









ΑL	L B	AR D	IMENS	IONS /	ARE (	TUC	TO	OUT

BILL OF MATERIAL FOR ONE CORED SLAB SECTION

	<u></u>	<u> </u>		<u> </u>	TOTAL CONED CEAD CECTION				
					EXTERI	OR UNIT	INTERIOR UNIT		
	BAR	NUMBER		TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	
اں	B1	4	#4	STR	20'-2"	54	20'-2"	54	
$\cup$									
ૐ	S1	8	#4	3	4'-3"	23	4′-3″	23	
•	S2	76	#4		5′-4″	271	5′-4″	271	
$\triangleleft$	* S3	40	#5	1	5′-4″	223			
ر ؍									
ANS	DETNICAL	DOTNO C	<del></del>	1.00		4.0		4.0	
$\forall$		RCING S		LBS.	32	48	34	18	
SP	RETNEOF	COATE	) TEEL	LBS.	25	23			
ונט		S.I. CON			5.2		5.2		
	3,000 1	"2"T" COI	VCNETE V	JU. 103.	<b>J.</b> Z		J.2		
	1/2" Ø 1	.R. STRA	NDS	No.	14		14		
						OR UNIT	INTERIOR UNIT		
	BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	
	B2	4	#4	STR	25′-8″	69	25′-8″	.69	
	S1	8	#4	3 3	4'-3"	23	4'-3"	23	
$\square$	S2	98	#4	3	5′-4″	349	5′-4″	349	
$\overline{}$	* S3	51	#5	1	5′-4″	284			
AN									
Δ١									
S	71==111 01	RCING S		LBS.	441		441		
	* EPOXY	COATE	) TEE!	ı nc	20	o 4			
	<pre># EPOXY COATED REINFORCING STEEL LBS. 5,000 P.S.I. CONCRETE CU. YDS.</pre>				284				
	5,000 P	'.S.T. CON	NCRETE (	CO. AD2"	6	.7	6.	. /	
	1/ // 03 1	D CTDA	NDC	No.		3	2	7	
	/2 W L	.R. STRA	כחווי)	NO.		<u> </u>	2	<u>)                                    </u>	

NOTE
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ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR CONSTRUCTION OF SUPERSTRUCTURE.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE  $2^{1}\!/_{2}{''}\varnothing$  DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH GROUT. THE  $2^{1}\!/_{2}{''}\varnothing$  DOWEL HOLES AT EXPANSION ENDS OF SLAB SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO  $1^{1}\!/_{2}{''}$  ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE SL LOW MODULUS SILICONE SEALANT. THE 2"Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

VERTICAL GROOVED CONTRACTION JOINTS,  $\frac{1}{2}$ " IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS

FOR PRESTRESSED CONCRETE MEMBERS, SEE SPECIAL PROVISIONS.

	BILL OF MATERIAL FOR CONCRETE BARRIER RAIL									
BAR	BARS PER SPAN					TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
-	SPAN ASPAN BISPAN C									
* B3		28		28		56	#5	STR	19'-0"	1110
<b>₩</b> B4			14			14	#5	STR	25′-0″	365
<b>★</b> B5			14			14	#5	STR	24'-0"	350
* S4		80	102	80		262	#5	2	5′-7″	1526
* EPOXY COATED REINFORCING STEEL LBS. 3351										
CLA:	CLASS AA CONCRETE CU.YDS. 28.5									
TOT	AL LIN	FT.OF	CONCRE	TE BAR	RIER R	AIL	25!	5.5		

DEAD LOAD DEFI			
	SPAN A	SPAN B	SPAN C
	3'-0"× 1'-9"	3'-0" × 1'-9"	3'-0" × 1'-9"
	½″Ø L.R. STRAND	½″Ø L.R. STRAND	½″Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	13/ <sub>16</sub> " ↑	2 <sup>1</sup> / <sub>16</sub> " ↑	<sup>13</sup> / <sub>16</sub> " ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD	1/8″ ↓	3⁄8″ ↓	!⁄ <sub>8</sub> ″ ↓

\*\* INCLUDES FUTURE WEARING SURFACE

GRADE 270 S	TRANDS
	1/2"Ø L.R.
AREA (SQUARE INCHES)	0.153
ULTIMATE STRENGTH (LBS.PER STRAND)	41,300
APPLIED PRESTRESS (LBS. PER STRAND )	30,980

CORED	SLAB	S REQ	UIRED					
	SPA	N A						
	NUMBER	LENGTH	TOTAL LENGTH					
INTERIOR C.S.	9	38'-93/4"	349′-3 <sup>3</sup> ⁄ <sub>4</sub> ″					
EXTERIOR C.S.	2	38′-9¾″	77'-71/2"					
TOTAL	11	$\times$	426'-11 /4"					
	SPAN B							
-	NUMBER	LENGTH	TOTAL LENGTH					
INTERIOR C.S.	9	49'-101/2"	448'-101/2"					
EXTERIOR C.S.	2	49'-10/2"	99'-9"					
TOTAL	11	$>\!<$	548'-71/2"					
SPAN C								
	NUMBER		TOTAL LENGTH					
INTERIOR C.S.	9	38′-9¾″	349′-3 <sup>3</sup> ⁄ <sub>4</sub> ″					
EXTERIOR C.S.	2	38′-9¾″	77'-71/2"					
TOTAL	11	$>\!<$	426′-111/4″					



PROJECT NO. B-4515

FRANKLIN COUNTY

STATION: 15+37.00-L-

SHEET 7 OF 7

DEPARTMENT OF TRANSPORTATION
RALEIGH

3'-0" X 1'-9"
PRESTRESSED
CONCRETE CORED
SLAB UNIT

		SHEET NO				
J	BY:	DATE:	NO.	BY:	DATE:	S-10
T			3			TOTAL SHEETS
1			4			24

DRAWN BY: WJH 4/89 REV.8/16/99 RWW/LES REV.10/17/00 RWW/LES REV.7/10/01R RWW/LES

ASSEMBLED BY : B.N. GRADY CHECKED BY : H.T. BARBOUR

DATE : 1/03 DATE : 9/04