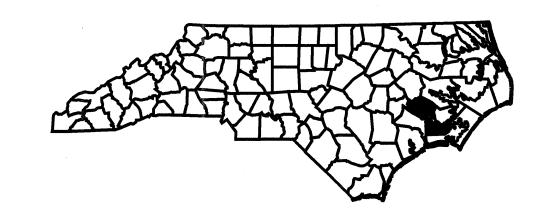


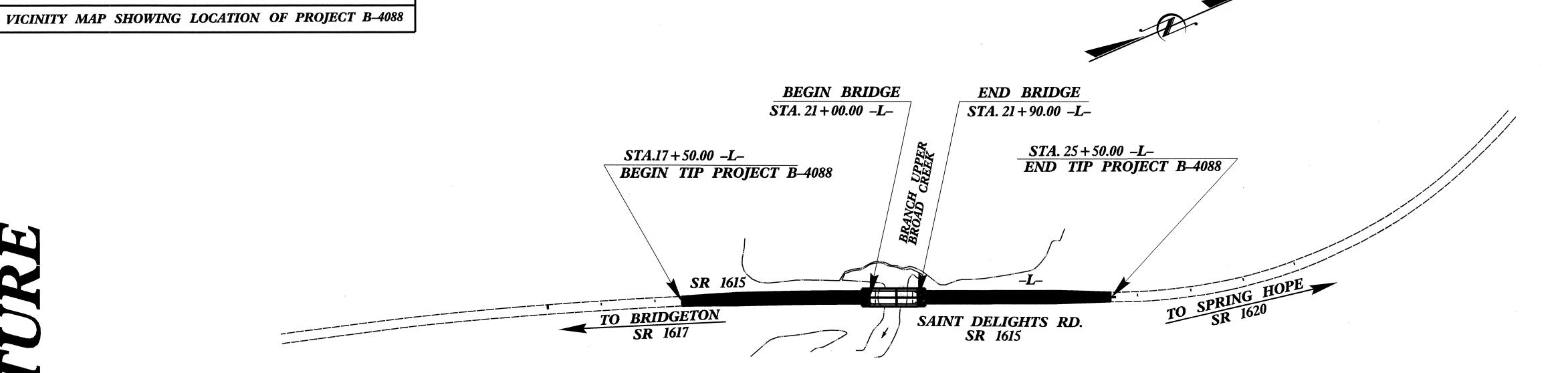
# CRAVEN COUNTY

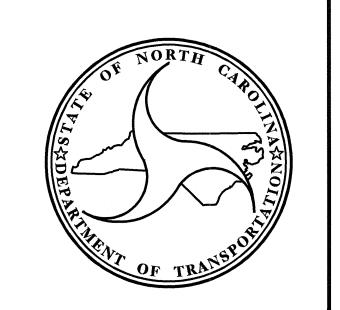
LOCATION: BRIDGE NO 74 OVER BRANCH UPPER BROAD CREEK ON SR 1615

TYPE OF WORK: GRADING, PAVING, DRAINAGE, AND STRUCTURE

N.C.	STA'	SHEET NO.	TOTAL SHEETS	
1,000	E PROJ. NO.	B-4088 F.A.PROJ. NO.	DESCRIPT	TION
334	46.1.1	BRSTP-1615(2)	PE	
334	46.2.1	BRSTP-1615(2)	ROW, U	JTIL
334	46.3.1	BRSTP-1615(2)	CONST	R







**DESIGN DATA** 

2005 = 1750 2025 = 2700

—END PROJECT

BEGIN — PROJECT

DETOUR ROUTE

DHV = 11 %D = 65 %

V = 60 MPH

\* TTST 1 DUAL 2 CLASS = RURAL COLLECTOR PROJECT LENGTH

Length of Roadway TIP PROJECT B-4088 = 0.135 MI Length of Structure TIP PROJECT B-4088 =

Total Length of TIP PROJECT B-4088 = 0.152 MI Prepared in the Office of:

**DIVISION OF HIGHWAYS** 1000 Birch Ridge Dr., Raleigh NC, 27610

006 STANDARD SPECIFICATIONS

LETTING DATE: April 17, 2007

JOHN C. FRYE, P. E. PROJECT ENGINEER

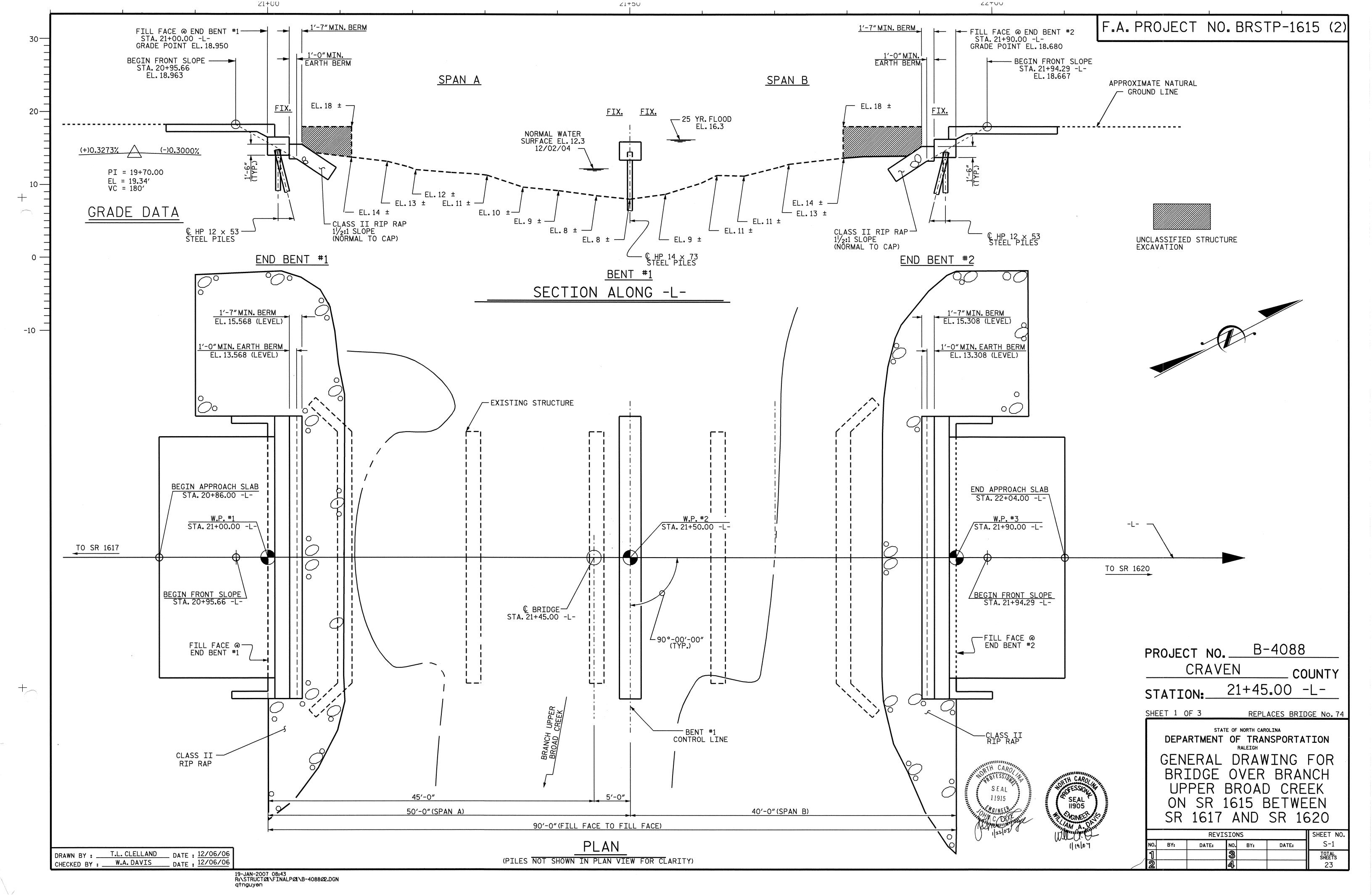
W. A. DAVIS, P. E. PROJECT DESIGN ENGINEER STRUCTURE DESIGN UNIT 1000 Birch Ridge Dr., NC, 27610

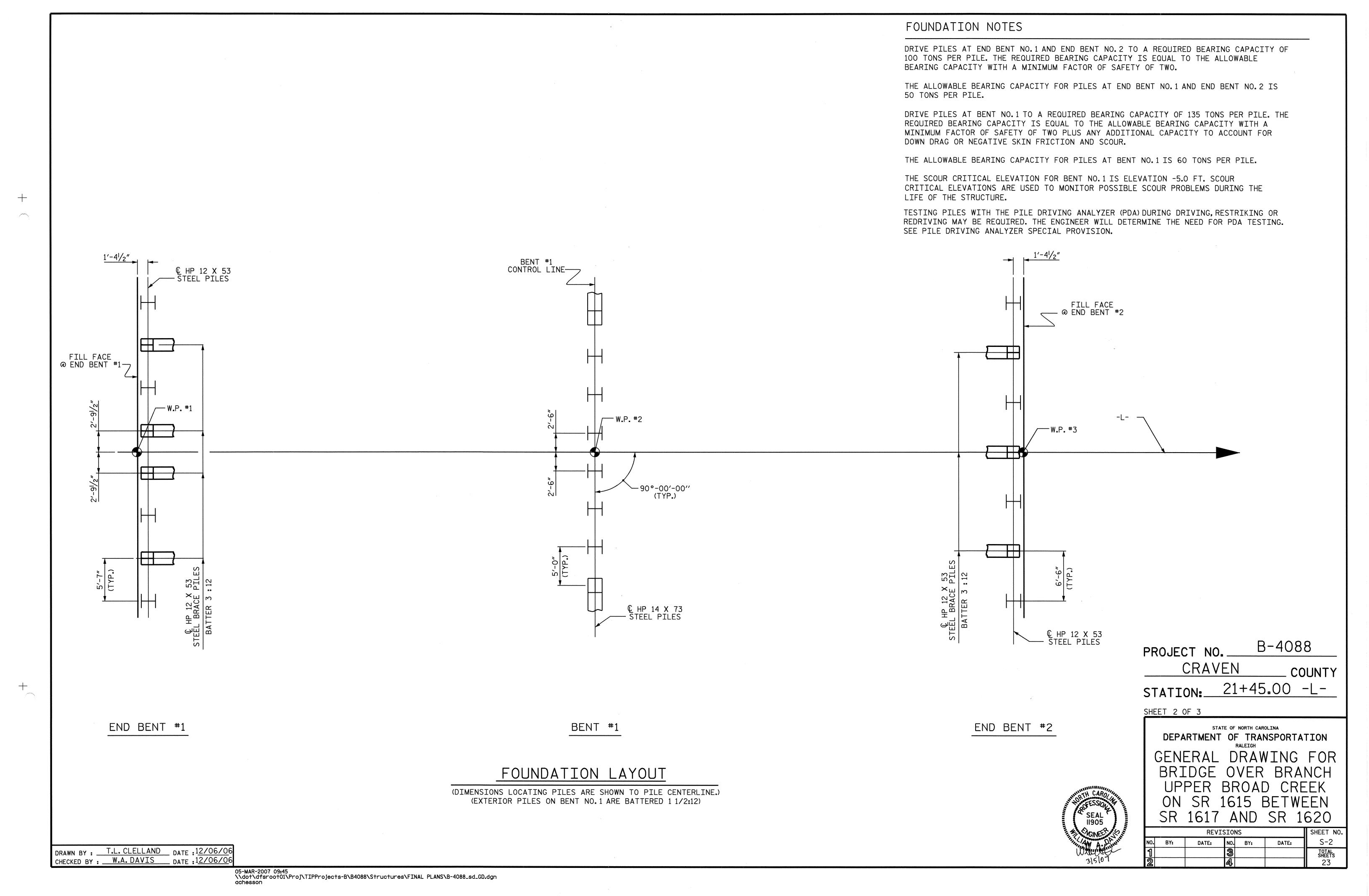


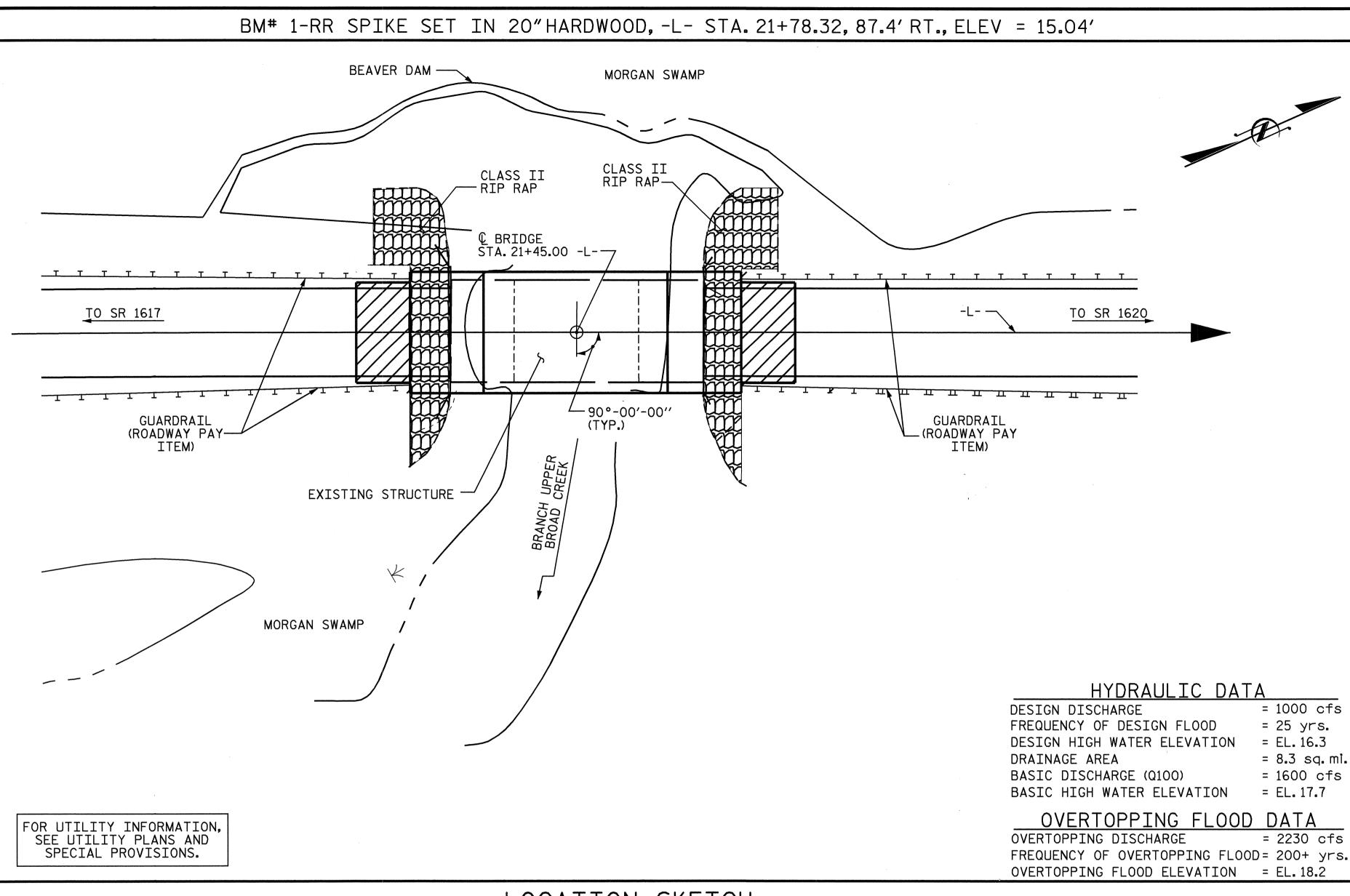
DIVISION OF HIGHWAYS STATE OF NORTH CAROLINA

STATE DESIGN ENGINEER DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

APPROVED
DIVISION ADMINISTRATOR







# LOCATION SKETCH

THIS BRIDGE SHALL BE CONSTRUCTED USING TOP-DOWN CONSTRUCTION METHODS. THE USE OF A TEMPORARY CAUSEWAY OR WORK BRIDGE IS NOT PERMITTED,

				TOTAL	BILL	01	F MA	TE	RIAL				
	REMOVAL OF EXISTING STRUCTURE	PDA ASSISTANCE	PDA TESTING	UNCLASSIFIED STRUCTURE EXCAVATION	BRIDGE APPROACH SLABS	1	HP 12 X 53 STEEL PILES	14 ST	HP X 73 EEL LES	PILE REDRIVES	CLASS II RIP RAP (2'-0" THICK)	CONSTRUCTION OF SUBSTRUCTURE	CONSTRUCTION OF SUPERSTRUCTURE
_	LUMP SUM	EA.	EA.	LUMP SUM	LUMP SUM	NO.	LIN.FT.	NO.	LIN.FT.	EA.	TON	LUMP SUM	LUMP SUM
SUPERSTRUCTURE	LUMP SUM			LUMP SUM	LUMP SUM								
END BENT #1						8	440			8	110		
BENT #1		1	1					8	320	8			
END BENT #2				·		7	280			7	105		
TOTAL	LUMP SUM	1	1	LUMP SUM	LUMP SUM	12	720	8	320	23	215	LUMP SUM	LUMP SUM

NOTES

ASSUMED LIVE LOAD = HS20 OR ALTERNATE LOADING, EXCEPT THAT CORED SLAB UNITS HAVE BEEN DESIGNED FOR HS25.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

THIS BRIDGE HAS BEEN DESIGNED BY THE STRENGTH DESIGN METHOD AS SPECIFIED IN AASHTO STANDARD SPECIFICATIONS.

THE EXISTING STRUCTURE CONSISTING OF FOUR 17 FT. SPANS ON REINFORCED CONCRETE FLOOR ON TIMBER JOISTS WITH A CLEAR ROADWAY WIDTH OF 28 FT. ON TIMBER CAPS AND TIMBER PILES AND LOCATED AT THE PROPOSED STRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY POSTED BELOW THE LEGAL LOAD LIMIT.

THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA SHALL BE EXCAVATED FOR A DISTANCE OF 25 FT. EACH SIDE OF CENTERLINE ROADWAY AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

ASPHALT WEARING SURFACE IS INCLUDED IN ROADWAY QUANTITY ON ROADWAY PLANS.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH HEC 18, "EVALUATING SCOUR AT BRIDGES", MAY, 2001.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO STANDARD SPECIFICATIONS FOR SEISMIC DESIGN OF HIGHWAY BRIDGES FOR SEISMIC PERFORMANCE CATEGORY A.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR CONSTRUCTION OF SUPERSTRUCTURE, SEE SPECIAL PROVISIONS.

FOR CONSTRUCTION OF SUBSTRUCTURE, SEE SPECIAL PROVISIONS.

THE TOP 20 FT. OF THE HP 14 X 73 STEEL PILES AT BENT NO. 1 SHALL BE ALUMINUM METALLIZED.

APPLY AN 8 MIL THICK 1350 ALUMINUM (W-AL-1350) THERMAL SPRAYED COATING WITH A 0.5 MIL THICK SEAL COAT TO THE TOP 20 FT. OF THE BENT NO.1 PILES IN ACCORDANCE WITH THE THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS, SEE SPECIAL PROVISIONS.

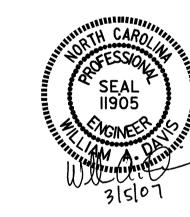
AFTER DRIVING THE PILES AT BENT NO.1 APPLY 1 COAT EACH OF 1080-12 BROWN AND 1080-12 GRAY PAINT TO THE EMBEDDED SECTION OF THE METALLIZED PILE PRIOR TO CONCRETE EMBEDMENT IN ACCORDANCE WITH SECTION 442 OF THE STANDARD SPECIFICATIONS.

CLASS AA CONCRETE SHALL BE USED IN ALL CAST-IN-PLACE END BENT AND BENT CAPS AND SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

ALL BAR SUPPORTS USED IN THE PARAPET, END BENTS AND BENTS AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THIS STRUCTURE CONTAINS THE NECESSARY CORROSION PROTECTION REQUIRED FOR A CORROSIVE SITE.



