#### **ROADWAY**

## EMBANKMENT CONSTRUCTION USING DEGRADABLE ROCK:

 $\overline{(1-1-02)}$ 

SPI

Degradable rock is defined as hard rock material which exhibits high slaking characteristics when exposed to air and water. This type material was encountered on this project and is comprised of Triassic mudstone and siltstone. Place all excavated degradable rock and all mixtures of degradable rock and soil in accordance with these provisions.

Place embankments constructed of degradable rock in 12 inch maximum lifts. Place each lift by blading and dozing in a manner to minimize voids, pockets, and bridging. Use a dozer to spread the material that is equivalent to or larger in size than a Caterpillar D-8. Provide each lift with a minimum of three (3) coverages with a static pad foot roller (minimum weight of 45,000 lbs.) and two (2) coverages with a vibratory pad foot roller (minimum centrifugal force per drum of 50,000 lbs.).

If the material is dry, add water to facilitate breakage of the rocks and compaction. Uniformly mix the added water for the entire depth of the lift by blading, disking, or other approved methods. Make sure that the amount of water added is sufficient to achieve optimum moisture of the particle size material.

The Engineer may modify the sequence or the number of coverages with either roller as deemed necessary to insure satisfactory breakage and compaction of the material. Density measurements are not required.

Do not place degradable rock or degradable rock and soil mixture in the top 24 inches of embankment.

Wasting of degradable rock will be permitted provided the provisions and conditions of Article 225-3 of the *Standard Specifications* are met.

No additional compensation will be provided for the procedures outline in this provision. This work is included in the unit price bid for unclassified excavation.

# **CLEARING AND GRUBBING - METHOD II:**

(9-17-02)

SP2 R01

Perform clearing on this project to the limits established by Method "II" shown on Standard No. 200.02 of the 2006 Roadway Standard Drawings.

# FIELD OFFICE (Lump Sum):

(6-1-07) SPI

## **Description**

This work consists of furnishing, erecting, equipping, and maintaining a field office for the exclusive use of Department Engineers and Inspectors at a location on the project approved by the Engineer. Provide a field office that complies with the current A.D.A. Design and Accessibility Standards, the National Electric Code, local, state, and federal regulations, and the following:

#### **Procedures**

The field office and equipment shall remain the property of the Contractor upon completion of the contract. The field office must be separated from buildings and trailers used by the Contractor and be erected and functional as an initial operation. Failure to have the field office functional when work first begins on the project will result in withholding payment of the Contractor's monthly progress estimate. The field office must be operational throughout the duration of the project and be removed upon completion and final acceptance of the project.

Provide a field office that is weatherproof, tightly floored and roofed, constructed with an air space above the ceiling for ventilation, supported above the ground, has a width of at least 10 feet, and the floor-to-ceiling height that is at least 7 feet 6 inches. Provide inside walls and a ceiling that are constructed of plywood, masonite, gypsum board, or other suitable materials. Have the exterior walls, ceiling, and floor insulated.

Provide a field office with a minimum floor space of 500 square feet and that is equipped with the following:

<u>Number</u>	<u>Item</u>
1	Double-pedestal desk (approximately 60 by 34 inches, at least 2,000 square
	inches).
1	Plan and drafting table (approximately 30 by 96 inches) with adjustable stool.
1	Computer table having a minimum size of 48 by 30 by 29 inches.
1	Plan rack for 24 by 36 inch drawings with 6 plan clamps.
1	Printing calculator.
2	2-drawer fire protection file, 15 inch drawer width, minimum UL rating of
	Class 350.
6	Office chairs with a minimum of two having casters.
2	Wastebaskets.
1	Pencil sharpener.
1	Copy machine (8 inch x 11 inch copies)
1	Telephone.
1	Fax Machine.
1	Answering machine.

#### Windows and Doors

Provide a field office with at least three windows, with blinds, each having an area of at least 540 square inches, capable of being easily opened and secured from the inside and having at least two exterior passage doors. Provide doors at least 30 inches in width and 78 inches in height. Provide screens for windows and doors. Equip exterior passage door(s) with lock(s), and furnish at least two keys to the Engineer or inspector.

## **Steps**

Provide accessibility in compliance with the current A. D. A. Design and Accessibility Standards, and the State Building Code and maintain them free from obstructions.

## Storage Facility For Nuclear Gage

Furnish the field office with an outside storage facility for the Department's nuclear gage. The storage facility shall not be located within 10 feet of any other structure including the field office.

# Lighting, Heating, and Air Conditioning

The field office must have satisfactory lighting, electrical outlets, heating equipment, an exhaust fan, and an air conditioner connected to an operational power source. Provide at least one of the light fixtures that is a fluorescent light situated over the plan and drafting table. Furnish electrical current and fuel for heating equipment.

## Fire Extinguishers

Furnish and maintain one fire extinguisher for each required exterior passage door. Fire extinguisher(s) may be chemical or dry powder. UL Classification 10-B:C (minimum), suitable for Type A:B:C: fires. Mount and maintain fire extinguisher(s) in accordance with OSHA Safety and Health Standards.

