

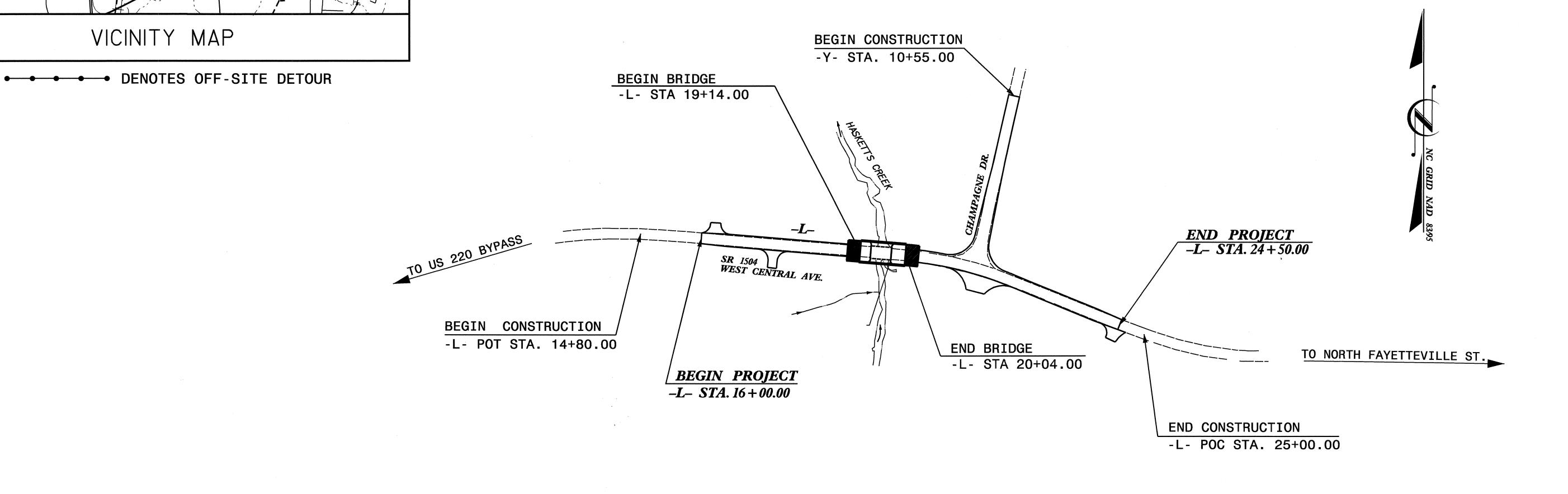


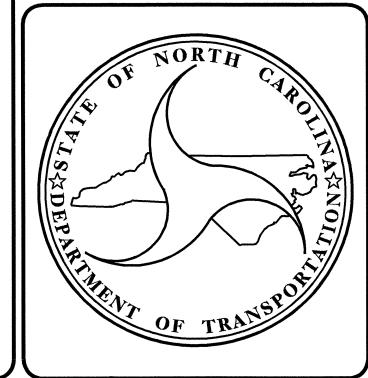
AŞHEBORO

B-4243 BRSTP-1504(8) 33586.1.1 BRSTP-1504(8) 33586.2.1 UTIL. & R/W 33586.3.1 BRSTP-1504(8) CONST.

LOCATION: BRIDGE NO. 71 OVER HASKETTS CREEK ON SR 1504 IN ASHEBORO

TYPE OF WORK: GRADING, DRAINAGE, PAVING & STRUCTURE





DESIGN DATA

VICINITY MAP

ADT (2007)= 6,870 ADT (2027) = 12,570

DHV = 12 %

D = 55 %

V = 40 MPH

(TTST=1% + DUALS=2%)

PROJECT LENGTH

LENGTH ROADWAY OF F.A. PROJECT = 0.144 MI LENGTH STRUCTURE OF F.A. PROJECT = 0.017 MI TOTAL LENGTH OF STATE PROJECT = 0.161 MI

DIVISION OF HIGHWAYS 2006 STANDARD SPECIFICATIONS J. C. FRYE, P.E. PROJECT ENGINEER LETTING DATE: T. H. FANG, P.E. **SEPTEMBER 18, 2007** PROJECT DESIGN ENGINEER

Prepared in the Office of:

STRUCTURE DESIGN UNIT

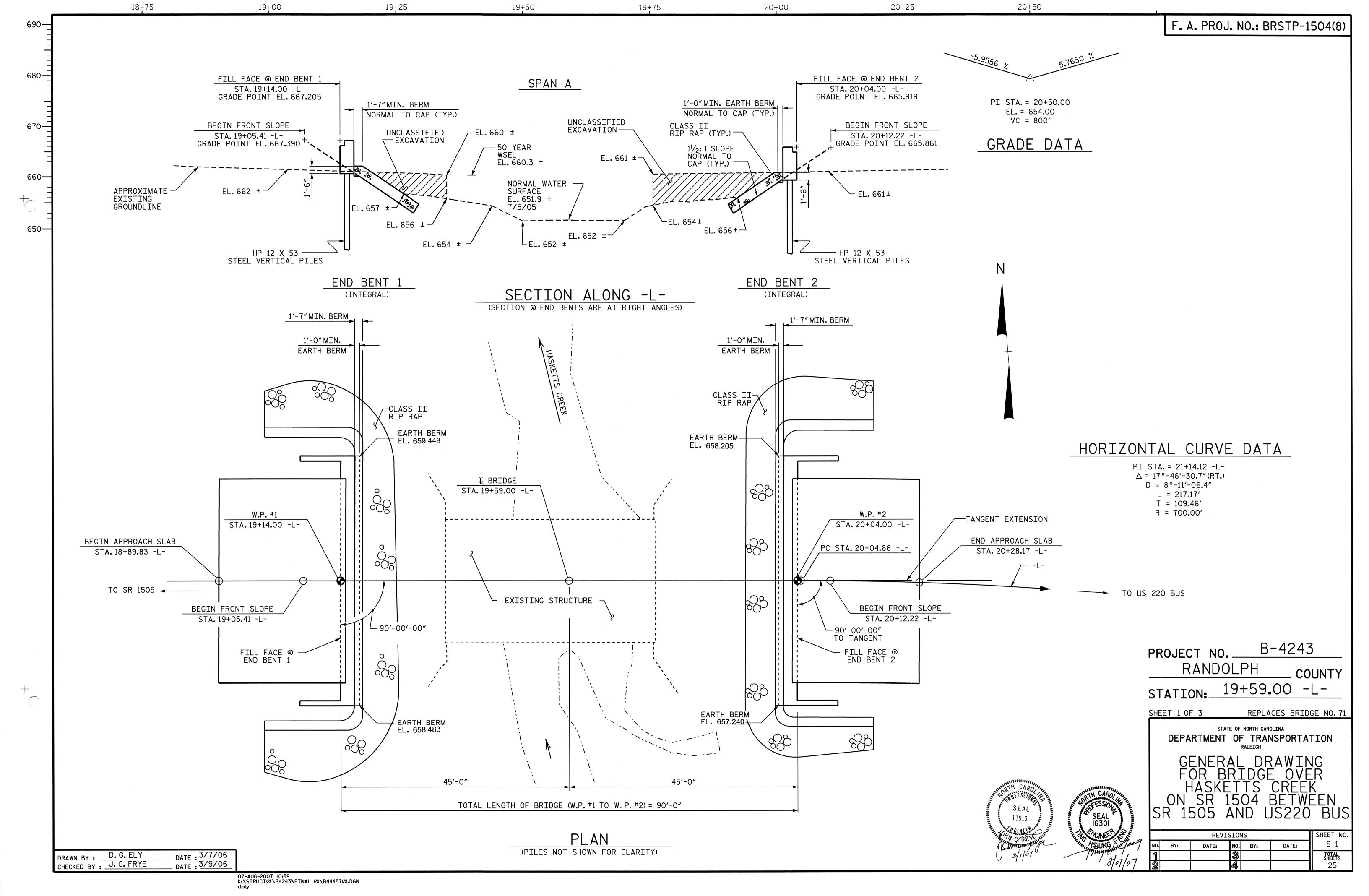
1000 BIRCH RIDGE DR. RALEIGH, N.C. 27610

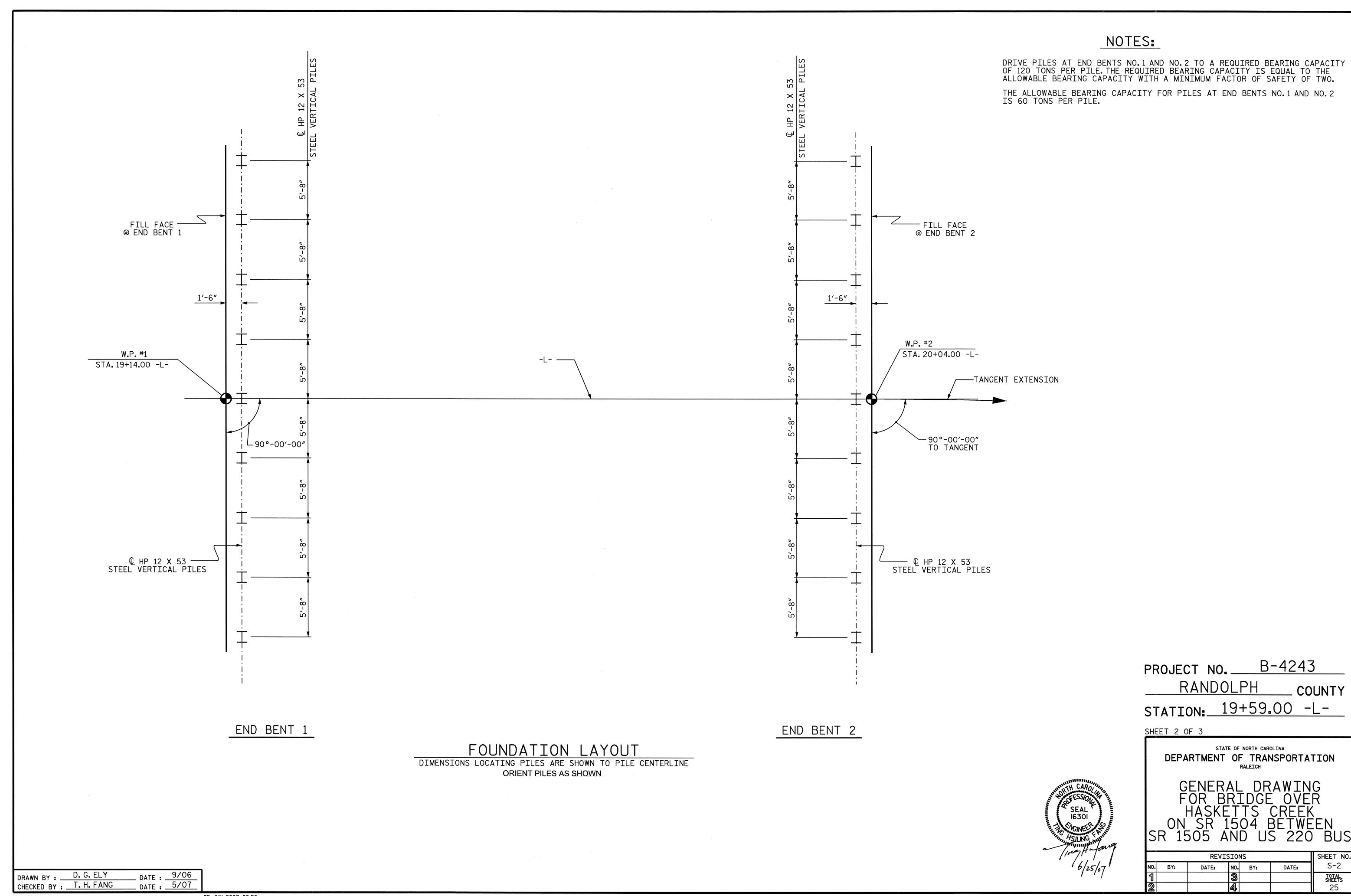
DIVISION OF HIGHWAYS STATE OF NORTH CAROLINA

STATE DESIGN ENGINEER

DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

APPROVED
DIVISION ADMINISTRATOR





25-JUN-2007 08:56 K:\STRUCTØ\\B4243\FINAL_Ø\\B44457ØLDGN dely

NOTES

ASSUMED LIVE LOAD = HS20 OR ALTERNATE LOADING. EXCEPT THE GIRDERS HAVE BEEN DESIGNED FOR HS25.

THIS BRIDGE HAS BEEN DESIGNED BY THE STRENGTH DESIGN METHOD AS SPECIFIED IN AASHTO STANDARD SPECIFICATIONS.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO STANDARD SPECIFICATIONS FOR SEISMIC DESIGN OF HIGHWAY BRIDGES FOR SEISMIC PERFORMANCE CATEGORY A.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

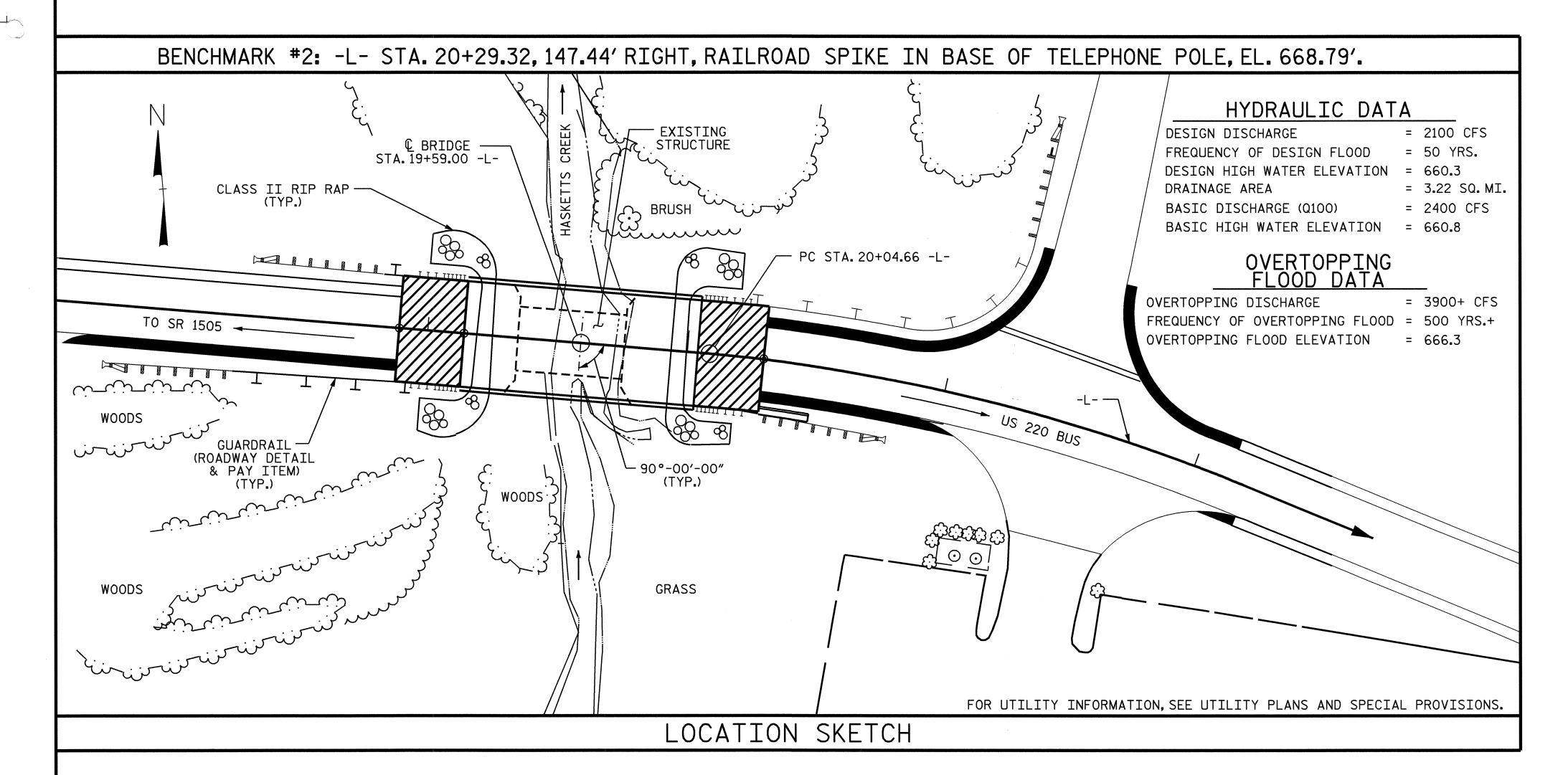
ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH HEC 18, "EVALUATING SCOUR AT BRIDGES", MAY, 2001.



THE EXISTING STRUCTURE CONSISTING OF 1 SPAN AT 40'-6"; 24'-0" CLEAR ROADWAY WIDTH AND CONCRETE DECK ON STEEL I-BEAMS; END BENTS: RC CAPS ON TIMBER PILES, CONCRETE ENCASED, TIMBER BULKHEADS AND LOCATED ON THE CENTERLINE OF PROPOSED STRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY POSTED BELOW THE LEGAL LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE FURTHER DETERIORATE, THIS LOAD LIMITATION MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA ON SHEET NO.S-1 SHALL BE EXCAVATED FOR A DISTANCE OF 25 FT. EACH SIDE OF CENTERLINE OF ROADWAY AT END BENTS 1 AND 2 AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS.

THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 19+59.00 -L-."

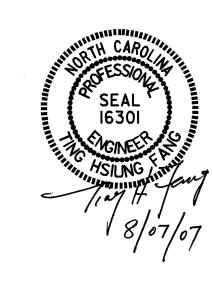
NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

FOR SUBMITTAL OF WORKING DRAWINGS. SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR SHIPPING STEEL STRUCTURAL MEMBERS, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.



PROJECT NO. B-4243

RANDOLPH COUNTY

STATION: 19+59.00 -L-

SHEET 3 OF 3

GENERAL DRAWING FOR BRIDGE OVER HASKETTS CREEK

STATE OF NORTH CAROLINA

REVISIONS

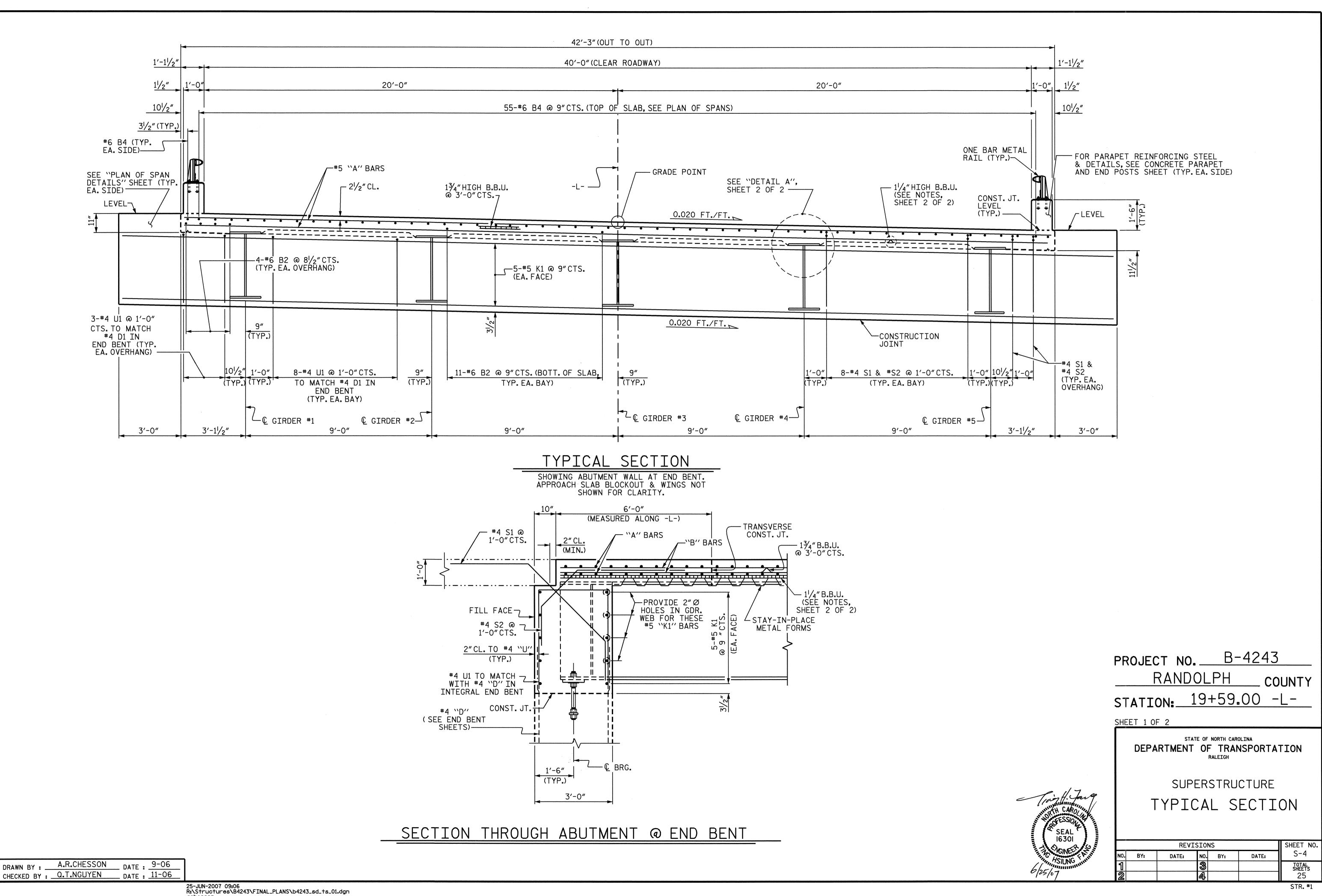
O. BY: DATE: NO. BY: DATE: S-3

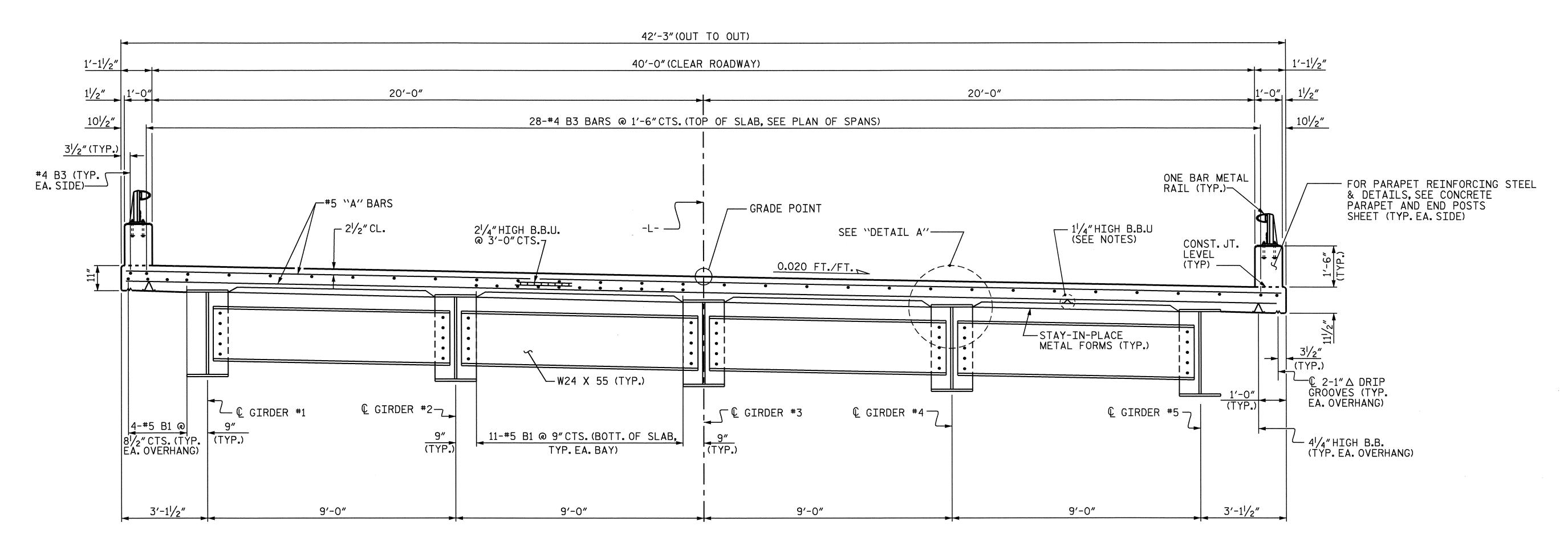
TOTAL SHEETS

O. SHEET NO. S-3

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	REMOVAL OF EXISTING STRUCTURE	UNCLASSIFIED STRUCTURE EXCAVATION	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	STRUCTURAL STEEL	HP STEE	12 X 53 EL PILES	ONE BAR METAL RAIL	1'-0" X 1'-6" CONCRETE PARAPET	RIP RAP CLASS II (2'-0"THICK)	FILTER FABRIC FOR DRAINAGE	EVAZOTE JOINT SEALS
	LUMP SUM	LUMP SUM	SQ.FT.	SQ.FT.	CU.YDS.	LUMP SUM	LBS.	APPROX. LBS.	NO.	LIN.FT.	LIN.FT.	LIN.FT.	TON	SQ. YDS.	LUMP SUM
SUPERSTRUCTURE			3,732	5047		LUMP SUM		104,000			161.67	176.67			LUMP SUM
END BENT 1					19.1		2748		9	180			145	160	
END BENT 2					19.1		2748		9	135			135	150	
TOTAL	LUMP SUM	LUMP SUM	3 , 732	5047	38.2	LUMP SUM	5496	104,000	18	315	161.67	176.67	280	310	LUMP SUM

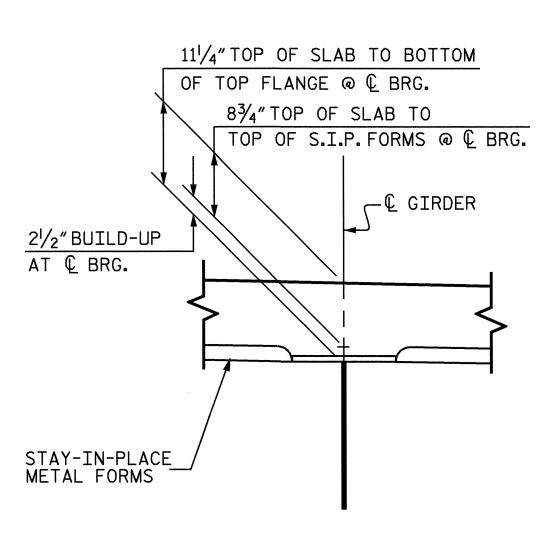
DRAWN BY: D. G. ELY DATE: 9/06
CHECKED BY: T. H. FANG DATE: 5/07





TYPICAL SECTION

(SHOWING INTERMEDIATE DIAPHRAGMS)



DETAIL A

NOTES:

PROVIDE 11/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF 'A' BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (C.H.C.M.) @ 4'-0"CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF 'A' BARS A CLEAR DISTANCE OF 21/2" ABOVE THE TOP OF THE REMOVABLE FORM.

THE CONTRACTOR MAY, WHEN NECESSARY, PROPOSE A SCHEME FOR AVOIDING INTERFERENCE BETWEEN METAL STAY-IN-PLACE FORM SUPPORTS OR FORMS AND GIRDER STIFFENERS OR CONNECTOR PLATES. THE PROPOSAL SHALL BE INDICATED, AS APPROPRIATE, ON EITHER THE STEEL WORKING DRAWINGS OR THE METAL STAY-IN-PLACE FORM WORKING DRAWINGS.

PROJECT NO. B-4243

RANDOLPH COUNTY

STATION: 19+59.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE
TYPICAL SECTION

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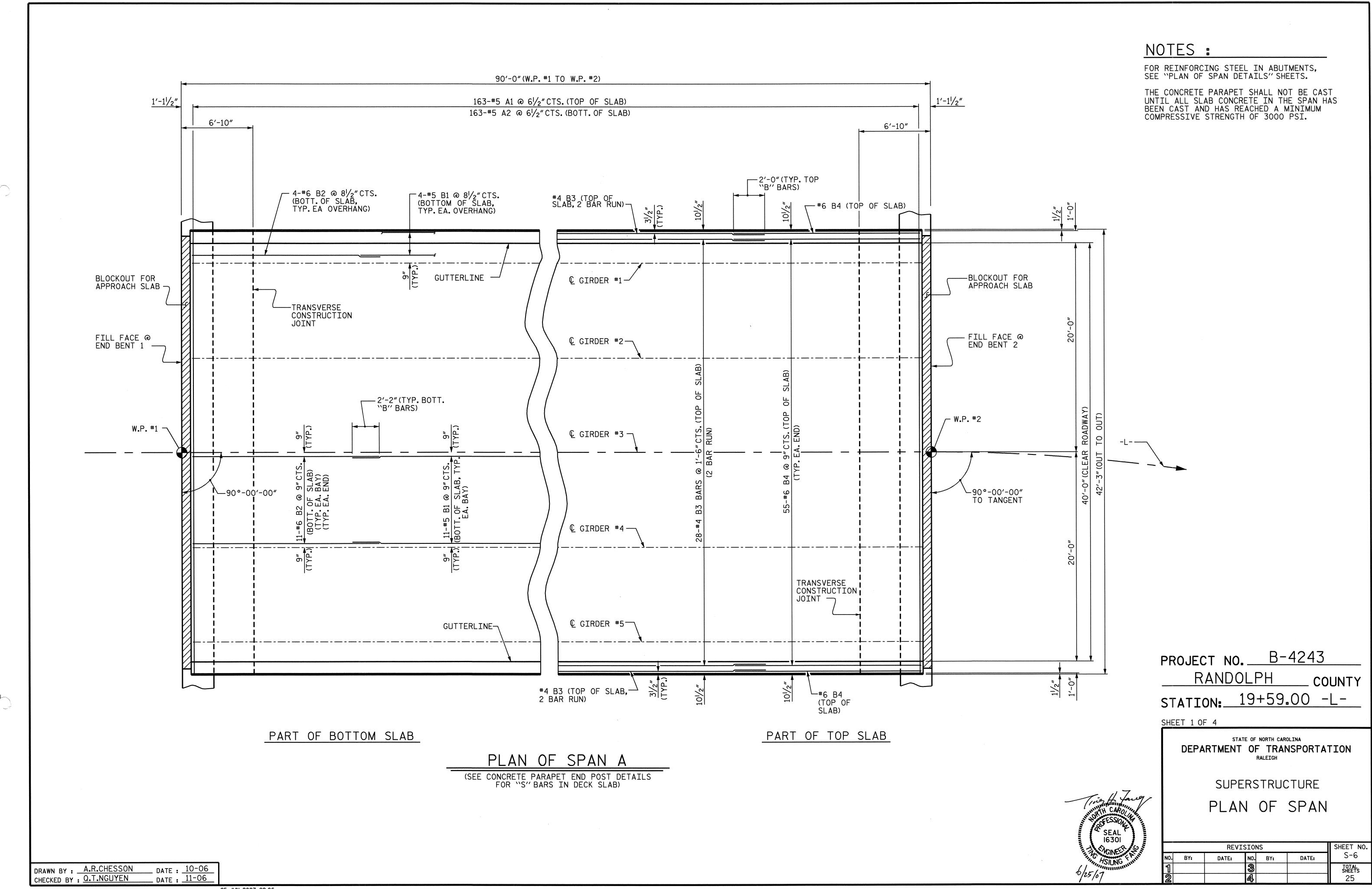
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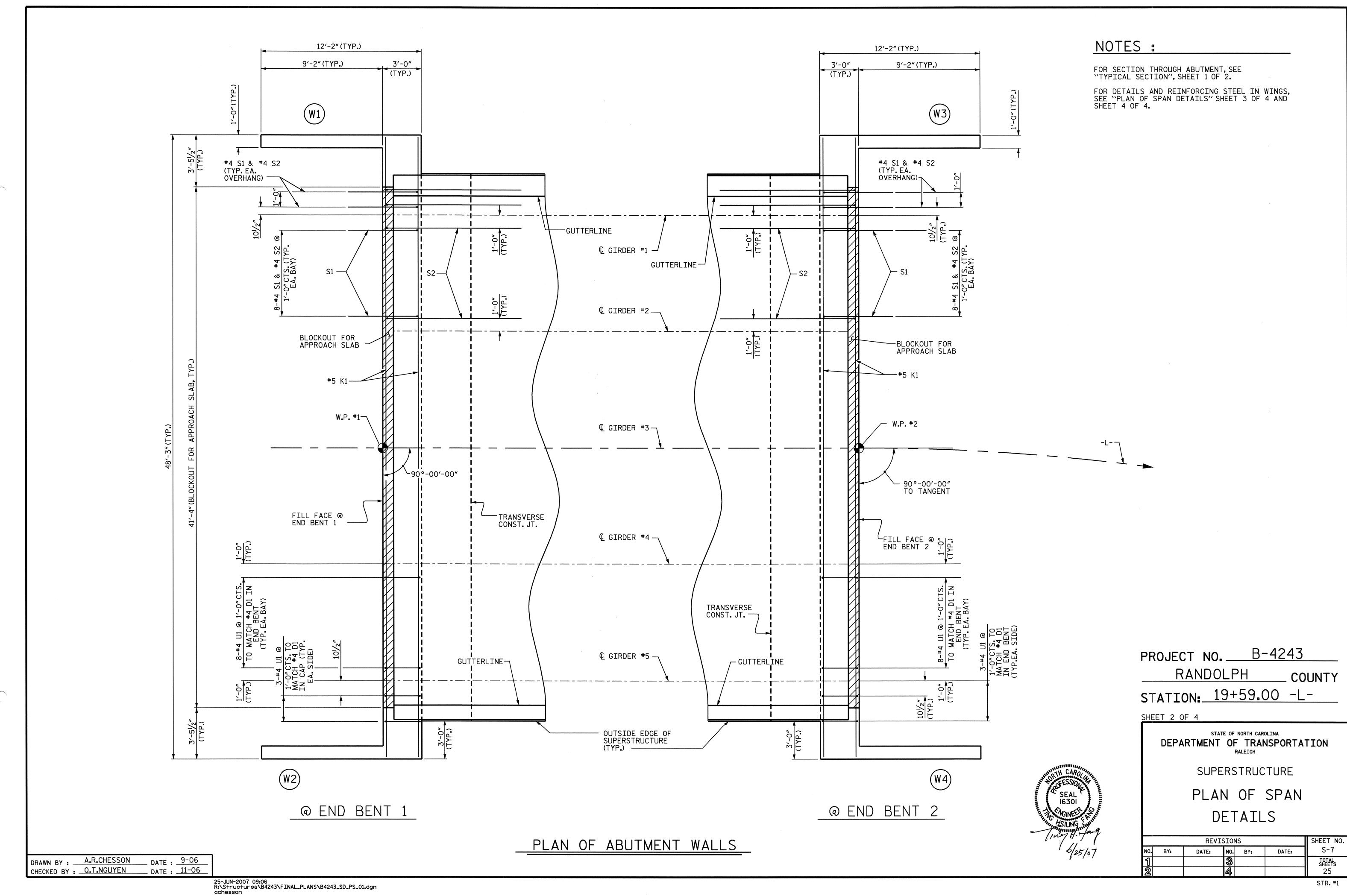
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CHECKED BY: Q.T.NGUYEN DATE: 11-06

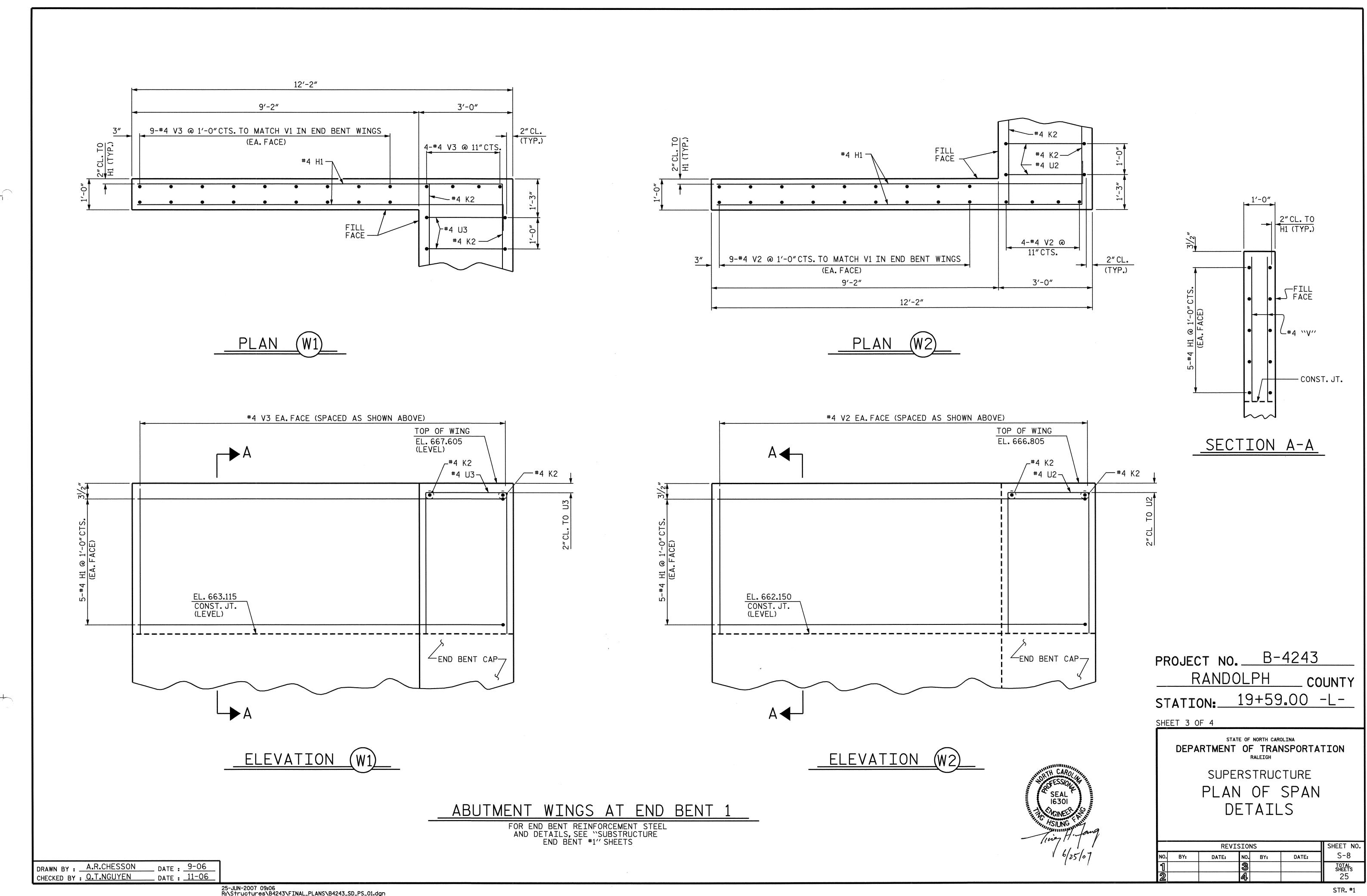
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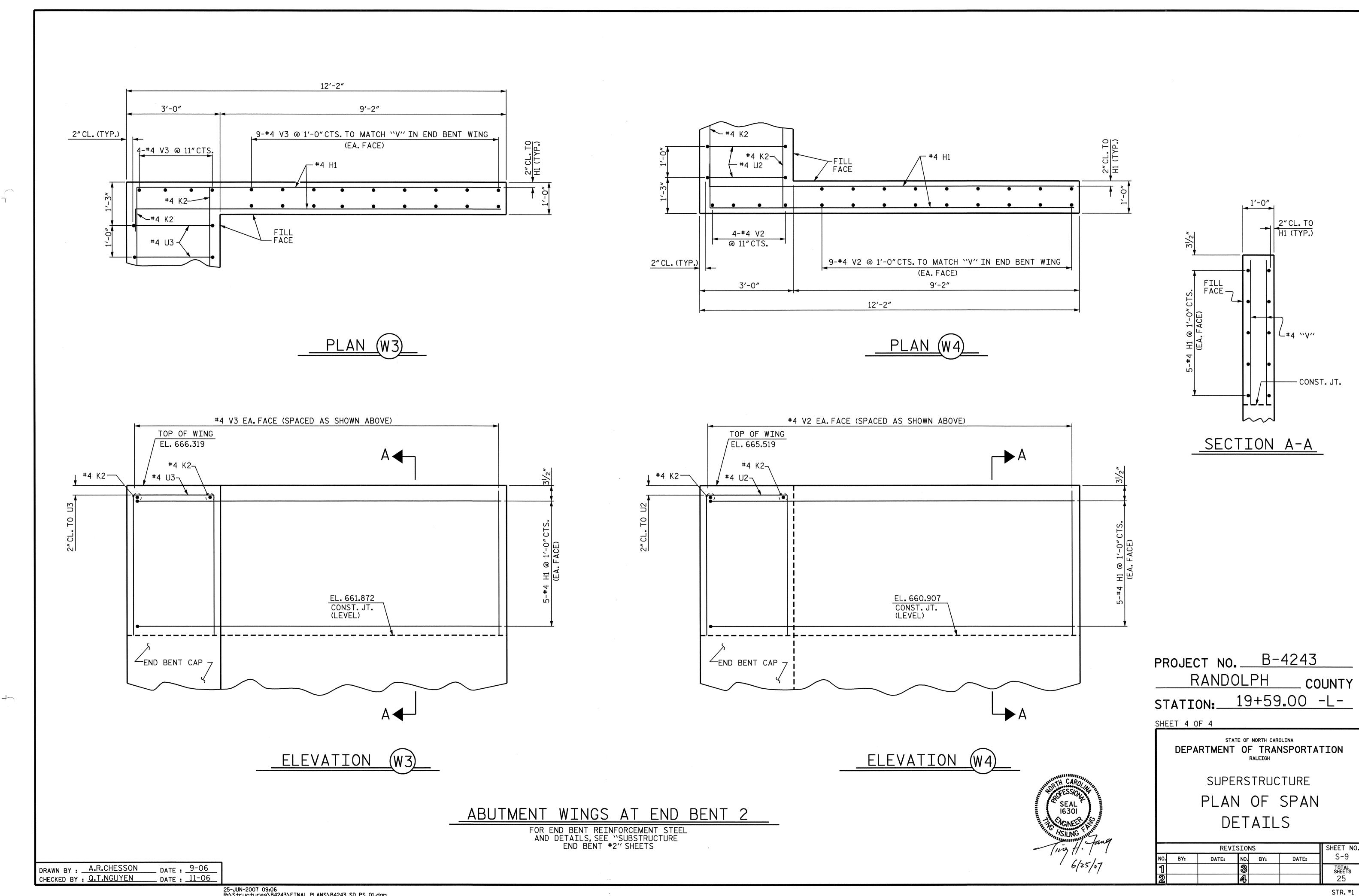
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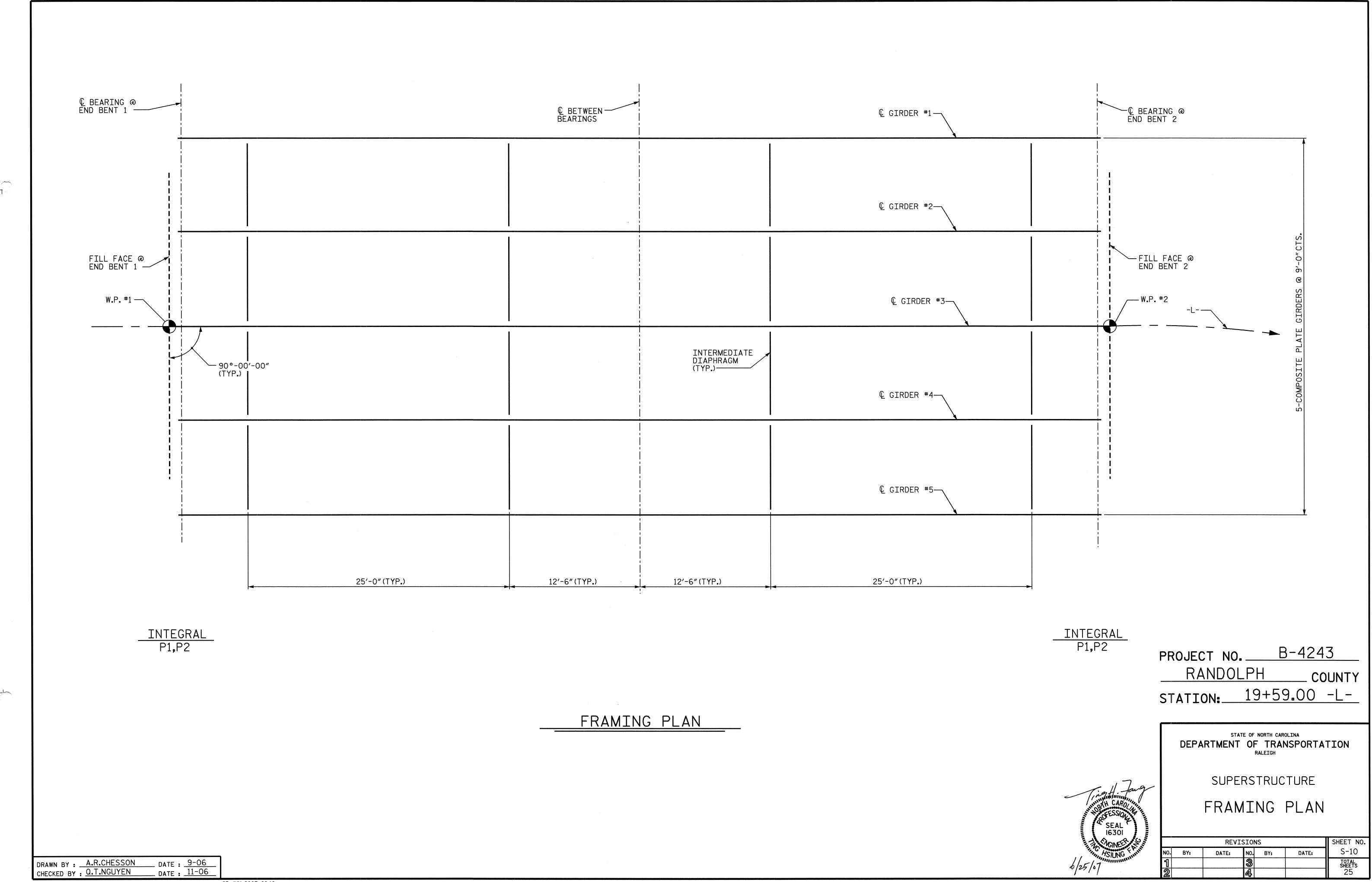


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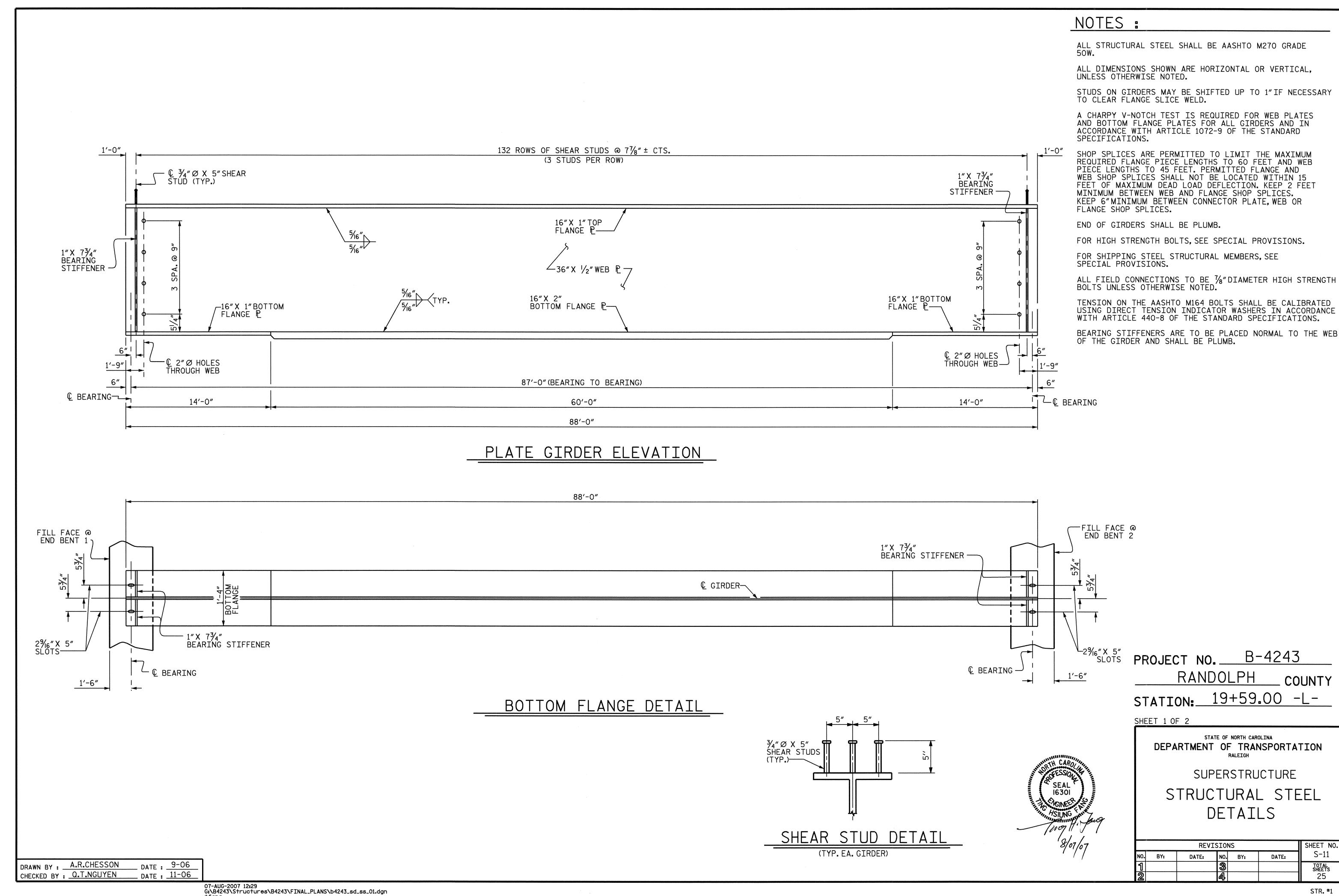






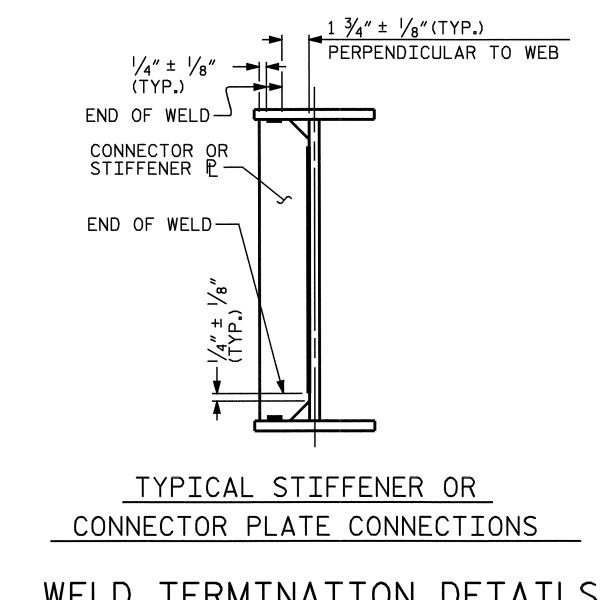
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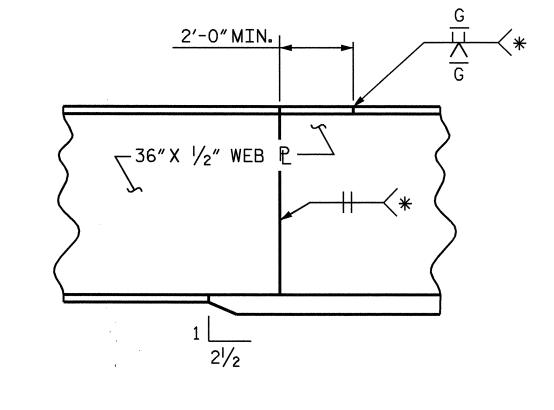
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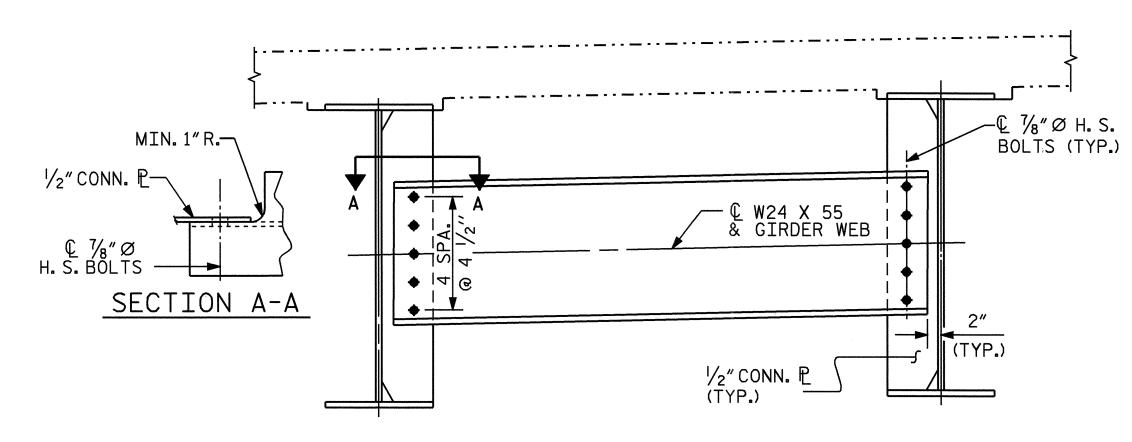


