUND. WEATHERPROOF THE CONNECTION ONCE THE GROUNDING SYSTEM IS INSTALLED. ENSURE "POLE GROUND" IS IN PLACE.  
  
METAL POLE — BOND # 6 AWG SOLID BARE COPPER WIRE TO ANTENNA SUPPORT USING LISTED PIPE CLAMP. BOND OTHER END OF # 6 AWG SOLID BARE COPPER WIRE TO THE POLE OR EXISTING SYSTEM GROUND USING A METHOD APPROVED BY THE ENGINEER. BOND SHIELD OF COAXIAL CABLE WITH AN APPROVED GROUNDING SYSTEM (USING #6 AWG STRANDED COPPER WIRE) BONDED TO THE POLE BY A METHOD APPROVED BY THE ENGINEER. WEATHERPROOF THE CONNECTION ONCE THE GROUNDING SYSTEM IS INSTALLED. ENSURE "SYSTEM GROUND" IS IN PLACE.
- YAGI ANTENNA SHOWN IN VERTICAL POLARIZATION POSITION FOR CLARIFICATION. TYPICALLY INSTALL ANTENNA IN HORIZONTAL POLARIZATION POSITION.
- TO CONSERVE VERTICAL SPACING ON THE POLE (JOINT-USE OR SIGNAL POLE) WITH REGARDS TO THE SURROUNDING UTILITIES, INSTALL THE ANTENNA MOUNTING HARDWARE USING ONE OF THE TWO METHODS LISTED BELOW: (ENSURE THAT THE MOUNTING METHOD DOES NOT DEGRADE THE ANTENNA'S SIGNAL INTEGRITY)
  - ROTATE THE VERTICAL SUPPORT ARM 90 DEGREES SUCH THAT THE ANTENNA IS AT THE SAME HEIGHT AS THE HORIZONTAL SUPPORT ARM.
  - ELIMINATE THE VERTICAL SUPPORT ARM AND MOUNT THE ANTENNA TO THE HORIZONTAL SUPPORT ARM.
  - ANTENNA, ANTENNA SUPPORT ARM, AND SIGN TO MAINTAIN A 40" SEPARATION FROM NEUTRAL /POWER AND 12" FROM OTHER UTILITIES.
- INSTALL AN END CAP TO SEAL THE EXPOSED END OF THE MOUNTING PIPE.



ANTENNA AND COAXIAL CABLE CONNECTION SCHEMATIC



	<b>WIRELESS RADIO ANTENNA TYPICAL DETAILS</b>		
	PLAN DATE: JULY 2005 PREPARED BY: A. CREECH	REVIEWED BY: I. N. AVERY REVIEWED BY: A. T. FAULKNER	

# DECAL

# POLE MOUNTED SIGN

SIGN NUMBER: SP05224      BACKG COLOR: Yellow  
 TYPE: DECAL      COPY COLOR: Black

DESIGN BY: S PIOTROWSKI    DATE: Jul 18, 2005      CHECKED BY: SUSAN B. KUNZ  
 PROJECT ID: ID      DIV: INTELLIGENT TRANSPORTATION SYSTEM

SYMBOL	X	Y	WID	HT

SIGN WIDTH: 0'-9"  
 HEIGHT: 0'-6"  
 TOTAL AREA: 0.4 Sq.Ft.

BORDER TYPE: FLUSH  
 RECESS: 0"  
 WIDTH: 0.25"  
 RADII: 1"

NO. Z BARS:      MAT'L: 0.063" (1.6 mm) ALUMINUM  
 LENGTH:     

**NOTE:**  
 THIS SIGN SHALL BE PRODUCED AS A DECAL

USE NOTES: 2, 4  
 1. Legend and border shall be direct applied Type III reflective sheeting.  
 2. Legend and border shall be direct applied non-reflective sheeting.  
 3. Shields shall be Type III reflective sheeting on 0.032" (0.8mm) aluminum and demountable.  
 4. Background shall be Type III reflective sheeting.  
 5. Background shall be Type I reflective sheeting.  
 6. Center arrow(s) vertically on sign.  
 7. Bottom panel shall be yellow Type III sheeting. Legend shall be direct applied black non-reflective sheeting. Yellow panel is:

LETTER POSITIONS

Letter spacings are to start of next letter

Series/Size	Text Length
R F A N T E N N A	C1
0.9 0.8 0.5 1 0.8 0.7 0.7 0.7 0.8 0.7 0.6 0.9	7.2
D I S C O N N E C T	C1
1.2 0.8 0.3 0.7 0.7 0.8 0.8 0.8 0.7 0.7 0.5 1.2	6.7
S W I T C H	C1
2.6 0.7 0.9 0.3 0.7 0.7 0.5 2.6	3.9

Spacing Factor is 1 unless specified otherwise

SIGN NUMBER: SP05223      BACKG COLOR: Yellow  
 TYPE: D      COPY COLOR: Black

DESIGN BY: M. TRACEY    DATE: Oct 25, 2007      CHECKED BY: SUSAN KUNZ  
 PROJECT ID:      DIV: INTELLIGENT TRANSPORTATION SYSTEMS

SYMBOL	X	Y	WID	HT
BAR	0.2	8.2	8.6	1.0

SIGN WIDTH: 0'-9"  
 HEIGHT: 1'-0"  
 TOTAL AREA: 0.8 Sq.Ft.

BORDER TYPE: FLUSH  
 RECESS: 0"  
 WIDTH: 0.2"  
 RADII: 1"

NO. Z BARS:      MAT'L: 0.063" (1.6 mm) ALUMINUM  
 LENGTH:     

**NOTE:**  
 THIS SIGN SHALL BE PRODUCED AS A DECAL

USE NOTES: 2, 4  
 1. Legend and border shall be direct applied Type III reflective sheeting.  
 2. Legend and border shall be direct applied non-reflective sheeting.  
 3. Shields shall be Type III reflective sheeting on 0.032" (0.8mm) aluminum and demountable.  
 4. Background shall be Type III reflective sheeting.  
 5. Background shall be Type I reflective sheeting.  
 6. Center arrow(s) vertically on sign.  
 7. Bottom panel shall be yellow Type III sheeting. Legend shall be direct applied black non-reflective sheeting. Yellow panel is:

LETTER POSITIONS

Letter spacings are to start of next letter

Series/Size	Text Length
C A U T I O N :	C
2.3 0.6 0.7 0.6 0.6 0.3 0.7 0.7 0.1 2.3	4.4
R F A N T E N N A	C
1.2 0.7 0.5 1 0.7 0.6 0.6 0.6 0.7 0.6 0.6 1.2	6.7
I F W O R K I N G	C
1.4 0.3 0.5 1 0.8 0.7 0.7 0.6 0.3 0.7 0.5 1.4	6.1
W I T H I N 2 F T	C
1.1 0.8 0.2 0.6 0.7 0.3 0.5 1 0.5 1 0.6 0.5 1.1	6.8
D I S C O N N E C T	C
1.5 0.7 0.3 0.6 0.6 0.7 0.7 0.7 0.6 0.6 0.5 1.5	6
A T T R A F F I C	C
1.4 0.7 0.5 1 0.6 0.6 0.7 0.6 0.6 0.3 0.5 1.4	6.2
S I G N A L C A B I N E T	C
0.5 0.7 0.3 0.7 0.6 0.7 0.5 0.4 0.6 0.7 0.7 0.3 0.7 0.6 0.5 0.5	7.9

Spacing Factor is 1 unless specified otherwise

NORTH CAROLINA D.O.T. SIGN DETAIL

Prepared in the Office of:

750 N. Greenfield Street, Cary, NC 27509

SCALE: 0

WIRELESS RADIO ANTENNA TYPICAL DETAILS

PLAN DATE: JULY 2005	REVIEWED BY: I. N. AVERY
PREPARED BY: A. CREECH	REVIEWED BY: A. T. FAULKNER
REVISIONS	INIT. DATE

SEAL: NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 023919

Signature: Gregory A. Puller, 9/12/05

CADD File Name: