

Project Special Provisions

(Version 06.3)

Signals and Intelligent Transportation Systems

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1. 2006 STANDARD SPECIFICATIONS FOR ROADS & STRUCTURES – SECTION 1098 REVISIONS

The 2006 Standard Specifications are revised as follows:

1.1. General Requirements (1098-1)

Page 10-268, Subarticle 1098-1(H)

In the second paragraph, add “Use 200 amp meter base for underground electrical service”.

1.2. Wood Poles (1098-6)

Page 10-272, Delete article. Refer to Subarticles 1082 –3(F) and 1082-4(G).

2. ELECTRICAL REQUIREMENTS

Ensure that an IMSA certified, or equivalent, Level II traffic qualified signal technician is standing by to provide emergency maintenance services whenever work is being performed on traffic signal controller cabinets and traffic signal controller cabinet foundations. Stand by status is defined as being able to arrive, fully equipped, at the work site within 30 minutes ready to provide maintenance services.

3. SIGNAL HEADS**3.1. MATERIALS****A. General:**

Fabricate vehicle signal head housings and end caps from die-cast aluminum. Fabricate 12-inch and 16-inch pedestrian signal head housings and end caps from die-cast aluminum. Fabricate 9-inch pedestrian signal head housings, end caps, and visors from virgin polycarbonate material. Provide visor mounting screws, door latches, and hinge pins fabricated from stainless steel. Provide interior screws, fasteners, and metal parts fabricated from stainless steel or corrosion resistant material.

Fabricate tunnel and traditional visors from sheet aluminum.

Paint all surfaces inside and outside of signal housings and doors. Paint outside surfaces of tunnel and traditional visors, messenger cable mounting assemblies, pole and pedestal mounting assemblies, and pedestrian pushbutton housings. Have electrostatically-applied, fused-polyester paint in highway yellow (Federal Standard 595A, Color Chip Number 13538) a minimum of 2.5 to 3.5 mils thick. Do not apply paint to the latching hardware or rigid vehicle signal head mounting brackets.

Have the interior surfaces of tunnel and traditional visors painted an alkyd urea black synthetic baking enamel with a minimum gloss reflectance and meeting the requirements of MIL-E-10169, “Enamel Heat Resisting, Instrument Black.”

For pole mounting, provide side of pole mounting assemblies with framework and all other hardware necessary to make complete, watertight connections of the signal heads to the poles and pedestals. Fabricate the mounting assemblies and frames from aluminum with all necessary hardware, screws, washers, etc. to be stainless steel. Provide mounting fittings that match the positive locking device on the signal head with the serrations integrally cast into the brackets. Provide upper and lower pole plates that have a 1 ¼-inch vertical conduit entrance hubs with the hubs capped on the lower plate and 1 ½-inch horizontal hubs. Ensure that the assemblies provide rigid attachments to poles and pedestals so as to allow no twisting or swaying of the signal heads. Ensure that all raceways are free of sharp edges and protrusions, and can accommodate a minimum of ten Number 14 AWG conductors.

For pedestal mounting, provide a post-top slipfitter mounting assembly that matches the positive locking device on the signal head with serrations integrally cast into the slipfitter. Provide stainless steel hardware, screws, washers, etc. Provide a minimum of six 3/8 X 3/4-inch long square head bolts for attachment to pedestal. Provide a center post for multi-way slipfitters.

B. Vehicle Signal Heads:

Comply with the ITE standard "Vehicle Traffic Control Signal Heads". Provide housings with provisions for attaching backplates.

Provide visors that are 8 inches in length for 8-inch vehicle signal head sections. Provide visors that are 10 inches in length for 12-inch vehicle signal heads.

Provide a termination block with one empty terminal for field wiring for each indication plus one empty terminal for the neutral conductor. Have all signal sections wired to the termination block. Provide barriers between the terminals that have terminal screws with a minimum Number 8 thread size and that will accommodate and secure spade lugs sized for a Number 10 terminal screw.

Mount termination blocks in the yellow signal head sections on all in-line vehicle signal heads. Mount the termination block in the red section on five-section vehicle signal heads.

Furnish vehicle signal head interconnecting brackets. Provide one-piece aluminum brackets less than 4.5 inches in height and with no threaded pipe connections. Provide hand holes on the bottom of the brackets to aid in installing wires to the signal heads. Lower brackets that carry no wires and are used only for connecting the bottom signal sections together may be flat in construction.

For messenger cable mounting, provide messenger cable hangers, wire outlet bodies, balance adjusters, bottom caps, wire entrance fitting brackets, and all other hardware necessary to make complete, watertight connections of the vehicle signal heads to the messenger cable. Fabricate mounting assemblies from malleable iron and provide serrated rings made of aluminum. Provide messenger cable hangers and balance adjusters that are galvanized before being painted. Fabricate balance adjuster eyebolt and eyebolt nut from stainless steel or galvanized malleable iron. Provide messenger cable hangers with U-bolt clamps. Fabricate washers, screws, bolts, clevis pins, cotter pins, nuts, and U-bolt clamps from stainless steel.

For mast-arm mounting, provide rigid vehicle signal head mounting brackets and all other hardware necessary to make complete, watertight connections of the vehicle signal heads to the mast arms and to provide a means for vertically adjusting the vehicle signal heads to proper alignment. Fabricate the mounting assemblies from malleable iron or aluminum, and provide serrated rings made of aluminum.

Provide light emitting diode (LED) vehicular traffic signal modules (hereafter referred to as modules) that consist of an assembly that uses LEDs as the light source in lieu of an incandescent lamp for use in traffic signal sections. Use LEDs that are aluminum indium gallium phosphorus (AlInGaP) technology for red and yellow indications and indium gallium nitride (InGaN) for green indications. Install the ultra bright type LEDs that are rated for 100,000 hours of continuous operation from -40°F to +165°F. Design modules to have a minimum useful life of 60 months and to meet all parameters of this specification during this period of useful life.

1. LED Circular Signal Modules:

Provide modules in the following configurations: 12-inch circular sections, and 8-inch circular sections. All makes and models of LED modules purchased for use on the State Highway System shall appear on the current NCDOT Traffic Signal Qualified Products List (QPL).

Ensure, unless otherwise stated in these specifications, that each module meets or exceeds the ITE "Vehicle Traffic Control Signal Heads – Light Emitting Diode (LED) Circular Signal Supplement" dated June 27, 2005 (hereafter referred to as VTCSH Circular Supplement).

Certify compliance with paragraphs 3.3.2, 3.3.3, 3.4.2, 4.1.1, 4.1.2, 4.1.3, 4.2.1, 4.2.2, 5.2.1, 5.2.2, 5.2.3, 5.2.4, 5.2.5, 5.3, 5.4, 5.5.1, 5.5.2, 5.6.2, 5.7 of the VTCSH Circular Supplement.

Provide spade terminals appropriate to the lead wires and sized for a #10 screw connection to the existing terminal block in a standard signal head.

Ensure the power supply is integral to the module assembly. On the back of the module, permanently mark the date of manufacture (month & year) or some other method of identifying date of manufacture.

Tint the red, yellow and green lenses to correspond with the wavelength (chromaticity) of the LED. Transparent tinting films are unacceptable.

Provide modules that meet the requirements of Tables 1098-1 and 1098-2.

In addition to meeting the performance requirements for the minimum period of 60 months, provide a written warranty against defects in materials and workmanship for the modules for a period of 60 months after installation of the modules. During the warranty period, the manufacturer must provide replacement modules within 45 days of receipt of modules that have failed at no cost to the State. Provide manufacturer's warranty documentation to the Department during evaluation of product for inclusion on Qualified Products List (QPL).

Table 1098-1
Maximum Power Consumption (in Watts) at 77°F

| | Red | Yellow | Green |
|------------------|-----|--------|-------|
| 12-inch circular | 12 | 22 | 15 |
| 8-inch circular | 8 | 13 | 12 |

Table 1098-2

Minimum Maintained Luminous Intensity/Minimum Initial Luminous Intensity (in cd) at 77°F

| Vertical Angle | Horizontal Angle | Red 8" | | Yellow 8" | | Green 8" | | Red 12" | | Yellow 12" | | Green 12" | |
|----------------|------------------|--------|---------|-----------|---------|----------|---------|---------|---------|------------|---------|-----------|---------|
| | | Main. | Initial | Main. | Initial | Main. | Initial | Main. | Initial | Main. | Initial | Main. | Initial |
| +12.5 | 2.5 | 17 | 21 | 41 | 51 | 22 | 28 | 37 | 46 | 91 | 114 | 48 | 60 |
| | 7.5 | 13 | 16 | 33 | 41 | 17 | 21 | 29 | 36 | 73 | 91 | 38 | 48 |
| +7.5 | 2.5 | 31 | 39 | 78 | 98 | 41 | 51 | 69 | 86 | 173 | 216 | 90 | 113 |
| | 7.5 | 25 | 31 | 62 | 78 | 32 | 40 | 55 | 69 | 137 | 171 | 71 | 89 |
| | 12.5 | 18 | 23 | 45 | 56 | 24 | 30 | 40 | 50 | 100 | 125 | 52 | 65 |
| +2.5 | 2.5 | 68 | 85 | 168 | 210 | 88 | 110 | 150 | 188 | 373 | 466 | 195 | 244 |
| | 7.5 | 56 | 70 | 139 | 174 | 73 | 91 | 124 | 155 | 309 | 386 | 162 | 203 |
| | 12.5 | 38 | 48 | 94 | 118 | 49 | 61 | 84 | 105 | 209 | 261 | 109 | 136 |
| | 17.5 | 21 | 26 | 53 | 66 | 28 | 35 | 47 | 59 | 118 | 148 | 62 | 78 |
| | 22.5 | 12 | 15 | 29 | 36 | 15 | 19 | 26 | 33 | 64 | 80 | 33 | 41 |
| -2.5 | 2.5 | 162 | 203 | 402 | 503 | 211 | 264 | 358 | 448 | 892 | 1115 | 466 | 583 |
| | 7.5 | 132 | 165 | 328 | 410 | 172 | 215 | 292 | 365 | 728 | 910 | 380 | 475 |
| | 12.5 | 91 | 114 | 226 | 283 | 118 | 148 | 201 | 251 | 501 | 626 | 261 | 326 |
| | 17.5 | 53 | 66 | 131 | 164 | 69 | 86 | 117 | 146 | 291 | 364 | 152 | 190 |
| | 22.5 | 28 | 35 | 70 | 88 | 37 | 46 | 62 | 78 | 155 | 194 | 81 | 101 |
| -7.5 | 2.5 | 127 | 159 | 316 | 395 | 166 | 208 | 281 | 351 | 701 | 876 | 366 | 458 |
| | 7.5 | 106 | 133 | 262 | 328 | 138 | 173 | 234 | 293 | 582 | 728 | 304 | 380 |
| | 12.5 | 71 | 89 | 176 | 220 | 92 | 115 | 157 | 196 | 391 | 489 | 204 | 255 |
| | 17.5 | 41 | 51 | 103 | 129 | 54 | 68 | 91 | 114 | 228 | 285 | 119 | 149 |
| | 22.5 | 21 | 26 | 53 | 66 | 28 | 35 | 47 | 59 | 118 | 148 | 62 | 78 |
| -12.5 | 2.5 | 50 | 63 | 123 | 154 | 65 | 81 | 110 | 138 | 273 | 341 | 143 | 179 |
| | 7.5 | 40 | 50 | 98 | 123 | 52 | 65 | 88 | 110 | 218 | 273 | 114 | 143 |
| | 12.5 | 28 | 35 | 70 | 88 | 37 | 46 | 62 | 78 | 155 | 194 | 81 | 101 |
| | 17.5 | 17 | 21 | 41 | 51 | 22 | 28 | 37 | 46 | 91 | 114 | 48 | 60 |
| | 22.5 | 8 | 10 | 21 | 26 | 11 | 14 | 18 | 23 | 46 | 58 | 24 | 30 |
| -17.5 | 2.5 | 23 | 29 | 57 | 71 | 30 | 38 | 51 | 64 | 127 | 159 | 67 | 84 |
| | 7.5 | 18 | 23 | 45 | 56 | 24 | 30 | 40 | 50 | 100 | 125 | 52 | 65 |
| | 12.5 | 13 | 16 | 33 | 41 | 17 | 21 | 29 | 36 | 73 | 91 | 38 | 48 |
| | 17.5 | 7 | 9 | 16 | 20 | 9 | 11 | 15 | 19 | 36 | 45 | 19 | 24 |
| | 22.5 | 3 | 4 | 8 | 10 | 4 | 5 | 7 | 9 | 18 | 23 | 10 | 13 |
| -22.5 | 2.5 | 17 | 21 | 41 | 51 | 22 | 28 | 37 | 46 | 91 | 114 | 48 | 60 |
| | 7.5 | 13 | 16 | 33 | 41 | 17 | 21 | 29 | 36 | 73 | 91 | 38 | 48 |
| | 12.5 | 10 | 13 | 25 | 31 | 13 | 16 | 22 | 28 | 55 | 69 | 29 | 36 |
| | 17.5 | 5 | 6 | 12 | 15 | 6 | 8 | 11 | 14 | 27 | 34 | 14 | 18 |
| -27.5 | 2.5 | 12 | 15 | 29 | 36 | 15 | 19 | 26 | 33 | 64 | 80 | 33 | 41 |
| | 7.5 | 8 | 10 | 21 | 26 | 11 | 14 | 18 | 23 | 46 | 58 | 24 | 30 |

Note 1: Luminous intensity values for equivalent left and right horizontal angles are the same.