PROJECT NO. B-4088
CRAVEN

21+45 00 -L-

STATION: 21+45.00 -L-

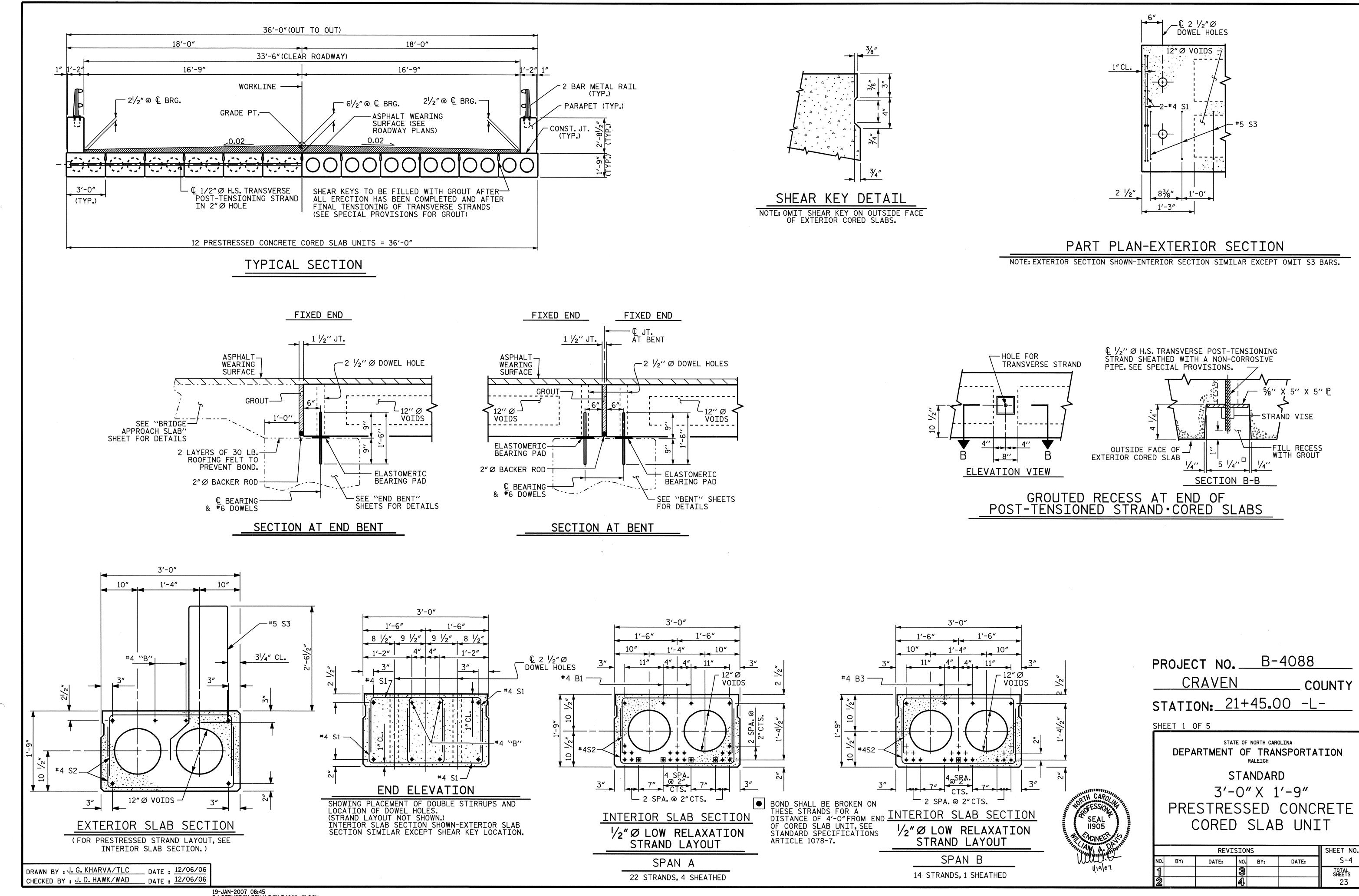
SHEET 3 OF 3

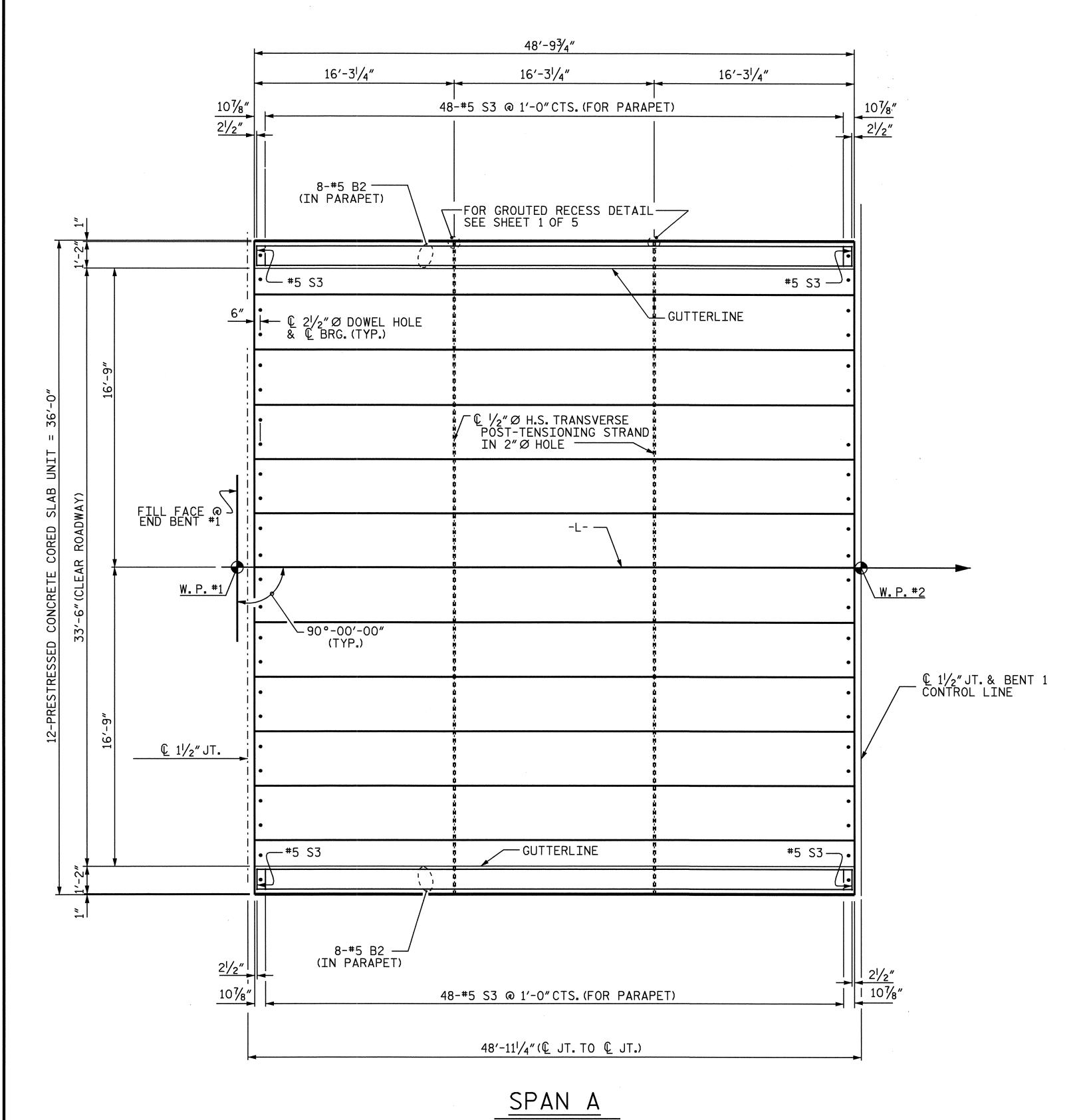
DEPARTMENT OF TRANSPORTATION
RALEIGH

GENERAL DRAWING FOR BRIDGE OVER BRANCH UPPER BROAD CREEK ON SR 1615 BETWEEN SR 1617 AND SR 1620

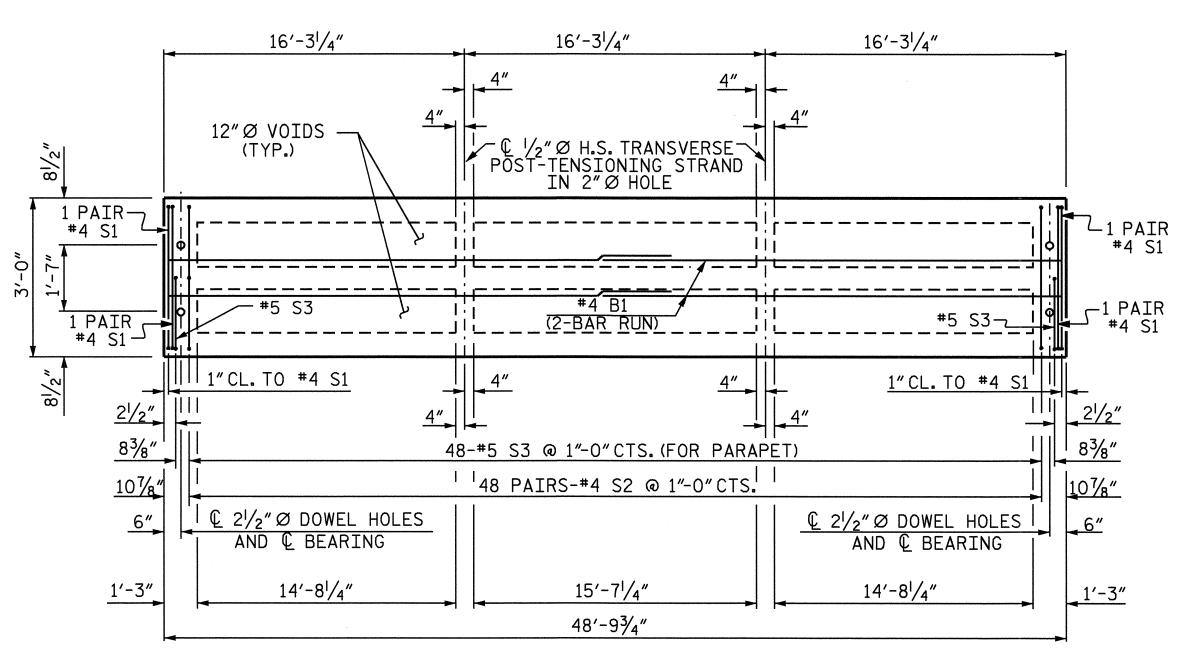
	REVISIONS							
NO.	BY:	S-3						
1			3			TOTAL SHEETS		
2			4			23		

DRAWN BY: \_\_\_\_\_\_\_ T.L. CLELLAND DATE: 12/06/06
CHECKED BY: \_\_\_\_\_\_ W.A. DAVIS DATE: 12/06/06

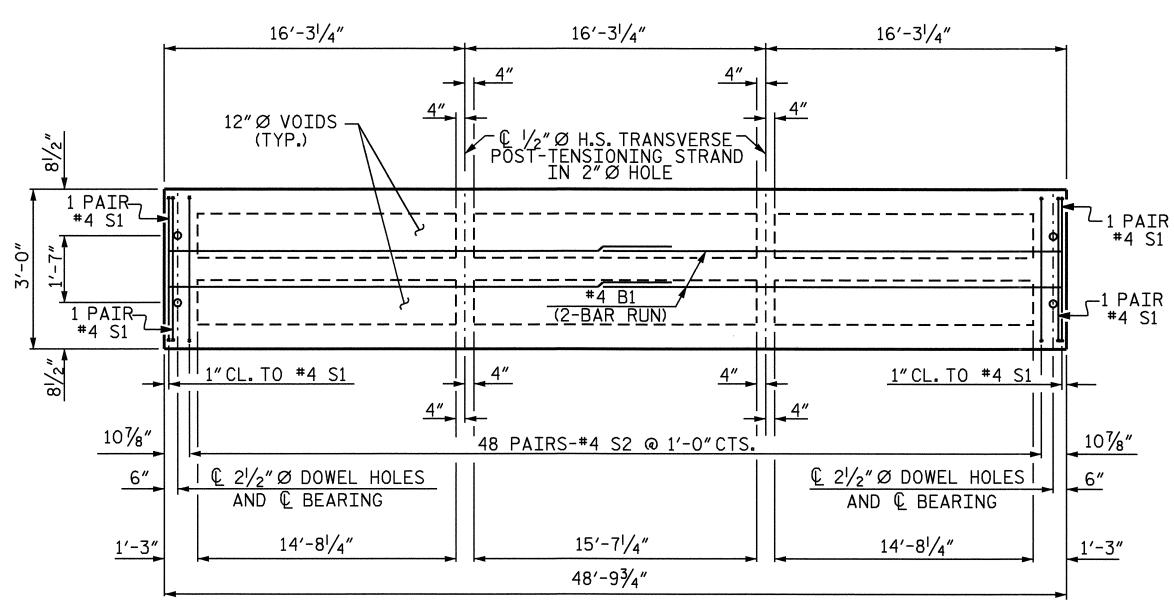




DRAWN BY: J.G. KHARVA/TLC DATE: 12/06/06 CHECKED BY: J.D. HAWK/WAD DATE: 12/06/06



# PLAN OF EXTERIOR CORED SLAB UNIT



# PLAN OF INTERIOR CORED SLAB UNIT

PROJECT NO. B-4088

CRAVEN COUNTY

STATION: 12+45.00 -L-

SHEET 2 OF 5

DEPARTMENT OF TRANSPORTATION
RALEIGH

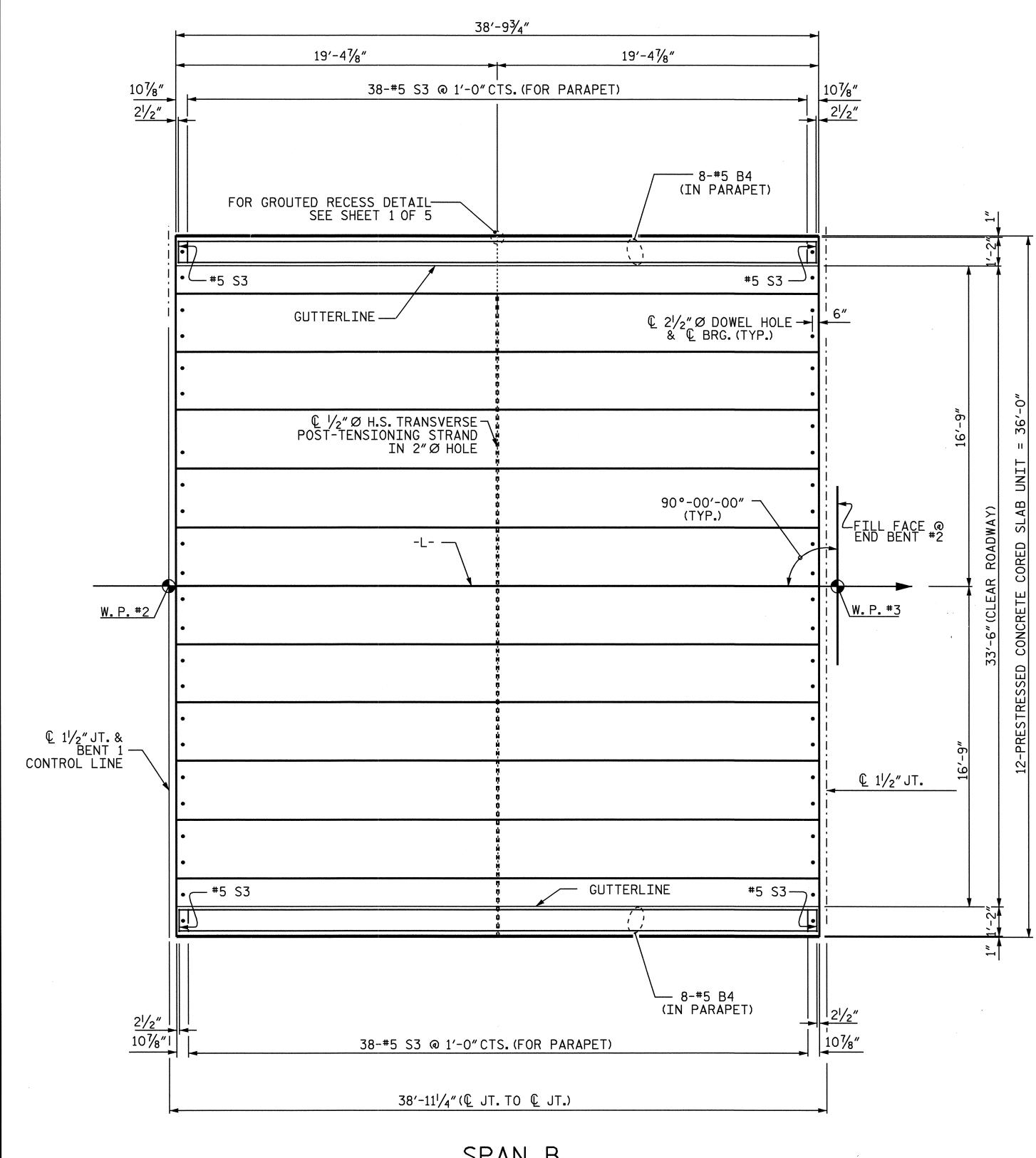
SUPERSTRUCTURE PLAN OF SPAN A

 REVISIONS
 SHEET NO.

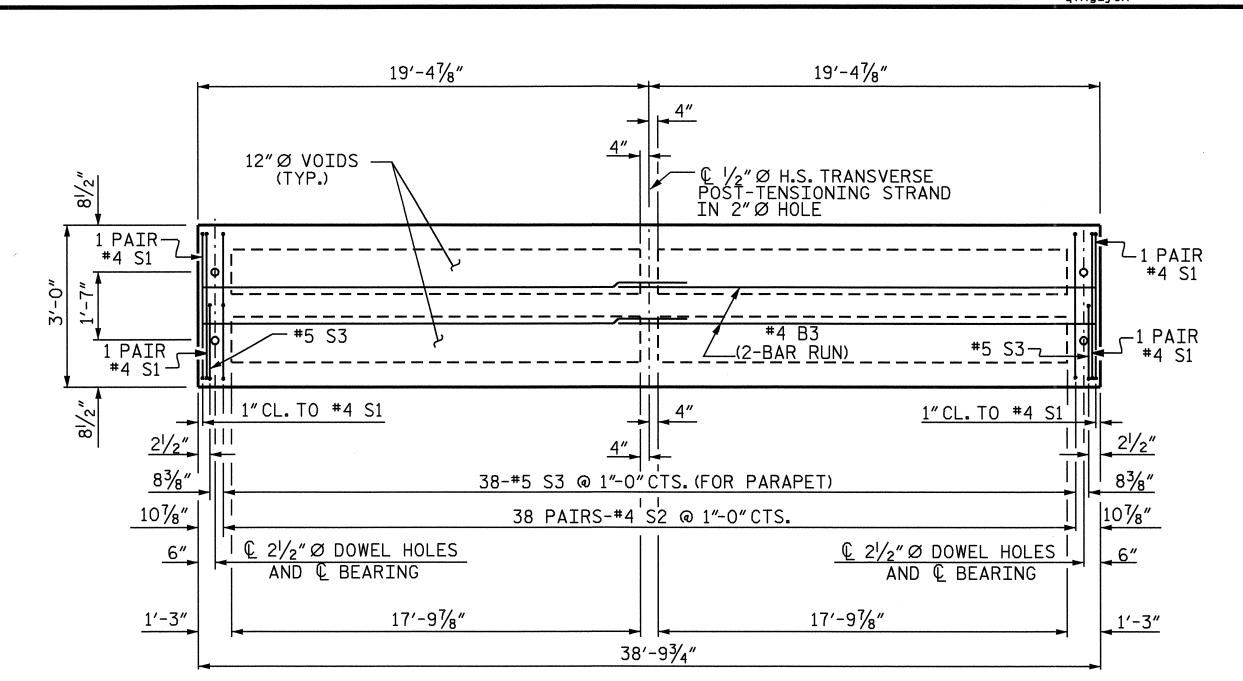
 NO.
 BY:
 DATE:
 S-5

 1
 3
 TOTAL SHEETS 23

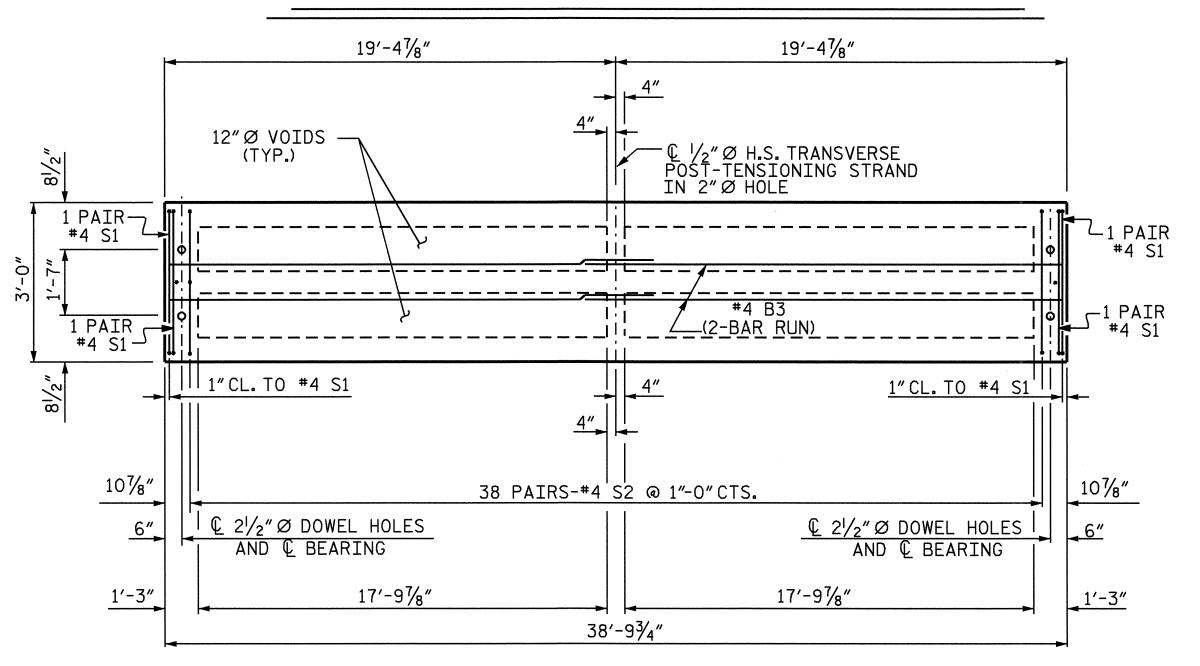
SEAL 11905



SPAN B



# PLAN OF EXTERIOR CORED SLAB UNIT



# PLAN OF INTERIOR CORED SLAB UNIT

SEAL 11905 PROJECT NO. B-4088

CRAVEN COUNTY

STATION: 12+45.00 -L-

SHEET 3 OF 5

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

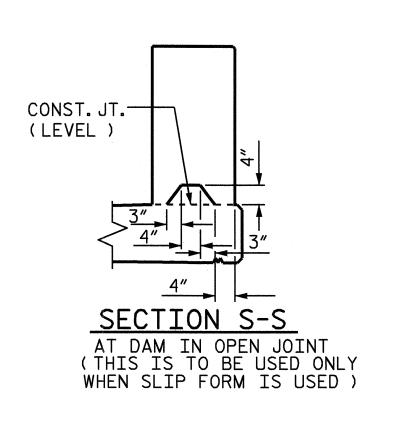
SUPERSTRUCTURE PLAN OF SPAN B

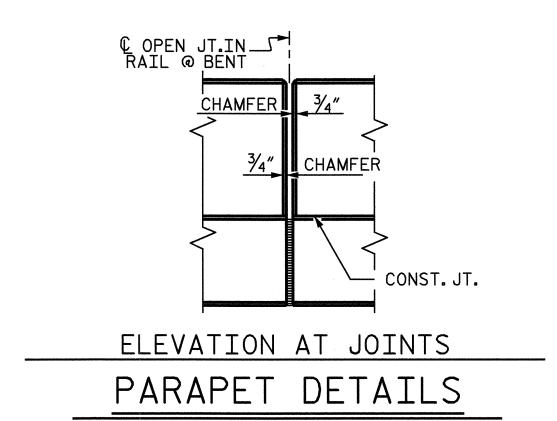
REVISIONS SHEET NO.

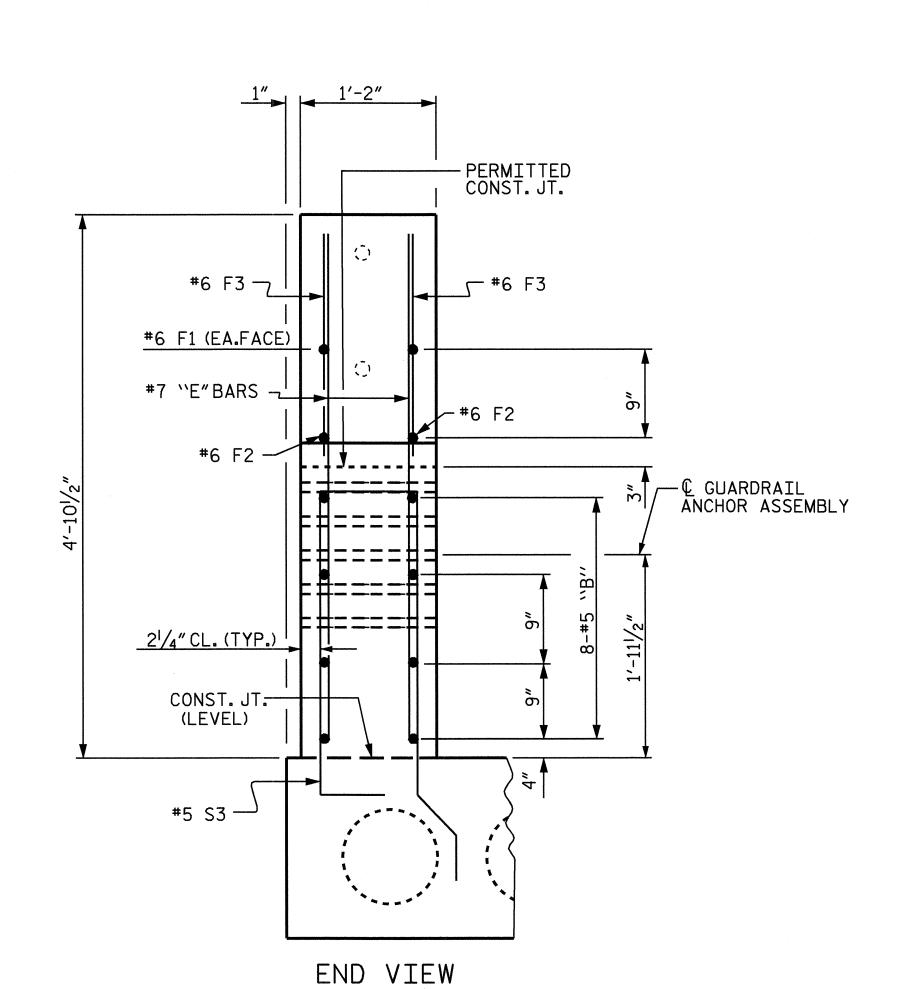
NO. BY: DATE: NO. BY: DATE: S-6

1 3 TOTAL SHEETS
23 23

DRAWN BY: J.G. KHARVA/TLC DATE: 12/06/06
CHECKED BY: J.D. HAWK/WAD DATE: 12/06/06

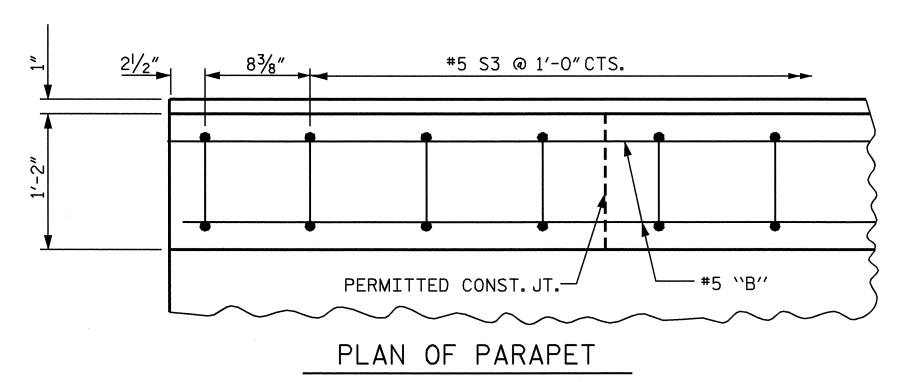


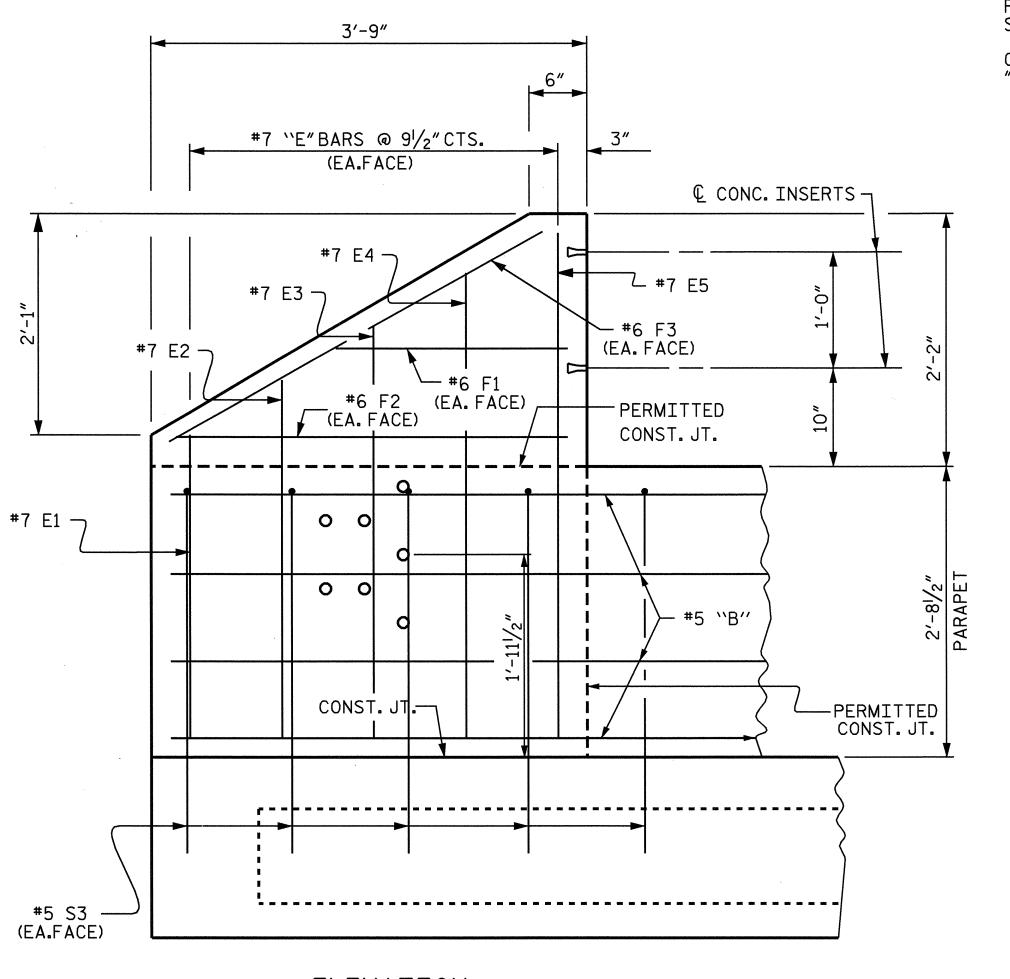




ASSEMBLED BY: J.G.KHARVA/TLC DATE: 12/06/06 CHECKED BY: J. D. HAWK/WAD DATE: 12/06/06

3'-9" #7 "E"BARS @ 91/2"CTS. (EA. FACE) \_\_ © CONC. INSERTS 11 11 11 11 11 11 11 11 11 11 14 11 - #6 \`F"BARS — ₡ GUARDRAIL ANCHOR ASSEMBLY 1'-10" PLAN OF END POST





ELEVATION

PARAPET AND END POST FOR TWO BAR RAIL

BILL OF MATERIAL FOR PARAPET AND END POSTS

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT			
<b></b> ₩ B2	16	#5	STR	48'-5"	808			
<b></b> ₩ B4	16	#5	STR	38′-5″	641			
<b>∗</b> E1	8	#7	STR	2′-8″	44			
<b>∗</b> E2	8	#7	STR	3′-2″	52			
* E3	8	#7	STR	3′-8″	60			
<b></b> ₩ E4	8	#7	STR	4'-2"	68			
<b>∗</b> E5	8	#7	STR	4'-6"	74			
<b>∗</b> F1	8	#6	STR	1'-10"	22			
*F2	8	#6	STR	3′-0″	36			
*F3	8	#6	STR	3′-8″	44			
	XY COAT	LBS	1849					

22.3

CLASS "AA" CONCRETE CU.YDS

1'-2" X 2'-8 1/2" CONCRETE PARAPET

LIN. FT. 175.50

# NOTES

FOR DETAIL OF CONCRETE INSERT AND GUARDRAIL ANCHOR ASSEMBLY, SEE "RAIL POST SPACINGS AND END OF RAIL DETAIL" SHEETS.

ALL REINFORCING STEEL IN CONCRETE PARAPETS SHALL BE EPOXY COATED.

ALL BAR SUPPORTS USED IN THE PARAPET AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

COST OF THE PARAPET AND END POSTS SHALL BE INCLUDED IN THE PAY ITEM "CONSTRUCTION OF SUPERSTRUCTURE".

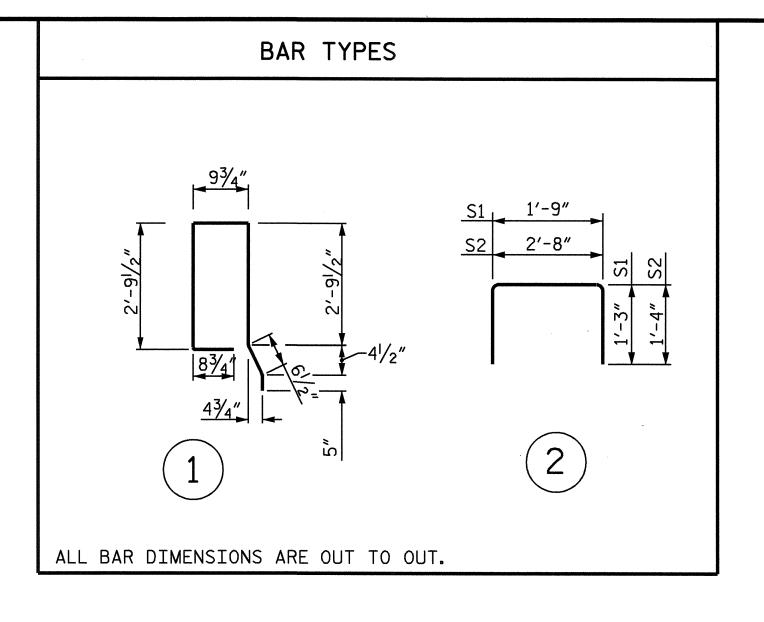
PROJECT NO. B-4088 CRAVEN \_ COUNTY STATION: 12+45.00 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE  $1'-2'' \times 2'-8 \frac{1}{2}''$ CONCRETE PARAPET

SHEET NO. REVISIONS S-7 NO. BY: TOTAL SHEETS



SPAN A EXTERIOR UNIT INTERIOR UNIT							OR UNIT				
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT				
B1	4	# 4	STR	25′-2″	67	25'-2"	67				
S1	8	# 4	2	4'-3"	23	4'-3"	23				
S2	96	# 4	2	5′-4″	342	5′-4″	342				
* S3	50	# 5	1	8'-1"	422						
REINF	ORCING :	STEEL			432 LBS.		432 LBS.				
<b>★</b> EP0>	Y COATE	D REIN	FORCING	STEEL	422 LBS.						
5,000	P.S.I.CO	NCRETE			6.7 C.Y.		6.7 C.Y.				
1/2" Ø l	R. STRA	NDS	No.		$\frac{1}{2}$ " Ø L.R. STRANDS No. 22 22						

BILL OF MATERIAL FOR ONE CORED SLAB SECTION								
SPAN B EXTERIOR UNIT INTERIOR UNIT								
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	
B3	4	# 4	STR	20′-2″	54	20'-2"	54	
S1	8	# 4	2	4'-3"	23	4'-3"	23	
S2	76	# 4	2	5′-4″	270	5'-4"	270	
* S3	40	# 5	1	8'-1"	337			
·								
REINFO	RCING	STEEL			347 LBS.		347 LBS.	
<b>★</b> EP0X	Y COATE	ED REIN	FORCING	STEEL	337 LBS.			
5,000 P.S.I. CONCRETE 5.3 C. Y. 5.3 C. Y.								
1/2"Ø L	R. STRA	NDS	No.		14		14	

DEAD LOAD DEFLECTI	ON AND CAN	/IBER				
	SPAN A	SPAN B				
	3'-0"× 1'-9"	3'-0"× 1'-9"				
	½″Ø L.R. STRAND	½″Ø L.R. STRAND				
CAMBER (SLAB ALONE IN PLACE)	1 <sup>15</sup> ∕16″ <b>∤</b>	<sup>13</sup> ∕ <sub>16</sub> " Å				
DEFLECTION DUE TO *** SUPERIMPOSED DEAD LOAD	5/16″ ↓	<sup>1</sup> ⁄8″ ↓				
FINAL CAMBER	15⁄8″ ∤	<sup>1</sup> 1/16″ <b>↑</b>				
* INCLUDES FUTURE WEARING SURFACE						

CORED SLABS REQUIRED									
UNIT TYPE NUMBER LENGTH									
ONT! III	PER SPAN	SPAN A	SPAN B	TOTAL LENGTH					
INTERIOR	10	48′-9¾″	38′-9 <sup>3</sup> ⁄ <sub>4</sub> ″	876′-3″					
EXTERIOR	2	48′-9¾″	38′-9 <sup>3</sup> ⁄ <sub>4</sub> ″	175′-3″					
TOTAL NUMBER	12	585′-9″	465′-9″	1051′-6″					

1/2"Ø L.R.

PROJECT NO. B-4088 CRAVEN

STATION: 12+45.00 -L-

SHEET 5 OF 5

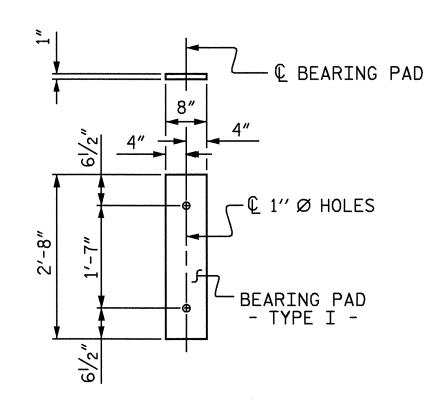
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD 3'-0" X 1'-9" PRESTRESSED CONCRETE CORED SLAB UNIT

	REV	ISIONS			SHEET NO.
BY:	DATE:	NO.	BY:	DATE:	S-8
		3			TOTAL SHEETS
		4			23

DEAD LOAD DEFLECTION AND CAMBER								
	SPAN A	SPAN B						
	3'-0"× 1'-9"	3'-0"× 1'-9"						
	½″Ø L.R. STRAND	½″Ø L.R. STRAND						
CAMBER (SLAB ALONE IN PLACE)	1 <sup>15</sup> / <sub>16</sub> ″ ∤	<sup>13</sup> /16″ <b>Å</b>						
DEFLECTION DUE TO *** SUPERIMPOSED DEAD LOAD	5/16″ ↓	¹/a″ <b>↓</b>						
FINAL CAMBER	1 <sup>5</sup> ⁄8″ <b>∤</b>	<sup>1</sup> 1∕16″ <b>∤</b>						
AND THE UPPER PURINE WEARTHE OUDE								

CORED SLABS REQUIRED							
UNIT TYPE	NUMBER PER SPAN	TOTAL LENGTH					
INTERIOR	10	876′-3″					
EXTERIOR	2	48′-9¾″	38′-9¾″	175′-3″			
TOTAL NUMBER	12	585′-9″	465′-9″	1051′-6″			

SPLIC	E CHART
SIZE	LENGTH
4	1'-9"



FIXED END (TYPE I - 48 REQUIRED)

ELASTOMERIC BEARING DETAILS

ASSEMBLED BY : J.G. KHARVA/TLCDATE : 12/06/06 CHECKED BY : J.D. HAWK/WAD DATE : 12/06/06

DRAWN BY: WJH 4/89
CHECKED BY: FCJ 5/89

REV. 2/6/97
REV. 8/16/99
REV. 10/17/00
RWW/LES
RWW/LES

THE 21/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLEĎ WITH GROUT.

SPECIFICATIONS.

TENSIONING OF THE STRANDS.

THE 2"Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING

REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4000 PSI.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT

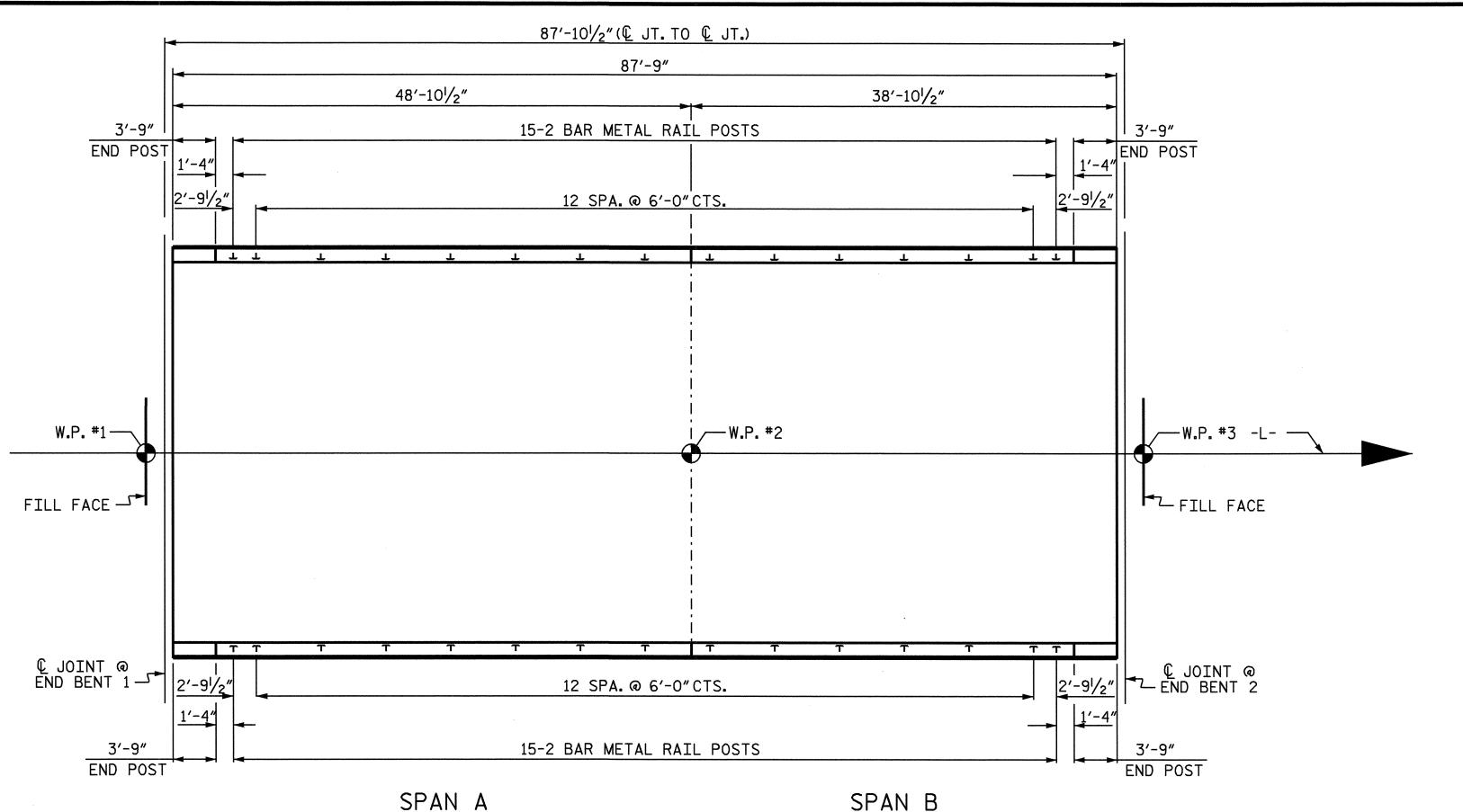
APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

PRESTRESSED CONCRETE CORED SLAB UNITS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60.

(SQUARE INCHES)
ULTIMATE STRENGTH
(LBS.PER STRAND)
APPLIED PRESTRESS
(LBS.PER STRAND) 30,980

GRADE 270 STRANDS



PLAN OF RAIL POST SPACINGS

# NOTES

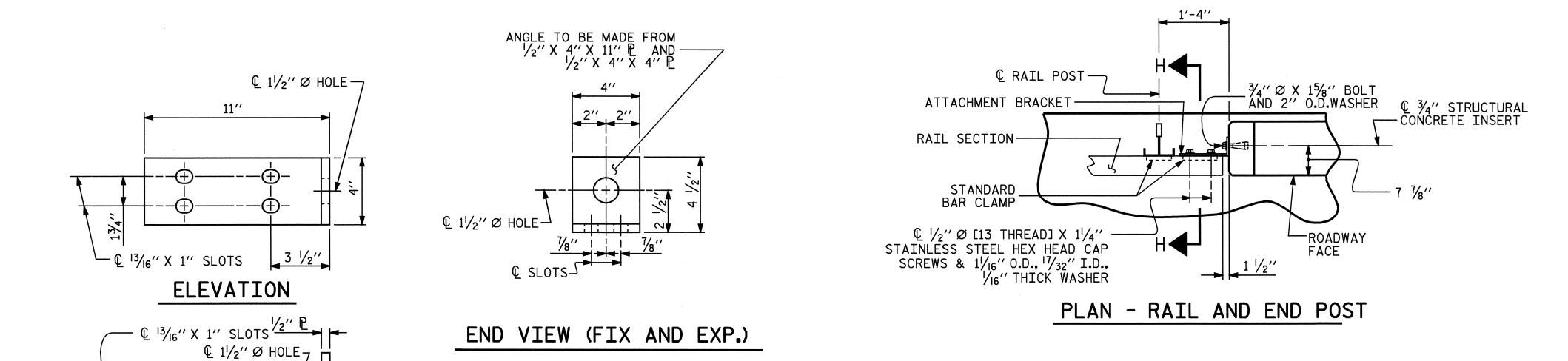
#### STRUCTURAL CONCRETE INSERT

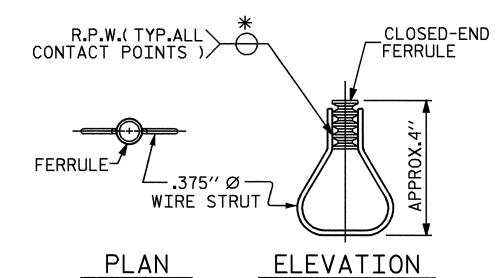
- THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF  $1\frac{1}{2}$ ".
- B. 1  $\frac{3}{4}$ " Ø X  $1\frac{5}{8}$ " BOLT WITH WASHER. BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE  $\frac{3}{4}$ " Ø X  $1\frac{5}{8}$ " GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A  $\gamma_6$ " Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

#### METAL RAIL TO END POST CONNECTION

- THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. 1/2" PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.
- B. 3/4" STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 34"Ø X 158" BOLT WITH 2" O.D. WASHER IN PLACE. THE 34"Ø X 158" BOLT SHALL HAVE N. C. THREADS.
- C. CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°F.
- D. STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
- E.  $\frac{1}{2}$ " Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.
- THE  $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.

THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE  $\frac{3}{4}$ "  $\frac{6}{2}$ " BOLT WITH WASHER SHALL BE REPLACED WITH A  $\frac{3}{4}$ "  $\frac{6}{2}$ " BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE  $\frac{3}{4}$ " \@ X 1\frac{5}{8}" BOLT SHALL APPLY TO THE  $\frac{3}{4}$ "\@ X 6  $\frac{1}{2}$ " BOLT. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.





STRUCTURAL CONCRETE

\* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

B-4088 PROJECT NO. \_ CRAVEN COUNTY

21+45.00 -L-STATION:

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD

RAIL POST SPACINGS

END OF RAIL DETAILS FOR ONE OR TWO BAR METAL RAILS

	RE\	/ISIONS			SHEET NO
BY:	DATE:	NO.	BY:	DATE:	S-9
		3			TOTAL SHEETS
		4			23

DETAILS FOR ATTACHING METAL RAIL TO END POST

 $\mathbb{Q}^{1/2}$ " Ø [13 THREAD] X  $1^{1/4}$ " STAINLESS STEEL HEX

HEAD CAP SCREWS & 1/16" O.D., 17/32" I.D., 1/16" THICK WASHER

1/2" P

3 3/4′′

TOP VIEW

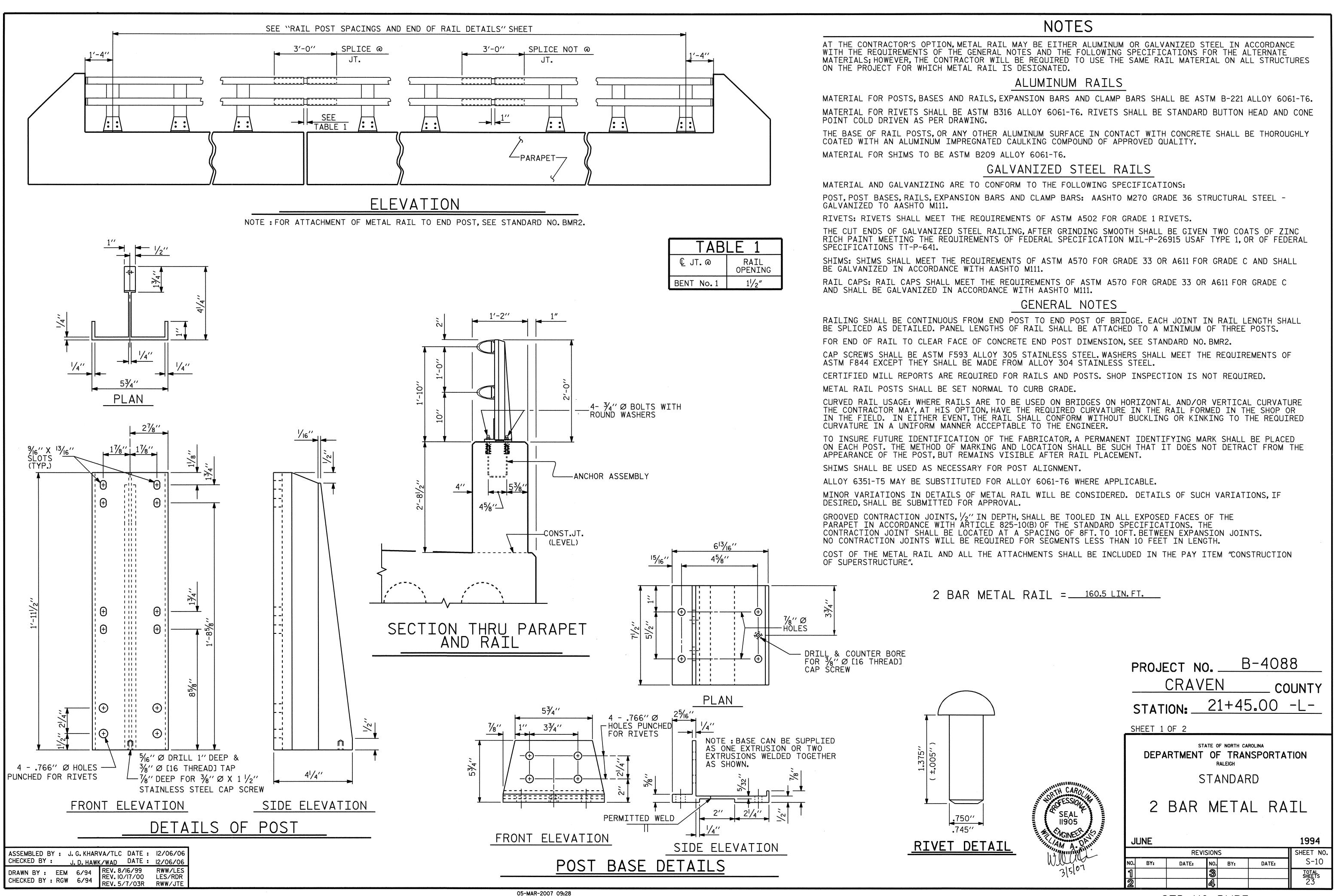
ASSEMBLED BY: J. G. KHARVA/TLC DATE: 12/06/06 J. D. HAWK/WAD DATE : 12/06/06 CHECKED BY : LES/RDR RWW/JTE DRAWN BY: FCJ 1/88 CHECKED BY : CRK 3/89 REV. 5/1/06

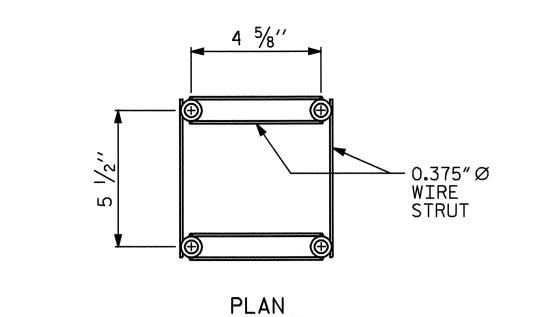
RAIL SECTION-

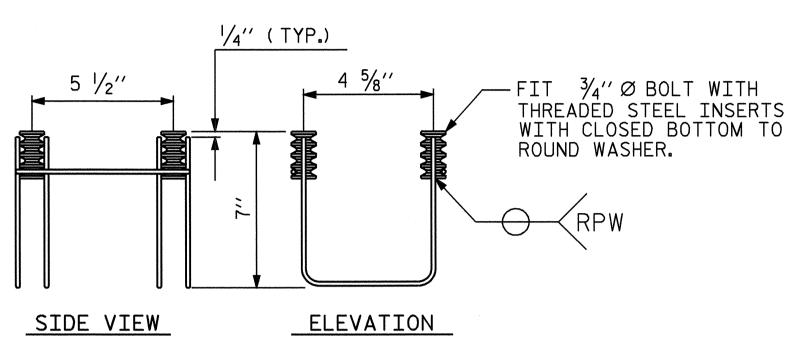
SECTION H-H

STANDARD

CLAMP BAR







MINIMUM LENGTH OF THREADS IN INSERT (FERRULE): 13/4"

# 4-BOLT METAL RAIL ANCHOR ASSEMBLY

( 30 ASSEMBLIES REQUIRED

## NOTES

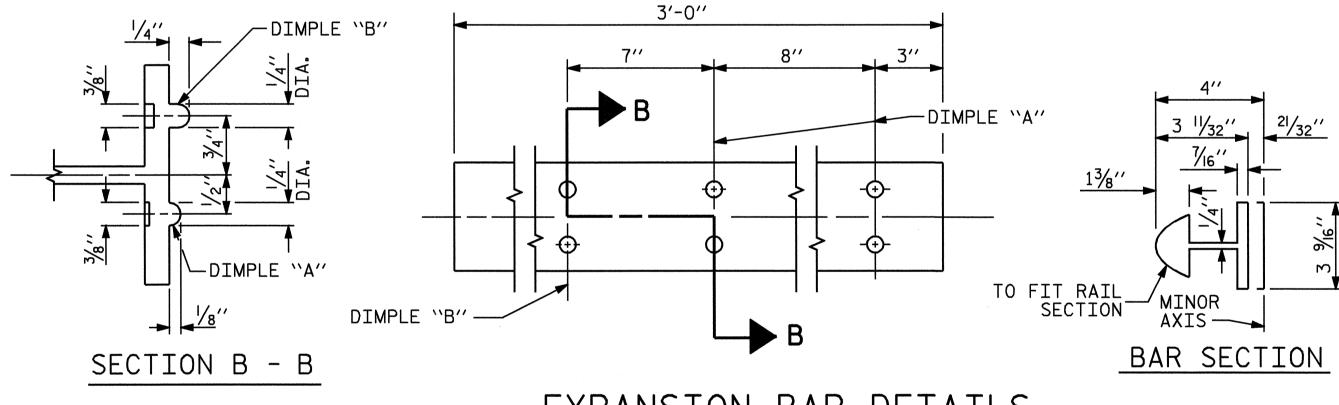
#### STRUCTURAL CONCRETE ANCHOR ASSEMBLY

THE STRUCTURAL CONCRETE ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:

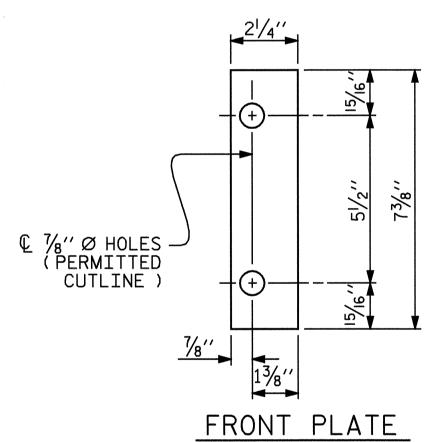
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2" FOR  $\frac{3}{4}$ " FERRULES.
- B. 4  $\frac{3}{4}$ " Ø X 2 $\frac{1}{2}$ " BOLTS WITH WASHERS.BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 21/2" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.
- C. WIRE STRUT SHOWN IN THE CONCRETE ANCHOR ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 7/6 WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.
- D. THE METAL RAIL ANCHOR ASSEMBLIES TO BE HOT DIPPED GALVANIZED TO CONFORM TO REQUIREMENTS OF AASHTO M111.
- E. THE COST OF THE METAL RAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE SHALL BE INCLUDED IN THE PAY ITEM "CONSTRUCTION OF SUPERSTRUCTURE".
- F. BOLTS TO BE TIGHTENED ONE-HALF TURN WITH A WRENCH FROM A FINGER-TIGHT POSITION.

THE CONTRACTOR, AT HIS OPTION, MAY USE ADHESIVELY ANCHORED ANCHOR BOLTS IN LIEU OF THE METAL RAIL ANCHOR ASSEMBLY. THE YIELD LOAD OF THE 34" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS REQUIRED.

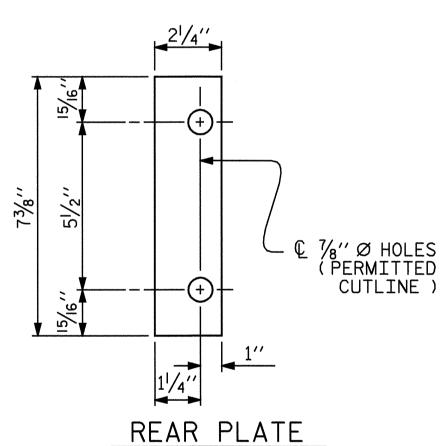
WHEN ADHESIVELY ANCHORED ANCHOR BOLTS ARE USED, BOLTS SHALL MEET THE REQUIREMENTS OF ASTM F593 ALLOY 304 STAINLESS STEEL WITH MINIMUM 75,000 PSI ULTIMATE STRENGTH. NUTS SHALL MEET THE REQUIREMENTS OF ASTM F594 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.



EXPANSION BAR DETAILS

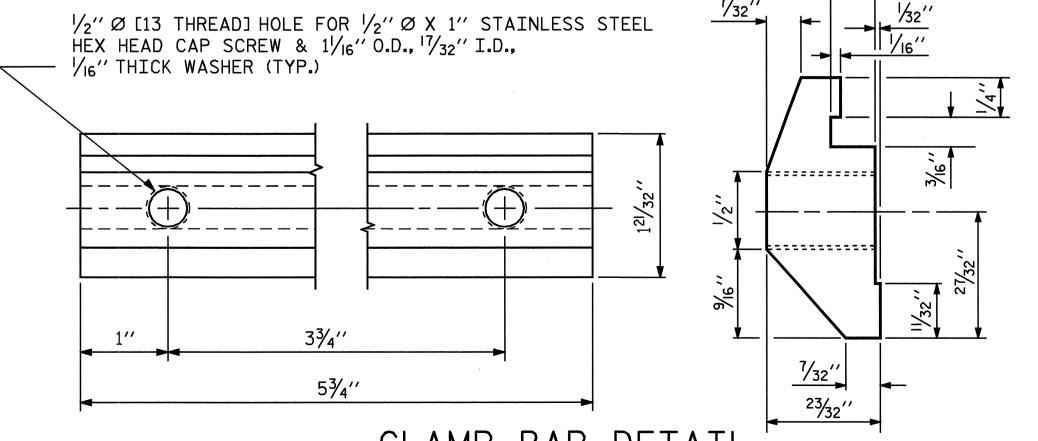




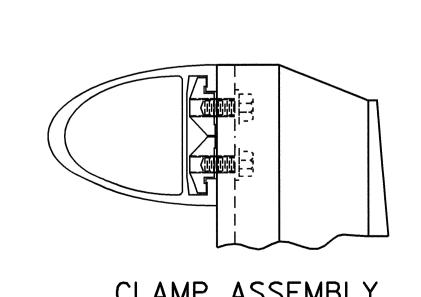


# SHIM DETAILS

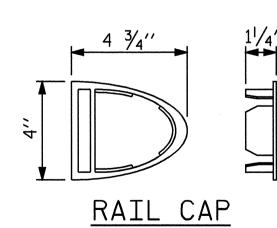
NOTE:
SHIMS MAY BE CUT ALONG PERMITTED CUTLINE OR
SLOTTED TO EDGE OF PLATE TO FACILITATE PLACEMENT.

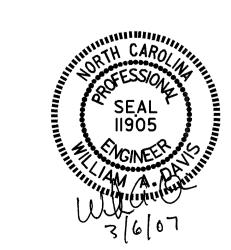


CLAMP BAR DETAIL (4 REQUIRED PER POST )



CLAMP ASSEMBLY





B-4088 PROJECT NO. \_\_ CRAVEN COUNTY 21+45.00 -L-STATION:

← MINOR ← AXIS

RAIL SECTION

/ SEMI-ELLIPSE

MAJOR AXIS

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD

2 BAR METAL RAIL

Ļ	JUNE					1994
		REVIS	SIONS	S		SHEET NO
NO	. BY:	DATE:	NO.	BY:	DATE:	S-11
1			3			TOTAL SHEETS
2			4			23

ASSEMBLED BY: J.G.KHARVA/TLC DATE: 12/06/06 CHECKED BY: J.D.HAWK/WAD DATE: 12/06/06 DRAWN BY: EEM 6/94 REV. 2/6/97 EEM/RGW REV. 8/16/99 MAB/LES REV. 5/7/03 RWW/JTE

06-MAR-2007 10:40 M:\Structures\FINAL PLANS\b4088\_sd\_cs\_01.dgn



THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A  $\frac{1}{4}$ " HOLD DOWN PLATE AND 7 -  $\frac{1}{8}$ " Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 1  $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

1'-2" · © GUARDRAIL ANCHOR ASSEMBLY C GUARDRAIL -ANCHOR ASSEMBLY ANCHOR ASSEMBLY  $\sim$  ©  $1\frac{1}{16}$ " Ø HOLES (TYP.) -------€ 1/8" Ø X 1'-4" BOLT — WITH ROUND WASHERS (TYP.) └ 1/4" HOLD-DOWN ₽ └ /4" HOLD-DOWN ₽ 11/4" Ø HOLE (TYP.) ---END VIEW PLAN

GUARDRAIL ANCHOR ASSEMBLY DETAILS

© JOINT @ — END BENT #2 € JOINT @ END BENT #1--L- ---/

SKETCH SHOWING POINTS OF ATTACHMENT

A LOCATION OF GUARDRAIL ATTACHMENT

PROJECT NO. B-4088

CRAVEN

STATION: 21+45.00 -L-

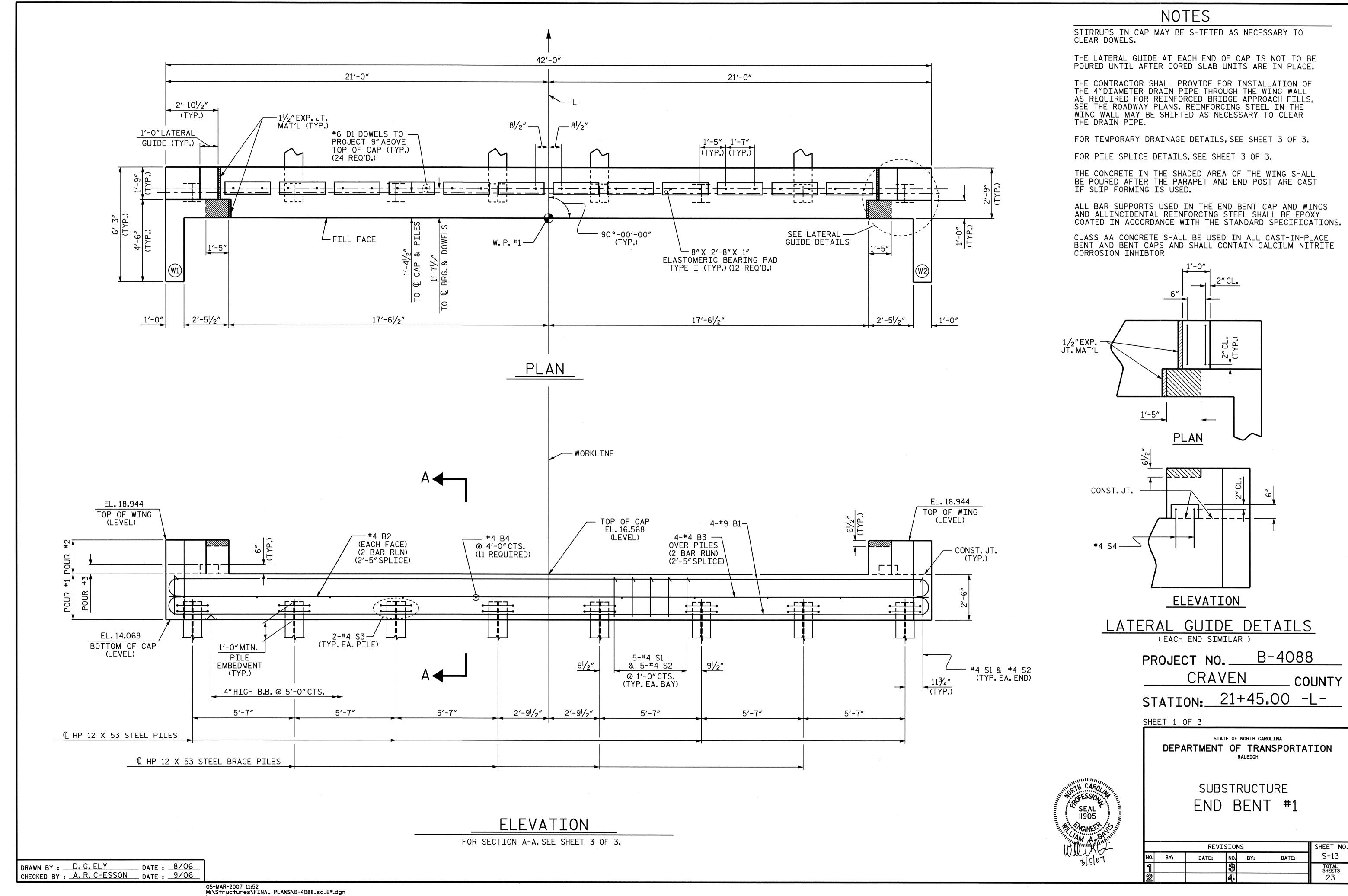
COUNTY

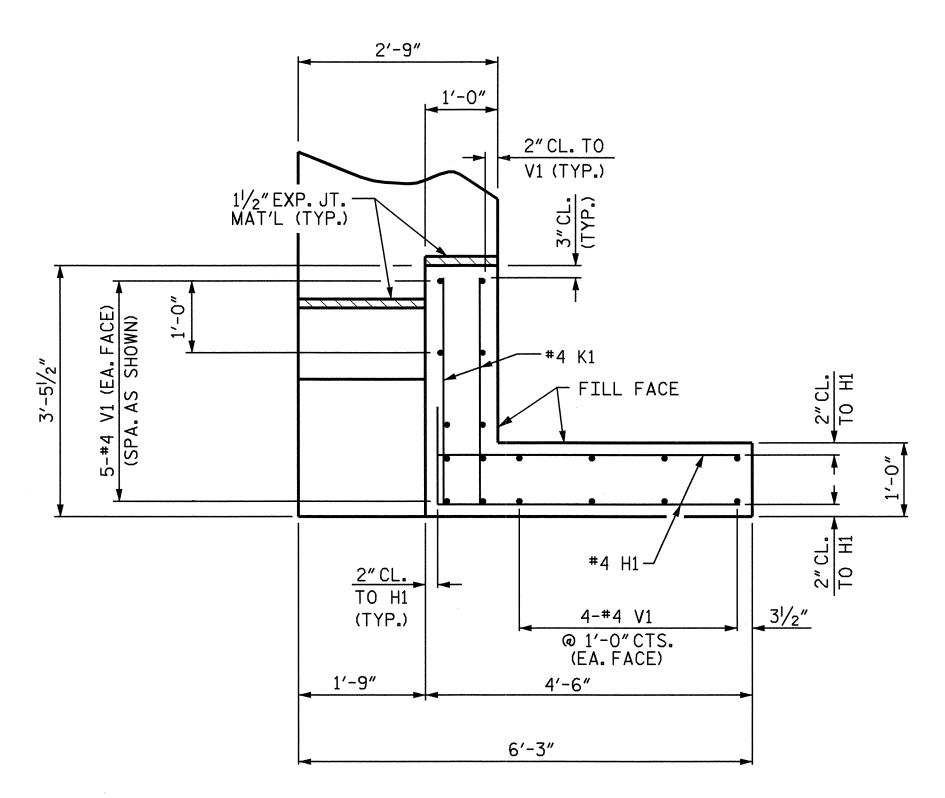
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD GUARDRAIL ANCHORAGE DETAILS FOR METAL RAILS

1994 **REVISIONS** SHEET NO S-12 NO. BY:

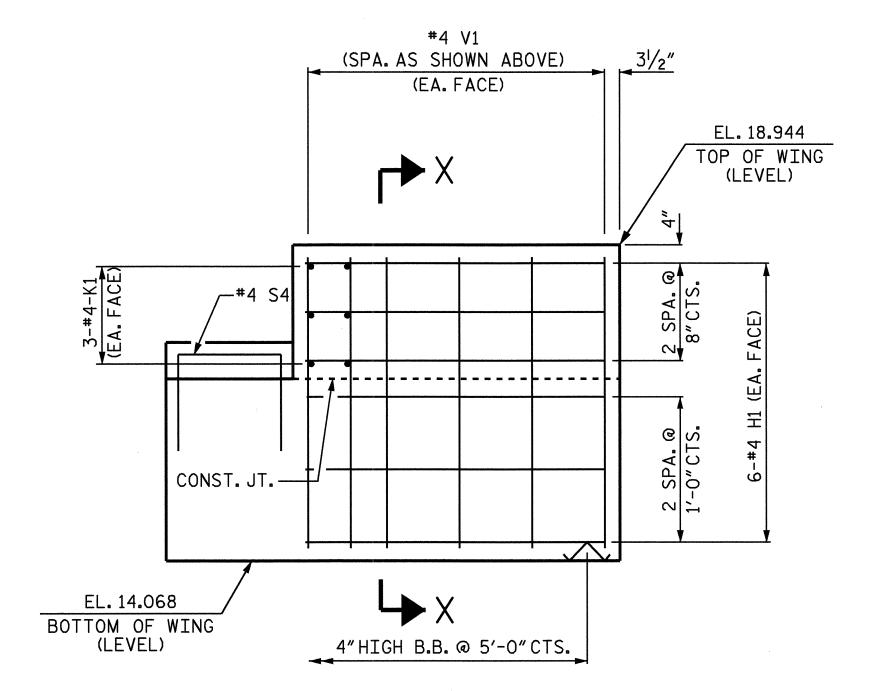
LOCATION OF GUARDRAIL ANCHOR AT END POST

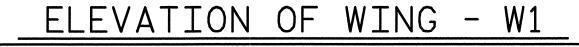
ASSEMBLED BY: J.G.KHARVA/TLC DATE: 12/06/06 CHECKED BY: J.D.HAWK/WAD DATE: 12/06/06

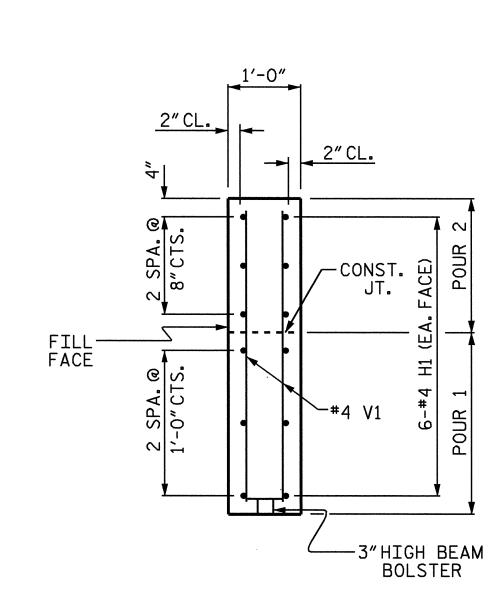




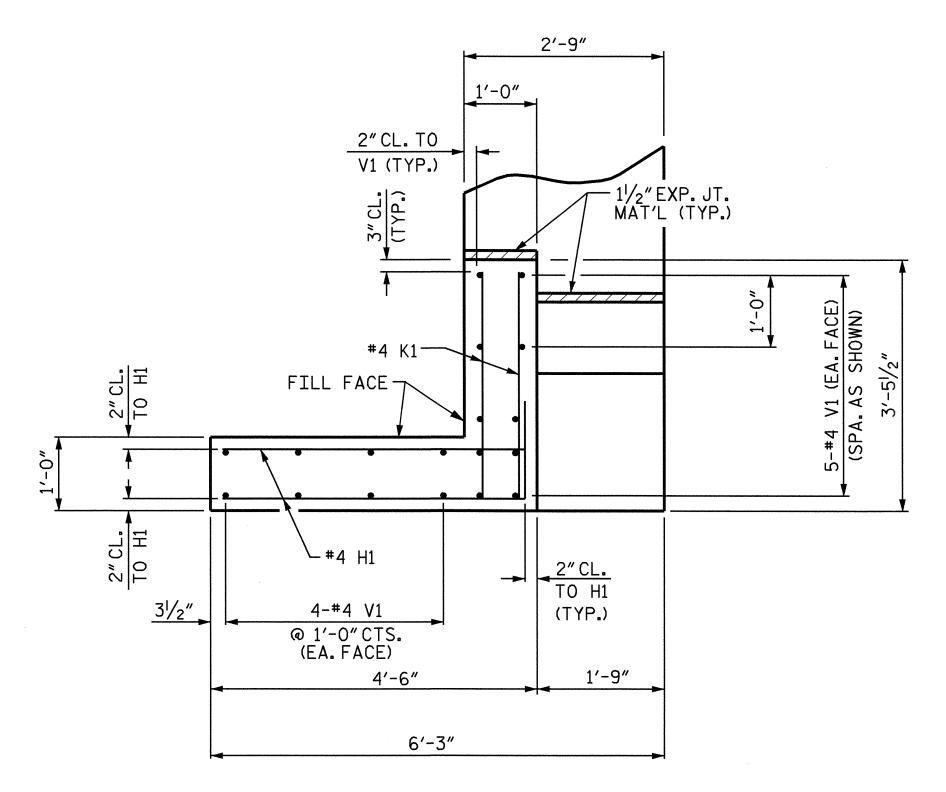
PLAN OF WING - W1



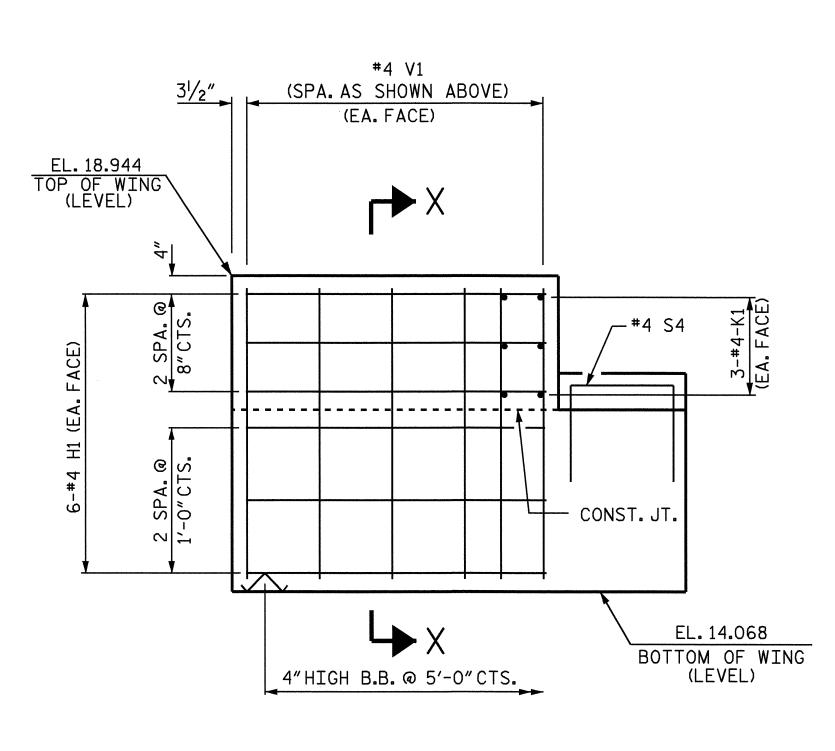




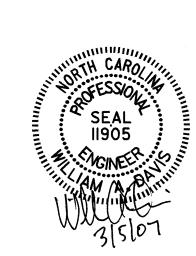
SECTION X-X



PLAN OF WING - W2



ELEVATION OF WING - W2



PROJECT NO. B-4088

CRAVEN COUNTY

STATION: 21+45.00 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

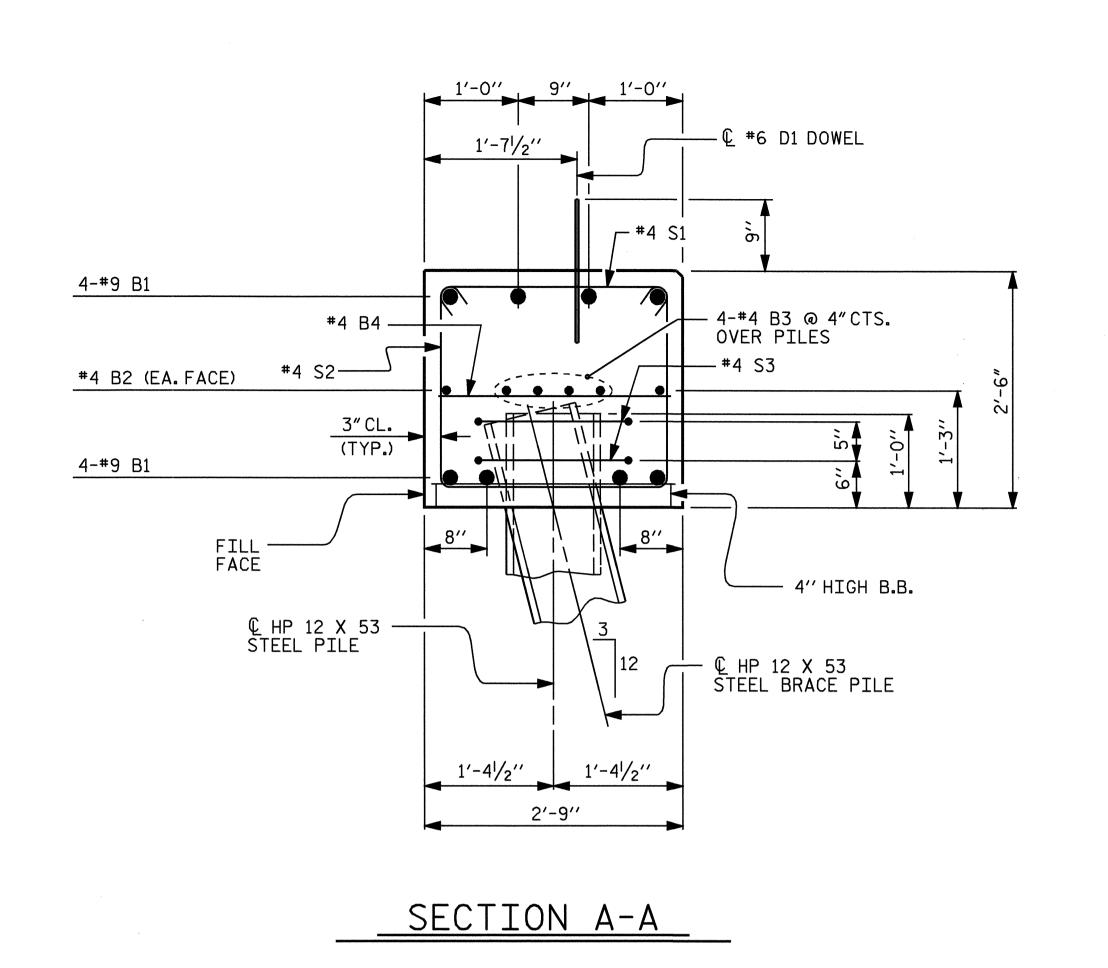
SUBSTRUCTURE END BENT #1

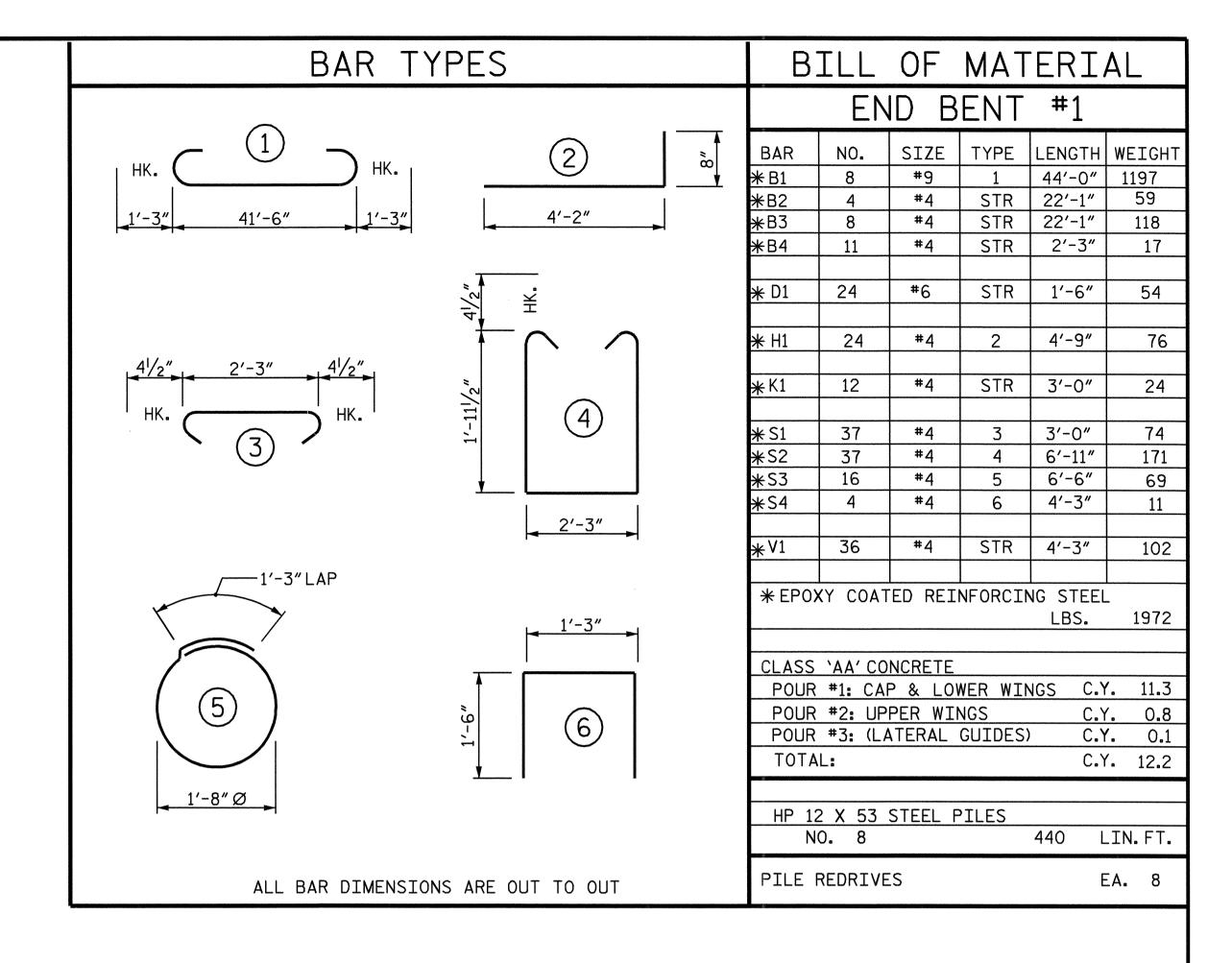
REVISIONS

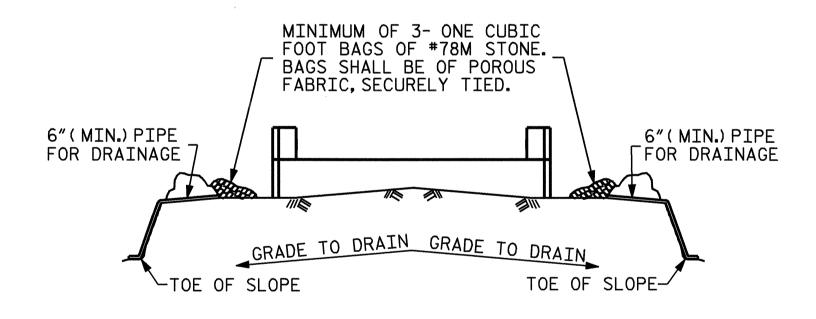
BY: DATE: NO. BY: DATE: S-14

TOTAL SHEETS
23

DRAWN BY: D. G. ELY DATE: 8/06
CHECKED BY: A. R. CHESSON DATE: 9/06





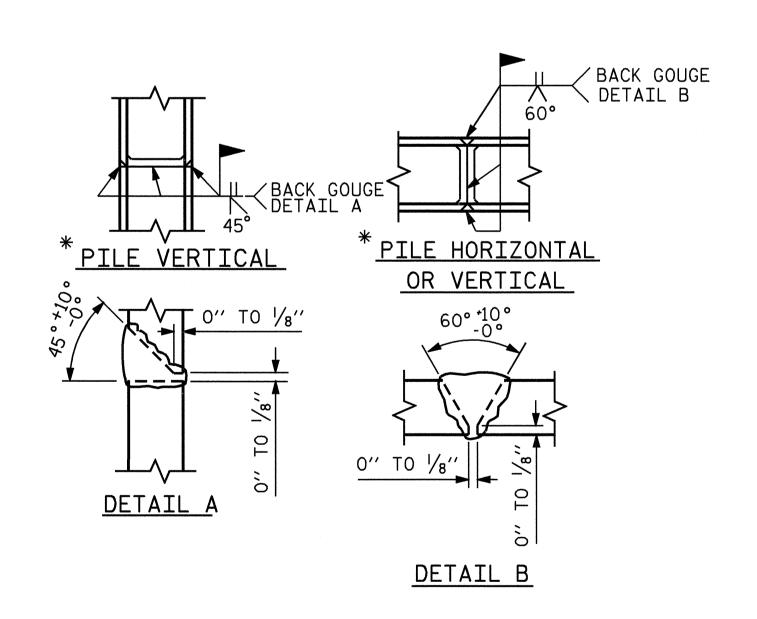


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



# PILE SPICE DETAILS

\*POSITION OF PILE DURING WELDING.

PROJECT NO. B-4088

CRAVEN COUNTY

STATION: 21+45.00 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA

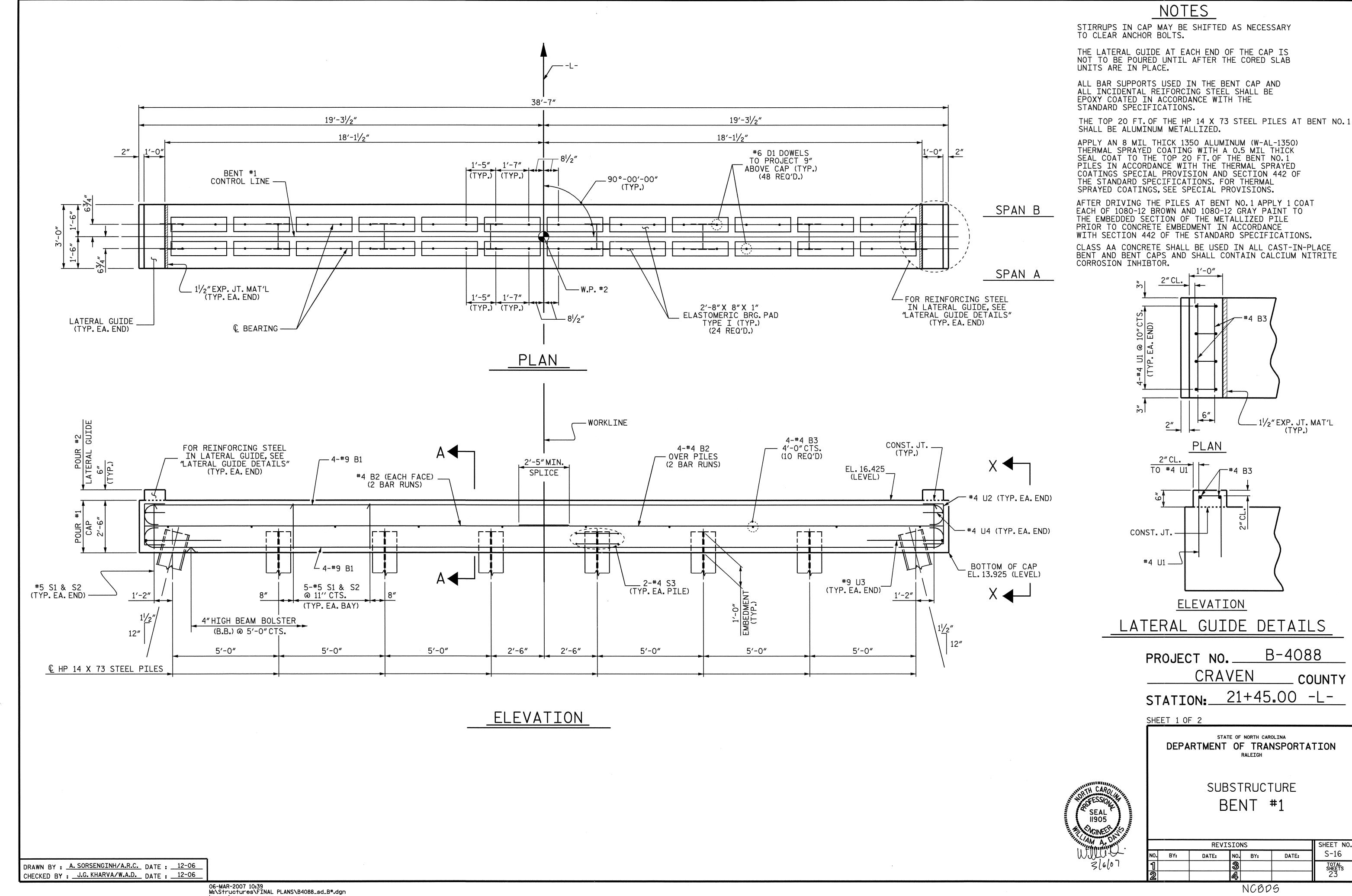
DEPARTMENT OF TRANSPORTATION

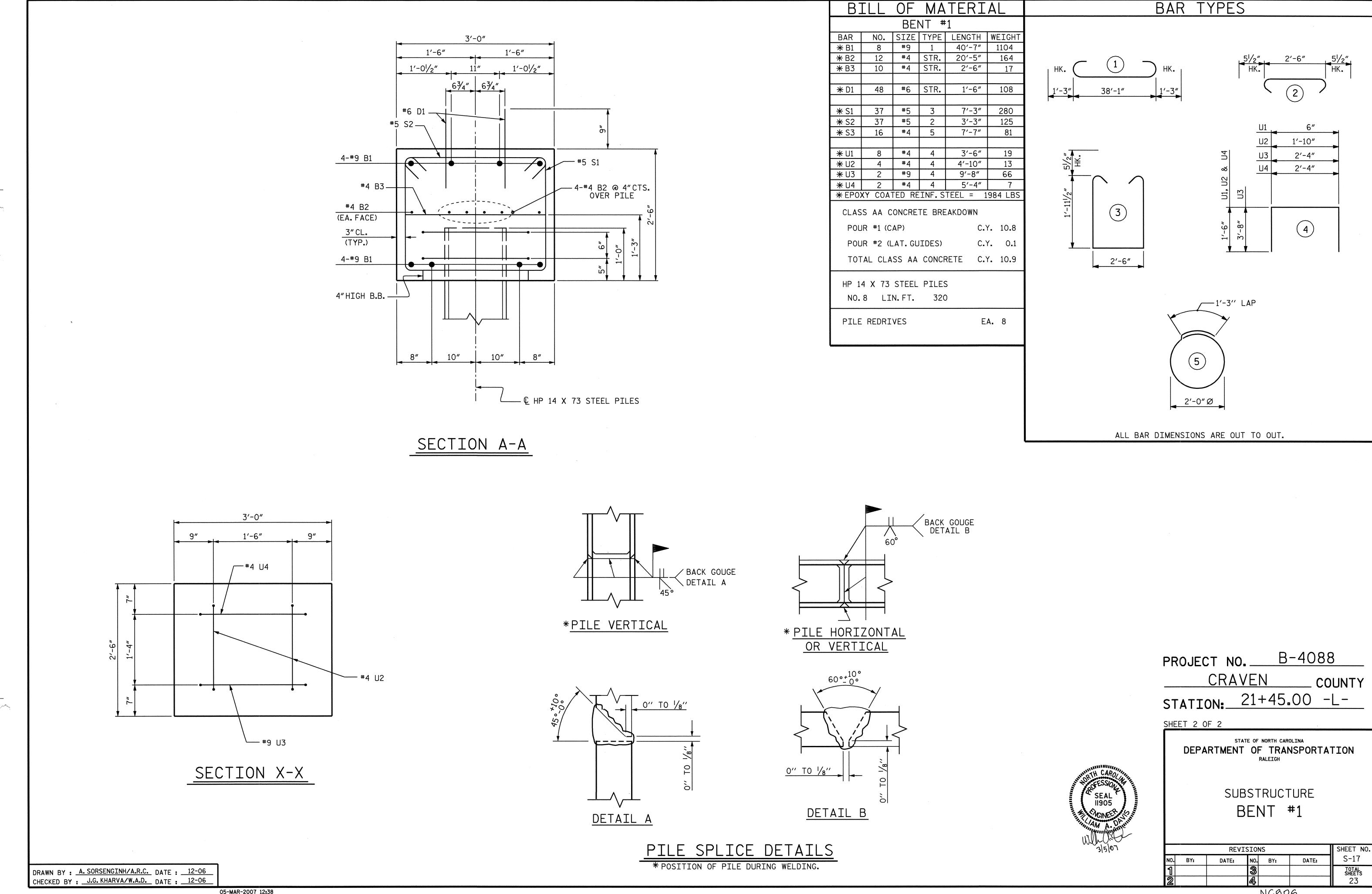
RALEIGH

SUBSTRUCTURE END BENT #1

	SHEET NO.				
BY:	DATE:	NO.	BY:	DATE:	S-15
		3			TOTAL SHEETS
		4			23

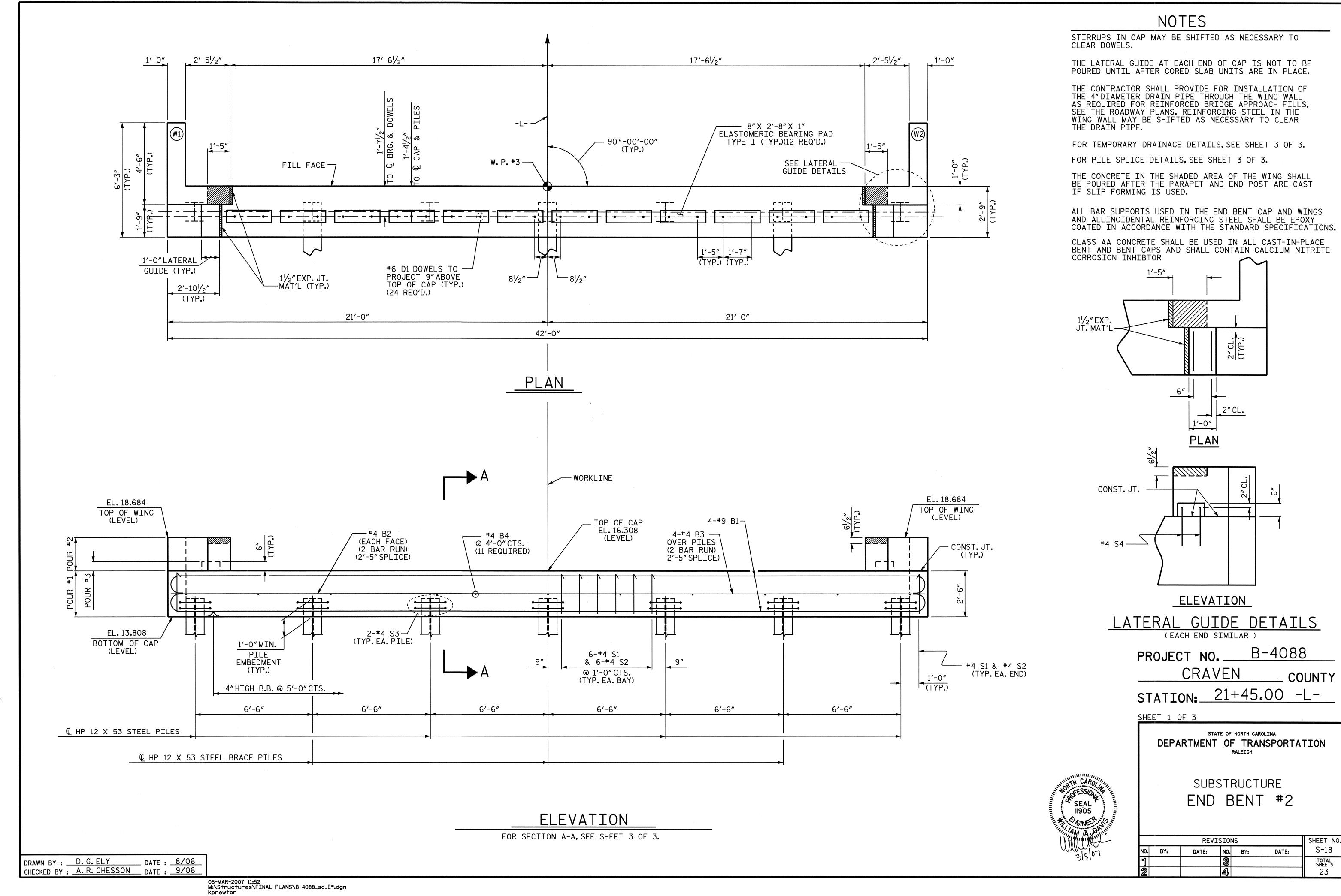
DRAWN BY: D.G.ELY DATE: 8/06
CHECKED BY: A.R. CHESSON DATE: 9/06