	DEAD LOAD DEFLECTION TABLE FOR GIRDERS																					
		INTERIOR GIRDERS					EXTERIOR GIRDERS															
		GIRDERS 2,3 & 4				GIRDERS 1 & 5																
TENTH POINTS	0	.1	.2	. 3	.4	. 5	.6	.7	.8	.9	0	0	.1	.2	. 3	.4	. 5	.6	.7	.8	.9	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.016	0.029	0.040	0.047	0.049	0.047	0.040	0.029	0.016	0.000	0.000	0.016	0.029	0.040	0.047	0.049	0.047	0.040	0.029	0.016	0.000
*DEFLECTION DUE TO WEIGHT OF SLAB	0.000	0.055	0.131	0.191	0.229	0.242	0.229	0.191	0.131	0.055	0.000	0.000	0.048	0.118	0.173	0.208	0.219	0.208	0.173	0.118	0.048	0.000
DEFLECTION DUE TO WEIGHT OF PARAPET	0.000	0.003	0.006	0.008	0.009	0.009	0.009	0.008	0.006	0.003	0.000	0.000	0.003	0.006	0.008	0.010	0.010	0.010	0.008	0.006	0.003	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.074	0.166	0.239	0.284	0.300	0.284	0.239	0.166	0.074	0.000	0.000	0.067	0.153	0.221	0.264	0.278	0.264	0.221	0.153	0.067	0.000
REQUIRED CAMBER	0	7/8"	2"		37/16"				T	7/8"		0	13/16"			33/16"		33/16"				

^{*}INCLUDES SLAB, BUILDUPS & STAY-IN-PLACE FORMS.
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "REQUIRED CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).





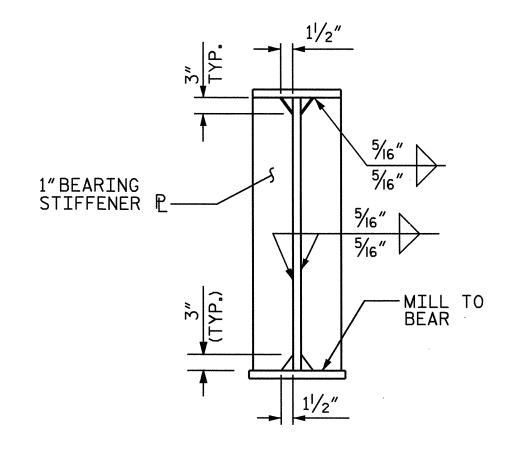


WELD TERMINATION DETAILS PERMISSIBLE SHO

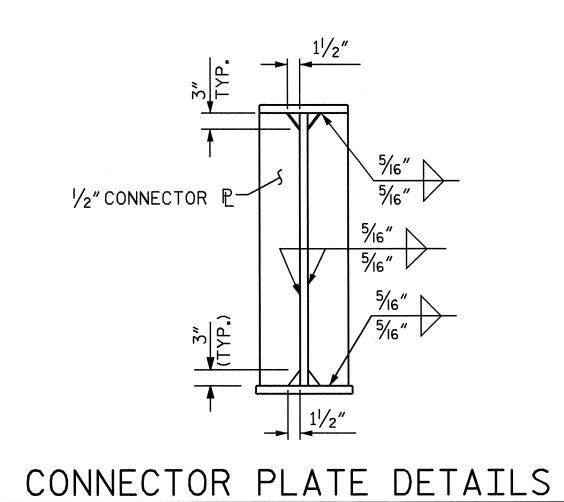
PERMISSIBLE SHOP FLANGE AND WEB SPLICE

* GRIND SMOOTH AND FLUSH ON OUTSIDE OF EXTERIOR GIRDERS

TYPICAL INTERMEDIATE DIAPHRAGM



BEARING STIFFENER



PROJECT NO. B-4243

RANDOLPH COUNTY

STATION: 19+59.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

SUPERSTRUCTURE STRUCTURAL STEEL DETAILS

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T			3			TOTAL SHEETS
·T			4			25

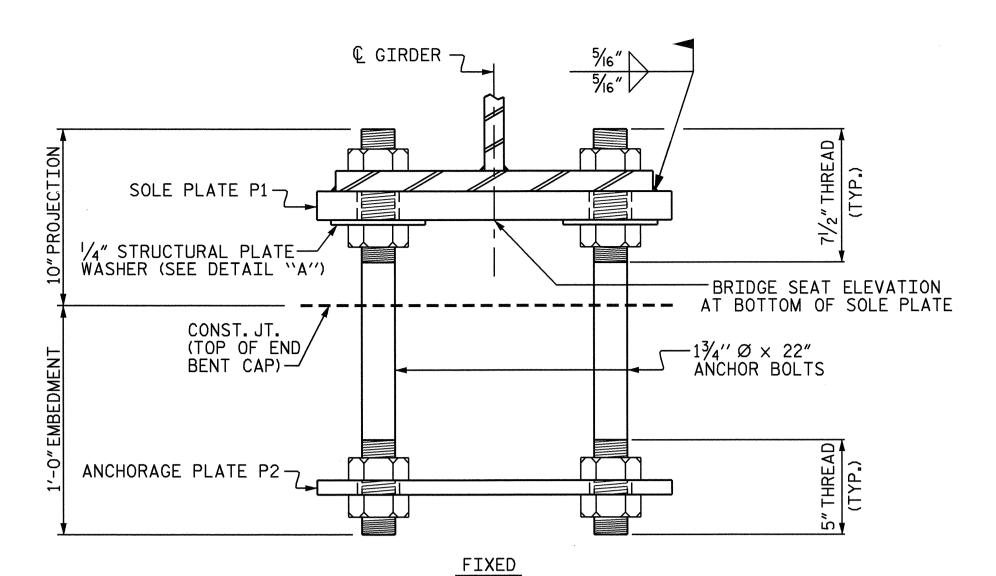
DRAWN BY: A.R.CHESSON DATE: 9-06
CHECKED BY: Q.T.NGUYEN DATE: 11-06

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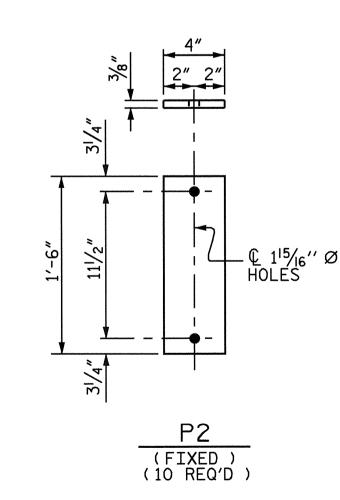
STR. #1

CONSTRUCTION SEQUENCE:

- 1. DRIVE STEEL PILES FOR END BENT 1 AND END BENT 2. COMPLETE POUR 1 OF END BENTS.
- 2. ONCE CONCRETE HAS ATTAINED THE REQUIRED STRENGTH, INSTALL NUT, WASHER AND SOLE PLATE ON ANCHOR BOLTS. ERECT GIRDERS AND ALIGN SOLE PLATES WITH HOLES IN FLANGES REGARDLESS OF TEMPERATURE AT TIME OF SETTING. SOLE PLATE SHOULD BE WELDED TO THE GIRDER FLANGE BEFORE FALSEWORK IS PLACED. ADJUST LOWER NUT TO SET GIRDER BEARING AT THE PROPER ELEVATION. INSTALL WASHER AND NUT ON TOP OF FLANGES. LEAVE TOP NUT LOOSE TO ALLOW FOR GIRDER END ROTATION AND TRANSLATION DURING DECK POURING SEQUENCE.
- 3. POUR BRIDGE DECK IN ACCORDANCE WITH THE POURING SEQUENCE OUTLINED ON THE "SUPERSTRUCTURE BILL OF MATERIAL" SHEET EXCEPT THE FINAL TWO POURS CONTAINING THE ABUTMENT. NOTE THAT THE FINAL TWO POURS CONTAINING THE WING WALLS AND ABUTMENT ARE PLACED WITH THE FINAL POURS OF THE BRIDGE DECK.
- 4. TIGHTEN ALLTOPNUTS 1/4 TURN PAST FINGER TIGHT. COMPLETE FINAL TWO DECK POURS WHICH INCLUDES THE ABUTMENT, DECK AND THE WING WALLS.
- 5. PLACE THE REINFORCED BRIDGE APPROACH FILL AND BACKFILL IN LIFTS UNTIL THE DESIRED SUBGRADE ELEVATION IS REACHED. CONSTRUCT SLEEPER SLABS.
- 6. POUR THE APPROACH SLABS STARTING AT THE END FURTHEST FROM THE BACK WALL AND PROGRESSING TOWARDS THE END BENT. POURS SHALL BE PERFORMED DURING THE MORNING HOURS TO MINIMIZE PLACING THE APPROACH SLAB IN TENSION FROM BRIDGE THERMAL MOVEMENTS.



SOLE PLATE DETAILS



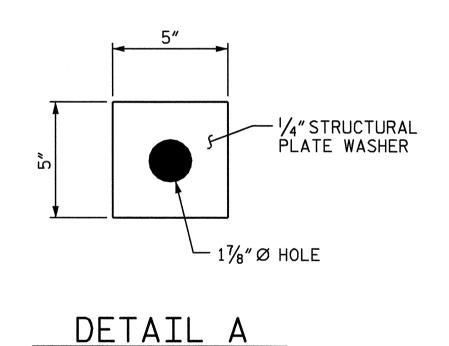
ANCHORAGE PLATE DETAILS

NOTES

FOR AASHTO M270 GRADE 50W STRUCTURAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 50W AND SHALL NOT BE GALVANIZED. ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.



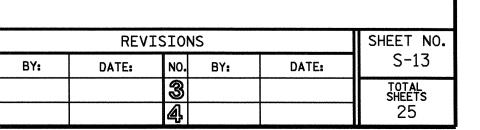
PROJECT NO. B-4243

RANDOLPH COUNTY

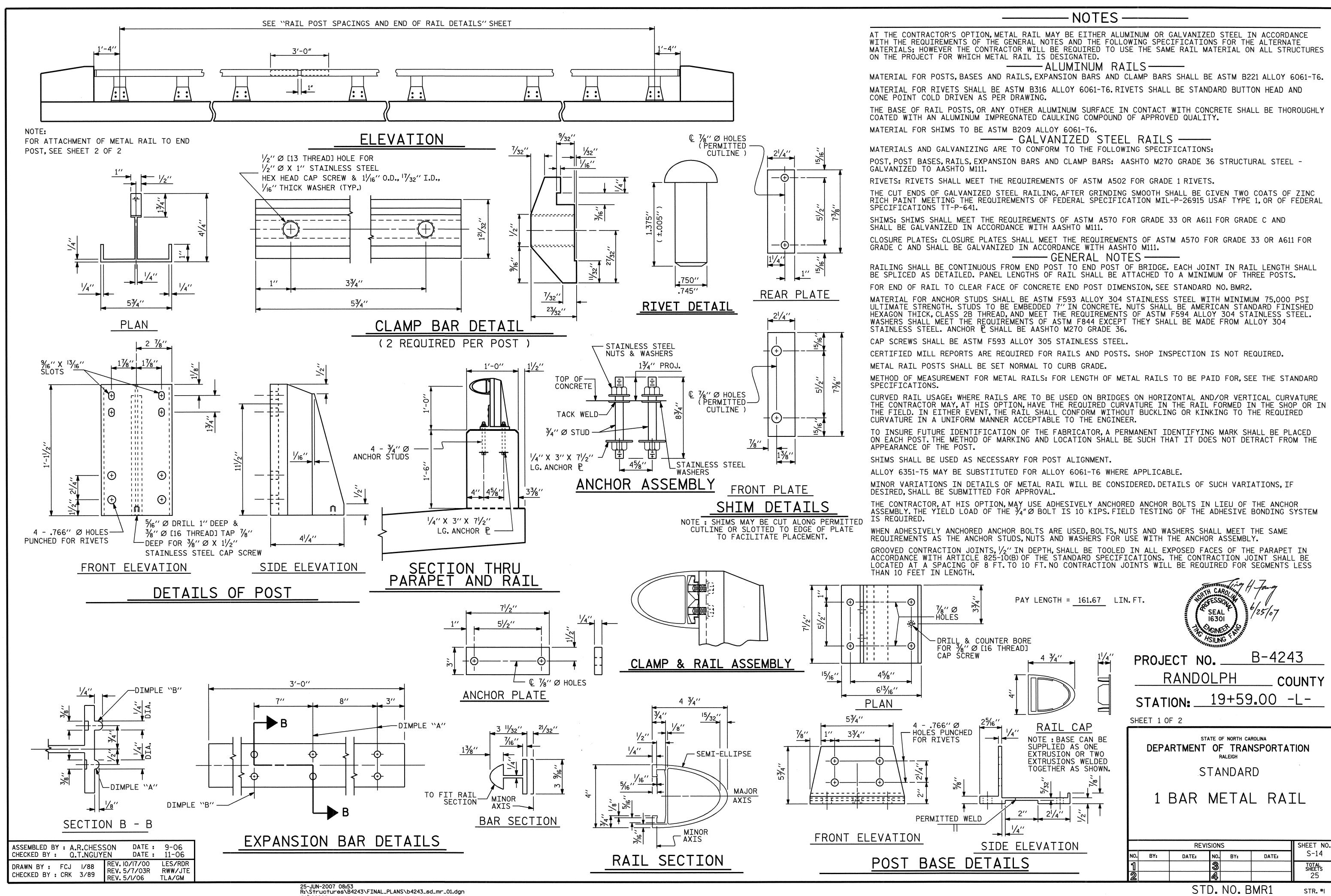
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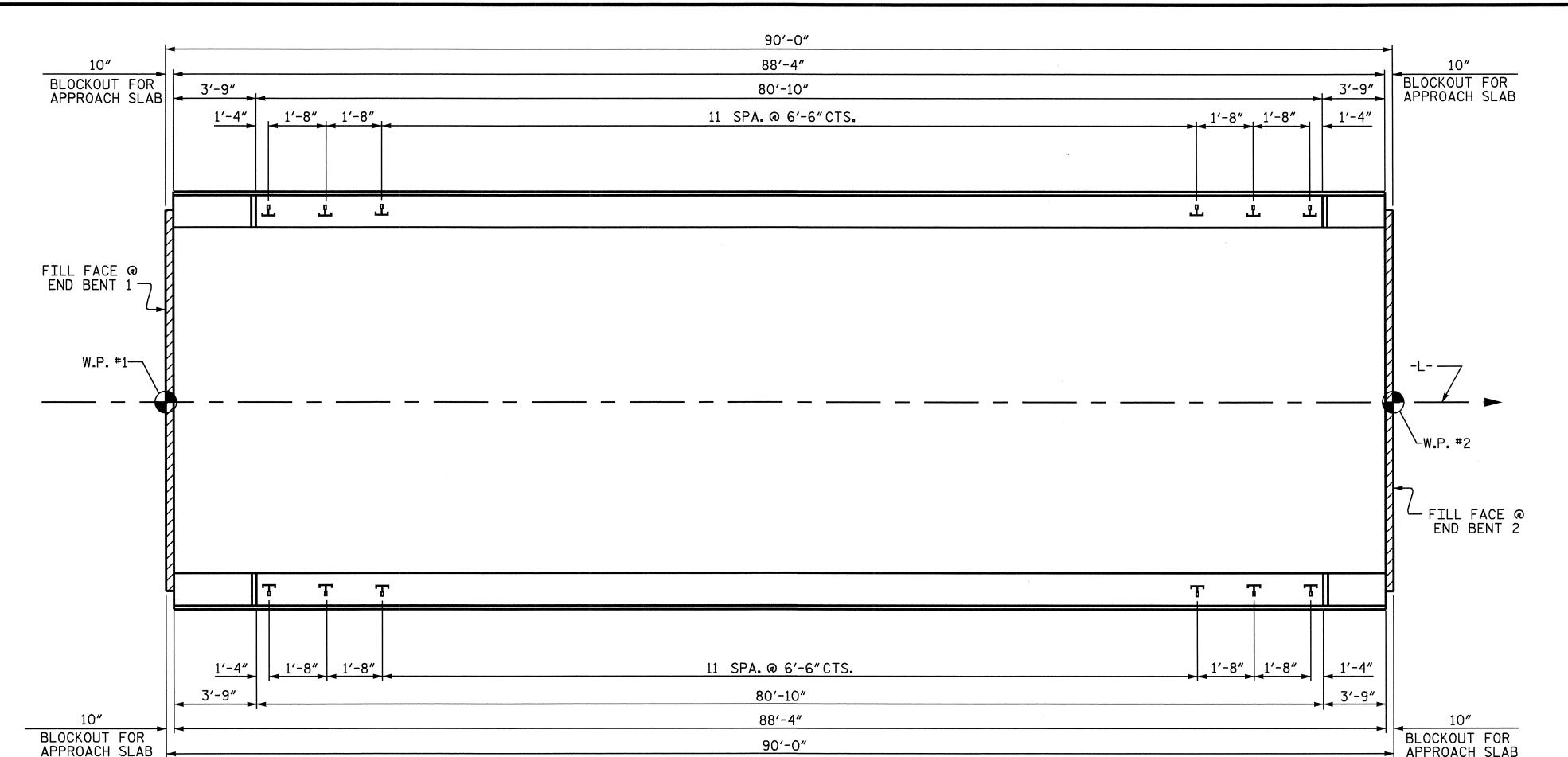
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALETCH

SUPERSTRUCTURE
BEARING DETAILS



DRAWN BY: A.R.CHESSON DATE: 9-06
CHECKED BY: Q.T.NGUYEN DATE: 11-06





NOTES

STRUCTURAL CONCRETE INSERT

- THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF $1\frac{1}{2}$ ".
- B. 1 $\frac{3}{4}$ " Ø X $1\frac{5}{8}$ " BOLT WITH WASHER. BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 15/8" GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/6" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

NOTES

METAL RAIL TO END POST CONNECTION

- THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. $\frac{1}{2}$ " PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.
- B. $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 34"Ø X 158" BOLT WITH 2" O.D. WASHER IN PLACE. THE 34"Ø X 158" BOLT SHALL HAVE N. C. THREADS.
- C. CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°F.
- D. STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
- E. $\frac{1}{2}$ " Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.

