

THE STEEL PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 OR APPROVED EQUAL. AFTER FABRICATION, THE PLATES SHALL BE COMMERCIALLY BLAST CLEANED AND COATED WITH A MINIMUM THICKNESS OF 4 MILS (DRY) OF ZINC RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. AT THE CONTRACTORS OPTION THESE SURFACES MAY BE METALLIZED TO A MINIMUM THICKNESS OF 6 MILS. SEE SPECIAL PROVISIONS FOR THERMAL SPRAYED COATINGS. (METALLIZATION)

THE 3/4" DIAMETER HEX HEAD BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL.

THE 3/4" CONCRETE INSERTS SHALL BE CLOSED-END FERRULES WITH LOOPED WIRE STRUTS ATTACHED TO THEM. THE INSERTS SHALL CONFORM TO AASHTO M169, GRADE 12L14 AND SHALL HAVE A TENSILE WORKING LOAD CAPACITY OF 3000 LBS.

NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE COVER PLATES. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE LUMP SUM PRICE FOR EXPANSION

PROJECT NO. U-3837 FORSYTH COUNTY STATION: 21+64.07 -L-

DEPARTMENT OF TRANSPORTATION

STANDARD EXPANSION JOINT SEAL DETAILS FOR SIDEWALK

REVISIONS						SHEET NO.
<b>).</b>	BY:	DATE:	NO.	BY:	DATE:	S-26
			3			TOTAL SHEETS
2			4			78