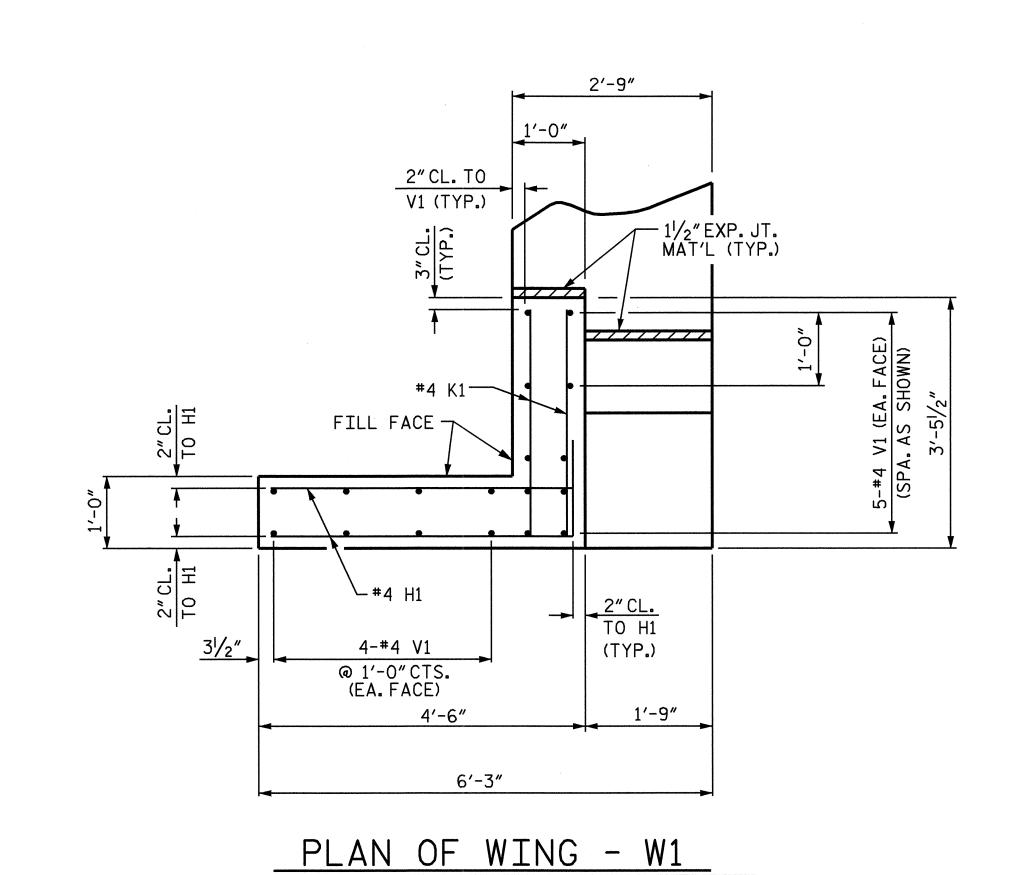


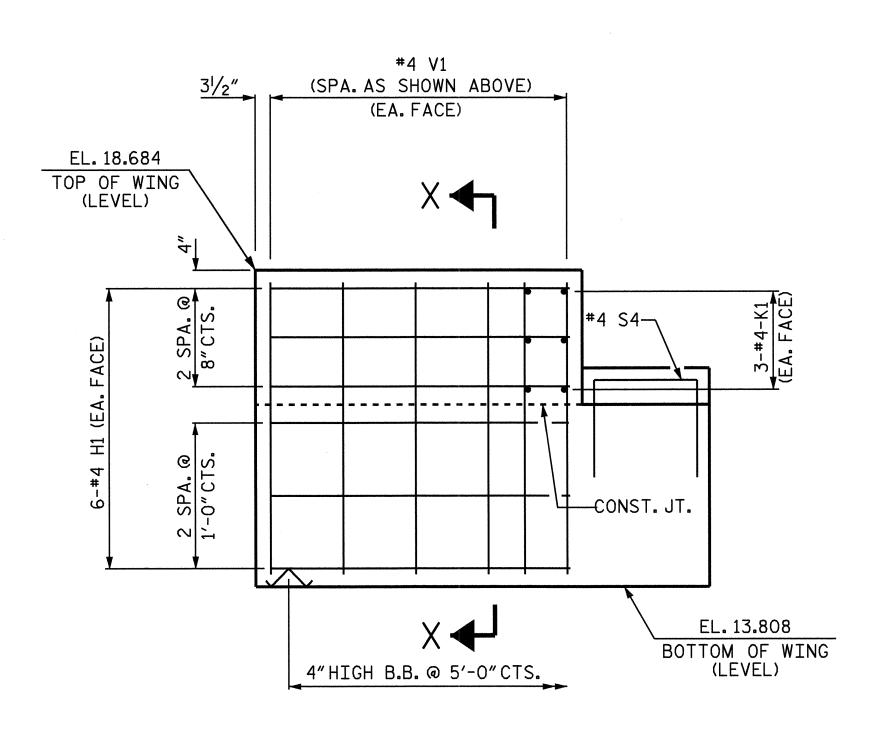


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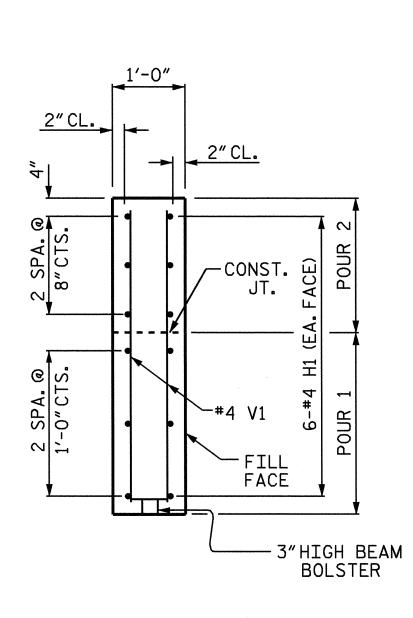
NCBDS



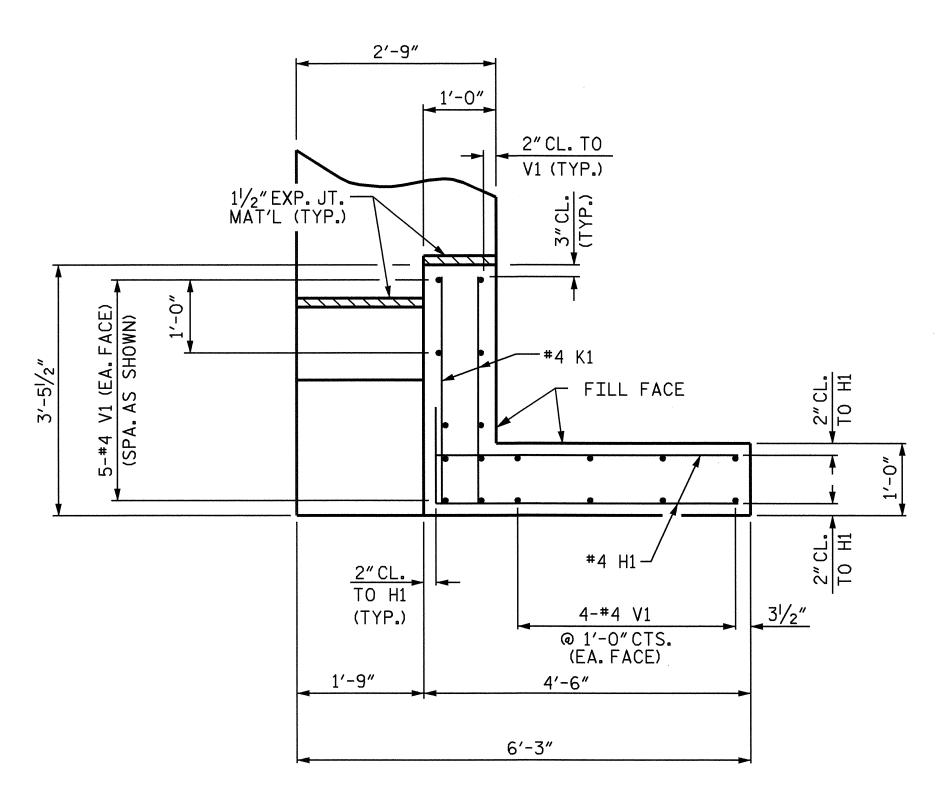




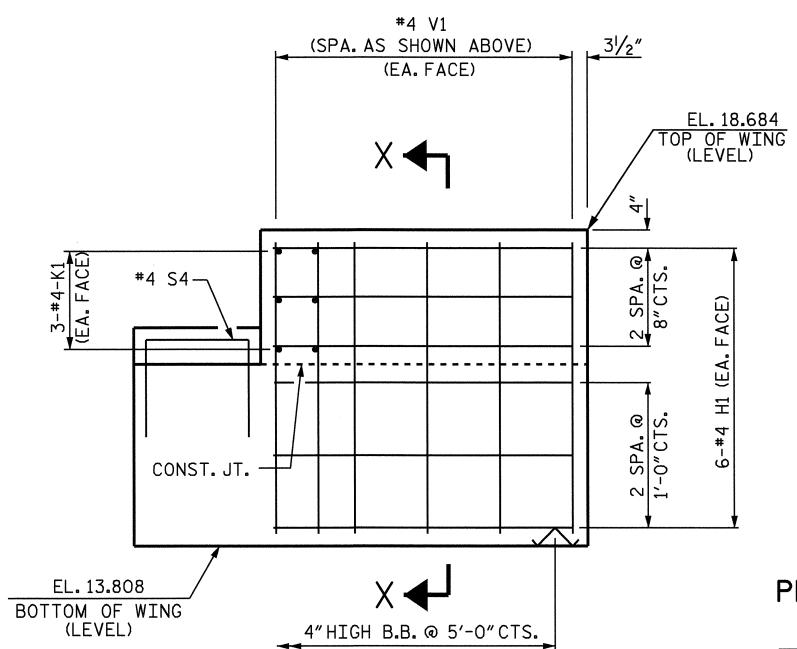




SECTION X-X



PLAN OF WING - W2



ELEVATION OF WING - W2

SEAL 11905

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PROJECT NO. B-4088

CRAVEN COUNTY

STATION: 21+45.00 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

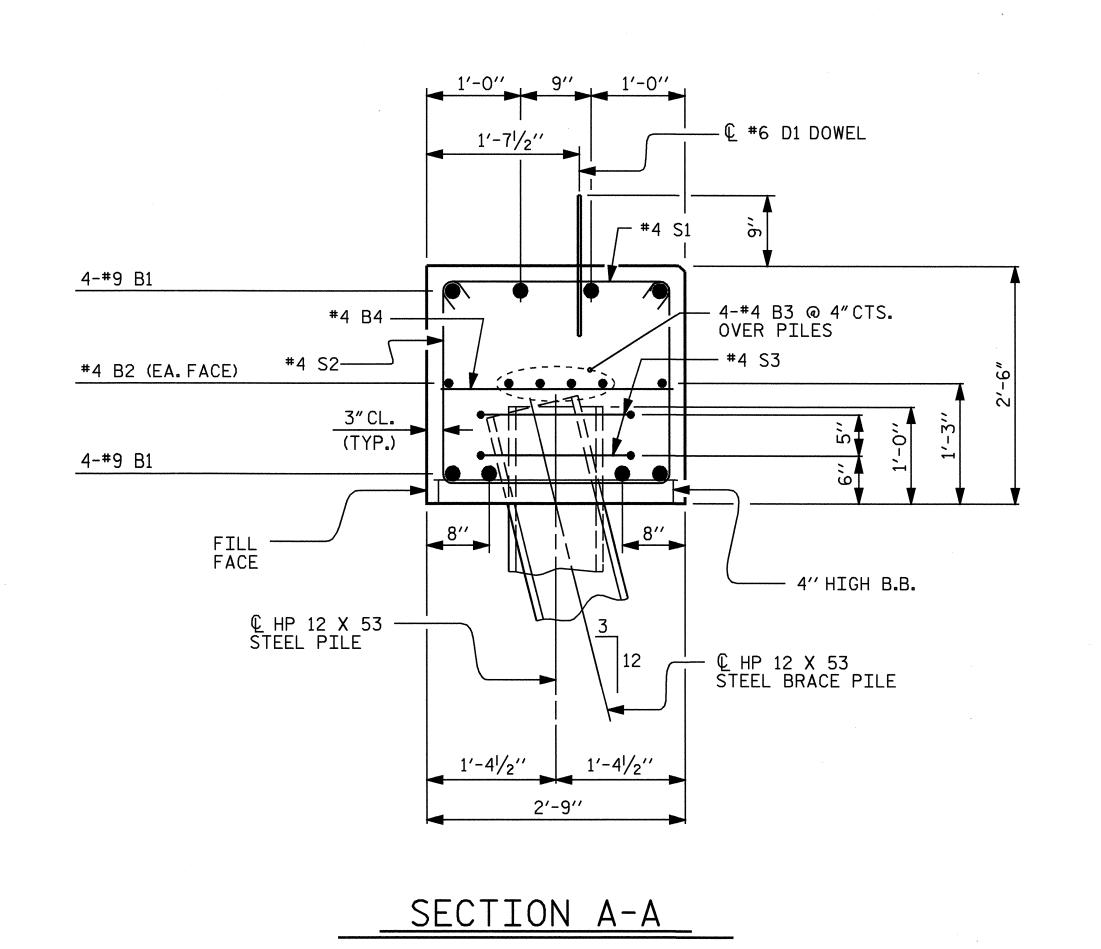
SUBSTRUCTURE
END BENT #2

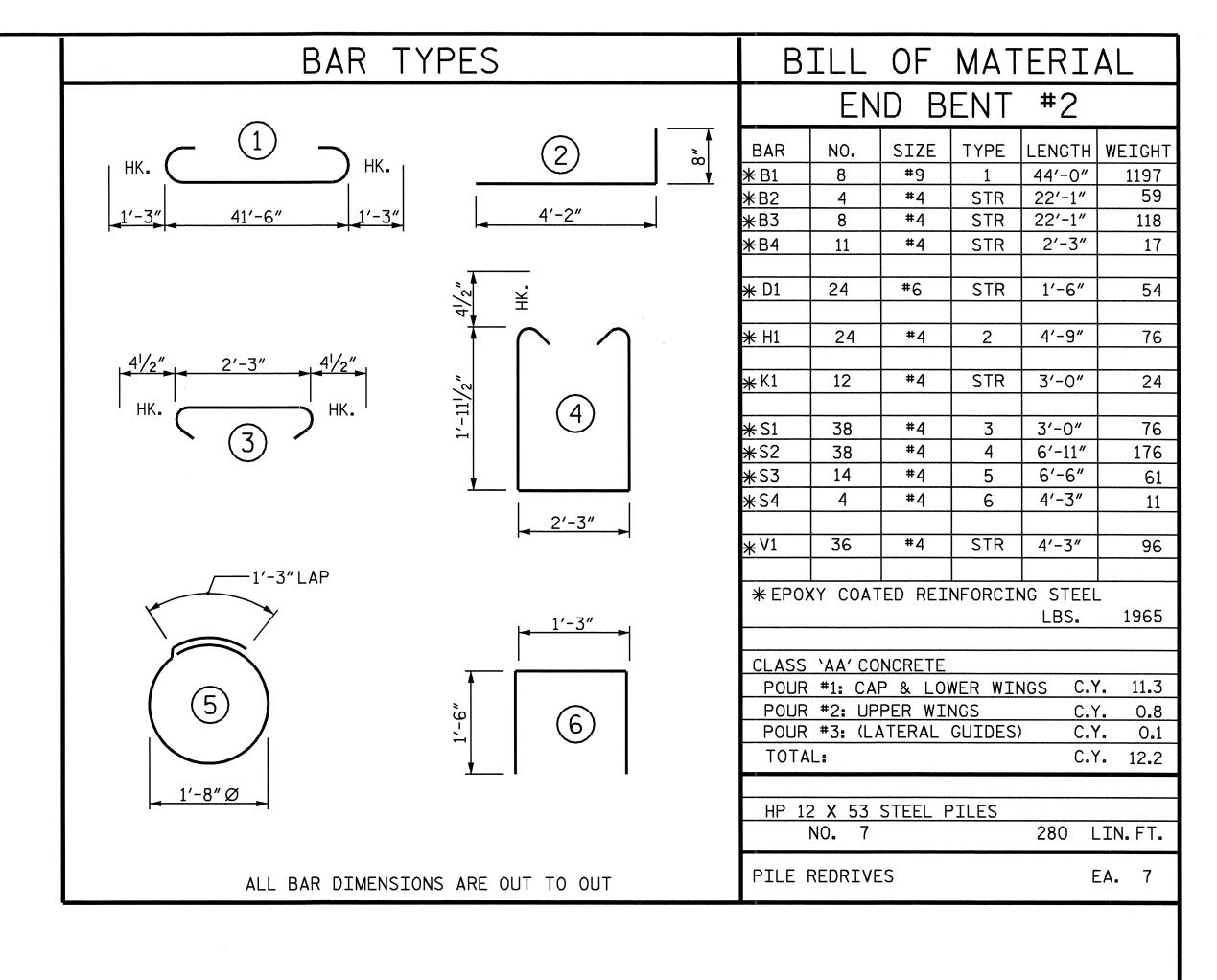
REVISIONS SHEET NO.

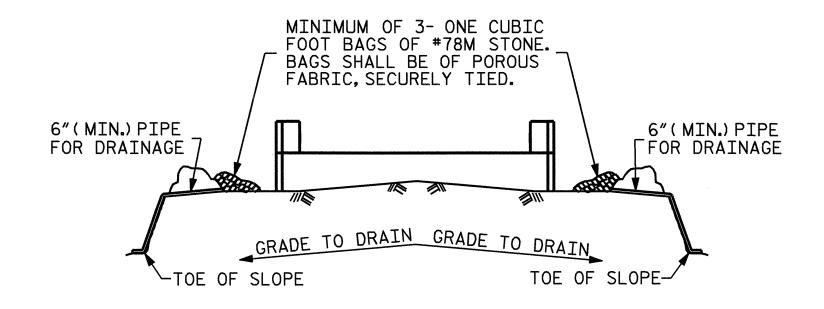
BY: DATE: NO. BY: DATE: S-19

TOTAL SHEETS 23

DRAWN BY: D. G. ELY DATE: 8/06
CHECKED BY: A. R. CHESSON DATE: 9/06





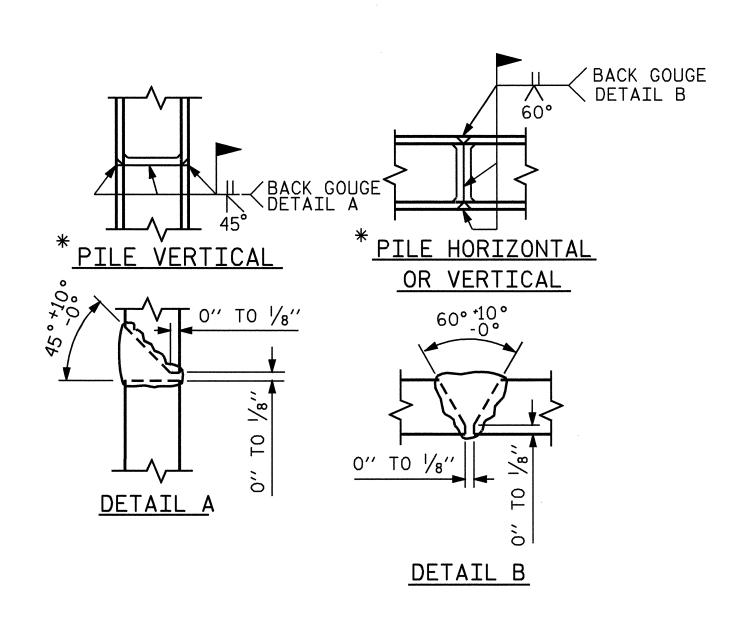


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

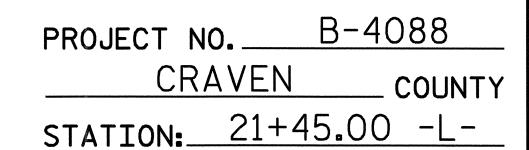
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



# PILE SPICE DETAILS

\*POSITION OF PILE DURING WELDING.