THE COST OF THE STANDARD CLAMP BARS AND CAP SCREWS USED IN THE METAL RAIL TO END POST CONNECTION SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR LINEAR FEET OF 1 OR 2 BAR METAL RAILS.

THE $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.

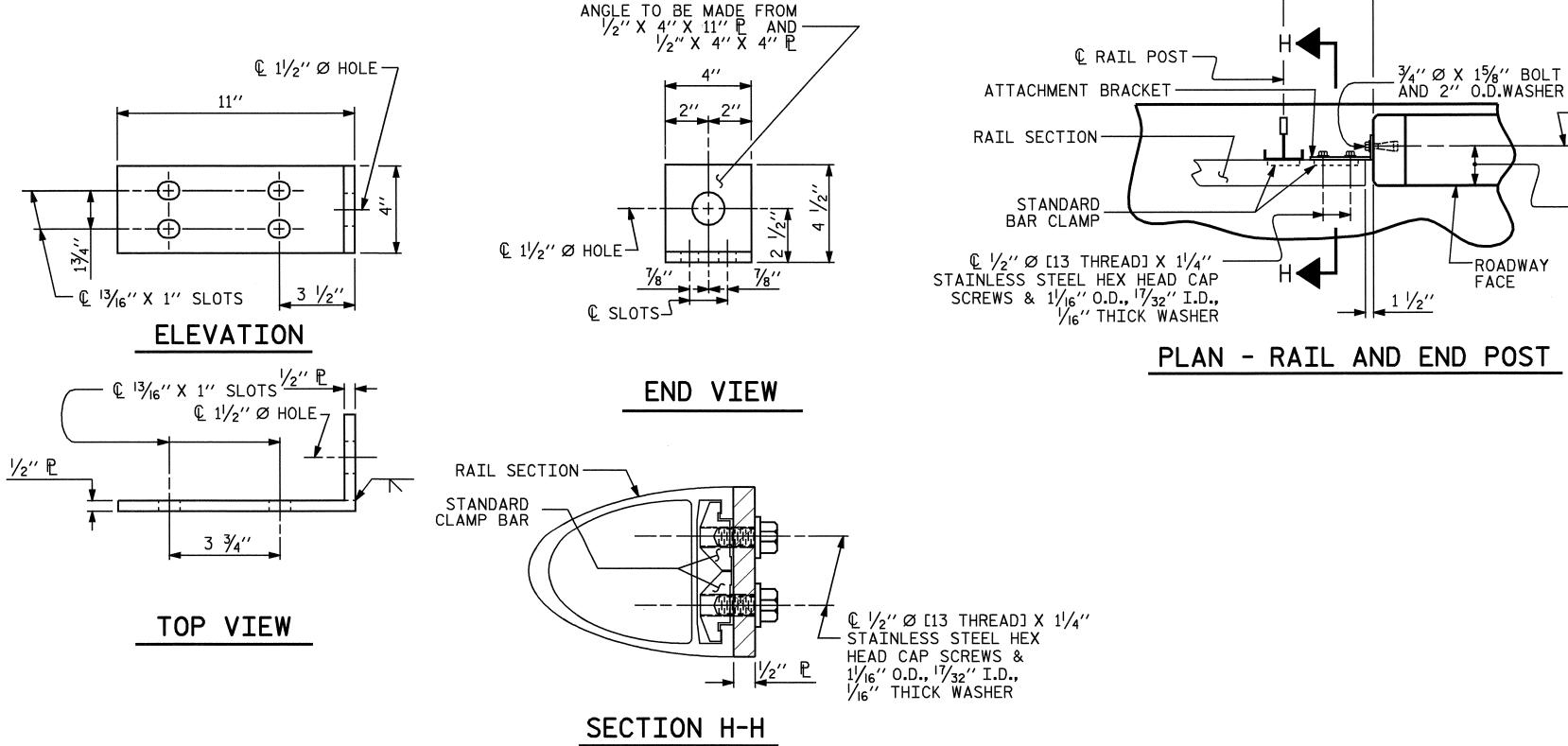
€ ¾'' STRUCTURAL -CONCRETE INSERT

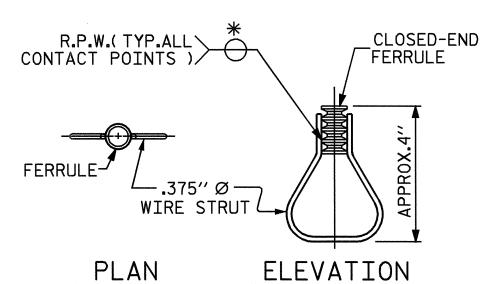
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THE COST OF THE $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT ASSEMBLY, AND THE $\frac{1}{2}$ " PLATES COMPLETE IN PLACE SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE 3/4" Ø X 15/8" BOLT WITH WASHER SHALL BE REPLACED WITH A $\frac{3}{4}$ "Ø X $6\frac{1}{2}$ " BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE 34" Ø X 158" BOLT SHALL APPLY TO THE 34" Ø X 6 1/2" BOLT. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

PLAN OF RAIL POST SPACINGS





PLAN

STRUCTURAL CONCRETE

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

B-4243 PROJECT NO. _ RANDOLPH COUNTY

19+59.00 -L-STATION: _

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

RAIL POST SPACINGS = AND ===== END OF RAIL DETAILS

FOR ONE BAR METAL RAILS

	REVISIONS								
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			4			2			

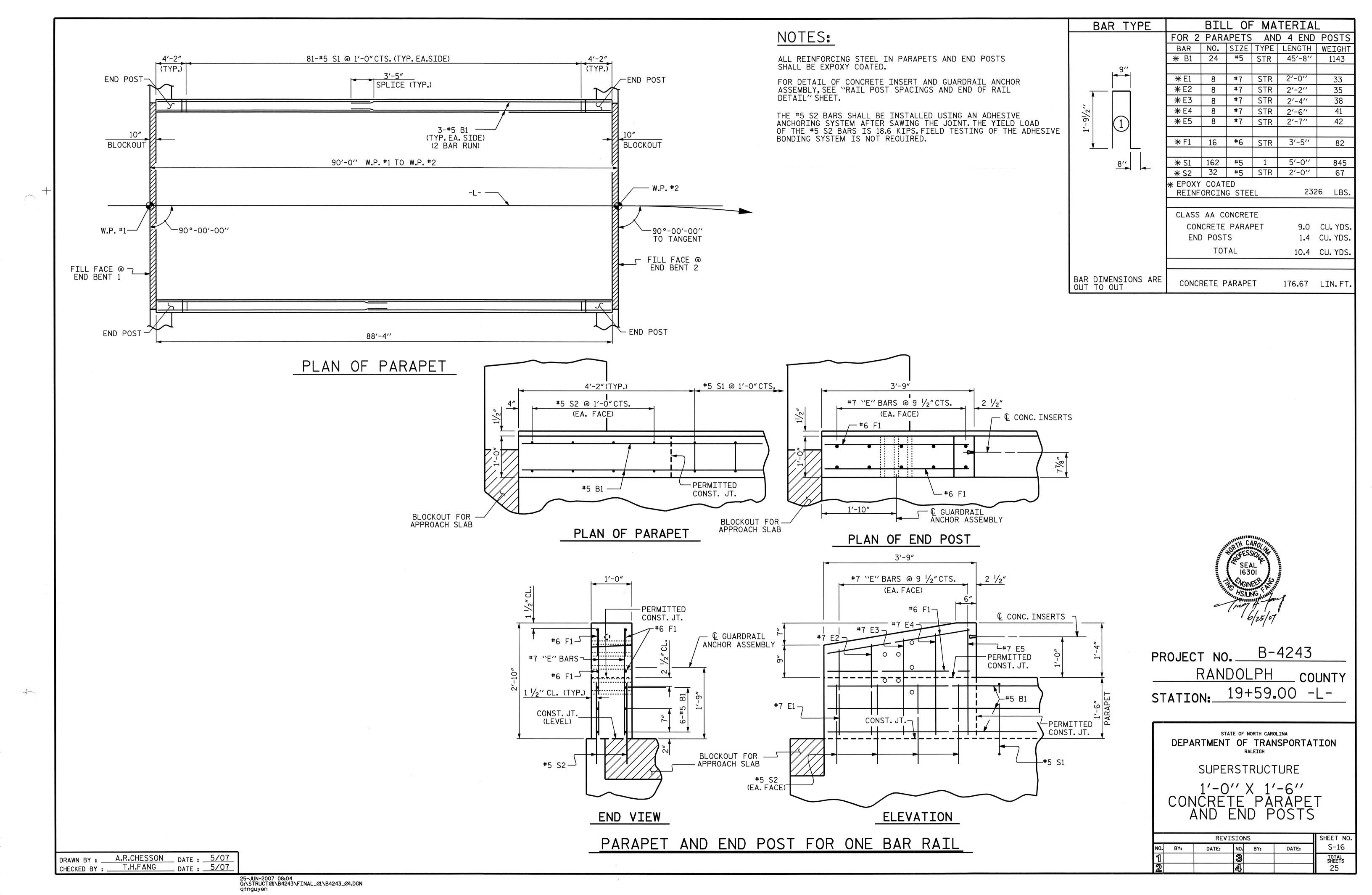
ASSEMBLED BY : A.R.CHESSON

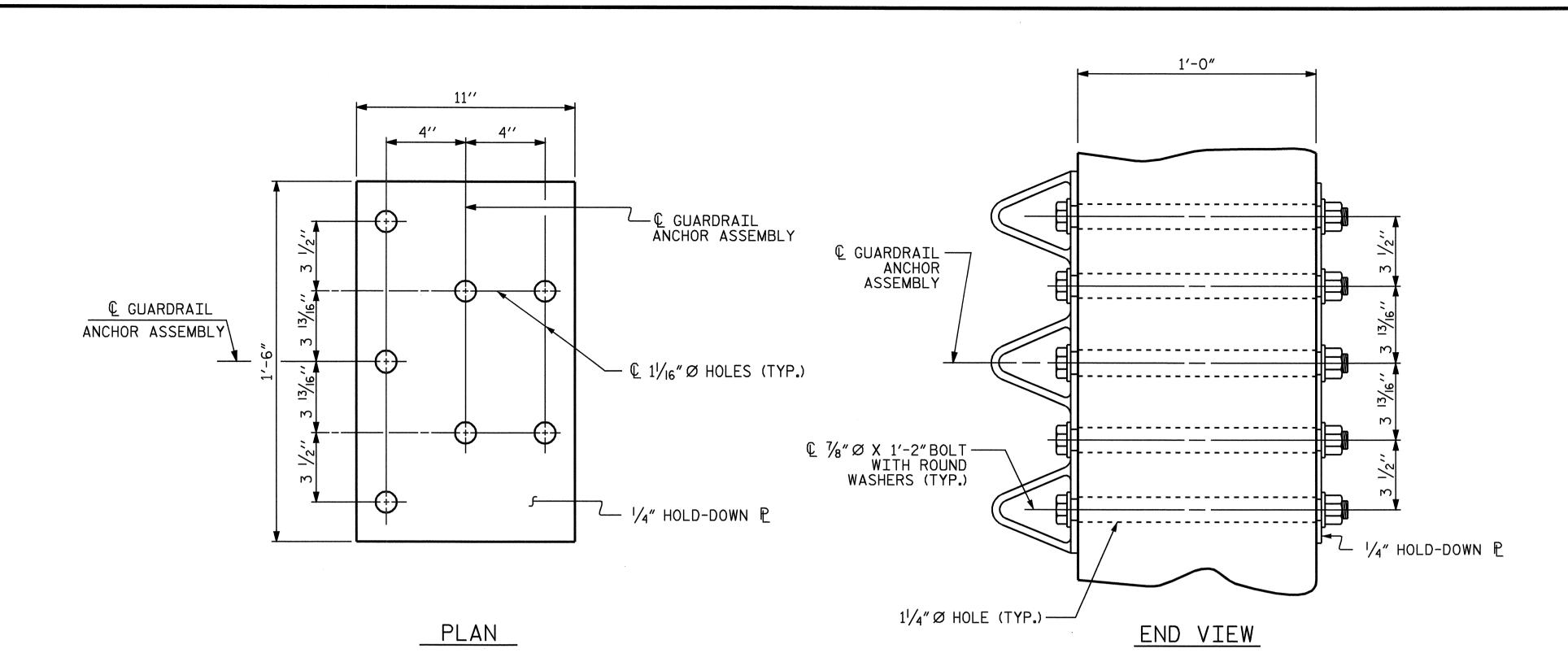
CHECKED BY : Q.T.NGUYEN

DRAWN BY: FCJ 1/88 CHECKED BY : CRK 3/89 DATE: 9-06

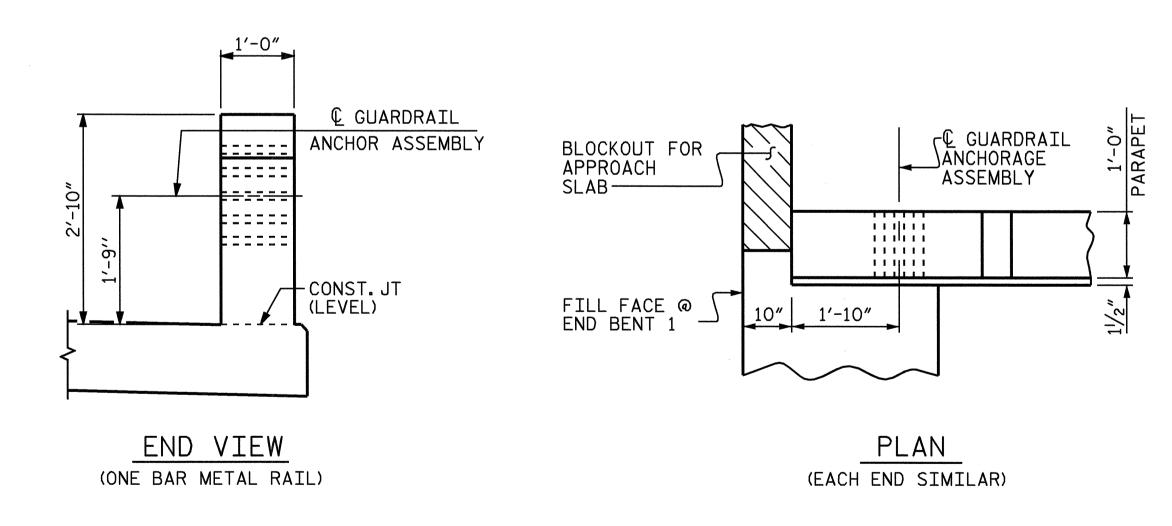
REV. 10/17/00 LES/RDR REV. 5/7/03 RWW/JTE REV. 5/1/06 TLA/GM

DATE: 11-06





GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF GUARDRAIL ANCHOR AT END POST



THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A $1/4^{\prime\prime}$ HOLD DOWN PLATE AND 7 - $1/8^{\prime\prime}$ Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36.AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

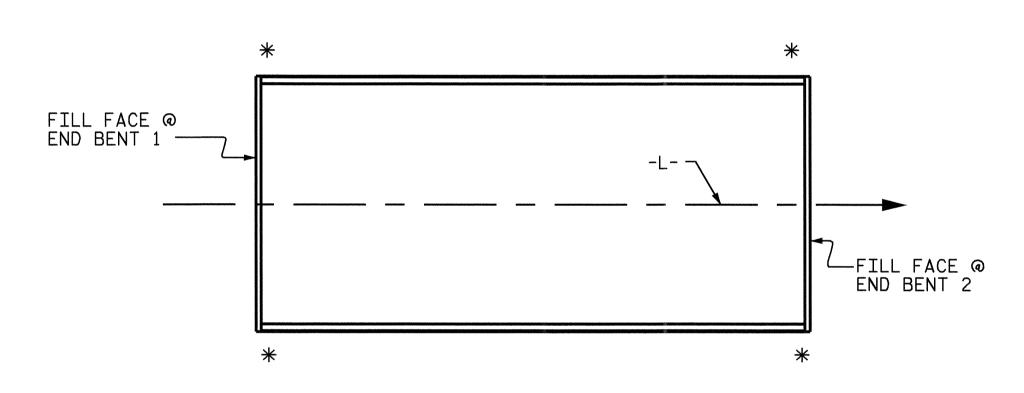
BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 1 $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



SKETCH SHOWING POINTS OF ATTACHMENT *LOCATION OF GUARDRAIL ATTACHMENT

> PROJECT NO. B-4243 RANDOLPH STATION: 19+59.00 -L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD

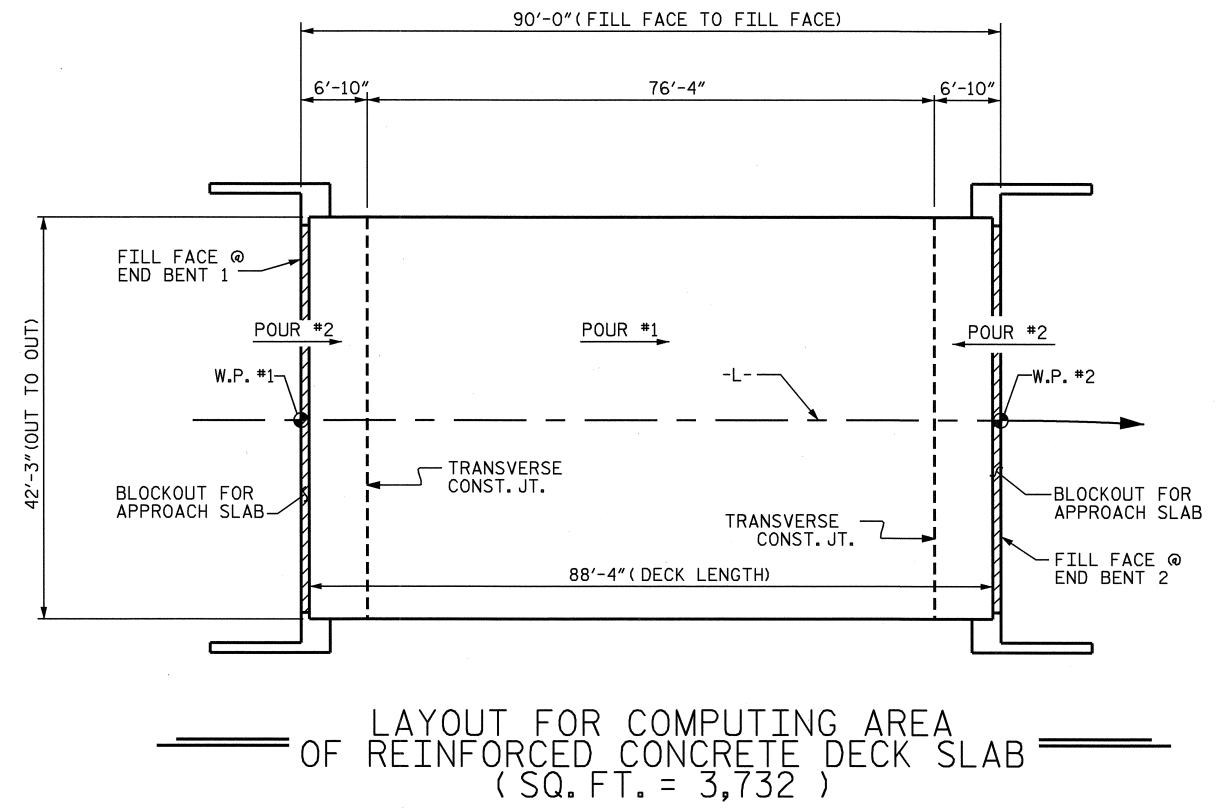


	O I AITE			
SUARDE	RAIL	ANO	CHORA	AGE
	DETA	ILS	5	
FOR	META	AL F	RAILS	

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	STD. NO. BMR8								

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ASSEMBLED BY : A.R.CHESSON DATE : 9-06 CHECKED BY : Q.T.NGUYEN DATE : 11-06 REV. IO/I7/00 REV. 5/7/03 REV. 5/1/06 RWW/LES RWW/JTE TLA/GM DRAWN BY: EEM 6/94 CHECKED BY: RGW 6/94

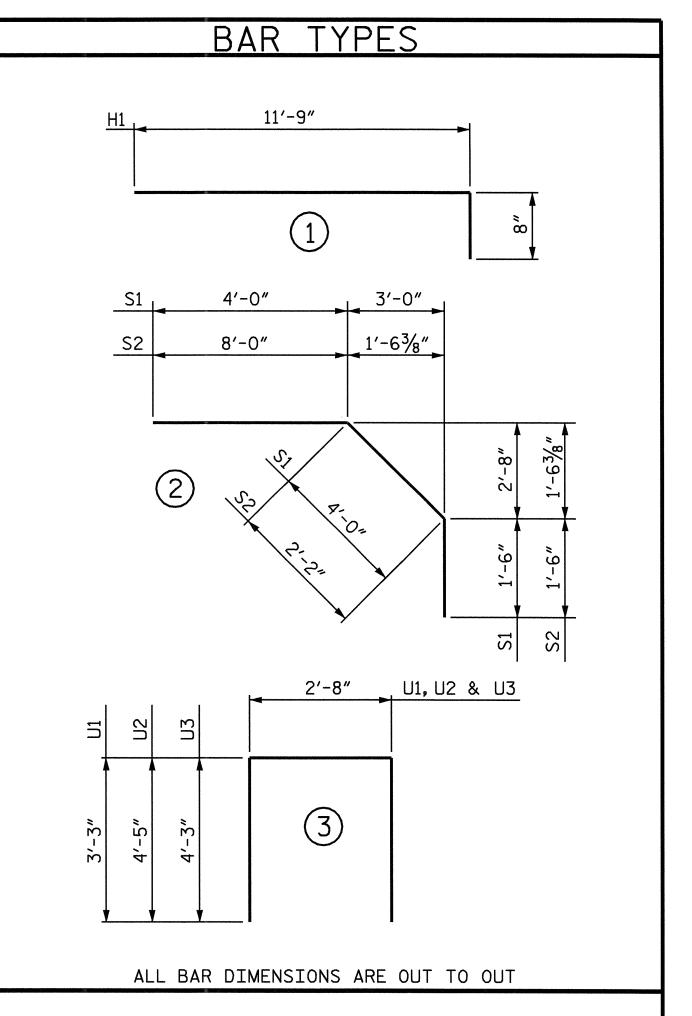


_€ TRANSVERSE CONST.JT.

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS									
BAR SIZE	SUPERSTF EXCEPT A SLABS, PA AND BARR	APPROACH ARAPET,	APPROACI	H SLABS	PARAPET AND BARRIER				
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	RAIL				
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"				
#5	2'-6"	2'-2"	2'-6"	2'-2"	3′-5″				
#6	3'-0"	2'-7"	3′-10″	2'-7"	4'-4"				
#7	5′-3″	3′-6″							
#8	6'-10"	4'-7"							

GROOVING	BRIDGE	FL	OORS
APPROACH SLABS	1,7	'91	SQ.FT.
BRIDGE DECK	3,2	256	SQ.FT.
TOTAL	5,0)47	SQ.FT.

		SP	AN A	4	
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
∗ A1	163	#5	STR	41′-11″	7126
A2	163	#5	STR	41′-11″	7126
B1	52	#5	STR	56'-4"	3055
B2	104	#6	STR	18'-0"	2812
 ★ B3	60	#4	STR	29'-0"	1162
 ₩ B4	114	#6	STR	18'-0"	3082
H1	40	#4	1	12′-5″	332
K1	20	#5	STR	47′-11″	1000
K2	8	#4	STR	3′-1″	26
<u> </u>	72	#4	2	9'-6"	457
* S2	72	#4	2	11'-8"	561
<u>U1</u>	76	#4	3	9′-2″	465
U2	4	#4	3	11'-6"	31
U3	4	#4	3	11'-2"	30
V2	44	#4	STR	4'-5"	130
V3	44	#4	STR	4′-3″	125
D = T \ 1		CTCC	-1	4 =	170 100
	FORCIN			= 15; EEL = 12;	,132 LBS



			,
	CLASS AA CONCRETE	REINFORCING STEEL	EPOXY COATED REINFORCING STEEL
	(CU.YDS.)	(LBS.)	(LBS.)
SPAN A		15,132	12,388
POUR #1	89.8		
POUR #2	15.4		
TOTALS	105.2	15,132	12,388

TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT SEAL 16301

NOTINE SEAL 16301

NOTINE SEAL 16301

PROJECT NO. ____B-4243 ____RANDOLPH ___ COUNTY STATION: __19+59.00 -L-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

STANDARD

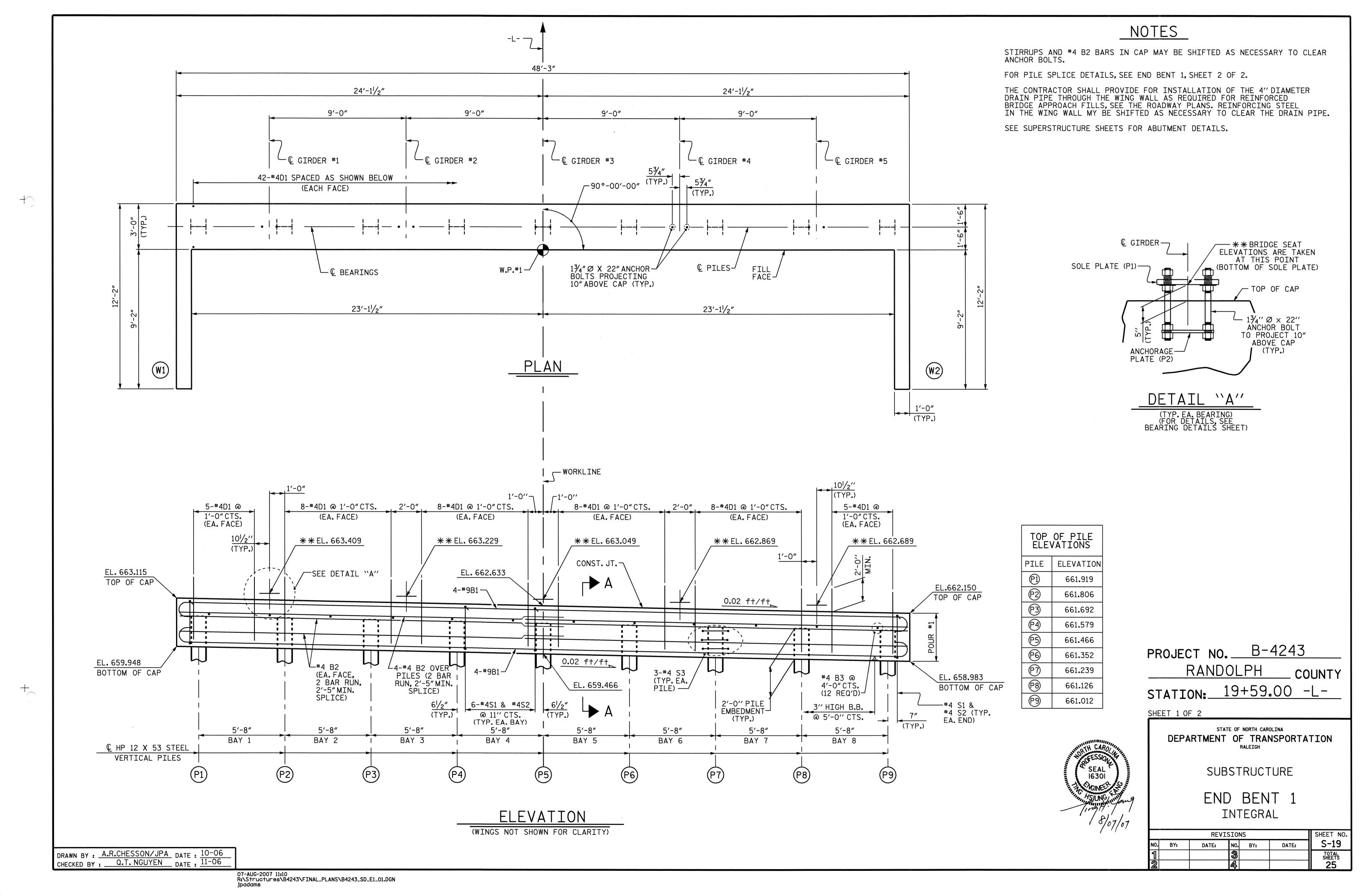
SUPERSTRUCTURE BILL OF MATERIAL

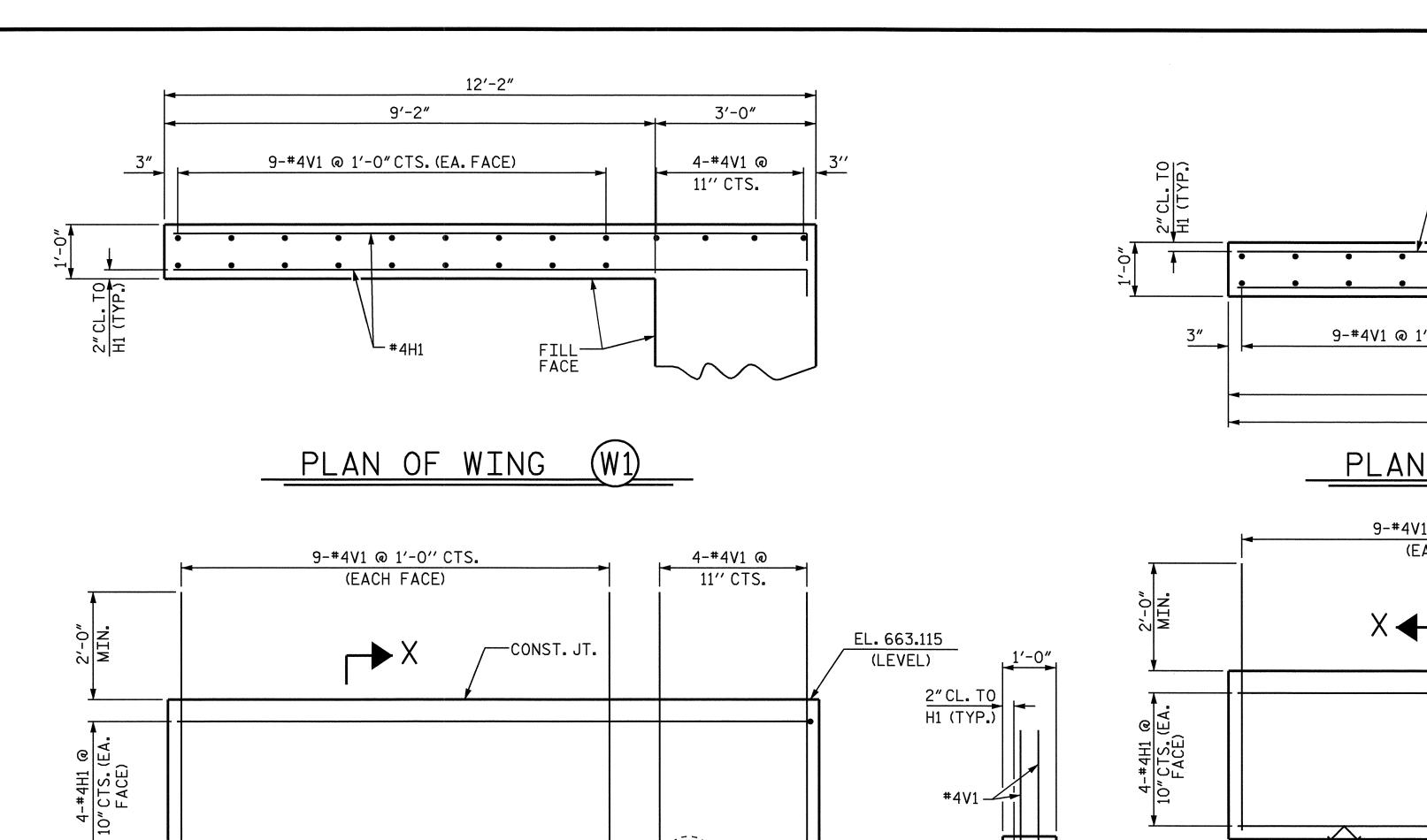
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BY:	DATE:	NO.	BY:	DATE:	S-18
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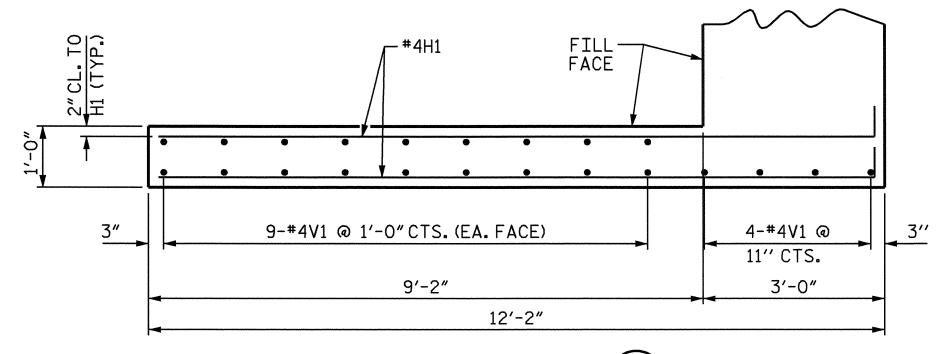
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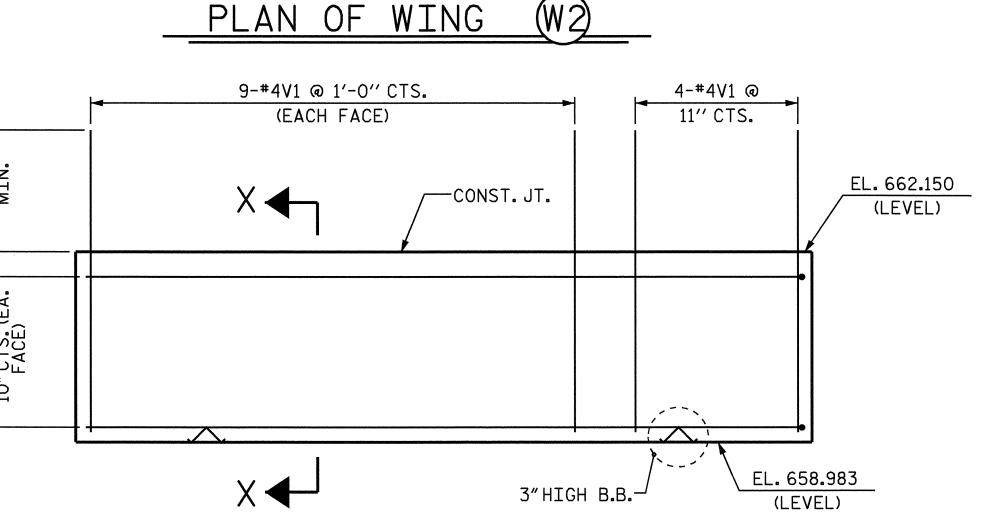
ASSEMBLED BY: A.R.CHESSON DATE: 10-06
CHECKED BY: Q.T.NGUYEN DATE: 11-06