## **Toilets**

Provide a toilet conforming to the requirements of the state and local boards of health or other bodies or courts having jurisdiction in the area. When separate facilities for men and women are not available, place a sign with the words "Rest Room" (with letters at least 1 inch in height) over the doorway, and provide an adequate positive locking system on the inside of the doorway. Maintain responsibility for the water and sewer connections or the installation and connection of a water well and septic tank and drain field. These facilities must conform to all local and state permits.

#### **Utilities**

Except for telephone service, make arrangement for necessary utility connections, maintain utilities, pay utility service fees and bills, and make arrangements for final disconnection of utilities. Furnish a telephone in each field office and permit the work necessary to install it.

## **Storage Facility for Test Equipment**

Provide the field office with a storage facility, separate from the office for storage of test equipment, other than the nuclear gage. Provide a facility that has a minimum floor space of 64 square feet, is weatherproof, tightly floored and roofed, and has a tamper resistant key operated lock.

#### Miscellaneous Items

The field office must also include the following:

- 1. A certification that the office is free of asbestos and other hazardous materials.
- 2. A broom, dust pan, mop and bucket, and general cleaning supplies.
- 3. Provide and maintain an all weather parking area for six vehicles, including graveled access to the paved surface.

## **Measurement and Payment**

Payment at the contract lump sum bid price for *Field Office* will be full compensation for all work covered by this provision including but not limited to furnishing, erecting, maintaining, and removing the field office as outlined in this provision.

Installation and service fees for the telephone will be paid for by the Department.

Payment will be made under:

Pay Item Field Office **Pay Unit** Lump Sum

#### **BURNING RESTRICTIONS:**

(7-1-95)

SP2 R05

Open burning is not permitted on any portion of the right-of-way limits established for this project. Do not burn the clearing, grubbing or demolition debris designated for disposal and generated from the project at locations within the project limits, off the project limits or at any waste or borrow sites in this county. Dispose of the clearing, grubbing and demolition debris by means other than burning, according to state or local rules and regulations.

#### **SLOPE REPAIR:**

This work consists of repairing slopes at locations as directed.

Stabilize areas for repair as shown on detail and at least 25 feet either side of the limits of failures. Remove grass cover and work slopes to a smooth flat surface as directed.

Walk or tract the slope with equipment capable of compacting the restored slopes to a satisfactory degree.

Place the fabric unrolling down the slope in a direction perpendicular to the roadway centerline. Bury the fabric at the top and embedded at the bottom using dimensions and orientation as shown on the detail. It is preferable that the length of fabric down the slope be continuous. If length of fabric is not sufficient, such as at the end of a roll, an overlap of 2 feet is required with the upper fabric placed over the lower as shown on the detail.

In placing the rock slope protection, take care not to tear or damage the fabric and in no case allow the rock to fall from a height greater than 3 feet.

Repair any adjoining stabilized slopes that are disrupted during construction of the slope restoration.

#### **Materials**

#### Fabric

Provide TYPE 2 fabric in accordance with Section 1056 of the NC Standard Specifications for Roads and Structures.

#### Rock

Provide Class I Rip Rap in accordance with Section 1042-1 of the NC Standard Specifications for Roads and Structures.

#### Measurement and Payment

The quantity of slope repair to be paid for will be the actual number of square yards of slope repair measured along the surface which has been completed and accepted.

The quantity of slope repair will be paid for at the contract unit price per square yards for "Slope Repair". Such price shall be full compensation for all work and materials covered by this provision.

## **EMBANKMENTS:**

(5-16-06)

Revise the 2006 Standard Specifications as follows:

Page 2-22, Article 235-4(B) Embankment Formation, add the following:

(16) Do not place rock or broken pavement in embankment areas where piles or drilled shaft foundations are to be constructed. This shall include but not be limited to piles and foundations for structures, metal signal poles, overhead sign structures, and high mount lighting.

#### **TEMPORARY DETOURS:**

(7-1-95)

SP2 R30

SP2R18

Construct temporary detours required on this project in accordance with the typical sections in the plans or as directed.

Payment for the construction of the detours will be made at the contract unit prices for the various items involved. After the detours have served their purpose, remove the portions deemed unsuitable for use as a permanent part of the project as directed by the Engineer. Salvage and stockpile the aggregate base course removed from the detours at locations within the right of way, as directed by the Engineer, for removal by State Forces. Pipe culverts removed from the detours remain the property of the Contractor. Remove pipe culverts from the project when they are no longer needed. Place pavement and earth material removed from the detour in embankments or dispose of in waste areas furnished by the Contractor. Aggregate base course and earth material that is removed will be measured and will be paid for at the contract unit price per cubic yard for *Unclassified Excavation*. Pavement that is removed will be measured and will be paid for at the contract unit price per square yard for Removal of Existing Pavement. Pipe culverts that are removed will be measured and will be paid for at the contract unit price per linear foot for *Pipe Removal*. Such prices and payments will be full compensation for the work of removing, salvaging, and stockpiling aggregate base course; placing and removing pipe culverts; and for placing earth material and pavement in embankments or disposing of earth material and pavement in waste areas.

#### **SHALLOW UNDERCUT:**

(2-19-02) (Rev 8-21-07)

SP2 R35

Perform undercut excavation and place a combination of fabric for soil stabilization and Class IV Subgrade Stabilization at locations as directed. Work includes performing undercut excavation, disposing of unsuitable material, furnishing and placing fabric for soil stabilization; and furnishing, placing and compacting Class IV Subgrade Stabilization.

#### **Materials**

Item

Fabric for Soil Stabilization

Class IV Subgrade Stabilization

#### Section

270

1016-3, Class IV, or Material meeting gradation requirements of Table 1010-1, Column C

#### **Construction Methods**

Perform undercut excavation in accordance with Section 225 and/or Section 226.

Place fabric for soil stabilization in accordance with Section 270.

Place Class IV Subgrade Stabilization by back dumping material on previously placed fabric.

Compact material to 95% of AASHTO T-99, Method "D" density or compact material to the highest density that can be reasonably obtained.

#### Measurement and Payment

Undercut Excavation will be measured and paid for in accordance with Section 225 and/or Section 226 of the 2006 Standard Specifications.

Fabric for Soil Stabilization will be measured and paid for in accordance with Article 270-4 of the 2006 Standard Specifications.

Class IV Subgrade Stabilization, as accepted in place, will be measured and paid for by the ton in accordance with Section 106-7 of the 2006 Standard Specifications.

Payment will be made under:

Pay Item

Undercut Excavation Fabric for Soil Stabilization Class IV Subgrade Stabilization **Pay Unit** 

Cubic Yard Square Yard

Ton

#### **FALSE SUMPS:**

(7-1-95)

SP2 R40

Construct false sumps in accordance with the details in the plans and at locations shown in the plans or at other locations as directed by the Engineer.

Payment for the work of construction of the false sumps will be made at the contract unit price per cubic yard for *Unclassified Excavation* or *Borrow Excavation* depending on the source of material, or included in *Grading-Lump Sum*.

## **SHOULDER AND FILL SLOPE MATERIAL:**

(5-21-02)

SP2 R50

## **Description**

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the 2006 Standard Specifications except as follows:

Construct the top 6 inches of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 2 inches or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

# Compensation

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered incidental to the item of *Borrow Excavation* or *Shoulder Borrow*. If there is no pay item for *Borrow* or *Shoulder Excavation* in the contract, this work will be considered incidental to *Unclassified Excavation*. Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material with suitable material. Payment for material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*, then the material will be paid for at the contract unit price for *Unclassified Excavation*. The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for *Unclassified Excavation*, or *Shoulder Borrow*, depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*.

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard for Borrow Excavation or Shoulder Borrow in accordance with the applicable provisions of Section 230 or Section 560 of the 2006 Standard Specifications.

# **BORROW EXCAVATION (In Place or Truck Measurement):**

SP2 R58

The borrow material used on this project will be measured for payment by in place measurement as provided in Subarticle 230-5 of the 2006 Standard Specifications, or by truck measurement as provided in Subarticle 230-5 of the 2006 Standard Specifications, as directed by the Engineer.

# **PIPE TESTING:**

SP3R33

Revise the 2006 Standard Specifications as follows:

Page 3-3, Article 300-6, add the following:

The Department reserves the right to perform forensic testing on any installed pipe.

#### PIPE ALTERNATES:

(7-18-06) (Rev 4-17-07) SP3 R36

#### **Description**

The Contractor may substitute Aluminized Corrugated Steel Pipe, Type IR or HDPE Pipe, Type S or Type D up to 48 inches in diameter in lieu of concrete pipe in accordance with the following requirements.

#### Material

Item	Section
HDPE Pipe, Type S or D	1032-10
Aluminized Corrugated Steel Pipe, Type IR	1032-3(A)(7)

Aluminized Corrugated Steel Pipe will not be permitted in counties listed in Article 310-2 of the 2006 Standard Specifications.

# **Construction Methods**

Aluminized Corrugated Steel Pipe Culverts and HDPE Pipe Culverts shall be installed in accordance with the requirements of Section 300 of the 2006 Standard Specifications for Method A, except that the minimum cover shall be at least 12 inches. Aluminized Corrugated Steel Pipe Culvert and HDPE Pipe Culvert will not be permitted for use under travelways, including curb and gutter.

#### Measurement and Payment

"Aluminized Corrugated Steel Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.

"HDPE Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay Item	Pay Unit
" Aluminized Corrugated Steel Pipe Culverts," Thick	Linear Foot
" HDPE Pipe Culverts	Linear Foot

#### **REINFORCED BRIDGE APPROACH FILL:**

(3-18-03) (Rev.7-18-06)

SP4 R01

#### **Description**

This work consists of all work necessary to construct reinforced bridge approach fills in accordance with these provisions and the plans, and as directed by the Engineer.

#### Materials

#### Geomembrane

Provide geomembrane that is impermeable, composed of polyethylene polymers or polyvinyl chloride, and meets the following physical requirements:

Property	Requirements	Test Method
Thickness	25 mils Minimum	ASTM D1593
Tensile Strength at Break	100 lb/inch Minimum	ASTM D638
Puncture Strength	40 lbs Minimum	<b>ASTM D 4833</b>
Moisture Vapor	0.018 ounce/yard per Day Maximum	ASTM E96
Transmission Rate	0.018 bulled/yard per Day Maximum	

#### **Fabric**

Refer to Section 1056 for Type 2 Engineering Fabric and the following:

Use a woven fabric consisting of strong rot-proof synthetic fibers such as polypropylene, polyethylene, or polyester formed into a stable network such that the filaments or yarns retain their relative positions to each other.

**Fabric Property**Minimum Flow Rate

**Requirements**2 gallons/min/square foot

**Test Method** ASTM D 4491

Lamination of fabric sheets to produce the physical requirements of a fabric layer will not be accepted. Furnish letters of certification from the manufacturer with each shipment of the fabric and geomembrane attesting that the material meets the requirements of this provision; however, the material is subject to inspection, test, or rejection by the Engineer at any time.

During all periods of shipment and storage, wrap the geomembrane and fabric in a heavy-duty protective covering to protect the material from ultraviolet rays. After the protective wrapping has been removed, do not leave the material uncovered under any circumstances for longer than 4 days.

#### Select Material

Provide select material meeting the requirements of Class III, Type 1 or Type 2, or Class V select material of Section 1016 of the 2006 Standard Specifications. When select material is required under water, use select material class V only, up to one foot above the existing water elevation.

4 inch Diameter Corrugated Drainage Pipe and Fittings

Provide pipe and fittings that meet all the applicable requirements of Section 815 or 816 of the 2006 Standard Specifications.

#### **Construction Methods**

Place the geomembrane and fabric as shown on the plans or as directed by the Engineer. Perform the excavation for the fabric reinforced fill to the limits shown on the plans. Provide an excavated surface free of obstructions, debris, pockets, stumps, and cleared of all vegetation. The geomembrane or fabric will be rejected if it has defects, rips, holes, flaws, deterioration or damage incurred during manufacture, transportation, handling or storage. Lay all layers smooth, and free from tension, stress, folds, wrinkles or creases. Place all the fabric layers with the machine direction (roll direction) parallel to the centerline of the roadway. A minimum roll width of 10.0 feet for the fabric is required. Overlap geomembrane or fabric splices parallel to the centerline of the roadway a minimum of 18 inches. Geomembrane or fabric splices parallel to the backwall face will not be allowed.

Deposit and spread select material in successive, uniform, approximately horizontal layers of not more than 10 inches in depth, loose measurement, for the full width of the cross section, and keep each layer approximately level. Place and compact each layer of select material fill no more than 10 inches thick with low ground pressure equipment. Use hand operated equipment to compact the fill material within three feet of the backwall and wingwalls as directed by the Engineer. Compact select material to a density equal to at least 95% of that obtained by compacting a sample of the material in accordance with AASHTO T99 as modified by the

Department. Compact the top eight inches of select material to a density to at least 100% of that obtained by compacting a sample of the material in accordance with AASHTO T99 as modified by the Department. Density requirements are not applicable to select material, class V; however compact the fill with at least four passes of low ground pressure equipment on the entire surface as directed by the Engineer. The compaction of each layer of select material shall be inspected and approved by the Department prior to the placement of the next fill layer. No equipment will be allowed to operate on the drainage pipe or any geomembrane/fabric layer until it is covered with at least six inches of fill material. Compaction shall not damage the drainage pipe, geomembrane, or fabric under the fill. Cover the geomembrane/fabric with a layer of fill material within four days after placement of the geomembrane/fabric. Geomembrane and fabric that are damaged as a result of installation will be replaced as directed by the Department at no additional cost.

Place the geomembrane on the ground, and attach and secure it tightly to the vertical face of the backwall and wingwalls with adhesives, duct-tape, nails or any other method approved by the Engineer. Place the first fabric layer on the surface of the geomembrane with the same dimensions of the geomembrane. No material or void is allowed between the geomembrane and the first fabric layer. Place and fold the remaining fabric layers on the edges as shown on the plans or as directed by the Engineer. Provide vertical separation between fabric layers as specified on the plans. The number of fabric layers will be shown in the plans.

Place four inch diameter perforated drainage pipe along the base of the backwall and sloped to drain as shown on the plans. Completely wrap perforated drainage pipe and #78M stone with Type 2 Engineering Fabric as shown on the plan detail. Install a pipe sleeve through the bottom of or under the wing wall prior to placing concrete for the wing wall. The pipe sleeve shall be of adequate strength to withstand the wingwall load. Place the pipe sleeve in position to allow the drainage pipe to go through the wing wall with a proper slope. Connect four-inch diameter nonperforated (plain) drainage pipe with a coupling to the perforated pipe near the inside face of the wingwall. Place the nonperforated drainage pipe through the pipe sleeve, extend down to the toe of the slope and connect, to a ditch or other drainage systems as directed by the Engineer. For bridge approaches in cut sections where no side slope is available, direct the drainage pipe outlet to the end slope down to the toe using elbows as directed by the Engineer.

#### **Measurement and Payment**

Payment will be made under:

Reinforced Bridge Approach Fill, Station	will be paid for at the contract lump sum price.
Such price and payment will be full comper	nsation for both approach fills at each bridge
installation, including but not limited to furni	shing, placing and compacting select material,
furnishing and placing geomembrane and wov	ven fabric, furnishing and placing pipe sleeve,
drainage pipe, and stone, furnishing and insta	lling concrete pads at the end of outlet pipes,
excavation and any other items necessary to com	plete the work.