Note 2: Tabulated values of luminous intensity are rounded to the nearest whole value.

2. LED Arrow Signal Modules

Ensure arrow modules meet or exceed the electrical and environmental operating requirements of sections 3 and 5 of the Interim Purchase Specification of the ITE VTCSH part 2 Light Emitting Diode (LED) Vehicular Traffic Signal Modules (hereafter referred to as VTCSH-2), the chromaticity requirements of Section 4.2, and the requirements of Sections 6.3 (except 6.3.2) and 6.4 (except 6.4.2).

Provide modules that meet the requirements of Table 1098-3. Ensure that fluctuations of line voltage have no visible effect on the luminous intensity of the indications. Design the module to have a normal operating voltage of 120 VAC rms, and measure all parameters at this voltage.

Table 1098-3

Maximum Power Consumption (in Watts) at 77°F

| | Red | Yellow | Green |
|---------------|-----|--------|-------|
| 12-inch arrow | 9 | 10 | 11 |

Certify that the module meets the requirements of VTCSH-2, Section 5.7. Ensure all wiring meets the requirements of Section 5.1 of the VTCSH-2. In addition, spade terminals appropriate to the lead wires and sized for a #10 screw connection to the existing terminal block in a standard signal head.

Ensure that the module is compatible with signal load switches and conflict monitors. Design the module to provide sufficient current draw to ensure proper load switch operation while the voltage is varied from a regulated 80 Vrms to 135 Vrms. Design off-state for green and yellow modules to be 30Vrms or less, and on-state to be 40 Vrms or greater. Design the voltage to decay to 10 Vrms or less in 100 milliseconds. Ensure that the control circuitry prevents current flow through the LEDs in the off state to avoid a false indication.

Design all modules to meet existing NCDOT monitor specifications for each of the following types of signal monitors: NEMA TS-1 conflict monitors (including so-called NEMA plus features such as dual indication detection and short yellow time detection); NEMA TS-2 Malfunction Management Units (MMU); and 170 cabinet Type 210ECL and 2010ECL conflict monitors (including red monitoring and so-called plus features such as dual indication detection and short yellow time detection).

Ensure that the modules and associated onboard circuitry meet Class A emission limits referred to in Federal Communications Commission (FCC) Title 47, Subpart B, Section 15 regulations concerning the emission of electronic noise.

Provide modules that meet the requirements of Table 1098-4. Design and certify the modules to meet or exceed the maintained minimum luminous intensity values throughout the warranty period based on normal use in a traffic signal operation over the operating temperature range. Test the Red and Green arrow modules for maintained luminous intensity at 165°F (ITE 6.4.2.2). Use LEDs that conform to the chromaticity requirements of VTCSH-2, Section 2 throughout the warranty period over the operating temperature range. Make chromaticity coordinate compliance measurements at 77°F.

Table 1098-4

Minimum Initial and Maintained Luminance for Arrow Indications (in cd/ft²)

| | Red | Yellow | Green |
|------------------|-----|--------|-------|
| Arrow Indication | 511 | 1022 | 1022 |

Design the modules as retrofit replacements for installation into standard incandescent traffic sections that do not contain the incandescent lens, reflector assembly, lamp socket and lens gasket. Ensure that installation does not require special tools or physical modification for the existing fixture other than the removal of the incandescent lens, reflector assembly, lamp socket, and lens gasket.

Provide modules that are rated for use in the operating temperature range of -40°F to +165°F. Ensure that the modules (except yellow) meet all specifications throughout this range. Fabricate the module to protect the onboard circuitry against dust and moisture intrusion per the requirements of NEMA Standard 250-1991 for Type 4 enclosures to protect all internal components.

Design the module to be a single, self-contained device with the circuit board and power supply for the module inside and integral to the unit.

Design the assembly and manufacturing process for the module to ensure all internal components are adequately supported to withstand mechanical shock and vibration from high winds and other sources. Group the individual LEDs such that a catastrophic loss or the failure of one LED will result in the loss of not more than 20 percent of the signal module light output. Solder the LEDs to the circuit board.

Fabricate the lens and signal module from material that conforms to ASTM specifications. Ensure enclosures containing either the power supply or electronic components of the module are made of UL94VO flame retardant materials. The lens of the signal module is excluded from this requirement.

Permanently mark the manufacturer's name, trademark, model number, serial number, date of manufacture (month & year), and lot number as identification on the back of the module.

Permanently mark the following operating characteristics on the back of the module: rated voltage and rated power in watts and volt-amperes.

If a specific mounting orientation is required, provide permanent markings consisting of an up arrow, or the word "UP" or "TOP" for correct indexing and orientation within the signal housing.

Provide a lens that is integral to the unit with a smooth outer surface and UV stabilized to withstand ultraviolet exposure for a minimum period of 60 months without exhibiting evidence of deterioration. Coat the front of a polycarbonate lens to make it more abrasion resistant. Seal the lens to the module to prevent moisture and dust from entering the module.

Tint the red, yellow, and green lens to match the wavelength (chromaticity) of the LED.

Ensure that the module meets specifications stated in Chapter 2, Section 9.01 of the ITE Equipment and Materials Standards for arrow indications. Design arrow displays to be solid LEDs (spread evenly across the illuminated portion of the arrow or other designs), not outlines. **Determine the luminous intensity using the CALTRANS 606 method or similar procedure.**

Burn In - Energize the sample module(s) for a minimum of 24 hours, at 100 percent on-time duty cycle, at a temperature of +165°F before performing any qualification testing. Any failure of the module, which renders the unit non-compliant with the specification after burn-in, is cause for rejection. All specifications will be measured including, but not limited to:

- (a) **Photometric (Rated Initial Luminous Intensity)** - Measure at +77°F. Measure luminous intensity for red and green modules upon the completion of a 30 minute 100 percent on-time duty cycle at the rated voltage. **Measure luminous intensity for yellow modules immediately upon energizing at the rated voltage.**
- (b) **Chromaticity (Color)** - Measure at +77°F. Measure chromaticity for red and green modules upon the completion of a 30 minute 100 percent on-time duty cycle at the rated voltage. **Measure chromaticity for yellow modules immediately upon energizing at the rated voltage.**
- (c) **Electrical** - Measure all specified parameters for quality comparison of production quality assurance on production modules. (rated power, etc)

NCDOT evaluates and approves all LED Traffic Signal modules for the QPL by a standard visual inspection and blind operational survey, a compatibility test, current flow, and other random tests, in addition to reviewing the lab reports and documentation from the manufacturer. The tests are conducted at the Traffic Electronics Center in Raleigh. Ensure each 12-inch arrow module is visible at 300 feet during sway conditions (extended view) until obscured by the visor.

Sufficient luminance during the extended views will be determined during this blind survey evaluation.

In addition to meeting the performance requirements for the minimum period of 60 months, provide a written warranty against defects in materials and workmanship for the modules for a period of 60 months after installation of the modules. During the warranty period, the manufacturer must provide replacement modules within 45 days of receipt of modules that have failed at no cost to the State. Provide manufacturer's warranty documentation to the Department during evaluation of product for inclusion on Qualified Products List (QPL).

C. Pedestrian Signal Heads:

Provide pedestrian signal heads with international symbols that meet the MUTCD. Do not provide letter indications.

Comply with the ITE standard for "Pedestrian Traffic Control Signal Indications" and the following sections of the ITE standard for "Vehicle Traffic Control Signal Heads" in effect on the date of advertisement:

- Section 3.00 - "Physical and Mechanical Requirements"
- Section 4.01 - "Housing, Door, and Visor: General"
- Section 4.04 - "Housing, Door, and Visor: Materials and Fabrication"
- Section 7.00 - "Exterior Finish"

Provide a double-row termination block with three empty terminals and number 10 screws for field wiring. Provide barriers between the terminals that accommodate a spade lug sized for number 10 terminal screws. Mount the termination block in the hand section. Wire all signal sections to the terminal block.

Where required by the plans, provide 16-inch pedestrian signal heads with traditional three-sided, rectangular visors, 6 inches long. Where required by the plans, provide 12-inch pedestrian signal heads with traditional three-sided, rectangular visors, 8 inches long.

Design the LED pedestrian traffic signal modules for installation into standard pedestrian traffic signal sections that do not contain the incandescent signal section reflector, lens, eggcrate visor, gasket, or socket. Provide a clear 0.25-inch, non-glare, mat finish lens with a smooth outer surface and UV stabilized to withstand ultraviolet exposure for a minimum period of 60 months without exhibiting evidence of deterioration. Coat the front surface of a polycarbonate lens to make it more abrasion resistant. Ensure that the lens has light transmission properties equal to or greater than 80%.

Ensure installation of all modules requires no physical modification of the existing fixture other than the removal of the incandescent signal section reflector, lens, eggcrate visor and socket where applicable.

Design the man and hand to be a solid display, which meets the minimum requirements of "The Equipment and Materials Standards" of the Institute of Transportation Engineers (ITE) Chapter 3, Table 1 *Symbol Message*. Group the LEDs such that a catastrophic loss or failure of one or more LEDs will result in the loss of not more than five percent of the signal module light output. Solder the LEDs to the circuit board.

Ensure that the power consumption for the modules is equal to or less than the following in watts, and that the modules have EPA Energy Star compliance ratings, if applicable to that shape, size and color:

| | | |
|-------------|------|-------|
| Temperature | 77°F | 165°F |
| Hand | 10 | 12 |
| Man | 9 | 12 |
| Countdown | 9 | 12 |

Provide 16-inch displays, where required by the plans, which have the hand/man overlay on the left and the countdown on the right. Ensure the hand/man symbols meet the dimension requirements cited in Chapter 3, Table 1 *Symbol Message* for Class 3 or Class 4 displays. Ensure that the countdown number display is at least 9 inches high by 6 inches wide. Configure the signal head with a sufficient number of LEDs to provide an average luminance of at least 342 candela per square foot of lighting surface for the “RAISED HAND” and “COUNTDOWN”, and 483 candela per square foot of lighting surface for the “WALKING PERSON”. Ensure modules meet this average luminous intensity throughout the warranty period over the operating temperature range. Design the countdown display as a double row of LEDs, and ensure the countdown display blanks-out during the initial cycle while it records the countdown time. Ensure that the countdown display is operational only during the flashing don’t walk, clearance interval. Blank-out the countdown indication after it reaches zero until the beginning of the next don’t walk indication, and design the controlling circuitry to prevent the timer from being triggered during the solid hand indication.

Provide 12 inch displays, where required by the plans, that meet the dimension requirements cited in Chapter 3, Table 1 *Symbol Message* for Class 2 displays. Furnish the solid hand/man module as an overlay, the solid hand module, and the solid man module as required by the plans. Configure the signal head with a sufficient number of LEDs to provide an average luminance of at least 342 candela per square foot of lighting surface for the “RAISED HAND” and “COUNTDOWN”, and 483 candela per square foot of lighting surface for the “WALKING PERSON”. Ensure modules meet this average luminance throughout the warranty period over the operating temperature range.

Design all modules to operate using a standard 3 - wire field installation. Provide lead wires that are eighteen gauge (18AWG) minimum copper conductors with 221 degree F insulation. Ensure that lead wires are a minimum of 30 inches long with NEMA “spade” terminals that are appropriate to the lead wires and sized for a #10 screw connection to the existing terminal block in the signal head.