DRAWN BY: JMB 5/87
CHECKED BY: SJD 9/87
REV. 8/16/99
REV. 5/1/06
REV. 5/1/06
REV. 5/1/06

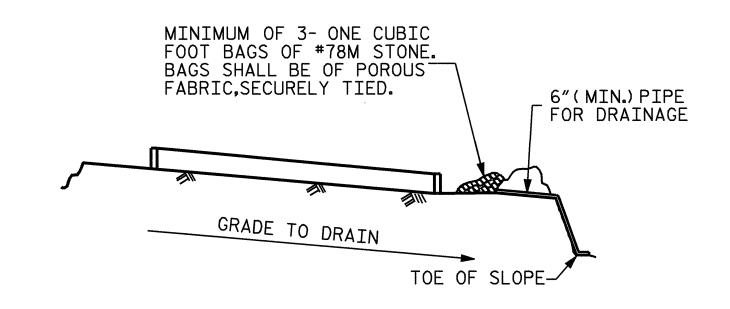








ELEVATION OF WING (W2) L_{FILL} FACE

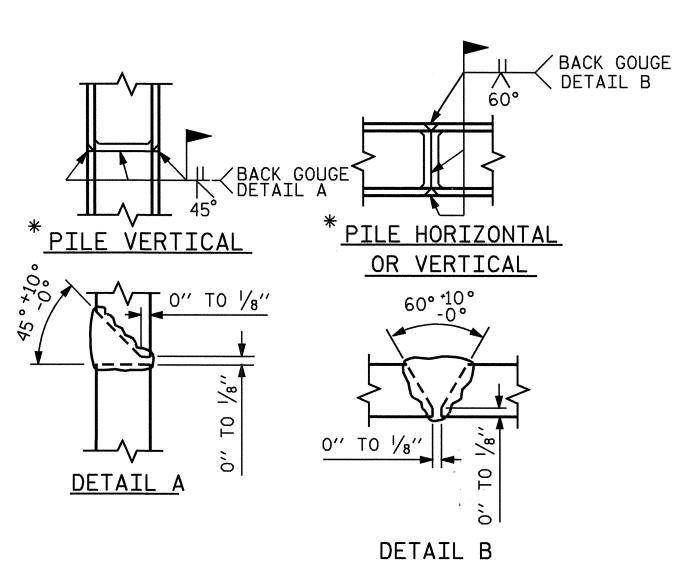


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



SECTION X-X

#4V1

4-#4H1 @ 10" CTS. (EA. FACE)

EL. 659.948

(LEVEL)

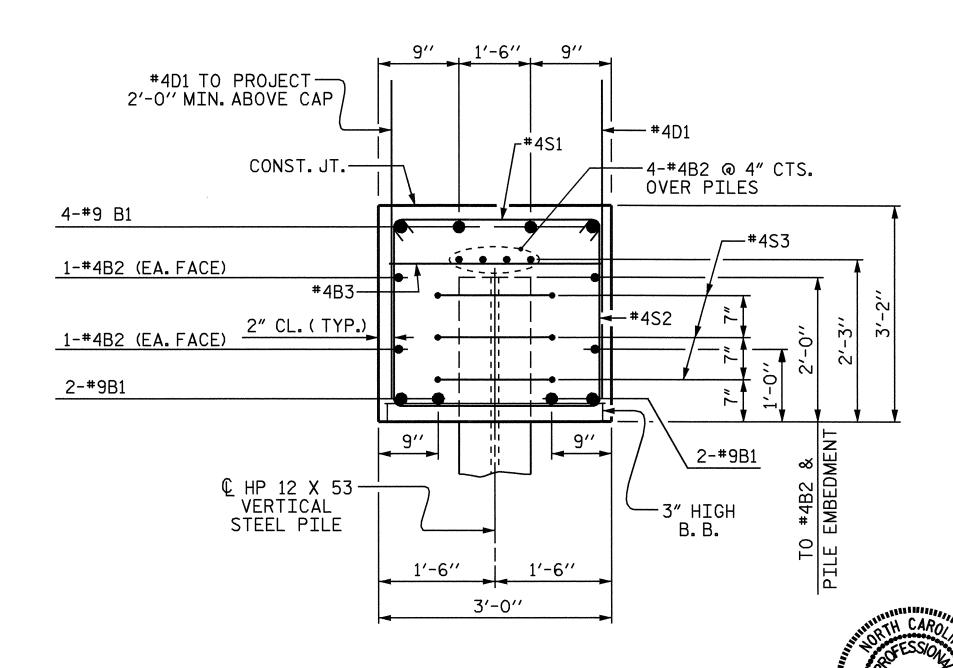
3"HIGH B.B.

ELEVATION OF WING (W1)

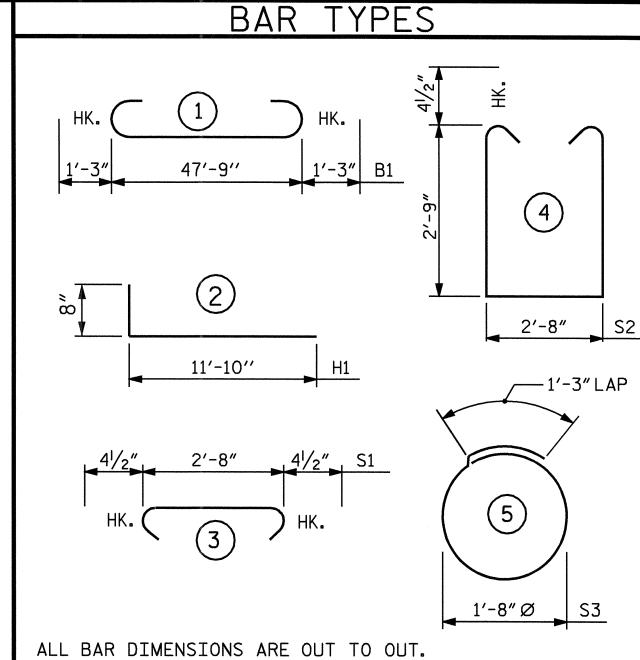
DETAIL B * POSITION OF PILE DURING WELDING.

C3"HIGH B.B.

PILE SPLICE DETAILS



SECTION A-A



UNS ARE OUT TO OUT.							
BILL OF MATERIAL							
	END BENT 1						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	8	#9	1	50′-3″	1367		
B2	16	#4	STR	25′-2″	269		
В3	12	#4	STR	2'-8"	21		
D1	84	#4	STR	5′-0″	281		
H1	16	#4	2	12'-6"	134		
S1	50	#4	3	3′-5″	114		
S2	50	#4	4	8'-11"	298		
S3	27	#4	5	6'-6"	117		
V1	44	#4	STR	5′-0′′	147		
REINFORCING STEEL = 2748 LBS							

CLASS A CONCRETE QUANTITIES: POUR #1 (CAP & WINGS) 19.1 C.Y.

HP 12 X 53 STEEL PILES: No. 9 180 LIN.FT.

PROJECT NO. B-4243 RANDOLPH ___ COUNTY 19+59.00 -L-

SHEET 2 OF 2

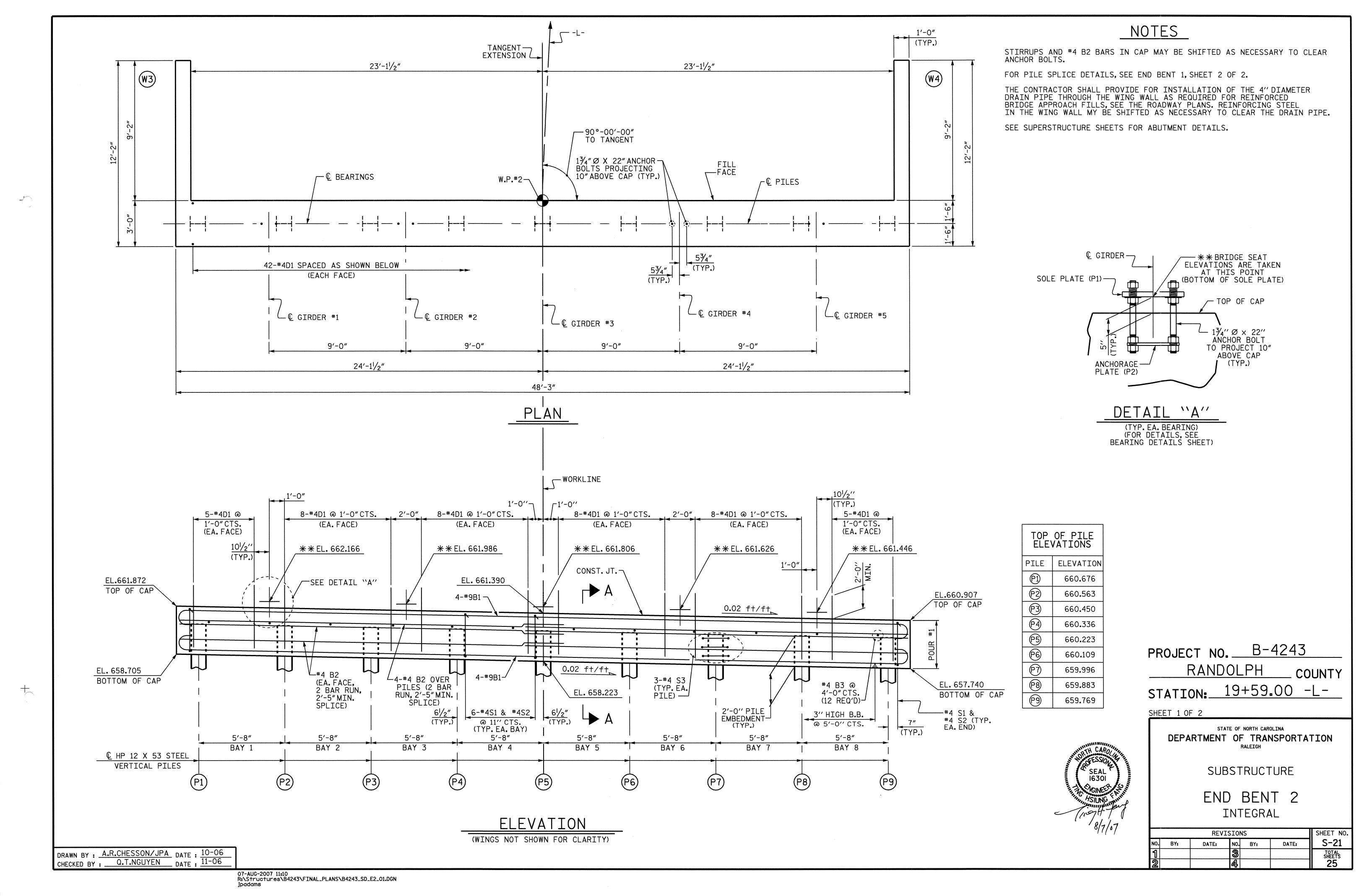
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