Pay ItemPay UnitReinforced Bridge Approach Fill, StationLump Sum

## **AGGREGATE BASE COURSE:**

12-19-06 SP5 R03

Revise the 2006 Standard Specifications as follows:

Page 5-11, Article 520-5 Hauling and Placing Aggregate Base Material, 6th paragraph, replace the first sentence with the following:

Base course that is in place on November 15 shall have been covered with a subsequent layer of pavement structure or with a sand seal. Base course that has been placed between November 16 and March 15 inclusive shall be covered within 7 calendar days with a subsequent layer of pavement structure or with a sand seal.

#### **ASPHALT PAVEMENTS - SUPERPAVE:**

(7-18-06) (Rev 9-19-06)

SP6 R01

Revise the 2006 Standard Specifications as follows:

Page 6-2, Article 600-9 Measurement and Payment

Delete the second paragraph.

Page 6-12, 609-5(C)2(c) add after (AASHTO T 209):

or ASTM D 2041

Page 6-13, last line on page & Page 6-14, Subarticle 609-5(C)(2)(e), delete and substitute the following:

- (e) Retained Tensile Strength (TSR) (AASHTO T 283 Modified), add subarticle (1) Option 1 before the first paragraph.
  - (1) Option 1

Add subarticle (2) Option 2 and the following sentence as the first sentence of the second paragraph:

(2) Option 2

Mix sampled from truck at plant with one set of specimens prepared by the Contractor and then tested jointly by QA and QC at a mutually agreed upon lab site within the first 7 calendar days after beginning production of each new mix design.

Page 6-28, 610-3(A) Mix Design-General, third sentence of the fourth paragraph:

Substitute 20% for 15%

First, second and third sentences of the fifth paragraph:

Substitute 20% for 15%

Page 6-44, 610-8, third full paragraph, replace the first sentence with the following:

Use the 30 foot minimum length mobile grade reference system or the non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all layers, including resurfacing and asphalt in-lays, unless otherwise specified or approved.

Page 6-54, Article 620-4, add the following pay item:

# Pay ItemPay UnitAsphalt Binder for Plant Mix, Grade PG 70-28Ton

Page 6-69, Table 660-1 Material Application Rates and Temperatures, add the following:

Type of Coat	Grade of Asphalt	Asphalt Rate gal/yd <sup>2</sup>	Application Temperature °F	Aggregate Size	Aggregate Rate lb./sq. yd. Total
Sand Seal	CRS-2 or CRS-2P	0.22-0.30	150-175	Blotting Sand	12-15

Page 6-75, 660-9(B), add the following as sub-item (5)

#### (5) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required amount of aggregate in one application and correct all non-uniform areas prior to rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

When directed, broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, other grades of asphalt material meeting the requirements of Articles 1020-6 and 1020-7 may be used in lieu of the grade of asphalt required by Table 660-1 when approved.

Page 10-41, Table 1012-1, add the following:

Mix	Course Aggregate	Fine Aggregate Angularity	Sand Equivalent	Flat & Elongated 5:1 Ratio
Type	Angularity <sup>(b)</sup> ASTM	% Minimum AASHTO	% Minimum	% Maximum ASTM
	D5821	T304 Method A	AASHTO T176	D4791 Section 8.4
S 9.5 D	100/100	45	50	10

Page 10-45, Replace Table 1012-2 with the following:

TABLE 1012-2
NEW SOURCE RAP GRADATION and BINDER TOLERANCES
(Apply Tolerances to Mix Design Data)

3.41	•	200/ DA				•		3/0/ . D.A.	<b>.</b>	:
Mix Type	U	-20% RA	P		1-25% RA	AP		26%+ RA	ľ	
	_		~ 4	_	<b>.</b>	~ 4		<b>.</b> . :	~ .	
Sieve	Base	Inter.	Surf.	Base	Inter.	Surf.	Base	Inter.	Surf.	
(mm)										
$P_{b,}$ %		$\pm 0.7\%$			$\pm 0.4\%$			$\pm 0.3\%$		
1 1/2"	±10	~	-	±7	-	-	±5	-	-	
(37.5)										
3/4"	±10	±10	-	±7	±7	-	±5	±5	-	
(19.0)										
1/2"	-	±10	±6	-	±7	±3	-	±5	±2	
(12.5)										
3/8"	-	-	±8	-	-	±5	-	-	±4	
(9.5)			1.10							
No. 4	±10	-	±10	±7	-	±7	±5	-	±5	
(4.75)	1.0	1.0	1.0	1.5		1.5	1.4	1 <b>4</b>		
No. 8 (2.36)	±8	±8	±8	±5	±5	±5	±4	±4	±4	
(2.30) No.16	±8	±8	±8	±5	±5	±5	±4	<u>±</u> 4	<u>±</u> 4	
(1.18)	<u> </u>	0	<u> 1</u> 0	±3	J	13		<b>⊥</b> ¬	<b>⊥</b> ¬	
No. 30	±8	±8	±8	±5	±5	±5	±4	±4	± <b>4</b>	
(0.600)	0	_0	0				•			
No. 50	_	_	±8	-	. <u>-</u>	±5	_	_	±4	
(0.300)										1
No. 200	±4	±4	±4	±2	±2	±2	±1.5	±1.5	±1.5	
(0.075)										

# **ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:**

(11-21-00) SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.3%
Asphalt Concrete Intermediate Course	Type I 19.0	4.7%
Asphalt Concrete Surface Course	Type S 4.75A	7.0%
Asphalt Concrete Surface Course	Type SF 9.5A	6.5%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2006 Standard Specifications.

## PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

 $\overline{(11-21-00)}$ 

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the 2006 Standard Specifications.

The base price index for asphalt binder for plant mix is \$317.86 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **July 1, 2007**.

# FRAME WITH GRATE (Driveway Drop Inlet):

(3-21-00) (Rev.7-18-06)

SP8 R35

#### **Description**

Provide grates for driveway drop inlets that are fabricated steel or cast iron. Provide grates that are of a design and weight that is recommended by the manufacturer as being adequate for HS-20 loadings. Furnish a manufacturer's certification stating that the grates and frame furnished on the project have been designed and manufactured to be adequate for an HS-20 loading. Provide grates with a minimum clear waterway opening of 50 in<sup>2</sup> per 1'-0" length of grate.

If the frame and grate is made from fabricated steel, the requirements of Article 1074-9 of the 2006 Standard Specifications will be applicable. If the grate and frame is made from iron castings, the requirements of Article 1074-7 of the 2006 Standard Specifications will be applicable.

## **Measurement and Payment**

Frame with Grate, Driveway Drop Inlet will be measured and paid for as the actual number of linear feet that have been incorporated into the completed and accepted work. Such price and payment will be full compensation for furnishing the grates and frame, and all labor and incidentals necessary to complete the work.

Payment will be made under:

Pay Item

Pay Unit

Frame with Grate, Driveway Drop Inlet

Linear Foot

## **GUARDRAIL ANCHOR UNITS, TYPE M-350:**

(4-20-04

SP8 R60

## **Description**

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2006 Standard Specifications, and at locations shown in the plans.

#### **Materials**

The Contractor may, at his option, furnish any one of the following guardrail anchor units.

The guardrail anchor unit (SRT-350) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (FLEAT) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Springs, Texas 79720 Telephone: 915-263-2435

The guardrail anchor unit (REGENT) as manufactured by:

Energy Absorption Systems, Inc. One East Wacker Drive Chicago, Illinois 60601-2076 Telephone: 888-32-ENERGY

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the 2006 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the 2006 Standard Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

#### **Construction Methods**

Guardrail end delineation shall be required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the 2006 Standard Specifications and is incidental to the cost of the guardrail anchor unit.

#### **Measurement and Payment**

Measurement and payment will be made in accordance with Article 862-6 of the 2006 Standard Specifications.

Payment will be made under:

**Pay Item**Guardrail Anchor Units, Type M-350

Pay Unit

Each

# **GUARDRAIL ANCHOR UNITS, TYPE 350:**

 $\overline{(4-20-04)}$ 

SP8 R65

#### **Description**

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2006 Standard Specifications, and at locations shown in the plans.

#### Materials

The Contractor may at his option, furnish any one of the guardrail anchor units.

Guardrail anchor unit (ET-2000) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Spring, Texas 79720 Telephone: 915-263-2435 Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the 2006 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the 2006 Standard Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

#### **Construction Methods**

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the 2006 Standard Specifications and is incidental to the cost of the guardrail anchor unit.

#### **Measurement and Payment**

Measurement and payment will be made in accordance with Articles 862-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay Item Pay Unit Guardrail Anchor Units, Type 350 Each

#### BLACK VINYL COATED CHAIN LINK FENCE, 60" FABRIC:

1-01-02

Provide black chain link fence fabric that complies with the plans and Article 1050-6 of the *Standard Specifications* except provide vinyl coated fabric.

Provide all other materials that meet the requirements of Article 866-2 of the Standard Specifications.

Construct the vinyl coated chain link fence in accordance with Article 866-3 of the *Standard Specifications*.

Measurement and payment will be made in accordance with Articles 866-4 and 866-5 of the *Standard Specifications*, except that payment will be made at the contract unit price per linear foot for "Vinyl Coated Chain Link Fence, 60" Fabric".

The above prices and payments will be full compensation for all materials, labor, and incidentals necessary to complete the work.

Payment will be made under:

Vinyl Coated Chain Link Fence, 60" Fabric ......Linear Foot

FENCE:

(3-6-06) SP8 R86

Revise the 2006 Standard Specifications as follows:

Page 8-54, Subarticle 866-3(A), second sentence,

Add existing fencing after stumps

#### PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:

(10-15-02) (Rev 7-18-06)

SP8 R105

## **Description**

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

#### Materials

Item	Section
Plain rip rap	1042
Filter Fabric	1056

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of 100% coconut fiber stitch bonded between a heavy duty UV stabilized cuspated (crimped) netting overlaid with a heavy duty UV stabilized top net. The three nettings shall be stitched together on 1.5 inch centers UV stabilized polyester thread to form a permanent three dimensional structure. The mat shall have the following physical properties:

Property	Test Method	Value Unit
Ground Cover	Image Analysis	93 %
Thickness	ASTM D1777	0.63 in
Mass Per Unit Area	ASTM D3776	0.92 lb/sy
Tensile Strength	ASTM D5035	480 lb/ft
Elongation	ASTM D5035	49 %
Tensile Strength	ASTM D5035	960 lb/ft
Elongation	ASTM D5035	31 %
Tensile Strength	ASTM D1682	177 lbs
Elongation	ASTM D1682	22 %
Resiliency	ASTM D1777	>80 %
UV Stability *	ASTM D4355	151 lbs
Color(Permanent Net)		UV Black
Porosity (Permanent Net)	Calculated	>95 %
Minimum Filament	Measured	0.03 in
Diameter (permanent net)		

<sup>\*</sup>ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure in a Xenon-arc weatherometer.

