

PLAN OF RAIL POST SPACINGS

NOTES

STRUCTURAL CONCRETE INSERT

- THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF $1\frac{1}{2}$ ".
- B. 1 3/4" Ø X 15/8" BOLT WITH WASHER.BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307.BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 15/8" GALVANIZED BOLT AND WASHER.THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 7_{16} " Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

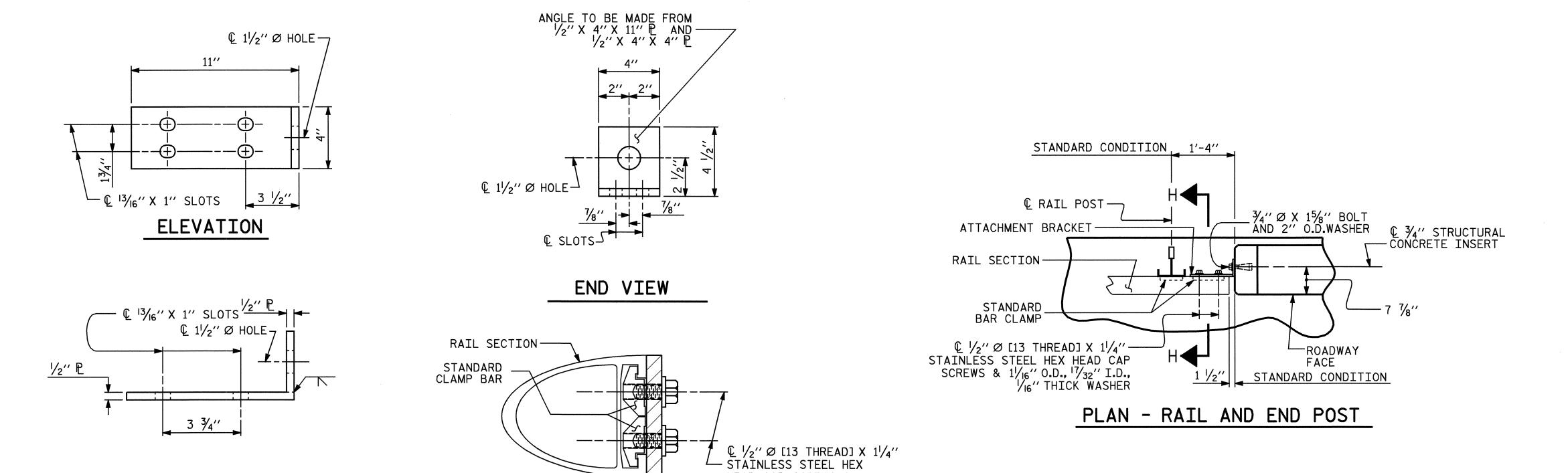
NOTES

METAL RAIL TO END POST CONNECTION

THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:

- A. $\frac{1}{2}$ " PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.
- B. 34" STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 34"Ø X 158" BOLT WITH 2" O.D. WASHER IN PLACE. THE 34"Ø X 158" BOLT SHALL HAVE N. C. THREADS.
- C. CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°F.
- D. STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
- E. $\frac{1}{2}$ " Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.
- THE 3/11 STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.

THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE $\frac{3}{4}$ " Ø X $1\frac{5}{8}$ " BOLT WITH WASHER SHALL BE REPLACED WITH A $\frac{3}{4}$ " Ø X $6\frac{1}{2}$ " BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE $\frac{3}{4}$ " Ø X $1\frac{5}{8}$ " BOLT SHALL APPLY TO THE $\frac{3}{4}$ " Ø X $6\frac{1}{2}$ " BOLT. SEE SPECIAL PROVISIONS FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.



HEAD CAP SCREWS & 11/16" O.D., 17/32" I.D., 1/16" THICK WASHER

*EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. _____ B-3847

_____ GUILFORD ____ COUNTY

STATION: ____ 14+60.00 -L-

STRUCTURAL CONCRETE

INSERT

ELEVATION

R.P.W.(TYP.ALL CONTACT POINTS)

PLAN

WIRE STRUT

FERRULE-

_CLOSED-END

FERRULE

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD

RAIL POST SPACINGS
AND

END OF RAIL DETAILS

FOR ONE OR TWO BAR METAL RAILS

ECEMBER					1988
REVISIONS					SHEET NO.
BY:	DATE:	NO.	BY:	DATE:	5-10
		3			TOTAL SHEETS
		4			23

DETAILS FOR ATTACHING METAL RAIL TO END POST

ASSEMBLED BY: M. G. SHAIKH DATE: 9-28-05 CHECKED BY: D. A. GLADDEN DATE: 10-10-05 DRAWN BY: FCJ 1/88 CHECKED BY: CRK 3/89 REV. 10/17/00 REV. 5/7/03 RWW/JTE

TOP VIEW

SECTION H-H