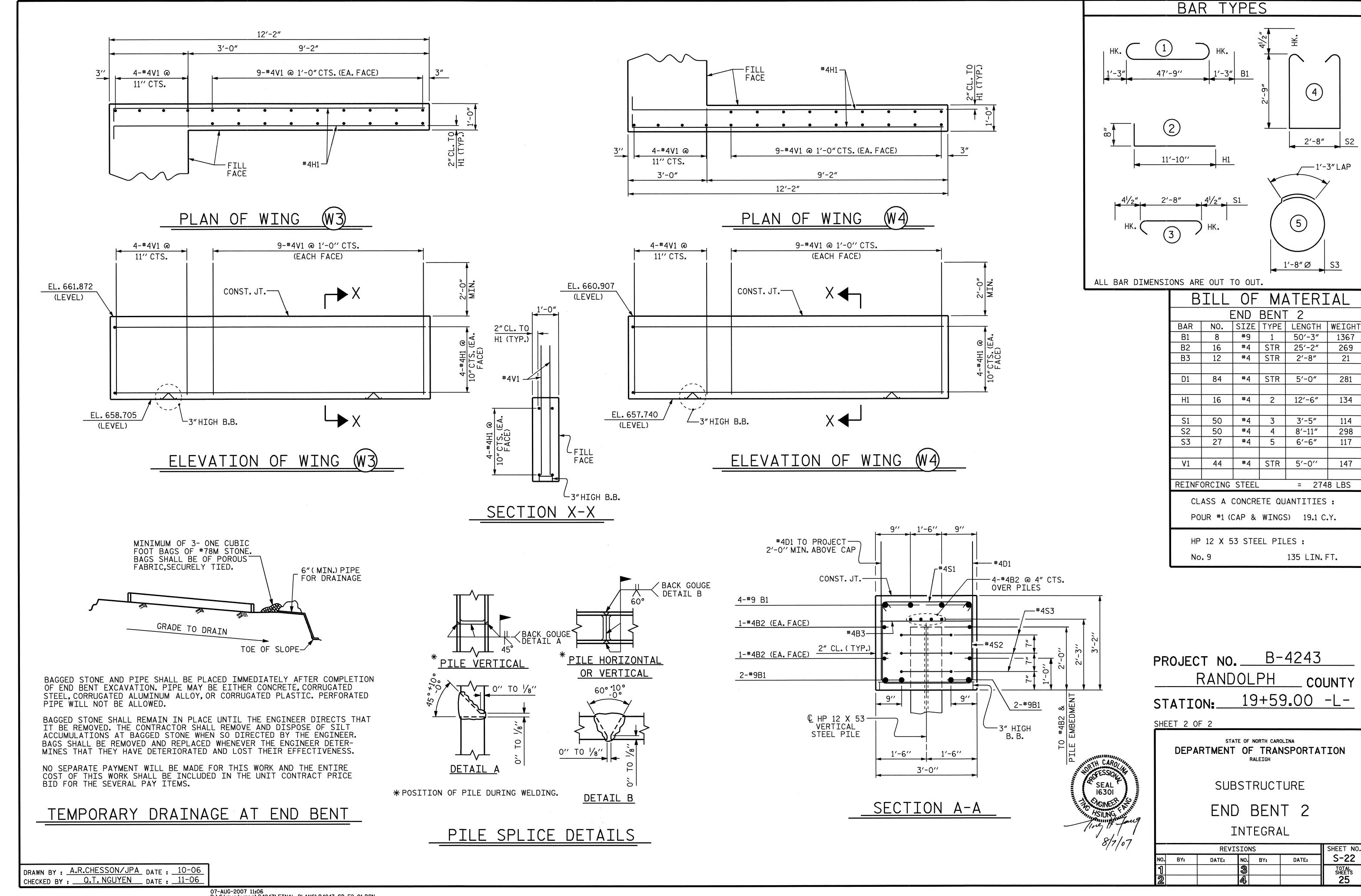
SUBSTRUCTURE

END BENT 1 INTEGRAL

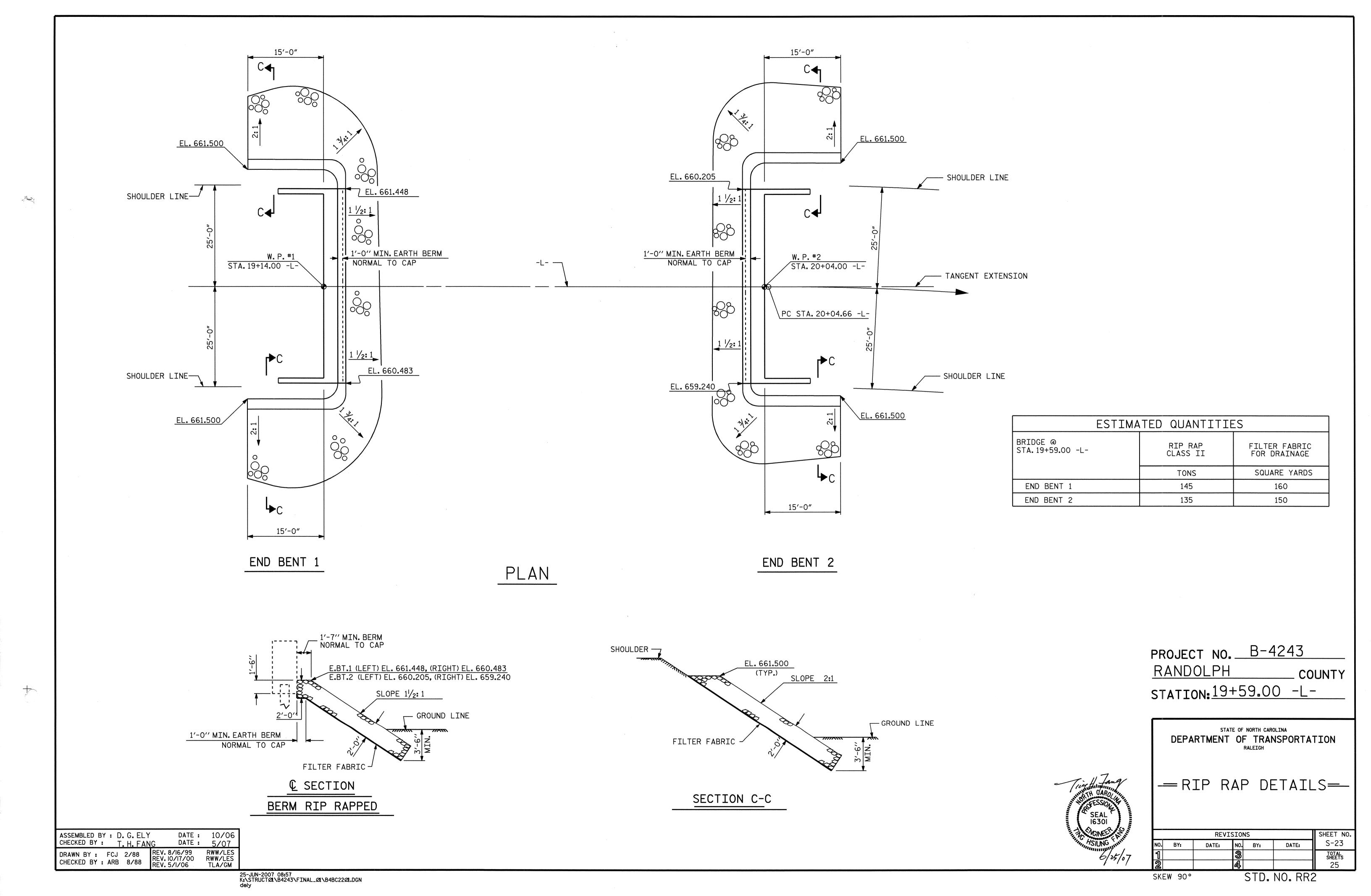
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NO.	BY:	DATE:	NO.	BY:	DATE:	S-20
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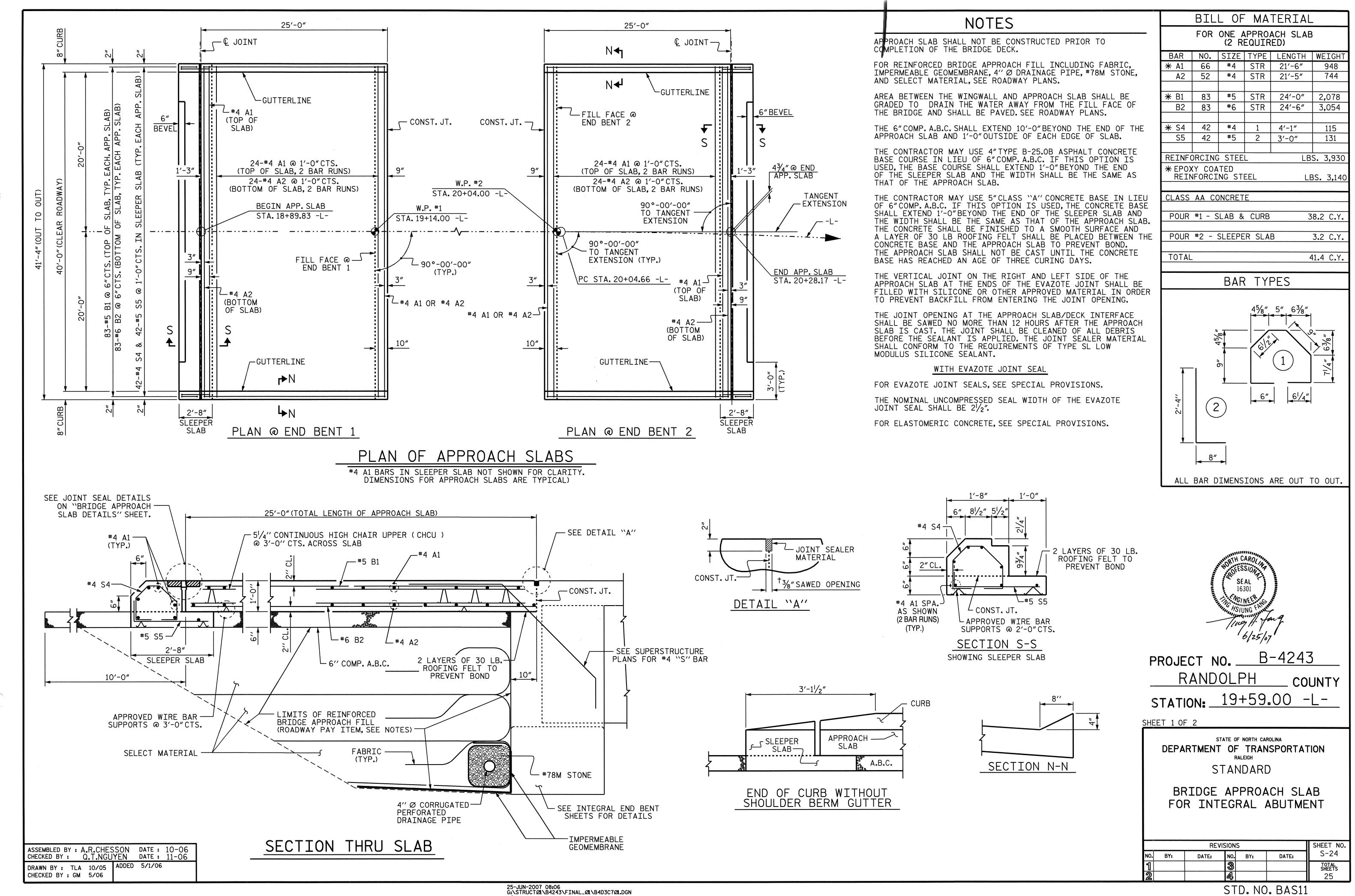
DRAWN BY : A.R.CHESSON/JPA DATE : 10-06 CHECKED BY : Q.T. NGUYEN DATE : 11-06

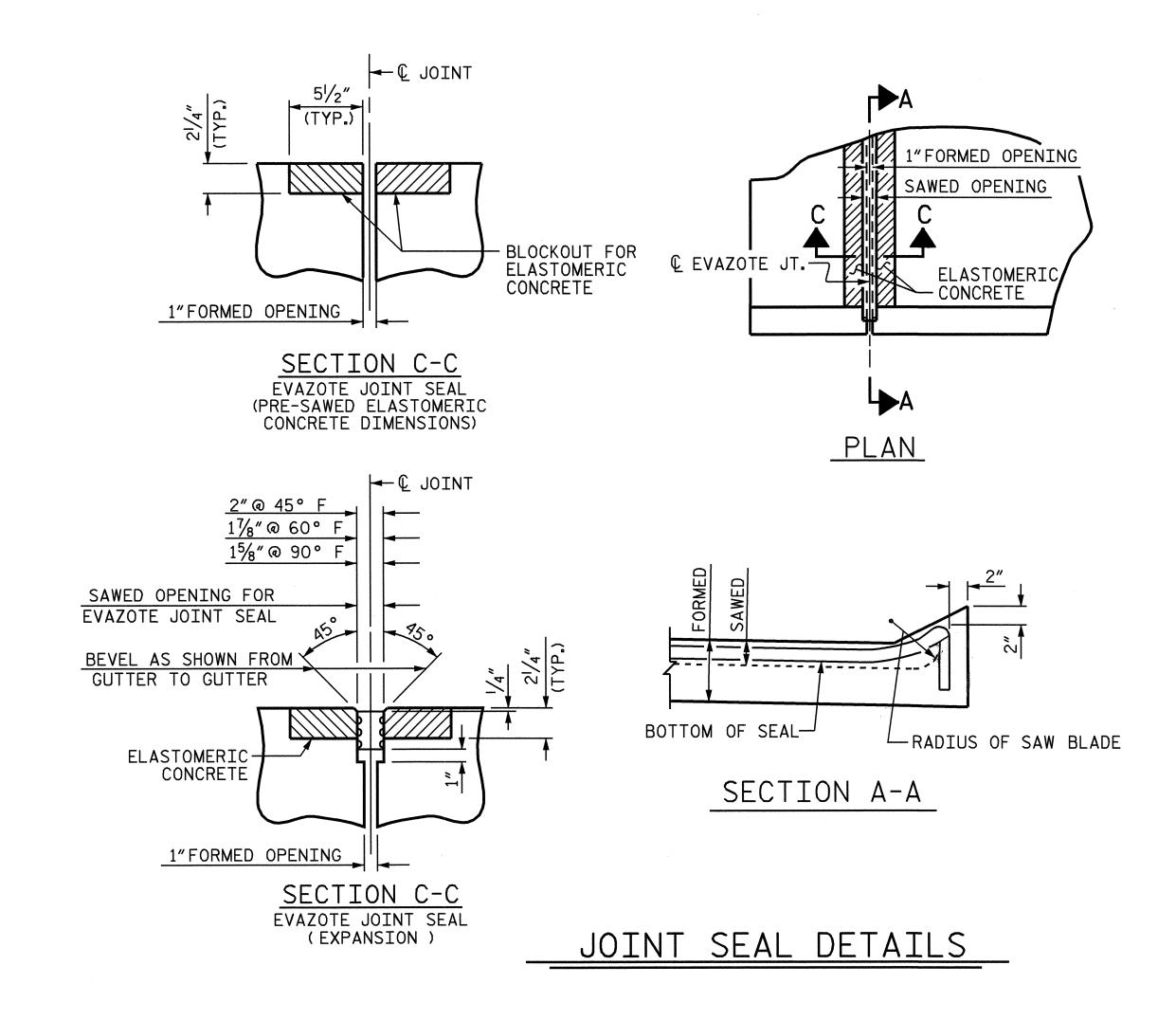




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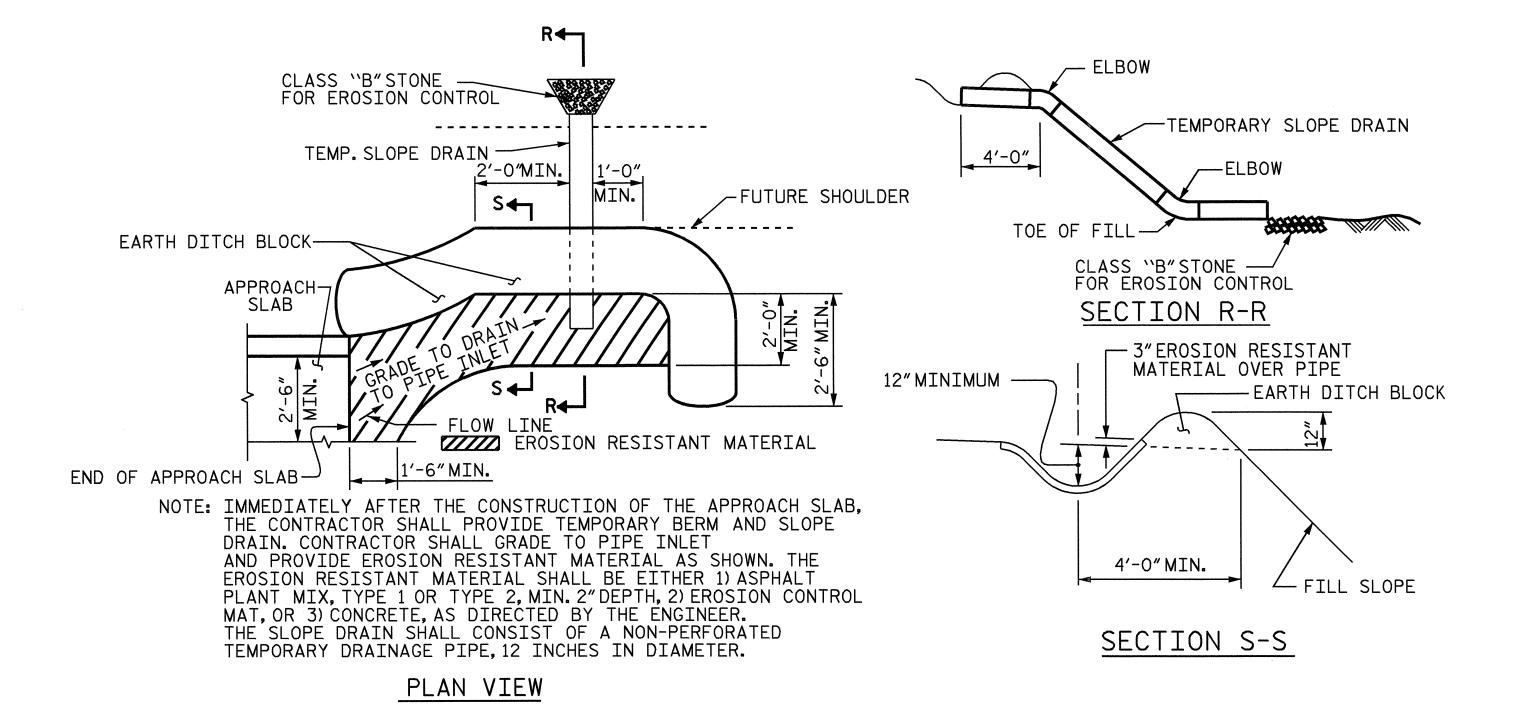






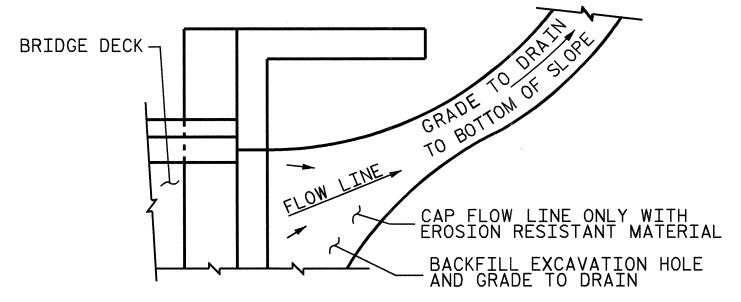
ELAST	OMERIC CONCRETE		
APPROACH SLAB NO.	ELASTOMERIC CONCRETE * (CU.FT.)		
1	6.9		
2	6.9		
TOTAL	13.8		

* BASED ON THE MINIMUM BLOCKOUT SHOWN.



TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL



PROJECT NO. B-4243

RANDOLPH COUNTY

STATION: 19+59.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

STANDARD

BRIDGE APPROACH SLAB DETAILS

						1988
		SHEET NO.				
) .	BY:	DATE:	NO.	BY:	DATE:	S-25
			3			TOTAL SHEETS
<u>T</u>			4			25

ASSEMBLED BY: A.R.CHESSON DATE: 10-06
CHECKED BY: Q.T.NGUYEN DATE: 11-06

DRAWN BY: FCJ II/88
CHECKED BY: ARB II/88
REV. 10/17/00
RWW/LES
REV. 5/7/03
REV. 5/1/06
TLA/GM

STANDARD NOTES

DESIGN DATA:

A.A.S.H.T.O. (CURRENT) SPECIFICATIONS LIVE LOAD SEE A.A.S.H.T.O. IMPACT ALLOWANCE STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 20,000 LBS. PER SQ. IN. 27,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50W - AASHTO M270 GRADE 50 -27,000 LBS. PER SQ. IN. REINFORCING STEEL IN TENSION -- 24,000 LBS. PER SQ. IN. 1,200 LBS. PER SQ. IN. CONCRETE IN COMPRESSION ---- SEE A.A.S.H.T.O. CONCRETE IN SHEAR STRUCTURAL TIMBER - TREATED OR ---- 1,800 LBS. PER SQ. IN. UNTREATED - EXTREME FIBER STRESS COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER 375 LBS. PER SQ. IN. _____ 30 LBS. PER CU. FT. EQUIVALENT FLUID PRESSURE OF EARTH (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS. ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2002 STANDARD SPECIFICATIONS "FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE JSED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES. ABUTMENT BACKWALLS, AND APPROACH SLABS; CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP; AND CLASS S SHALL BE USED FOR UNDERWATER FOOTING SEALS.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS: CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS: AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4"RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT

ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS. CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE. ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS. SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK. THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED WITH THE EXCEPTION OF #2 BARS WHICH MAY BE FABRICATED FROM COLD DRAWN STEEL WIRE. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS. WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8"Ø STUDS FOR 4 - 3/4"Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0". EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED. PLACEMENT OF BEAM OR GIRDER MEMBERS ON TRUCKS FOR HAULING SHALL BE DONE IN COMPLIANCE WITH LIMITS SHOWN ON SKETCHES PROVIDED TO THE MATERIALS AND TEST UNIT APPROVED BY THE STRUCTURE DESIGN UNIT DATED MAY 8, 1991. THESE SKETCHES PRIMARILY LIMIT THE UNSUPPORTED CANTILEVER LENGTH OF MEMBERS. WHEN THE CONTRACTOR WISHES TO PLACE MEMBERS ON TRUCKS NOT IN ACCORDANCE WITH THESE LIMITS, TO SHIP BY RAIL, TO ATTACH SHIPPING RESTRAINTS TO THE MEMBERS OR TO INVERT MEMBERS, HE SHALL SUBMIT A SKETCH FOR APPROVAL PRIOR TO SHIPPING. SEE ALSO ARTICLE 1072-11. WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES.ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE
AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE.
FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY. IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

> ENGLISH JANUARY, 1990