Ensure that modules are compatible with signal load switches and conflict monitors. Design the module to provide sufficient current draw to ensure proper load switch operation while the voltage is varied from a regulated 80Vrms to 135Vrms. Provide control circuitry to prevent current flow through the LEDs in the off state to avoid a false indication. Design all modules to meet existing NCDOT monitor specifications for each of the following types of signal monitors: NEMA TS-1 conflict monitors (including so-called NEMA plus features such as dual indication detection and short yellow time detection); NEMA TS-2 Malfunction Management Units; and 170 cabinet 210ECL and 2010ECL conflict monitors (including red monitoring and so-called plus features such as dual indication detection and short yellow time detection).

Comply with the following sections: 3.3, 3.5, 3.6.1, 3.6.2, 5.2, 5.3, 5.7, 6.1, 6.3.1, 6.3.3, 6.3.4, 6.3.5, 6.4.4, 6.4.5, and 6.4.6 of VTCSH-2.

Furnish Portland Orange LEDs for the hand and countdown displays that are the latest AlInGaP technology or higher, and Lunar White LEDs for the man display that are the latest InGaN technology or higher.

Provide manufacturer’s certification of compliance with the sections of the ITE specification identified above and this specification when product is submitted for evaluation. Provide test results showing that the signal modules meet or exceed the luminous intensity requirements.

Provide modules that include, but are not limited to the following items: lens, LED display mounted on a circuit board, wire leads with strain relief, rigid housing, electronics including a power supply integral to the LED module which is protected by the housing, and a neoprene one piece gasket. Ensure that the module is compatible with standard, existing, pedestrian head mounting hardware.

Warrant performance for a period of 60 months from the date of installation and include repair or replacement of an LED signal module that exhibits light output degradation, which in the judgment of the Department, cannot be easily seen at 150 feet in bright sunlight with a visor on the housing or which drops below the luminous intensity output requirements. In addition to meeting the performance requirements for the minimum period of 60 months, provide a written warranty against defects in materials and workmanship for the modules for a period of 60 months after installation of the modules. During the warranty period, the manufacturer must provide replacement modules within 45 days of receipt of modules that have failed at no cost to the State. Provide manufacturer's warranty documentation to the Department during evaluation of product for inclusion on Qualified Products List (QPL).

Provide 2-inch diameter pedestrian push-buttons with weather-tight housings fabricated from die-cast aluminum and threading in compliance with the NEC for rigid metal conduit. Provide a weep hole in the housing bottom and ensure that the unit is vandal resistant.

Provide push-button housings that are suitable for mounting on flat or curved surfaces and that will accept 1/2-inch conduit installed in the top. Provide units that have a heavy duty push-button assembly with a sturdy, momentary, normally-open switch. Have contacts that are electrically insulated from the housing and push-button. Ensure that the push-buttons are rated for a minimum of 5 mA at 24 volts DC and 250 mA at 12 volts AC.

Provide standard R10-3 signs with mounting hardware that comply with the MUTCD in effect on the date of advertisement. Provide R10-3E signs for countdown pedestrian heads and R10-3B for non-countdown pedestrian heads.

D. Signal Cable:

Furnish 16-4 and 16-7 signal cable that complies with IMSA specification 20-1 except provide the following conductor insulation colors:

- For 16-4 cable: white, yellow, red, and green
- For 16-7 cable: white, yellow, red, green, yellow with black stripe tracer, red with black stripe tracer, and green with black stripe tracer. Apply continuous stripe tracer on conductor insulation with a longitudinal or spiral pattern.

Provide a ripcord to allow the cable jacket to be opened without using a cutter. IMSA specification 19-1 will not be acceptable. Provide a cable jacket labeled with the IMSA specification number and provide conductors constructed of stranded copper.

4. METAL TRAFFIC SIGNAL SUPPORTS

4.1. METAL TRAFFIC SIGNAL SUPPORTS – ALL POLES

A. General:

Furnish and install metal poles with mast arms, grounding systems, and all necessary hardware. The work covered by this special provision includes requirements for the design, fabrication, and installation of both standard and custom/site specifically designed metal traffic signal supports and associated foundations.

Provide metal traffic signal support systems that contain no guy assemblies, struts, or stay braces. Provide designs of completed assemblies with hardware that equals or exceeds AASHTO *Standard Specifications for Structural Supports for Highway Signs, Luminaries and Traffic Signals* 4th Edition, 2001 (hereafter called 4th Edition AASHTO), including the latest interim specifications. Provide assemblies with a round or near-round cross-sectional design consisting of no less than six sides. The sides may be straight, convex, or concave.

Comply with Subarticle 1098-1B "General Requirements" of the *Standard Specifications* for submittal requirements. Furnish shop drawings for approval. Provide triplicate copies of detailed shop drawings for each type of structure. Ensure that shop drawings show materials specifications for each component and identifies welds by type and size. Do not release structures for fabrication until structural drawings have been approved. Provide an itemized bill of materials for all structural components and associated connecting hardware on the drawings.

If plans call for Standard Metal Signal Supports, comply with Subarticle 1098-1A "General Requirements" for QPL submittals.

B. Materials:

Fabricate monotube shafts with a uniform linear taper of 0.14 in/ft with steel that conforms to ASTM A-595 minimum Grade A or an approved equivalent. Galvanize in accordance with AASHTO M111.

Use the submerged arc process to continuously weld shafts for the entire length. Ground or roll smooth exposed welds until flush with the base metal. Ensure shafts have no circumferential welds except at the lower end joining the shaft to the base. Provide welding that conforms to Article 1072-20 of the *Standard Specifications*, except that no field welding on any part of the pole will be permitted.

Refer to Standard Drawings for Metal Poles M2 for fabrication details. Fabricate anchor bases from plate steel meeting the requirements of ASTM A 36M or cast steel meeting the requirements of ASTM A 27M Grade 485-250, AASHTO M270 grade 36 or an approved equivalent. Conform to the applicable bolt pattern and orientation specified by the design as shown on drawing M2.

Ensure hardware is galvanized steel or stainless steel.

Ensure material used in steel anchor bolts conforms to AASHTO M 314, and yield strength does not exceed 55,000 psi. Unless otherwise required by the design, ensure each anchor bolt is 2" in diameter and 60" in length. Provide 10" minimum thread projection at the top of the bolt, and 8" minimum at the bottom of the bolt. Galvanize each anchor bolt in accordance with AASHTO M232 or M298 from the top of the bolt to a minimum of 2" below the threads.

Provide a circular anchor bolt lock plate that will be secured to the anchor bolts at the embedded end with 2 washers and nuts. Provide a base plate template that matches the bolt circle diameter of the anchor bolt lock plate. Construct plates and templates from ¼" minimum thick steel with a minimum width of 4". Galvanizing is not required.

Provide 4 heavy hex nuts and 4 flat washers for each anchor bolt. For nuts, use AASHTO M291 grade 2H, DH, or DH3 or equivalent material. For flat washers, use AASHTO M293 or equivalent material.

Ensure end caps for poles or mast arms are constructed of cast aluminum conforming to Aluminum Association Alloy 356.0F.

C. Construction Methods:

Erect signal supports poles only after concrete has attained a minimum allowable compressive strength of 3000 psi. Follow anchor nut-tightening procedures below to complete the installation of the upright. For further construction methods, see construction methods for Metal Pole with Mast Arm.

Connect poles to grounding electrodes and the intersection grounding systems.

For holes in the poles used to accommodate cables, install grommets before wiring pole or arm. Do not cut or split grommets.

Attach the terminal compartment cover to the pole by a sturdy chain or cable. Ensure the chain or cable is long enough to permit the cover to hang clear of the compartment opening when the cover is removed, and is strong enough to prevent vandals from being able to disconnect the cover from the pole. Ensure the chain or cable will not interfere with service to the cables in the pole base.

Attach cap to pole with a sturdy chain or cable. Ensure the chain or cable is long enough to permit the cap to hang clear of the opening when the cap is removed.

Perform repair of damaged galvanizing that complies with the *Standard Specifications*, Article 1076-6 "Repair of Galvanizing."

Anchor Nut Tightening Procedure

Compute the required projection of the anchor bolt above the foundation top. Compute the total projection based on the following:

- Provide between 3 and 5 threads of anchor bolt projection above the top nut after tightening is complete. Avoid any additional projection, or a normal depth socket torque wrench can not be used on top nuts.
- Include the sum of the thickness of top nut, top nut flat washer or top nut beveled washer, base plate, leveling nut flat washer or leveling nut beveled washer, and leveling nut.
- Set the maximum distance between the bottom of the leveling nut and the foundation top to one nut height to avoid excessive bending stresses in the anchor bolt under service conditions.
- Do not use lock washers.

Installation Procedure:

1. Place a leveling nut and washer on each anchor bolt and install a template on top of the leveling nuts to verify that the nuts are level and uniformly contact the template. Use beveled washers if the leveling nuts cannot be brought into firm contact with the template. Verify that the distance between the bottom of the leveling nuts and the top of the concrete is no more than one nut height. Consider how attachments and applied loads may affect the vertical nature of the metal pole after erected and fully loaded. If necessary, induce a rake to the upright in the opposite direction of the anticipated loads during the initial erection by adjusting the leveling nuts accordingly. Failure to consider this could result in the upright being out of the allowable vertical tolerance as specified in the Metal Strain Pole Construction Methods of this special provision.
2. Install the vertical upright on the anchor bolts, and tighten nuts in compliance with steps 3, 4, and 5 below. Do not attach cantilever arms or messenger cable to the vertical post until all of the top nuts and leveling nuts have been properly tightened on the anchor bolts.
3. Install top nuts and washers. Install flat washers under the top and leveling nuts. Use beveled washers if the nuts cannot be brought into firm contact with the base plate. Lubricate threads of

the anchor bolts, nuts, and bearing surface of the nuts and tighten to a snug-tight condition with a spud wrench following a star pattern (using at least two increments). Snug-tight condition is defined as 20% to 30% of the verification torque (600 ft-lbs.). Ensure lubricant is beeswax, stick paraffin, or other approved lubricant.

4. After the top nuts have been snug tightened, snug tighten the bottom nuts up to the base plate using the same procedure as described above. The base-plate must be in firm contact with both the top and bottom nuts to achieve the proper pretension in the anchor bolts.
5. Before further turning of the nuts, mark the reference position of the top nut in the snug-tight condition by match marking each nut, bolt shank, and base plate. Use ink or paint that is not water-soluble.
6. Turn the top nuts in increments using the star pattern (using at least two full tightening cycles) to 1/6 of a turn. Use a torque wrench to verify that at least 600 ft-lbs. is required to further tighten the top nuts. At least 48 hours after the entire structure and any attachments are erected, use a torque wrench again to verify that at least 600 ft-lbs. is still required to tighten the top nuts. Verify that the leveling nuts remain in firm contact with the base plate.
7. Do not place non-shrink grout between the base plate and foundation. This will allow for future inspection of leveling nuts and for adequate drainage of moisture.

4.2. METAL POLE WITH MAST ARM

A. Materials:

Fabricate arms from standard weight black steel pipe conforming to ASTM A 53-90a, Type E or Type S, Grade B or an approved equivalent.

After all fabricating, cutting, punching, and welding is completed, hot-dip galvanize the structure in accordance with the 4th Edition AASHTO M111.

B. Construction Methods:

Install horizontal-type arms within 2 degrees of horizontal when loaded with signal heads and signs.

Attach cap to the mast arm with a sturdy chain or cable. Ensure that the chain or cable is long enough to permit the cap to hang clear of the arm opening when the cap is removed.

4.3. DRILLED PIER FOUNDATIONS FOR METAL TRAFFIC SIGNAL POLES

A. Description:

Perform a soil test at each proposed metal pole location. Furnish and install foundations for NCDOT metal poles with all necessary hardware in accordance with the plans and specifications.

Metal Pole Standards have been developed and implemented by NCDOT for use at signalized intersections in North Carolina. If the plans call for a standard pole, then a standard foundation may be selected from the plans. However, the Contractor is not required to use a standard foundation. If the Contractor chooses to design a non-standard site-specific foundation for a standard pole or if the plans call for a non-standard site-specific pole, design the foundation to conform to the applicable provisions in the NCDOT Metal Pole Standards and Section B4 (Non-Standard Foundation Design) below.

If the Contractor chooses to design a non-standard foundation for a standard pole and the soil test results indicate a standard foundation is feasible for the site, the Contractor will be paid the cost of the standard foundation (drilled pier and wing wall, if applicable). Any additional costs associated with a non-standard site-specific foundation including additional materials, labor and equipment will

be considered incidental to the cost of the standard foundation. All costs for the non-standard foundation design will also be considered incidental to the cost of the standard foundation.

B. Soil Test and Foundation Determination:

1. General:

Drilled piers are reinforced concrete sections, cast-in-place against in situ, undisturbed material. Drilled piers are of straight shaft type and vertical.

Some standard drilled piers for supporting poles with mast arms may require wing walls to resist torsional rotation. Based upon this provision and the results of the required soil test, a drilled pier length and wing wall requirement may be determined and constructed in accordance with the plans.

For non-standard site-specific poles, the contractor-selected pole fabricator will determine if the addition of wing walls is necessary for the supporting foundations.

2. Soil Test:

Perform a soil test at each signal location. Complete all required fill placement and excavation at each signal pole location to finished grade before drilling each boring. Drill one boring to a depth of 26 feet.

Perform standard penetration tests (SPT) in accordance with ASTM D 1586 at depths of 1, 2.5, 5, 7.5, 10, 15, 20 and 26 feet. Discontinue the boring if one of the following occurs:

- A total of 100 blows have been applied in any 2 consecutive 6-in. intervals.
- A total of 50 blows have been applied with < 3-in. penetration.

Describe each intersection as the “Intersection of (Route or SR #), (Street Name) and (Route or SR #), (Street Name), _____ County, Signal Inventory No. _____”. Label borings with “B- N, S, E, W, NE, NW, SE or SW” corresponding to the quadrant location within the intersection. For each boring, submit a legible (hand written or typed) boring log signed and sealed by a licensed geologist or professional engineer registered in North Carolina. Include on each boring the SPT blow counts and N-values at each depth, depth of the boring, and a general description of the soil types encountered.

3. Standard Foundation Determination:

Use the following method for determining the Design N-value:

$$N_{AVG} = \frac{(N@1' + N@2.5' + \dots + N@Deepest \text{ Boring Depth})}{\text{Total Number of N-values}}$$

$$Y = (N@1')^2 + (N@2.5')^2 + \dots + (N@Deepest \text{ Boring Depth})^2$$

$$Z = (N@1' + N@2.5' + \dots + N@Deepest \text{ Boring Depth})$$

$$N_{STD \text{ DEV}} = \left[\frac{(\text{Total Number of N-values} \times Y) - Z^2}{(\text{Total Number of N-values}) \times (\text{Total Number of N-values} - 1)} \right]^{0.5}$$

Design N-value equals lesser of the following two conditions:

$$N_{AVG} - (N_{STD \text{ DEV}} \times 0.45)$$

Or

$$\text{Average of First Four N-Values} = \frac{(N@1' + N@2.5' + N@5' + N@7.5')}{4}$$

Note: If less than 4 N-values are obtained because of criteria listed in Section 2 above, use average of N-values collected for second condition. Do not include the N-value at the deepest boring depth for above calculations if the boring is discontinued at or before the required boring depth because of criteria listed in Section 2 above. Use N-value of zero for weight of hammer or weight of rod. If N-value is greater than 50, reduce N-value to 50 for calculations.

If standard NCDOT poles are shown on the plans and the Contractor chooses to use standard foundations, determine a drilled pier length, "L," for each signal pole from the Standard Foundations Chart (sheet M 8) based on the Design N-value and the predominant soil type. For each standard pole location, submit a completed "Metal Pole Standard Foundation Selection Form" signed by the contractor's representative. Include the Design N-value calculation and resulting drilled pier length, "L," on each form.

If non-standard site-specific poles are shown on the plans, submit completed boring logs collected in accordance with Section 2 (Soil Test) above along with pole loading diagrams from the plans to the contractor-selected pole fabricator to assist in the pole and foundation design.

If one of the following occurs, the Standard Foundations Chart shown on the plans may not be used and a non-standard foundation may be required. In such case, contact the Engineer.

- The Design N-value is less than 4.
- The drilled pier length, "L", determined from the Standard Foundations Chart, is greater than the depth of the corresponding boring.

In the case where a standard foundation cannot be used, the Department will be responsible for the additional cost of the non-standard foundation.

The Standard Foundations Chart is based on level ground around the traffic signal pole. If the distance between the edge of the drilled pier and the top of a slope steeper than 2:1 (H:V) is less than 10 feet or the grade within 10 feet is steeper than 2:1 (H:V), contact the Engineer.

The "Metal Pole Standard Foundation Selection Form" may be found at:

<http://www.ncdot.org/doh/preconstruct/highway/geotech/formprovdet/mpsf.pdf>

If assistance is needed with the required calculations, contact the Signals and Geometrics Structural Engineer at (919) 733-3915. However, in no case will the failure or inability to contact the Signals and Geometrics Structural Engineer be cause for any claims or requests for additional compensation.

4. Non-Standard Foundation Design:

Design non-standard foundations based upon site-specific soil test information collected in accordance with Section 2 (Soil Test) above. Provide a drilled pier foundation for each pole with a length and diameter that results in a horizontal lateral movement of less than 1 inch at the top of the pier and a horizontal rotational movement of less than 1 inch at the edge of the pier. Contact the Engineer for pole loading diagrams for standard poles to be used for non-standard foundation designs. Submit any non-standard foundation designs including plans, calculations, and soil boring logs to the Engineer for review and approval before construction. A professional engineer registered in the state of North Carolina must seal all plans and calculations.

C. Drilled Pier Construction:

1. Excavation:

Perform excavations for drilled piers to the required dimensions and lengths including all miscellaneous grading and excavation necessary to install the drilled pier. Depending on the

subsurface conditions encountered, excavation in weathered rock or removal of boulders may be required.

Dispose of drilling spoils as directed and in accordance with Section 802 of the *Standard Specifications*. Drilling spoils consist of all material excavated including water or slurry removed from the excavation either by pumping or with augers.

Construct all drilled piers such that the piers are cast against undisturbed soil. If a larger casing and drilled pier are required as a result of unstable or caving material during drilling, backfill the excavation before removing the casing to be replaced. No additional payment will be made for substituting a larger diameter drilled pier in order to construct a drilled pier cast against undisturbed soil.

Construct drilled piers within the tolerances specified herein. If tolerances are exceeded, provide additional construction as approved by the Engineer to bring the piers within the tolerances specified. Construct drilled piers such that the axis at the top of the piers is no more than 3 inches in any direction from the specified position. Build drilled piers within 1% of the plumb deviation for the total length of the piers. Construct the finished top of pier elevation between 5 inches above and 2 inches above the finished grade elevation. Form the top of the pier such that the concrete is smooth and level.

If unstable, caving, or sloughing soils are anticipated or encountered, stabilize drilled pier excavations with either steel casing or polymer slurry. Steel casing may be either the sectional type or one continuous corrugated or non-corrugated piece. Ensure all steel casings consist of clean watertight steel of ample strength to withstand handling and driving stresses and the pressures imposed by concrete, earth or backfill. Use steel casings with an outside diameter equal to the specified pier size and a minimum wall thickness of 1/4 inches. Extract all temporary casings during concrete placement in accordance with this special provision unless the Contractor chooses to leave the casing in place in accordance with the requirements below.

Any temporary steel casing that becomes bound or fouled during pier construction and cannot be practically removed may constitute a defect in the drilled pier. Improve such defective piers to the satisfaction of the Engineer by removing the concrete and enlarging the drilled pier, providing a replacement pier or other approved means. All corrective measures including redesign as a result of defective piers will not be cause for any claims or requests for additional compensation.

Any steel casing left in place will be considered permanent casing. Permanent steel casings are only allowed for strain poles. When installing permanent casing, do not drill or excavate below the tip of the permanent casing at any time such that the permanent casing is against undisturbed soil. The Contractor may excavate a hole smaller than the specified pier size to facilitate permanent casing installation. Ensure the sides of the excavation do not slough during drilling. Ensure the hole diameter does not become larger than the inside diameter of the casing. No additional compensation will be paid for permanent casing.

If polymer slurry is chosen to stabilize the excavation, use one of the following polymers listed in the table below:

| PRODUCT | MANUFACTURER |
|---------------|---|
| SlurryPro EXL | KB Technologies Ltd 3648 FM 1960 West, Suite 107 Houston, TX 77068 (800) 525-5237 |
| Super Mud | PDS Company 105 West Sharp Street El Dorado, AR 71730 (800) 243-7455 |
| Shore Pac GCV | CETCO Drilling Products Group 1500 West Shure Drive Arlington Heights, IL 60004 (800) 527-9948 |

Use slurry in accordance with the manufacturer's guidelines and recommendations unless approved otherwise by the Engineer. The Contractor should be aware that polymer slurry may not be appropriate for a given site. Polymer slurry should not be used for excavations in soft or loose soils as determined by the Engineer.

In wet pour conditions, advise and gain approval from the Engineer as to the planned construction method intended for the complete installation of the drilled pier before excavating.

2. Reinforcing Steel:

Completely assemble a cage of reinforcing steel consisting of longitudinal and spiral bars and place cage in the drilled pier excavation as a unit immediately upon completion of drilling unless the excavation is entirely cased. If the drilled pier excavation is entirely cased down to the tip, immediate placement of the reinforcing steel is not required.

Lift the cage so racking and cage distortion does not occur. Keep the cage plumb during concrete operations and casing extraction. Check the position of the cage before and after placing the concrete.

Securely cross-tie the vertical and spiral reinforcement at each intersection with double wire. Support or hold down the cage so that the vertical displacement during concrete placement and casing extraction does not exceed 2 inches.

Do not set the cage on the bottom of the drilled pier excavation. Place plastic bolsters under each vertical reinforcing bar that are tall enough to raise the rebar cage off the bottom of the drilled pier excavation a minimum of 3 inches.

In order to ensure a minimum of 3 inches of concrete cover and achieve concentric spacing of the cage within the pier, tie plastic spacer wheels at five points around the cage perimeter. Use spacer wheels that provide a minimum of 3 inches "blocking" from the outside face of the spiral bars to the outermost surface of the drilled pier. Tie spacer wheels that snap together with wire and allow them to rotate. Use spacer wheels that span at least two adjacent vertical bars. Start placing spacer wheels at the bottom of the cage and continue up along its length at maximum 10-foot intervals. Supply additional peripheral spacer wheels at closer intervals as necessary or as directed by the Engineer.

3. Concrete:

Begin concrete placement immediately after inserting reinforcing steel into the drilled pier excavation. If the drilled pier excavation is entirely cased down to the tip, immediately placement of the concrete is not required.

a) Concrete Mix

Provide the mix design for drilled pier concrete for approval and, except as modified herein, meeting the requirements of Section 1000 of the *Standard Specifications*.

Designate the concrete as Drilled Pier Concrete with a minimum compressive strength of 4500 psi at 28 days. The Contractor may use a high early strength mix. Make certain the cementitious material content complies with one of the following options:

- Provide a minimum cement content of 640 lbs/yd³ and a maximum cement content of 800 lbs/yd³; however, if the alkali content of the cement exceeds 0.4%, reduce the cement content by 20% and replace it with fly ash at the rate of 1.2 lb of fly ash per lb of cement removed.
- If Type IP blended cement is used, use a minimum of 665 lbs/yd³ Type IP blended cement and a maximum of 833 lbs/yd³ Type IP blended cement in the mix.

Limit the water-cementitious material ratio to a maximum of 0.45. Do not air-entrain drilled pier concrete.

Produce a workable mix so that vibrating or prodding is not required to consolidate the concrete. When placing the concrete, make certain the slump is between 5 and 7 inches for dry placement of concrete or 7 and 9 inches for wet placement of concrete.

Use Type I or Type II cement or Type IP blended cement and either No. 67 or No. 78M coarse aggregate in the mix. Use an approved water-reducer, water-reducing retarder, high-range water-reducer or high-range water-reducing retarder to facilitate placement of the concrete if necessary. Do not use a stabilizing admixture as a retarder in Drilled Pier Concrete without approval of the Engineer. Use admixtures that satisfy AASHTO M194 and add admixtures at the concrete plant when the mixing water is introduced into the concrete. Redosing of admixtures is not permitted.

Place the concrete within 2 hours after introducing the mixing water. Ensure that the concrete temperature at the time of placement is 90°F or less.

b) Concrete Placement

Place concrete such that the drilled pier is a monolithic structure. Temporary casing may be completely removed and concrete placement may be temporarily stopped when the concrete level is within 42 to 48 inches of the ground elevation to allow for placement of anchor bolts and conduit. Do not pause concrete placement if unstable caving soils are present at the ground surface. Remove any water or slurry above the concrete and clean the concrete surface of all scum and sediment to expose clean, uncontaminated concrete before inserting the anchor bolts and conduit. Resume concrete pouring within 2 hours.

Do not dewater any drilled pier excavations unless the excavation is entirely cased down to tip. Do not begin to remove the temporary casing until the level of concrete within the casing is in excess of 10 feet above the bottom of the casing being removed. Maintain the concrete level at least 10 feet above the bottom of casing throughout the entire casing extraction operation except when concrete is near the top of the drilled pier elevation. Maintain a sufficient head of concrete above the bottom of casing to overcome outside soil and water pressure. As the temporary casing is withdrawn, exercise care in maintaining an adequate level of concrete within the casing so that fluid trapped behind the

casing is displaced upward and discharged at the ground surface without contaminating or displacing the drilled pier concrete. Exerting downward pressure, hammering, or vibrating the temporary casing is permitted to facilitate extraction.

Keep a record of the volume of concrete placed in each drilled pier excavation and make it available to the Engineer.

After all the pumps have been removed from the excavation, the water inflow rate determines the concrete placement procedure. If the inflow rate is less than 6 inches per half hour, the concrete placement is considered dry. If the water inflow rate is greater than 6 inches per half hour, the concrete placement is considered wet.

- **Dry Placement:** Before placing concrete, make certain the drilled pier excavation is dry so the flow of concrete completely around the reinforcing steel can be certified by visual inspection. Place the concrete by free fall with a central drop method where the concrete is chuted directly down the center of the excavation.
- **Wet Placement:** Maintain a static water or slurry level in the excavation before placing concrete. Place concrete with a tremie or a pump in accordance with the applicable parts of Sections 420-6 and 420-8 of the *Standard Specifications*. Use a tremie tube or pump pipe made of steel with watertight joints. Passing concrete through a hopper at the tube end or through side openings as the tremie is retrieved during concrete placement is permitted. Use a discharge control to prevent concrete contamination when the tremie tube or pump pipe is initially placed in the excavation. Extend the tremie tube or pump pipe into the concrete a minimum of 5 feet at all times except when the concrete is initially introduced into the pier excavation. If the tremie tube or pump pipe pulls out of the concrete for any reason after the initial concrete is placed, restart concrete placement with a steel capped tremie tube or pump pipe.

Once the concrete in the excavation reaches the same elevation as the static water level, placing concrete with the dry method is permitted. Before changing to the dry method of concrete placement, remove any water or slurry above the concrete and clean the concrete surface of all scum and sediment to expose clean, uncontaminated concrete.

Vibration is only permitted, if needed, in the top 10 feet of the drilled pier or as approved by the Engineer. Remove any contaminated concrete from the top of the drilled pier and wasted concrete from the area surrounding the drilled pier upon completion.

Permanently mark the top of each foundation with a stamp or embedded plate to identify the depth of the foundation.

4. Concrete Placement Time:

Place concrete within the time frames specified in Table 1000-2 of the *Standard Specifications* for Class AA concrete except as noted herein. Do not place concrete so fast as to trap air, water, fluids, soil or any other deleterious materials in the vicinity of the reinforcing steel and the annular zone between the rebar cage and the excavation walls. Should a delay occur because of concrete delivery or other factors, reduce the placement rate to maintain some movement of the concrete. No more than 45 minutes is allowed between placements.

5. Scheduling and Restrictions:

During the first 16 hours after a drilled pier has achieved its initial concrete set as determined by the Engineer, do not drill adjacent piers, install adjacent piles, or allow any heavy construction equipment loads or "excessive" vibrations to occur at any point within a 20 foot radius of the drilled pier.

The foundation will be considered acceptable for loading when the concrete reaches a minimum compressive strength of 3000 psi. This provision is intended to allow the structure to be installed on the foundation in a shorter time frame, and does not constitute full acceptance of the drilled pier. Full acceptance will be determined when the concrete meets its full strength at 28 days.

In the event that the procedures described herein are performed unsatisfactorily, the Engineer reserves the right to shut down the construction operations or reject the drilled piers. If the integrity of a drilled pier is in question, use core drilling, sonic or other approved methods at no additional cost to the Department and under the direction of the Engineer. Dewater and backfill core drill holes with an approved high strength grout with a minimum compressive strength of 4500 psi. Propose remedial measures for any defective drilled piers and obtain approval of all proposals from the Engineer before implementation. No additional compensation will be paid for losses or damage due to remedial work or any investigation of drilled piers found defective or not in accordance with these special provision or the plans.

4.4. CUSTOM DESIGN OF TRAFFIC SIGNAL SUPPORTS

A. General:

Design traffic signal supports with foundations consisting of metal poles with mast arms.

The lengths of the metal signal poles shown on the plans are estimated from available data for bid purposes. Determine the actual length of each pole from field measurements and adjusted cross-sections. Furnish the revised pole heights to the Engineer. Use all other dimensional requirements shown on the plans.

Design all traffic signal support structures using the following 4th Edition AASHTO specifications:

- Design for a 50 year service life as recommended by Table 3-3 (Recommended Minimum Design Life) in the 2003 Interim to the 4th Edition AASHTO.
- Use the wind pressure map developed from 3-second gust speeds, as provided in Article 3.8.
- Ensure signal support structures include natural wind gust loading and truck-induced gust loading in the fatigue design, as provided for in Articles 11.7.3 and 11.7.4, respectively. Designs need not consider periodic galloping forces.
- Assume the natural wind gust speed in North Carolina is 11.2 mph.
- Design for Category II fatigue, as provided for in Article 11.6, unless otherwise specified.
- Calculate combined stresses to determine combined stress ratio (CSR) using applicable equations from Section 5. Maximum allowable CSR for all signal supports is 0.9.
- Conform to article 10.4.2 and 11.8 for all deflection requirements.

Ensure that the design permits cables to be installed inside poles and mast arms.

Unless otherwise specified by special loading criteria, the computed surface area for ice load on signal heads is:

- 3-section, 12-inch, Surface area: 26.0 ft²
- 4-section, 12-inch, Surface area: 32.0 ft²
- 5-section, 12-inch, Surface area: 42.0 ft²

The ice loading for signal heads defined above includes the additional surface area that back plates will induce. Special loading criteria may be specified in instances where back plates will not be installed on signal heads. Refer to the Loading Schedule on each Metal Pole Loading Diagram for revised signal head surface areas. The pole designer should revise ice loads accordingly in this instance. Careful examination of the plans when this is specified is important as this may impact

sizing of the metal support structure and foundation design which could affect proposed bid quotes. Maximum allowable CSR of 0.9 still applies.

Assume the combined minimum weight of a messenger cable bundle (including messenger cable, signal cable and detector lead-in cables) is 1.3 lbs/ft. Assume the combined minimum diameter of this cable bundle is 1.3 inches.

Ensure that designs provide a removable pole cap with stainless steel attachment screws for each pole top and mast arm end.

B. Metal Poles:

Submit design drawings for approval showing all the necessary details and calculations for the metal poles including the foundation and connections. Include signal inventory number on design drawings. Include as part of the design calculations the ASTM specification numbers for the materials to be used. Provide the types and sizes of welds on the design drawings. Include a Bill of Materials on design drawings. Ensure design drawings and calculations are signed, dated, and sealed by the responsible Professional Engineer licensed in the State of North Carolina. Immediately bring to the attention of the Engineer any structural deficiency that becomes apparent in any assembly or member of any assembly as a result of the design requirements imposed by these Specifications, the plans, or the typical drawings. Said Professional Engineer is wholly responsible for the design of all poles and arms and review and acceptance of these designs by the Department does not relieve said Professional Engineer of this responsibility. Do not fabricate the assemblies until receipt of the Department's approval of the design drawings.

For mast arm poles, provide designs with provisions for pole plates and associated gussets and fittings for mast arm attachment. As part of each mast arm attachment, provide a grommeted cable passage hole in the pole to allow passage of the signal cables from the pole to the arm.

Design tapers for all pole shafts that begin at the base with diameters that decrease uniformly at the rate of 0.14 inch per foot of length.

Design a base plate on each pole. The minimum base plate thickness for all poles is determined by the following criteria:

Case 1 Circular or rectangular solid base plate with the upright pole welded to the top surface of base plate with full penetration butt weld, and where no stiffeners are provided. A base plate with a small center hole, which is less than 1/3 of the upright diameter, and located concentrically with the upright pole, may be considered as a solid base plate.

The magnitude of bending moment in the base plate, induced by the anchoring force of each anchor bolt is $M = (P \times D_1) / 2$,

where M = bending moment at the critical section of the base plate induced by one anchor bolt

P = anchoring force of each anchor bolt

D_1 = horizontal distance between the anchor bolt center and the outer face of the upright, or the difference between the bolt circle radius and the outside radius of the upright

Locate the critical section at the face of the anchor bolt and perpendicular to the bolt circle radius. The overlapped part of two adjacent critical sections is considered ineffective.

Case 2 Circular or rectangular base plate with the upright pole socketed into and attached to the base plate with two lines of fillet weld, and where no stiffeners are provided, or any base plate with a center hole that is larger in diameter than 1/3 of the upright diameter.

The magnitude of bending moment induced by the anchoring force of each anchor bolt is $M = P \times D_2$,

where P = anchoring force of each anchor bolt

D_2 = horizontal distance between the face of the upright and the face of the anchor bolt nut

Locate the critical section at the face of the anchor bolt top nut and perpendicular to the radius of the bolt circle. The overlapped part of two adjacent critical sections is considered ineffective.

If the base plate thickness calculated for Case 2 is less than Case 1, use the thickness calculated for Case 1.

The following additional owner requirements apply concerning pole base plates.

- Ensure that whichever case governs as defined above, the anchor bolt diameter is set to match the base plate thickness. If the minimum diameter required for the anchor bolt exceeds the thickness required for the base plate, set the base plate thickness equal to the required bolt diameter.
- For dual mast arm supports, or for single mast arm supports 50' or greater, use a minimum 8 bolt orientation with 2" diameter anchor bolts, and a 2" thick base plate.
- For all metal poles with mast arms, use a full penetration groove weld with a backing ring to connect the pole upright component to the base. Refer to Standard Drawings for Metal Poles M4.

Ensure that designs have anchor bolt holes with a diameter 1/4 inch larger than the anchor bolt diameters in the base plate.

Ensure that the anchor bolts have the required diameters, lengths, and positions, and will develop strengths comparable to their respective poles.

Provide designs with a 6 x 12-inch hand hole with a reinforcing frame for each pole.

Provide designs with a terminal compartment with cover and screws in each pole that encompasses the hand hole and contains provisions for a 12-terminal barrier type terminal block.

For each pole, provide designs with provisions for a 1/2 inch minimum thread diameter, coarse thread stud and nut for grounding which will accommodate a Number 6 AWG ground wire. Ensure the lug is electrically bonded to the pole and is conveniently located inside the pole at the hand hole.

Where required, design couplings on the pole for mounting pedestrian pushbuttons at a height of 42 inches above the bottom of the base. Provide mounting points consisting of 1-1/2 inch internally threaded half-couplings that comply with the NEC that are mounted within the poles. Ensure the couplings are essentially flush with the outside surfaces of the poles and are installed before any required galvanizing. Provide a threaded plug in each mounting point. Ensure that the surface of the plug is essentially flush with the outer end of the mounting point when installed and has a recessed hole to accommodate a standard wrench.

C. Mast Arms:

Design all arm plates and necessary attachment hardware, including bolts and brackets.

Design for grommeted holes on the arms to accommodate the cables for the signals.

Design arms with weatherproof connections for attaching to the shaft of the pole.

Use a full penetration groove weld with a backing ring to connect the mast arm to the pole. Refer to Standard Drawings for Metal Poles M5.

4.5. MEASUREMENT AND PAYMENT

Actual number of metal poles with single mast arms furnished, installed, and accepted.

Actual number of metal poles with dual mast arms furnished, installed, and accepted.

Actual number of soil tests with SPT borings drilled furnished and accepted.

Actual volume of concrete poured in cubic yards of drilled pier foundation furnished, installed and accepted.

Actual number of designs for mast arms with metal poles furnished and accepted.

No measurement will be made of foundation designs prepared with metal pole designs, as these will be considered incidental to designing signal support structures.

Payment will be made under:

| | |
|---------------------------------------|------------|
| Metal Pole with Single Mast Arm | Each |
| Metal Pole with Dual Mast Arm | Each |
| Soil Test | Each |
| Drilled Pier Foundation..... | Cubic Yard |
| Mast Arm with Metal Pole Design | Each |

5. LED BLANKOUT SIGNS

5.1. DESCRIPTION

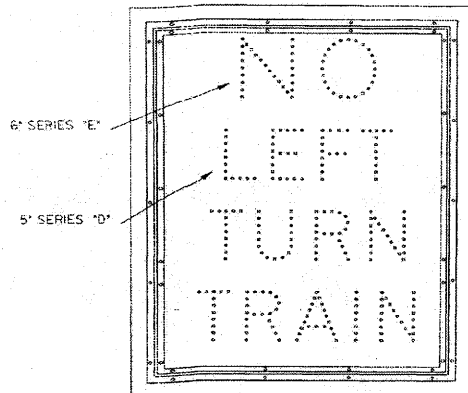
Furnish and install Light Emitting Diode (LED) blank out signs with all necessary hardware as set forth in the plans and specifications. Design the signs with the options to display “NO (LEFT or RIGHT) TURN TRAIN”. Fabricate the sign to be between 27 inches and 29 inches wide, between 37 inches and 39 inches high, and approximately 8 inches deep.

5.2. MATERIALS

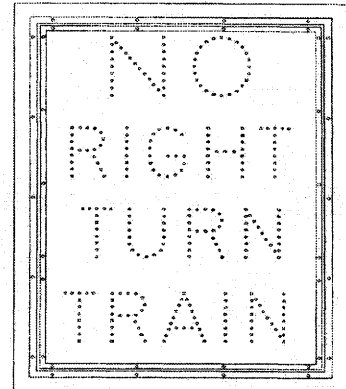
Provide a modular design with the following self-contained modules: message display, rack mounted message drivers, driver rack assembly, and enclosure. Ensure all internal components are adequately supported to withstand mechanical shock and vibration from ratings meeting AASHTO’s requirements of 80 mph with a 30% gust factor. Design display to operate without moving parts.

Provide a message display that is a PCB matrix with a mat black solder mask with minimum thickness of 0.093 inches and a silk screened component identifier. Mount LEDs on front of the PCB matrix. Mount all other components on the back of the black matrix. Ensure that a person with 20/20 vision can read a fully intensified, legible message from 500 feet in front of the sign under any light conditions. Ensure the message is not legible when the sign is off, even if in direct sunlight.

Use white LEDs that are the latest InGaN technology or better with a minimum luminous intensity of 6,000 mcd at 20 mA. Distribute the LEDs evenly. Ensure that the maximum distance, center to center, between consecutive LEDs is 0.5 inches, plus or minus 10%. Connect the individual LED light sources so that failure of a single LED will result in a loss of no more than 5 LEDs. Ensure the sign is still legible. Fabricate the message using 6 inch high Series “E” letters for “NO” and 5 inch high Series “D” letters for “LEFT/RIGHT TURN TRAIN.”



SIGN CAN BE CONFIGURED BY USER TO DISPLAY 'LEFT' OR 'RIGHT'



MESSAGE NO LEFT TURN TRAIN

- SINGLE STROKE MESSAGE
- WHITE LED'S

MESSAGE NO RIGHT TURN TRAIN

- SINGLE STROKE MESSAGE
- WHITE LED'S

Protect and seal the rear side of the PCB with a molded polymeric back cover. Mount the display PCB with back cover into the front door, which consist of an aluminum frame and face lens. Provide a clear 0.25-inch, non-glare, mat finish polycarbonate lens with a UV resistant surface treatment. Ensure that the lens has light transmission properties equal to or greater than 80%.

Design the entire display face and door as a one piece, self contained module that can be removed from the sign housing in less than one minute without using tools. Seal the module against dust and moisture intrusion to meet the requirements of NEMA Standard 250-1991 sections 4.7.2.1 and 4.7.3.2 for type 4 enclosures.

Mount the module on the sign housing with three stainless steel "lift-off" hinges, and latch it with a minimum of two stainless steel ¼ turn link locks. Provide a retaining rod to hold the door in the open position. Configure the front door frame assembly to cover a gutter surrounding the full perimeter of the housing body and fit flush to the exterior of the body.

Fabricate the weatherproof housing out of 0.125 inch aluminum with all corner seams welded their full length. Weld the full length of all corner seams using tungsten inert gas method. Provide a 1-inch diameter vent plug in four bottom corners of the housing to prevent the collection of water from possible gasket leaks. Ensure each vent plug has a corrosion resistant screen, which allows the passage of water but does not allow insects to enter the housing. Install a terminal block that accommodates a spade lug sized for a number 10 terminal screw. Provide 4 terminals with each having 2 terminal screws that have a shorting bar between them.

Fabricate a mounting fitting and entrance for wires to be compatible with standard traffic signal mounting hardware using Pelco type die cast aluminum mounting hubs with 1.5 inch threaded nipples. Provide stainless steel nuts, bolts, screws, washers, lock washers, etc. Do not use self-tapping fasteners on the exterior of the sign. Ensure that all mechanical fasteners are stainless steel.

Provide a standard 7-inch deep sun visor made of 1/16-inch aluminum. Paint the inside of the visor with 2 coats of dull black paint. Paint the exterior and interior of the sign case and the outside of the visor Federal Standard 595A yellow by the dry powder method. Apply the yellow finish by electrostatic spray and heat cure. Ensure the thickness of the finish is a minimum of 2.5 mils thick. Do not apply paint to the latching hardware.

Provide an aluminum driver rack assembly that is a single part, self-contained module consisting of an interconnect PCB and an anodized aluminum frame. Ensure that it is vented from top to bottom and has latches to lock the modules in place. Design the driver rack assembly to be easily removable in less than one minute without the use of tools.

Design the driver modules to be industry standard 6.5 x 4.5 inches rack mounted. Provide driver modules that consist of a PCB with aluminum front plate and handle as used for inductive loop detectors. Ensure that the LED current does not exceed the manufacturer's maximum current rating. Ensure that the driver modules are fused. Provide voltage surge protection to withstand high repetition noise transients and low repetition high energy transients as stated in section 2.1.6 of the NEMA Standard TS-2, 1992.

Ensure compatibility and proper triggering and operation with load switches and conflict monitors in signal controllers currently used by the Department. Ensure the on-board circuitry meets FCC title 47, sub-part B, section 15 regulations on the emission of electronic noise. Design the driver modules to maintain a constant LED drive current regardless of the outside temperature.

Design the driver modules to automatically reduce the light intensity of the display by 35% based on the ambient light to reduce long term degradation of the LEDs. Include a 30-second delay to prevent interference caused by extraneous light. Provide a green LED for power status and a red LED for alarm status on the drive module.

Design the interconnect PCB to include terminals for all field wiring, 120VAC controls, external photocell, and alarm signals. Design all interconnections within the sign to be accomplished through the PCB with no internal wiring with the exception of a single cable for the message display and wires from the input terminal block. Provide a multi-conductor cable with an individual 2-pin connector for each word. Identify all connectors and terminals by the silk screen identifier on the surface of the PCB. Mount all PCBs vertically to facilitate air-cooling and to prevent collection of dust and moisture.

Design and certify the LED blank out sign to operate over a temperature range of -35°F to 165°F with an operating voltage range of 105 to 130 volts. Ensure that all electronic components are standard industry items that are available from wholesale electronics distributors. Provide components that are "solid state" type. Do not use electro-mechanical components such as relays, transformers or solenoids.

Guarantee the materials and workmanship of all equipment provided under this section for a period of five years. All warranties and guarantees that are customarily issued by the equipment manufacturers that exceed this requirement will be acceptable to the Department. Begin the warranty period on the date of the final acceptance of all work if contractor supplied, or on the date of installation if supplied to the Department by a manufacturer or manufacturer's representative. Guarantee all parts and labor necessary or incidental to the repair of any defect in equipment or workmanship and malfunctions that arise during the guarantee period. Provide the guarantee to the Department in writing before final acceptance of the work and material. Obtain the Engineer's approval of the guarantee's wording.

Ensure that the manufacturer's warranties and guarantees delivered to a contractor includes the provision that they are subject to transfer to the Department or its designated maintaining agency, and provide proper validation from the manufacturer. Transfer warranties and guarantees to the Department at the time of acceptance of the work.

The state has the discretion to perform warranty work at the Traffic Electronics Center by NCDOT electronics technicians or to have warranty work performed by the vendor. The vendor will

provide bench repair training on the manufacturer's equipment as required by the bid document or plans at no additional cost to the State unless otherwise specified. In addition to any formal training requirements, the vendor agrees to provide the following upon request: 1) Prompt technical support to the State repair personnel during the contract and for a period of one year after the end of the warranty period at no cost to the State; 2) Provide parts to the Traffic Electronics Center for all warranty repairs at no cost to the State (defective parts replaced under warranty by the Traffic Electronics Center will be returned to the vendor for examination at the vendor's request); 3) Provide schematics and other documentation required to perform bench repair to the Traffic Electronics Center within two weeks of request. Upon request from the vendor, the Department agrees not to divulge any proprietary information contained in those documents.

At the request of the State, the vendor will perform warranty repairs to equipment that fails during the warranty period at no cost to the State including freight costs to ship repaired equipment back to the NCDOT Traffic Electronics Center. The State will pay freight charges to ship equipment to the vendor or manufacturer. Ensure all equipment is repaired and returned to the Department Traffic Electronics Center within 21 calendar days of receipt by the vendor.

5.3. CONSTRUCTION METHODS

Install LED blank out signs with wire entrance fittings, span wire cable mounting assemblies, pedestal mounting assemblies, signal cable, lashing wire, and all necessary hardware.

Relocate existing blank out signs with all necessary hardware.

5.4. MEASUREMENT AND PAYMENT

Actual number of LED blankout signs with mounting hardware furnished, installed, and accepted.

Actual number of blankout signs relocated and accepted.

Payment will be made under:

| | |
|---------------------------------------|------|
| LED Blankout Sign..... | Each |
| Relocate Existing Blankout Sign | Each |

6. CONTROLLERS WITH CABINETS

6.1. MATERIALS – TYPE 170E CONTROLLERS

Conform to the CALTRANS *Traffic Signal Control Equipment Specifications* and addendum 8, *Specifications for Model 170E Enhanced Controller Unit and Associated Model 412C and Model 172 Modules* except as required herein.

Provide model 412C Program Modules as defined in CALTRANS Addendum 8 except as specified otherwise herein. Provide program module delivery with Memory Select #4 Configuration except that all RAM must be DALLAS Non-volatile RAM or an approved equal. Ensure that the removal of the program module from the controller will place the intersection into flash.

Provide diagnostic software or removable diagnostic PROM modules that will test and diagnose the following:

- systems of the controller, including the internal memory, Program Module, Real Time Clock, I/O circuitry, display, and keyboard;
- systems of the cabinet, including the output file, input file, police panel, flashing operation, and cabinet switches; and

- systems of the conflict monitor by checking all possible conflicts in a logical sequence and resetting the conflict monitor each time, and by testing red failure function and red detect cable disconnects.

Ensure that the automatic reset function can be enabled by inserting a diagnostic plug in the jack labeled "Conflict Monitor Test" in the "TEST" position.

In addition to CALTRANS system communications capability between a central computer and master controller and master to local controller communications, provide communications capability with the intersection conflict monitor via an RS-232C/D port on the monitor. Ensure controller receives data from the conflict monitor through a controller Asynchronous Communications Interface Adapter (ACIA) determined by the controller software manufacturer. Ensure that with the appropriate software, the controller is capable of communicating directly through a laptop nine pin serial port to the same monitor RS-232C/D to retrieve all event log information.

Furnish a communications connecting cable with the following pin connections.

| 170 | | Conflict Monitor DB-9 |
|-----------|------------|-----------------------|
| RX pin L | Connect to | TX pin 2 |
| TX pin K | Connect to | RX pin 3 |
| +5 pin D | Connect to | DTR pin 4 |
| GND pin N | Connect to | GND pin 5 |

Provide a male DB-9 connector on the cable for connection to the monitor.

Provide socket mounting for through-hole mount devices with 14 or more pins. Ensure that all sockets are AUGAT-500 series machined sockets, or equal.

Provide a moisture resistant coating on all circuit boards. Mount circuit boards vertically.

6.2. MATERIALS – GENERAL CABINETS

Provide a moisture resistant coating on all circuit boards.

Provide one V150LA20 MOV or equal protection on each load switch field terminal.

Provide a power line surge protector that is a two-stage device that will allow connection of the radio frequency interference filter between the stages of the device. Ensure that a maximum continuous current is at least 10A at 120V. Ensure that the device can withstand a minimum of 20 peak surge current occurrences at 20,000A for an 8x20 microsecond waveform. Provide a maximum clamp voltage of 280V at 20,000A with a nominal series inductance of 200µh. Ensure that the voltage does not exceed 280V. Provide devices that comply with the following:

| Frequency (Hz) | Minimum Insertion Loss (dB) |
|----------------|-----------------------------|
| 60 | 0 |
| 10,000 | 30 |
| 50,000 | 55 |
| 100,000 | 50 |
| 500,000 | 50 |
| 2,000,000 | 60 |
| 5,000,000 | 40 |
| 10,000,000 | 20 |
| 20,000,000 | 25 |

6.3. MATERIALS – TYPE 170E CABINETS

A. Type 170 E Cabinets General:

Conform to CALTRANS *Traffic Signal Control Equipment Specifications* except as required herein.

Furnish CALTRANS Model 336S pole mounted cabinets configured for 8 vehicle phases with power distribution assemblies (PDAs) number 2, and 4 pedestrian phases or overlaps.

Furnish CALTRANS Model 332A base mounted cabinets with PDAs #2 and configured for 8 vehicle phases, 4 pedestrian phases, and 4 overlaps. When overlaps are required, provide auxiliary output files for the overlaps. Do not reassign load switches to accommodate overlaps unless shown on electrical details.

B. Type 170 E Cabinet Electrical Requirements:

Provide a cabinet assembly designed to ensure that upon leaving any cabinet switch or conflict monitor initiated flashing operation, the controller starts up in the programmed start up phases and start up interval.

Furnish two sets of non-fading cabinet wiring diagrams and schematics in a paper envelope or container and placed in the cabinet drawer.

Provide surge suppression in the cabinet for each type of cabinet device. Provide surge protection for the full capacity of the cabinet input file.

All AC+ power is subject to radio frequency signal suppression.

If additional surge protected power outlets are needed to accommodate fiber transceivers, modems, etc.; install a UL listed, industrial, heavy-duty type power outlet strip with a maximum rating of 15 A / 125 VAC, 60 Hz. Provide a strip that has a minimum of 3 grounded outlets. Ensure the power outlet strip plugs into one of the controller unit receptacles located on the rear of the PDA. Ensure power outlet strip is mounted securely; provide strain relief if necessary.

Connect detector test switches for cabinets as follows:

| 336S Cabinet | | 332A Cabinet | |
|------------------------|-----------|------------------------|-----------|
| Detector Call Switches | Terminals | Detector Call Switches | Terminals |
| Phase 1 | I1-F | Phase 1 | I1-W |
| Phase 2 | I2-F | Phase 2 | I4-W |
| Phase 3 | I3-F | Phase 3 | I5-W |
| Phase 4 | I4-F | Phase 4 | I8-W |
| Phase 5 | I5-F | Phase 5 | J1-W |
| Phase 6 | I6-F | Phase 6 | J4-W |
| Phase 7 | I7-F | Phase 7 | J5-W |
| Phase 8 | I8-F | Phase 8 | J8-W |

Provide a terminal mounted loop surge suppresser device for each set of loop terminals in the cabinet. For a 10x700 microsecond waveform, ensure that the device can withstand a minimum of 25 peak surge current occurrences at 100A, in both differential and common modes. Ensure that the maximum breakover voltage is 170V and the maximum on-state clamping voltage is 30V. Provide a maximum response time less than 5 nanoseconds. Ensure that off-state leakage current is less than 10 μA. Provide a nominal capacitance less than 220pf for both differential and common modes.

Provide surge suppression on each communications line entering or leaving a cabinet. Ensure that the communications surge suppresser can withstand at least 80 occurrences of an 8x20 microsecond wave form at 2000A and a 10x700 microsecond waveform at 400A. Ensure that the maximum clamping voltage is suited to the protected equipment. Provide a maximum response time less than 1 nanosecond. Provide a nominal capacitance less than 1500pf and a series resistance less than 15 Ω .

Provide surge suppression on each DC input channel in the cabinet. Ensure that the DC input channel surge suppresser can withstand a peak surge current of at least 10,000 amperes in the form of an 8x20 microsecond waveform and at least 100 occurrences of an 8x20 microsecond wave form at 2000 A. Ensure that the maximum clamping voltage is 30V. Provide a maximum response time less than 1 nanosecond and a series resistance less than 15 Ω per line.

Provide protection for each preemption or 120 Vrms single phase signal input by an external stud mounted surge protector. Ensure that a minimum stud size of 1/3 inch, and Number 14 AWG minimum sized wire leads with 1 foot minimum lengths. Ensure that a peak surge trip point less than 890 volts nominal for a 600 volt rise per microsecond impulse, and 950 volts nominal for a 3000 volt per microsecond rise impulse. Provide a maximum surge response time less than 200 nanoseconds at 10 kV per microsecond. Ensure that the AC isolation channel surge suppresser can withstand at least 25 occurrences of a 8x20 waveform of 10,000 amperes and a peak single pulse 8x20 microsecond wave form of 20,000 amperes. Provide a maximum clamping voltage of 30V. Provide a maximum response time less than 1 nanosecond. Ensure that the discharge voltage is under 200 volts at 1000 amperes and the insulation resistance is 100 megaohms. Provide an absolute maximum operating line current of one ampere at 120 Vrms.

Provide conductors for surge protection wiring that are of sufficient size (ampacity) to withstand maximum overcurrents which could occur before protective device thresholds are attained and current flow is interrupted.

Furnish a fluorescent fixture in the rear across the top of the cabinet and another fluorescent fixture in the front across the top of the cabinet at a minimum. Ensure that the fixtures provide sufficient light to illuminate all terminals, labels, switches, and devices in the cabinet. Conveniently locate the fixtures so as not to interfere with a technician's ability to perform work on any devices or terminals in the cabinet. Provide a protective diffuser to cover exposed bulbs. Furnish all bulbs with the cabinet. Provide door switch actuation for the fixtures.

Furnish a police panel with a police panel door. Ensure that the police panel door permits access to the police panel when the main door is closed. Ensure that no rainwater can enter the cabinet even with the police panel door open. Provide a police panel door hinged on the right side as viewed from the front. Provide a police panel door lock that is keyed to a standard police/fire call box key. In addition to CALTRANS Specifications, provide the police panel with a toggle switch connected to switch the intersection operation between normal stop-and-go operation (AUTO) and manual operation (MANUAL). Ensure that manual control can be implemented using inputs and software such that the controller provides full programmed clearance times for the yellow clearance and red clearance for each phase while under manual control.

Provide a 1/4-inch locking phone jack in the police panel for a hand control to manually control the intersection. Provide sufficient room in the police panel for storage of a hand control and cord.

Provide detector test switches inside the cabinet on the door or other convenient location which may be used to place a call on each of eight phases based on standard CALTRANS input file designation for detector racks. Provide three positions for each switch: On (place call), Off (normal

detector operation), and Momentary On (place momentary call and return to normal detector operation after switch is released). Ensure that the switches are located such that the technician can read the controller display and observe the intersection.

Provide a shorting jack inside cabinet that functions exclusively to call the controller and cabinet assembly into the automatic diagnostics functions. Ensure shorting jack will mate with a Switchcraft Model 190 plug or equivalent. Place jack in a convenient, unobstructed location inside cabinet. When the mating plug is inserted into the jack, ensure controller enters the diagnostic test mode and a controller generated monitor reset signal is placed on Pin C1-102 (monitor external reset) of the model 210 conflict monitor which causes the monitor to automatically reset.

Equip cabinet with a connector and terminal assembly designated as P20 (Magnum P/N 722120 or equivalent) for monitoring the absence of any valid AC+ signal display (defined here as red, yellow, or green) input on any channel of the conflict monitor. Connect the terminal through a 3 1/2 feet 20 wire ribbon cable which mates on the other end to a connector (3M-3428-5302 or equivalent) installed in the front of the Type 210 enhanced conflict monitor. Ensure that the female connector which mates with the connector on the conflict monitor has keys to ensure that proper connection. Ensure that the cabinet enters the flash mode if the ribbon cable is not properly connected. Provide a P20 connector and terminal assembly that conforms to Los Angeles City DOT "Traffic Signal Specification DOT 170 ATSAC Universal and Related Equipment #54-053-02".

Terminate ribbon cable at the P20 connector and terminal assembly. Ensure the P20 connector and mating ribbon cable connector is keyed to prevent cable from being improperly installed. Wire the P20 connector to the traffic signal red displays to provide inputs to conflict monitor as shown:

| Pin # | Function | Pin # | Function |
|-------|--------------------|-------|---------------|
| 1 | Channel 15 Red | 11 | Channel 9 Red |
| 2 | Channel 16 Red | 12 | Channel 8 Red |
| 3 | Channel 14 Red | 13 | Channel 7 Red |
| 4 | GND | 14 | Channel 6 Red |
| 5 | Channel 13 Red | 15 | Channel 5 Red |
| 6 | Special Function 2 | 16 | Channel 4 Red |
| 7 | Channel 12 Red | 17 | Channel 3 Red |
| 8 | Special Function 1 | 18 | Channel 2 Red |
| 9 | Channel 10 Red | 19 | Channel 1 Red |
| 10 | Channel 11 Red | 20 | Red Enable |

Provide a convenient means to jumper 120 VAC from the signal load switch AC+ supply bus to any channel Red input to the P20 connector in order to tie unused red inputs high. Ensure that easy access is provided to the jumper connecting terminals on the back side of cabinet. Locate the jumper terminals connecting to all 16 channel Red inputs in the same terminal block. For each channel Red input terminal, provide a companion terminal supplying AC+ from the signal bus. Provide one of the following two methods for providing Signal AC+ to the channel red input:

- Place a commercially available jumper plug between the channel Red input and its companion Signal Bus AC+ terminal.
- Place a jumper wire between a channel red input screw terminal and its companion Signal Bus AC+ screw terminal.

Connection between channel Red input terminal and its companion Signal Bus AC+ terminal must not require a wire greater than 1/2 inch in length.

Conform to the following Department wiring requirements:

- Wire the Red Enable monitor input to the Signal Bus AC+ terminal TB01-1.
- Do not connect either the special function 1 or the special function 2 monitor input to the red monitor card.
- Ensure that removal of the P-20 ribbon cable will cause the monitor to recognize a latching fault condition and place the cabinet into flashing operation and that this is implemented in the conflict monitor software.

Ensure that removal of the conflict monitor from the cabinet will cause the cabinet to revert to flashing operation.

Provide Model 200 load switches and Model 204 flashers.

C. Type 170 E Cabinet Physical Requirements:

Provide a surge protection panel with 16 loop protection devices and designed to allow sufficient free space for wire connection/disconnection and surge protection device replacement. Provide an additional three slots protected with six AC+ interconnect surge devices and two protected by four DC surge protection devices. Provide no protection devices on slot 14. Attach flash sense and stop time to the upper and lower slot as required.

- For pole mounted cabinets, mount surge protection devices for the AC+ interconnect cable inputs, inductive loop detector inputs, and low voltage DC inputs on a fold down panel assembly on the rear side of the input files. Fabricate the surge protection devices from sturdy aluminum and incorporate a swing down back panel to which the surge protection devices are attached. Attach the swing down panel to the assembly using thumb screws. Have the surge protection devices mounted horizontally on the panel and soldered to the feed through terminals of four 14 position terminal blocks with #8 screws mounted on the other side.
- For base mounted cabinets, attach separate surge protection termination panels to each side of the cabinet rack assembly. Mount the surge protection termination panel for AC isolation devices on the same side of the cabinet as the AC service inputs. Install the surge protection termination panel for DC terminals and loop detector terminals on the opposite side of the cabinet from the AC service inputs. Attach each panel to the rack assembly using bolts and make it easily removable. Mount the surge protection devices in horizontal rows on each panel and solder to the feed through terminals of 14 position terminal blocks with #8 screws mounted on the other side. Wire the terminals to the rear of a standard input file using spade lugs for input file protection.

Provide permanent labels that indicate the slot and the pins connected to each terminal that may be viewed from the rear cabinet door. Label and orient terminals so that each pair of inputs is next to each other. Ensure the top row of terminals is connected to the upper slots and the bottom row of terminals is connected to the bottom slots. Indicate on the labeling the slot number (1-14) and the terminal pins of the input slots (either D & E for upper or J & K for lower). Terminate all grounds from the surge protection on a 15 position copper equipment ground bus attached to the rear swing down panel. Ensure that a Number 4 AWG green wire connects the surge protection panel assembly ground bus to the main cabinet equipment ground. Provide a standard input file and surge protection panel assembly that fits outside and behind the input file. Ensure the fold down panel allows for easy removal of the input file without removing the surge protection panel assembly or its parts.

Provide a minimum 14 x 16 inch pull out, hinged top shelf located immediately below controller mounting section of the cabinet. Ensure the shelf is designed to fully expose the table surface outside the controller at a height approximately even with the bottom of the controller. Ensure the shelf has a storage bin interior which is a minimum of 1 inch deep and approximately the same dimensions as

the shelf. Provide an access to the storage area by lifting the hinged top of the shelf. Fabricate the shelf and slide from aluminum or stainless steel and ensure the assembly can support the 170E controller plus 15 pounds of additional weight. Ensure shelf has a locking mechanism to secure it in the fully extended position and does not inhibit the removal of the 170E controller or removal of cards inside the controller when fully extended. Provide a locking mechanism that is easily released when the shelf is to be returned to its non-use position directly under the controller.

D. Type 170 E Model 2010 Enhanced Conflict Monitor:

Furnish Model 2010 Enhanced Conflict Monitors with 16 channels. In addition to CALTRANS requirements, ensure the conflict monitor monitors for the absence of a valid voltage level on at least one channel output of each load switch. Ensure that the absence of the programming card will cause the conflict monitor to trigger, and remain in the triggered state until reset.

Provide a conflict monitor that recognizes the faults specified by CALTRANS and the following additional per channel faults that apply for monitor inputs to each channel:

- consider a Red input greater than 70 Vrms as an “on” condition;
- consider a Red input less than 50 Vrms as an “off” condition (no valid signal);
- consider a Red input between 50 Vrms and 70 Vrms to be undefined by these specifications;
- consider a Yellow or Green input greater than 25 Vrms as an “on” condition;
- consider a Green or Yellow input less than 15 Vrms as an “off” condition; and
- consider a Green or Yellow input between 15 Vrms and 25 Vrms to be undefined by these specifications.

Ensure monitor will trigger upon detection of a fault and will remain in the triggered (failure detected) state until unit is reset at the front panel or through the remote reset input for the following failures:

1. **Red Monitoring or Absence of Any Indication (Red Failure):** A condition in which no “on” voltage signal is detected on any of the green, yellow, or red inputs to a given monitor channel. If a signal is not detected on at least one input (R, Y, or G) of a conflict monitor channel for a period greater than 1000 ms when used with a 170 controller and 1500 ms when used with a 2070L controller, ensure monitor will trigger and put the intersection into flash. If the absence of any indication condition lasts less than 750 ms when used with a 170 controller and 1200 ms when used with a 2070L controller, ensure conflict monitor will not trigger. Have red monitoring occur when the P20 Connector is installed and both the following input conditions are in effect: a) Red Enable input to monitor is active (Red Enable voltages are “on” at greater than 70 Vrms, off at less than 50 Vrms, undefined between 50 and 70 Vrms), and b) neither Special Function 1 nor Special Function 2 inputs are active.
2. **Yellow Indication Sequence Error:** Yellow indication following a green is missing or shorter than 2.7 seconds (with ± 0.1 -second accuracy). If a channel fails to detect an “on” signal at the Yellow input following the detection of an “on” signal at a Green input for that channel, ensure that the monitor triggers and generates a sequence error fault indication.
3. **Dual Indications on the Same Channel:** In this condition, more than one indication (R,Y,G) is detected as “on” at the same time on the same channel. If dual indications are detected for a period greater than 500 ms, ensure that the conflict monitor triggers and displays the proper failure indication (Dual Ind fault). If this condition is detected for less than 250 ms, ensure that the monitor does not trigger.

Enable the monitor function for short/missing yellows and for dual indications on a per channel basis.

Provide Special Function 1 and Special Function 2 that comply with the Los Angeles City DOT *Traffic Signal Specification DOT 170 ATSAC Universal and Related Equipment #54-053-02* to eliminate red failure monitoring while allowing other additional enhanced fault monitoring functions to continue.

Ensure that the removal of the P-20 ribbon cable will cause the monitor to recognize a latching fault condition and place the cabinet into flashing operation.

Ensure that when the Conflict Monitor is triggered due to a fault, it provides an LED indication identifying the type of failure detected by the monitor except for the P20 ribbon cable removal fault. Ensure that the monitor indicates which channels were active during a conflict condition and which channels experienced a failure for all other per channel fault conditions detected, and that these indications and the status of each channel are retained until the Conflict Monitor is reset.

Ensure that the conflict monitor will store at least nine of the most recent malfunctions detected by the monitor in EEPROM memory. For each malfunction, record at a minimum the time, date, type of malfunction, relevant field signal indications, and specific channels involved with the malfunction.

Provide communications from the monitor to the 170/2070L controller via an RS-232C/D port on the monitor in order to upload all event log information from the monitor to the controller or to a Department-furnished system computer via the controller. Ensure that the controller can receive the data through a controller Asynchronous Communications Interface Adapter (Type 170E) or Async Serial Comm Module (2070L) determined by the controller software. Provide software capable of communicating directly through the same monitor RS-232C/D to retrieve all event log information to a Department-furnished laptop computer.

In addition to the connectors required by the CALTRANS Specifications, provide the conflict monitor with a connector mounted on the front of the monitor (3M-3428-5302 with two polarizing keys or equal) which mates with a 20 pin ribbon cable connector that conducts the signals from the P20 connector on the cabinet assembly. Provide a P20 connector and terminal assembly that complies with the Los Angeles City DOT "Traffic Signal Specification DOT 170 ATSAC Universal and Related Equipment #54-053-02". Provide connector pins on the monitor with the following functions:

| Pin # | Function | Pin # | Function |
|-------|--------------------|-------|---------------|
| 1 | Channel 15 Red | 11 | Channel 9 Red |
| 2 | Channel 16 Red | 12 | Channel 8 Red |
| 3 | Channel 14 Red | 13 | Channel 7 Red |
| 4 | Chassis Ground | 14 | Channel 6 Red |
| 5 | Channel 13 Red | 15 | Channel 5 Red |
| 6 | Special Function 2 | 16 | Channel 4 Red |
| 7 | Channel 12 Red | 17 | Channel 3 Red |
| 8 | Special Function 1 | 18 | Channel 2 Red |
| 9 | Channel 10 Red | 19 | Channel 1 Red |
| 10 | Channel 11 Red | 20 | Red Enable |

Provide a DB-9 female connector for the purpose of data communication with the controller. Electrically isolate the port interface electronics from all monitor electronics, excluding Chassis Ground. Furnish a communications connecting cable with pin connections as follows:

| 170 | | Conflict Monitor DB-9 |
|------------|------------|------------------------------|
| RX pin L | Connect to | TX pin 2 |
| TX pin K | Connect to | RX pin 3 |
| +5 pin D | Connect to | DTR pin 4 |
| GND pin N | Connect to | GND pin 5 |

| 2070L | | Conflict Monitor DB-9 |
|--------------|------------|------------------------------|
| DCD pin 1 | Connect to | DCD pin 1 |
| RX pin 2 | Connect to | TX pin 2 |
| TX pin 3 | Connect to | RX pin 3 |
| GND pin 5 | Connect to | GND pin 5 |
| RTS pin 7 | Connect to | CTS pin 7 |
| CTS pin 8 | Connect to | RTS pin 8 |

6.4. MATERIALS – TYPE 170 DETECTOR SENSOR UNITS

Furnish detector sensor units that comply with Chapter 5, “General Requirements for Detector Sensor Units,” of the CALTRANS Specifications, and the requirements for Model 222 and Model 224 loop detector sensor units.

7. SYSTEM DETECTOR AMPLIFIERS

7.1.DESCRPTION

The Durham Signal System uses 3M™ Microloops (with lead-in cable) for system detectors. These will be connected to the associated detector amplifiers in the traffic signal controller cabinets as shown on the signal design plans.

7.2.MATERIALS

A. System Detector Amplifiers

Furnish and install 3M™ Canoga™ Brand two-channel system detector amplifiers Model C922, or approved equivalent, in the quantity indicated. The system detector amplifier shall be capable of detecting all licensed motor vehicles in the state of North Carolina, when connected to a Microloop system detector in "pulse" mode, set as specified in these Project Special Provisions.

Connect each Microloop system detector lead-in cable to the appropriate cabinet terminal using uninsulated, crimped spade terminals, which are soldered to the wire.

Make all detector amplifiers and controller units fully operational and functional as a system.

B. System Microloop Probes

Prior to any boring or cutting of pavement, a magnetic field analysis shall be conducted by the Contractor in accordance with procedures defined by the supplier of the microloop. The Contractor shall advise the Engineer of unacceptable locations. The Engineer will assist the Contractor in identifying suitable alternate locations for the probes.

When installing the microloop probes and sealant, the weather shall be clear and dry. PVC pipe shall be used to line the hole bored for the probe. When the cutting has been completed, the bored hole and sawed slot shall be cleaned of dust and grit with oil-free compressed air. Prior to installing

the probe cable, sealant shall be poured to a depth of approximately 1/2 inch. The probe cable shall be installed in the slot immediately thereafter.

Adjacent probes in the same lane shall be wired in series. There shall be no splices within the probe cable between probes. Care shall be taken not to damage the probe cable during installation.

The Contractor shall perform resistance checks, in accordance with the manufacturer's recommendations prior to making the installation permanent.

The hole(s) housing the probe(s) shall be backfilled with fine, dry sand and sealed with loop sealant.

Before splicing the probe cables to the lead-in cable, the Contractor shall test the resistance with an ohmmeter in accordance with the manufacturer's recommendations.

The probe cables shall be spliced to the loop lead-in cable in a pullbox. The splice shall be a soldered splice insulated with heat shrink tubing, and shall be encapsulated. No splice shall be permitted in the loop lead-in cable between the pullbox and the terminal strip in the controller cabinet. If the probe cable will not be immediately spliced to the lead-in cable, the cable ends shall be sealed to prevent entrance of moisture. At the loop lead-in cable shall be of the type recommended by the manufacturer of the microloop probe.

Slots shall be sealed using loop sealant which conforms to the requirements of the 2006 Standard Specifications for Roads and Structures. The slot shall be free of standing water at the time of sealing. The sealant shall be installed in accordance with the manufacturer's recommendation. Backer rod shall not be installed in the saw slot.

All loop lead-in cable shall be tagged with sleeve labels to identify each cable with its associated loop location and cabinet terminal number. The legend shall be clear and readable and shall not deteriorate with exposure to dirt, water, sun, or other conditions found in controller cabinets. The legend shall be firmly and securely fixed to the lead-in cable near the cable termination. The Contractor shall provide the Engineer with an as-built record of each loop lead-in installed and for each vehicle detector amplifier installed. This record shall be in a format approved by the Engineer.

The Contractor shall furnish and install all necessary probes, probe cables, lead-in cable, conduit, pullboxes, saw slots, loop sealant and attachment hardware.

Microloops at each intersection or other sites and their associated lead-in cables shall pass all the tests specified above. The Contractor shall be required to maintain new Contractor-installed microloops for the duration of the project.

7.3.MEASUREMENT AND PAYMENT

Actual number of system detector amplifiers furnished, installed, and accepted.

Actual number of system microloop probes furnished, installed, and accepted.

No measurement will be made of cables or hardware, as these will be considered incidental to furnishing and installing microwave vehicle detectors.

Payment will be made under:

| | |
|--|------|
| System Detector Amplifier (2-channel)..... | Each |
| System Microloop Probe..... | Each |