A certification (Type 1, 2, or 3) from the manufacturer showing:

- (A) the chemical and physical properties of the mat used, and
- (B) conformance of the mat with this specification will be required.

# **Soil Preparation**

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

#### Measurement and Payment

Preformed Scour Holes with Level Spreader Aprons will be measured and paid for shall be the actual number that has been incorporated into the completed and accepted work. Such price and payment will be full compensation for all work covered by this provision.

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Payment will be made under:

Pay Item Pay Unit

Preformed Scour Hole with Level Spreader Aprons Each

## STREET SIGNS AND MARKERS AND ROUTE MARKERS:

(7-1-95)

SP9 R01

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor shall be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work shall be considered incidental to other work being paid for by the various items in the contract.

#### **STEEL U-CHANNEL POSTS:**

(7-18-06) SP9 R02

Revise the 2006 Standard Specifications as follows:

Page 9-15 Subarticle 903-3(D) first paragraph, last sentence, delete the last sentence and add the following:

Use posts of sufficient length to permit the appropriate sign mounting height. Spliced posts are not permitted on new construction.

#### **AGGREGATE PRODUCTION:**

(11-20-01) SP10 R05

Provide aggregate from a producer who uses the current Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

# **CONCRETE BRICK AND BLOCK PRODUCTION:**

(11-20-01)

SP10 R10

Provide concrete brick and block from a producer who uses the current Solid Concrete Masonry Brick/Unit Quality Control/Quality Assurance Program that is in effect on the date that material is received on the project.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

# PORTLAND CEMENT CONCRETE (Alkali-Silica Reaction):

2-20-07

SP10 R16

Revise the 2006 Standard Specifications as follows:

Article 1024-1(A), replace the 2nd paragraph with the following:

Certain combinations of cement and aggregate exhibit an adverse alkali-silica reaction. The alkalinity of any cement, expressed as sodium-oxide equivalent, shall not exceed 1.0 percent. For mix designs that contain non-reactive aggregates and cement with an alkali content less than 0.6%, straight cement or a combination of cement and fly ash, cement and ground granulated blast furnace slag or cement and microsilica may be used. The pozzolan quantity shall not exceed the amount shown in Table 1024-1. For mixes that contain cement with an alkali content between 0.6% and 1.0%, and for mixes that contain a reactive aggregate documented by the Department, regardless of the alkali content of the cement, use a pozzolan in the amount shown in Table 1024-1.

Obtain the list of reactive aggregates documented by the Department at: <a href="http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf">http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf</a>

<b>Table 1024-1</b>			
Pozzolans for Use in Portland Cement Concrete			
Pozzolan Rate			
Class F Fly Ash	20% by weight of required cement content, with 1.2 lbs Class F fly ash per lb of cement replaced		
Ground Granulated Blast Furnace Slag	35%-50% by weight of required cement content with 1 lb slag per lb of cement replaced		
Microsilica	4%-8% by weight of required cement content, with 1 lb microsilica per lb of cement replaced		

**GLASS BEADS:** 

(7-18-06)

SP10 R35

Revise the 2006 Standard Specifications as follows:

Page 10-223, 1087-4(C) Gradation & Roundness

Replace the second sentence of the first paragraph with the following:

All Drop-On and Intermixed Glass Beads shall be tested in accordance with ASTM D1155.

Delete the last paragraph.

# **ENGINEERING FABRICS TABLE 1056-1:**

 $\overline{(7-18-06)}$ 

SP10 R40

Revise the 2006 Standard Specifications as follows:

Page 10-100, Table 1056-1, replace the values for Trapezoidal Tear Strength with the following:

Physical Property	ASTM Test Method	Type 1	Type 2	Type 3	Type 4
				Class Class A B	
Typical Applications		Shoulder Drain	Under Riprap	Temporary Silt Fence	Soil Stabilization
Trapezoidal Tear Strength	D4533	<i>45</i> lb	<i>75</i> lb		<i>75</i> lb

#### PORTABLE CONCRETE BARRIER

(2-20-07)

SP10 R50

The 2006 Standard Specifications is revised as follows:

Page 10-245, Article 1090-1(A) General, add the following after the first sentence:

The requirement for approved galvanized connectors will be waived if the barrier remains the property of the Contractor.

#### TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC:

 $01-15-02_{R}$ 

Rev. 07-17-06

#### **Description**

Furnish, install, and remove sheeting, shoring, and bracing necessary to maintain traffic at locations shown on the plans, and other locations determined during construction. Shoring required to maintain traffic is defined as shoring necessary to provide lateral support to the side of an excavation or embankment parallel to an open travelway when a theoretical 2:1 or steeper slope from the bottom of the excavation or embankment intersects the existing ground line closer than 5 feet from the edge of pavement of the open travelway. The Contractor has option of

submitting their own shoring design or using the standard shoring design, unless otherwise noted in the plans.

#### Materials

Sheet piling shall be hot rolled and conform to the requirements of ASTM A328.

Steel piles shall conform to the requirements of ASTM A36.

Timber and lumber shall conform to the requirements of Article 1082-1 in Standard Specifications.

Include all materials proposed for use in temporary shoring in the shoring design submittal described below.

Provide a Type 7 Contractor's Certification for all shoring materials used.

#### **Contractor Shoring Design**

Submit shoring design for review and approval by the Engineer prior to beginning construction.

Submit calculations and detail drawings in accordance with Article 410-3 of the Standard Specifications.

Design all temporary shoring in accordance with the latest edition of AASHTO's Guide Design Specifications for Bridge Temporary Works.

If temporary concrete barrier is to be located within 3 feet of the top of the shoring, measured to the back face of the barrier, design the temporary shoring to resist the lateral movement of the barrier when struck by a vehicle and extend the shoring out of the ground at least to the top elevation of the temporary concrete barrier. Design the temporary shoring to resist an impact load of 2 kips/foot applied at one and half feet above ground.

#### **Standard Shoring Design**

Select the appropriate shoring design from the Standard Temporary Shoring for Maintenance of *Traffic* detail drawing as shown in the plans.

Submit a Standard Shoring Selection Form to the Engineer a minimum of 14 days prior to beginning construction of shoring.

Forms are located at website:

http://www.ncdot.org/doh/preconstruct/highway/geotech/formprovdet/

# Criteria for the Standard Shoring Designs

Maximum height of shoring excavation is 11 feet.

Groundwater table is not above bottom of shoring excavation.

Traffic surcharge equal to 240 psf

Soldier pile spacing is 6 feet.

Soldier pile embedment depths are for driven piles.

Timber lagging shall have minimum thickness of 3 inches

Timber shall have a minimum allowable bending stress of 1000 psi.

If conditions at the shoring location do not meet the criteria of the standard shoring design as shown above and in the plans, the Contractor shall submit a shoring design to the Engineer for approval.

#### **Construction Methods**

Install and interlock steel sheet piles to a tolerance of not more than 3/8 inch per foot from vertical.

If soldier piles are used, then install piles to a tolerance of not more than 1/4 inch per foot from vertical.

If soldier piles are to be installed in drilled holes, set piles in drilled holes and fill the holes as soon as practical after installing the piles.

Excavate or auger the soil and rock in 2 foot diameter holes to the required embedment depth as shown on the approved design. Maintain holes, if required, by casing or other means. Set soldier piles to bottom of the hole prior to backfilling. Backfill holes with Class A concrete to the bottom of excavation. Fill remainder of hole with a lean sand-grout mixture to the ground surface. Remove mixture as necessary to install timber lagging.

Use timber lagging with a minimum 3 inch thickness perpendicular to the pile flange. Install timber lagging with a minimum bearing distance of 3 inches on each pile flange. Backfill voids behind lagging with granular material or compacted excavated material to the satisfaction of the Engineer.

Backfill and compact fill for shoring excavation prior to removal of shoring.

If the design embedment depth is not achieved, then notify the Engineer immediately.

#### Measurement and Payment

*Temporary Shoring* will be measured and paid for as the actual number of square feet of exposed face of the shoring measured from the bottom of the shoring excavation or embankment to the top of the shoring, with the upper limit for pay purposes not to exceed 1 foot above the retained ground elevation.

Temporary Shoring - Barrier Supported will be measured and paid for will as the actual number of square feet of exposed face of the shoring measured from the bottom of the excavation or embankment to the top of the shoring, with the upper limit for pay purposes not to exceed 1 foot above the retained ground elevation. Payment for temporary shoring will be made only at locations where it is required in order to maintain traffic.

Such payment will include, but not limited to boring, furnishing all labor, tools, equipment, and all incidentals necessary to install shoring and complete the work. Trench boxes are not considered temporary shoring for the maintenance of traffic and will not be paid for under this special provision.

Payment will be made under:

Pay Item	Pay Unit
Temporary Shoring	Square Feet
Temporary Shoring - Barrier Supported	Square Feet

SP11R01

# PAVEMENT MARKING LINES MEASUREMENT AND PAYMENT:

(11-21-00)

SP 12 R01

Revise the 2006 Standard Specifications as follows:

Page 12-14, Subarticle 1205-10, delete the first sentence of the first paragraph and replace with the following:

Pavement Marking Lines will be measured and paid for as the actual number of linear feet of pavement marking lines per application that has been satisfactorily placed and accepted by the Engineer.

# PERMANENT SEEDING AND MULCHING:

 $\overline{(7-1-95)}$ 

SP16 R01

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660, Seeding and Mulching, and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for Seeding and Mulching times the appropriate percentage additive.

Percentage of	Percentage	
<b>Elapsed Contract Time</b>	Additive	
0% - 30%	30%	
30.01% - 50%	15%	

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.