SHEET 3 OF 3

STATE OF NORTH CAROLINA

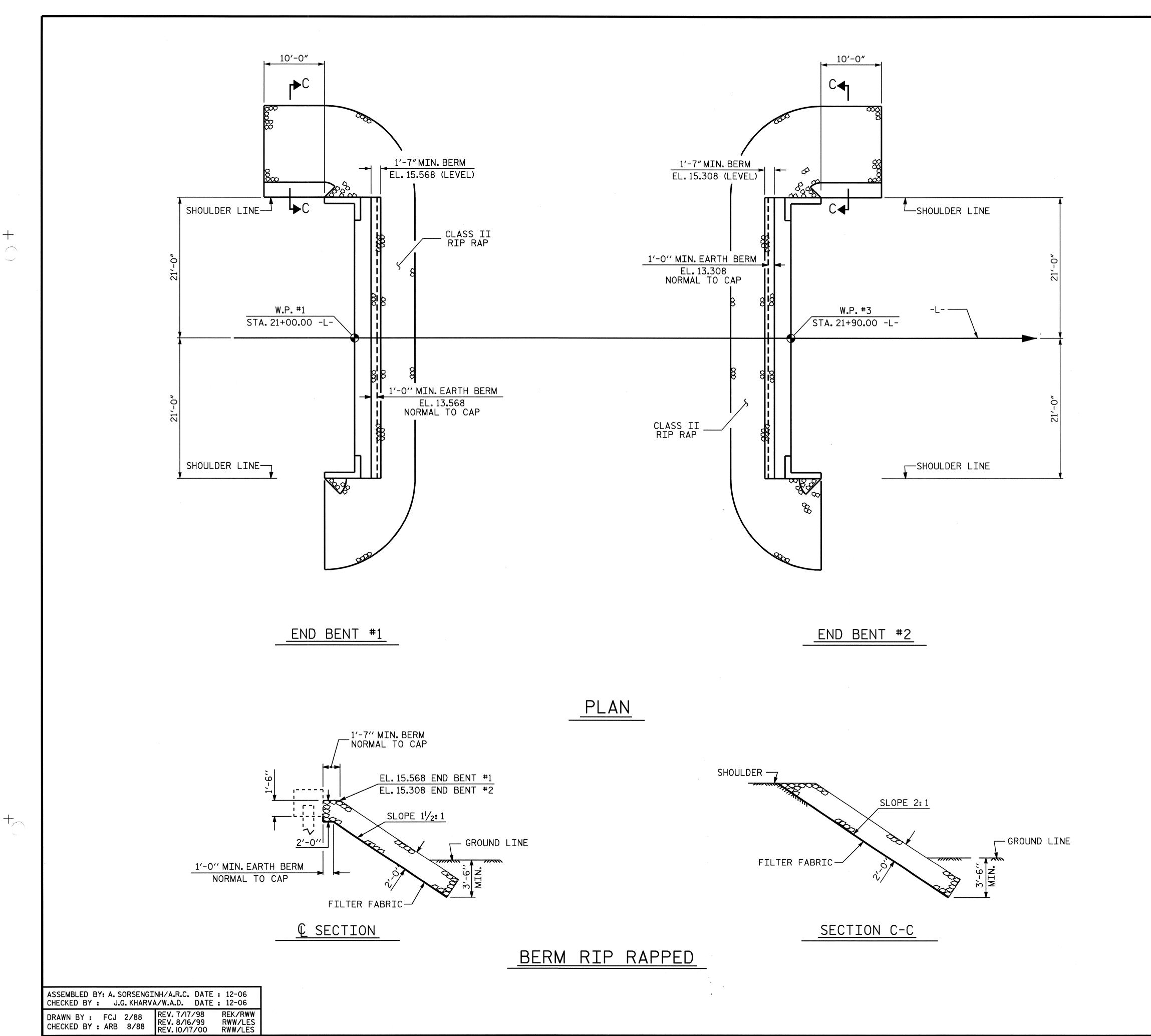
DEPARTMENT OF TRANSPORTATION

RALEIGH

SUBSTRUCTURE
END BENT #2

	SHEET NO.						
BY:	BY: DATE: NO. BY: DATE:						
		3			TOTAL SHEETS		
		4			23		

DRAWN BY: D. G. ELY DATE: 8/06
CHECKED BY: A. R. CHESSON DATE: 9/06



NOTES:

THE COST OF THE FILTER FABRIC SHALL BE INCLUDED IN THE CONTRACT PRICE BID FOR RIP RAP CLASS II.

ESTIMA	TED QUANTITIE	ES
BRIDGE @ STA. 21+45.00 -L-	RIP RAP CLASS II	FILTER FABRIC FOR DRAINAGE
	TON	SQUARE YARDS
END BENT #1	110	122
END BENT #2	105	116
TOTAL	215	238

PROJECT NO. B-4088 CRAVEN \_ COUNTY STATION: 21+45.00 -L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

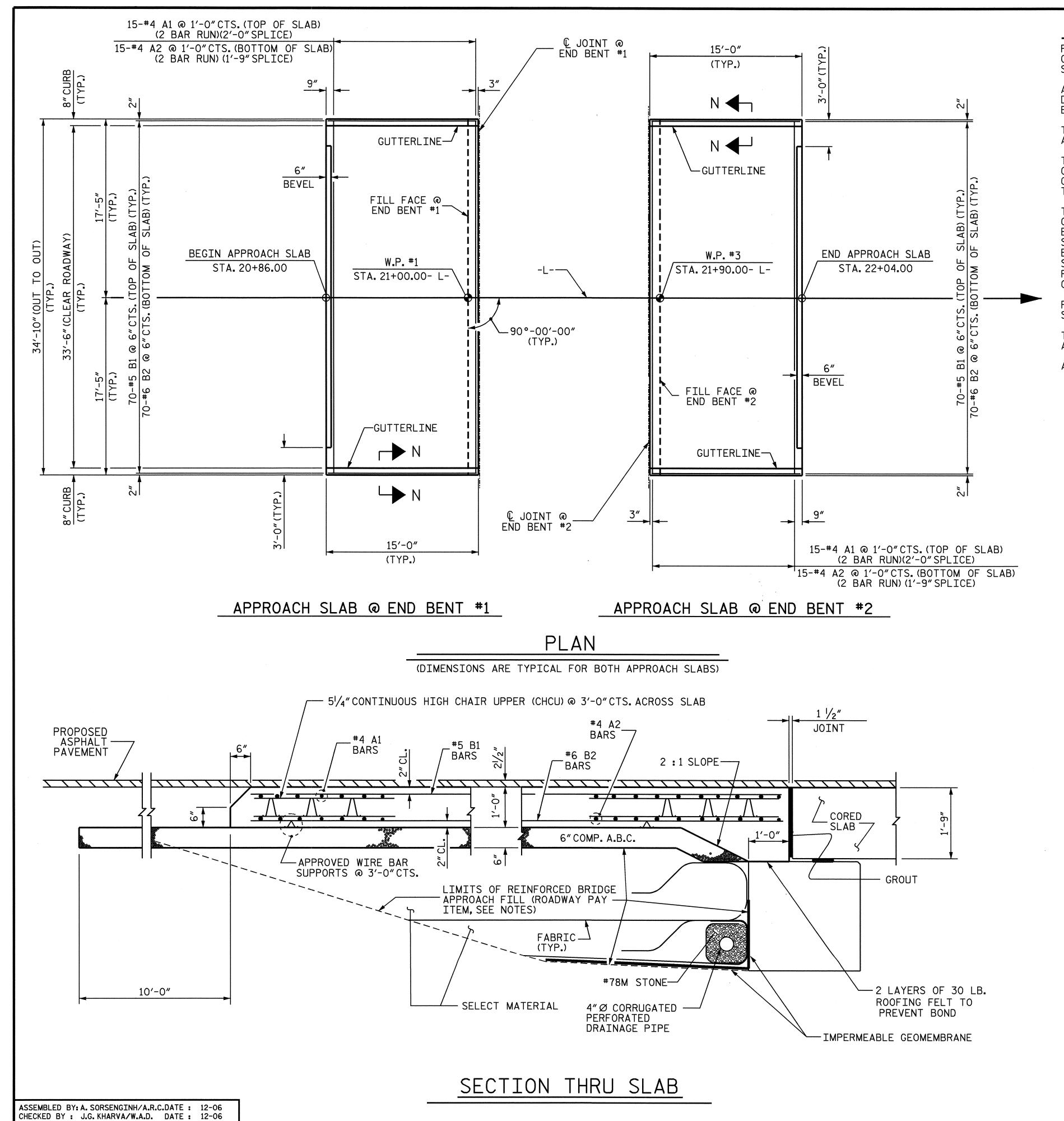
--- RIP RAP DETAILS-

SHEET NO. REVISIONS S-21 DATE: DATE: TOTAL SHEETS 23

SKEW 90°

NCODS STD. NO. RR2

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REV. 10/17/00 RWW/LES REV. 7/10/01 LES/RDR REV. 5/7/03R RWW/JTE

DRAWN BY: FCJ 6/87 CHECKED BY: EGA 6/87

# NOTES

FOR REINFORCED BRIDGE APPROACH FILL INCLUDING FABRIC, IMPERMEABLE GEOMEMBRANE, 4" Ø DRAINAGE PIPE, #78M STONE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE 6"COMP. A.B.C. SHALL EXTEND 10'-0" BEYOND THE END OF THE APPROACH SLAB AND 1'-0"OUTSIDE OF EACH EDGE OF SLAB.

THE CONTRACTOR MAY USE 4"TYPE B-25.0B ASPHALT CONCRETE BASE COURSE IN LIEU OF 6"COMP. A.B.C. IF THIS OPTION IS USED, THE BASE COURSE SHALL EXTEND 1'-0" BEYOND THE END OF THE APPROACH SLAB AND THE WIDTH SHALL BE THE SAME AS THAT OF THE APPROACH SLAB.

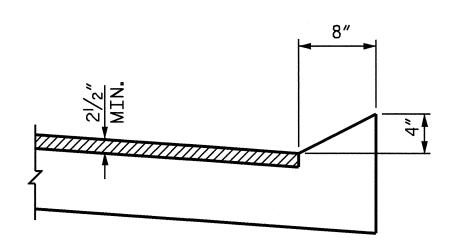
THE CONTRACTOR MAY USE 5"CLASS "A" CONCRETE BASE IN LIEU OF 6" COMP. A.B.C. IF THIS OPTION IS USED, THE CONCRETE BASE SHALL EXTEND 1'-0"BEYOND THE END OF THE APPROACH SLAB AND THE WIDTH SHALL BE THE SAME AS THAT OF THE APPROACH SLAB. THE CONCRETE SHALL BE FINISHED TO A SMOOTH SURFACE AND A LAYER OF 30 LB ROOFING FELT SHALL BE PLACED BETWEEN THE CONCRETE BASE AND THE APPROACH SLAB TO PREVENT BOND. THE APPROACH SLAB SHALL NOT BE CAST UNTIL THE CONCRETE BASE HAS REACHED AN AGE OF THREE CURING DAYS.

FOR JOINT DETAILS, SEE "PRESTRESSED CONCRETE CORED SLAB UNIT" SHEETS.

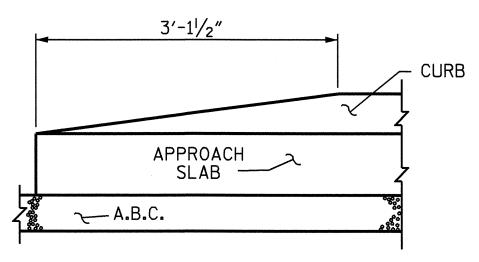
THE JOINT AT THE END BENT SHALL BE GROUTED AS SOON AS PRACTICAL AFTER THE CONSTRUCTION OF THE APPROACH SLABS.

APPROACH SLAB GROOVING IS NOT REQUIRED.

BILL OF MATERIAL							
AP	PRO	ACH	SLA	B AT E	B #1		
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT		
<b>∗</b> A1	30	#4	STR	18′-3 <b>″</b>	366		
A2	30	#4	STR	18'-2"	364		
<b>₩</b> B1	70	#5	STR	14'-2"	1034		
B2	70	#6	STR	14'-8"	1542		
·							
REINF	ORCI	NG STE	EL	LBS.	1906		
	XY CONFORC	DATED CING S	TEEL	LBS.	1400		
CLASS	SAA	CONCRE	TE	C. Y.	21.8		
AP	PR0	ACH	SLAE	3 AT E	B #2		
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT		
<b>∗</b> A1	30	#4	STR	18′-3″	366		
A2	30	#4	STR	18'-2"	364		
<b>₩</b> B1	70	#5	STR	14'-2"	1034		
B2	70	#6	STR	14'-8"	1542		
REINFORCING STEEL LBS. 1906							
		DATED CING S	LBS.	1400			
	REINFORCING STEEL LBS. 1400						



## SECTION N-N



END OF CURB WITHOUT SHOULDER BERM GUTTER

CURB DETAILS

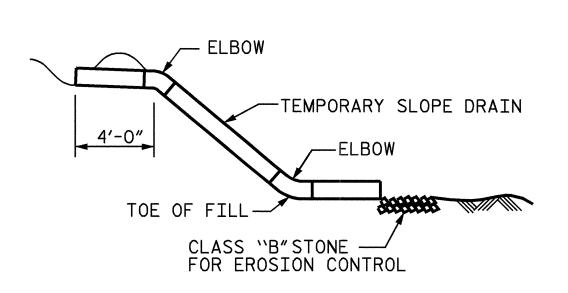
PROJECT NO. B-4088 CRAVEN COUNTY STATION: 21+45.00 -L-

SHEET 1 OF 2

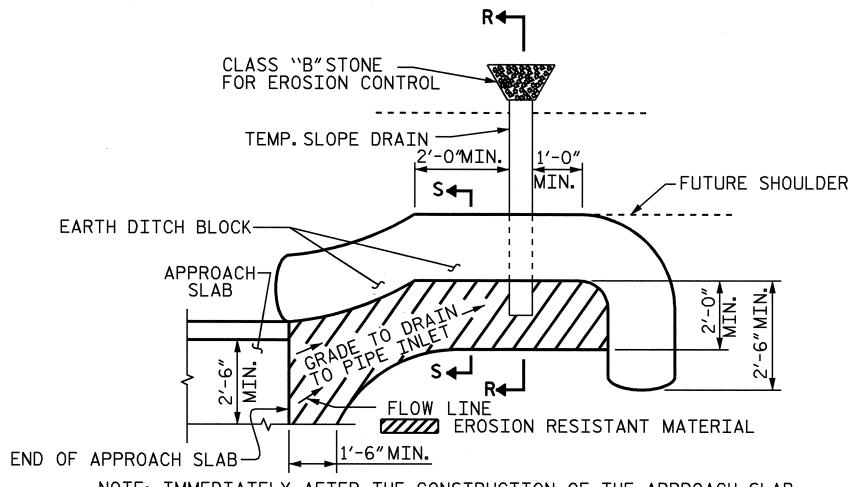
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD

BRIDGE APPROACH SLAB FOR PRESTRESSED CONCRETE CORED SLAB

ep:									
	REVISIONS								
BY:	DATE:	NO.	BY:	DATE:	S-22				
		3			TOTAL SHEETS				
		4			23				



SECTION R-R

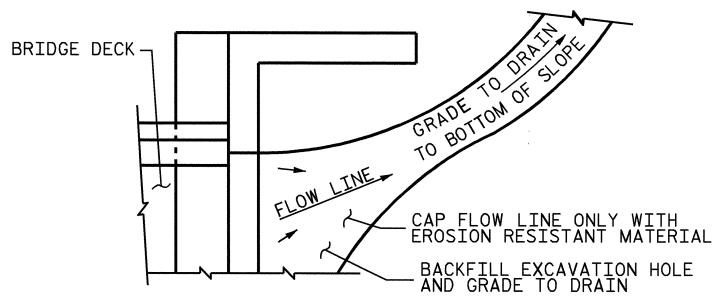


NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET
AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE
EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

PLAN VIEW

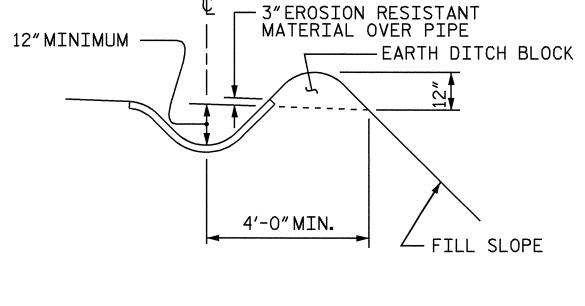
# TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL



SECTION S-S

PROJECT NO. B-4088 CRAVEN COUNTY STATION: 21+45.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION



	APPROACI DETAILS

 				1988
REVI	SIONS			SHEET NO.
DATE:	NO.	BY:	DATE:	S-23
	3			TOTAL SHEETS
	4			23

STD. NO. BAS10

ASSEMBLED BY: A. SORSENGINH DATE: 1-20-06 CHECKED BY: J.G. KHARVA DATE: 1-25-06 DRAWN BY: FCJ | 11/88 | REV. 8/16/99 | REV. 10/17/00 | REV. 5/7/03 MAB/LES RWW/LES RWW/JTE

# STANDARD NOTES

# DESIGN DATA:

SPECIFICATIONS	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	SEE PLANS
IMPACT ALLOWANCE	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF	
STRUCTURAL STEEL - AASHTO M270 GRADE 36 -	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W -	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50 -	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION	
GRADE 60	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR	
UNTREATED - EXTREME FIBER STRESS	1,800 LBS. PER SO. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	30 LBS. PER CU. FT

#### MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2002 STANDARD SPECIFICATIONS "FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

(MINIMUM)

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

### CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP; AND CLASS S SHALL BE USED FOR UNDERWATER FOOTING SEALS.

#### CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

## DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

# ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

### REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED WITH THE EXCEPTION OF #2
BARS WHICH MAY BE FABRICATED FROM COLD DRAWN STEEL WIRE. DIMENSIONS
RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE
INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS
OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

#### STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16"IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

PLACEMENT OF BEAM OR GIRDER MEMBERS ON TRUCKS FOR HAULING SHALL
BE DONE IN COMPLIANCE WITH LIMITS SHOWN ON SKETCHES PROVIDED TO THE MATERIALS
AND TEST UNIT APPROVED BY THE STRUCTURE DESIGN UNIT DATED MAY 8,1991.
THESE SKETCHES PRIMARILY LIMIT THE UNSUPPORTED CANTILEVER LENGTH OF MEMBERS.
WHEN THE CONTRACTOR WISHES TO PLACE MEMBERS ON TRUCKS NOT IN ACCORDANCE
WITH THESE LIMITS, TO SHIP BY RAIL, TO ATTACH SHIPPING RESTRAINTS TO THE
MEMBERS OR TO INVERT MEMBERS, HE SHALL SUBMIT A SKETCH FOR APPROVAL
PRIOR TO SHIPPING. SEE ALSO ARTICLE 1072-11.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

# HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

#### SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH