











BILL OF MATERIAL FOR ONE CORED SLAB UNIT									
				EXTERIOR UNIT LEFT SIDE		EXTERIOR UNIT RIGHT SIDE		INTERIOR UNIT	
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	LENGTH	WEIGHT
B1	4	#13	STR	7200	29	7200	29	7200	29
S1	8	#13	4	1320	10	1320	10	1320	10
S2	90	#13	4	1620	145	1620	145	1620	145
* S3	47	#16	1	1640	120				
* S5	47	#16	2			1720	125		
REINFORCING STEEL kg					184		184		184
* EPOXY COATED REINFORCING STEEL kg					120		125		
34.5 MPa CONCRETE CU. METERS					4.9	4.9		4.9	
12.70mm Ø L.R. STRANDS No.					20		20		20
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DEAD LOAD DEFLECT	ION AND CAMBER			
	914mm × 533mm			
	12.70mm Ø L.R. STRAND			
CAMBER (SLAB ALONE IN PLACE)	38.760mm ∳			
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD **	6.248mm ↓			
FINAL CAMBER	32.512mm			

^{**} INCLUDES FUTURE WEARING SURFACE

CORED SLABS REQUIRED								
	NUMBER	LENGTH	TOTAL LENGTH					
EXTERIOR C.S.	6	13 . 960m	83.760m					
INTERIOR C.S.	36	13 . 960m	502 . 560m					
TOTAL 42 13.960m 586.320m								

BILL OF MATERIAL FOR CONCRETE BARRIER RAIL										
BAR	BARS PER SPAN					TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
		SPAN A	SPAN B	SPAN C						
₩ B2		56	56	56		168	#16	STR	4020	1048
* \$4		94	94	94		282	#16	3	1680	735
₩ EP0X	* EPOXY COATED REINFORCING STEEL kg 1783						1783			
CLAS	CLASS AA CONCRETE CU. METERS 24.4									
TOTAL	TOTAL LENGTH OF CONCRETE BARRIER RAIL METERS 84.000									

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203M EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 420 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 64mm Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH GROUT. THE 64mm Ø DOWEL HOLES AT EXPANSION ENDS OF SLAB SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO 38mm ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE B LOW MODULUS SILICONE SEALANT. THE 51mm Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 27.6 MPa.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSED STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

VERTICAL GROOVED CONTRACTION JOINTS, 12mm IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 6.1m IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 3.5m IN LENGTH.

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

GRADE 270 ST	TRANDS
·	12.70mm Ø L.R.
AREA (mm²)	98.71
ULTIMATE STRENGTH (KN PER STRAND)	183.7
APPLIED PRESTRESS (KN PER STRAND)	137.8

PROJECT NO. R-2514A

ONSLOW COUNTY

STATION: 182+87.400-L-MED

SHEET 5 OF 5

DEPARTMENT OF TRANSPORTATION

STANDARD

914mm X 533mm

PRESTRESSED

CONCRETE CORED

SLAB UNIT

(RIGHT LANE)

(NIGHT LANE)								
	SHEET NO. S-30							
0. BY:	BY: DATE: NO. BY: DATE:							
1		3		TOTAL SHEETS				
2		4		46				

ASSEMBLED BY: M. G. SHAIKH DATE: 3-11-03 CHECKED BY: D. A. GLADDEN DATE: 4-29-03

DRAWN BY: WJH 4/89 REV. 10/17/00 RWW/LES REV. 7/10/01 RWW/LES RWW/JTE

