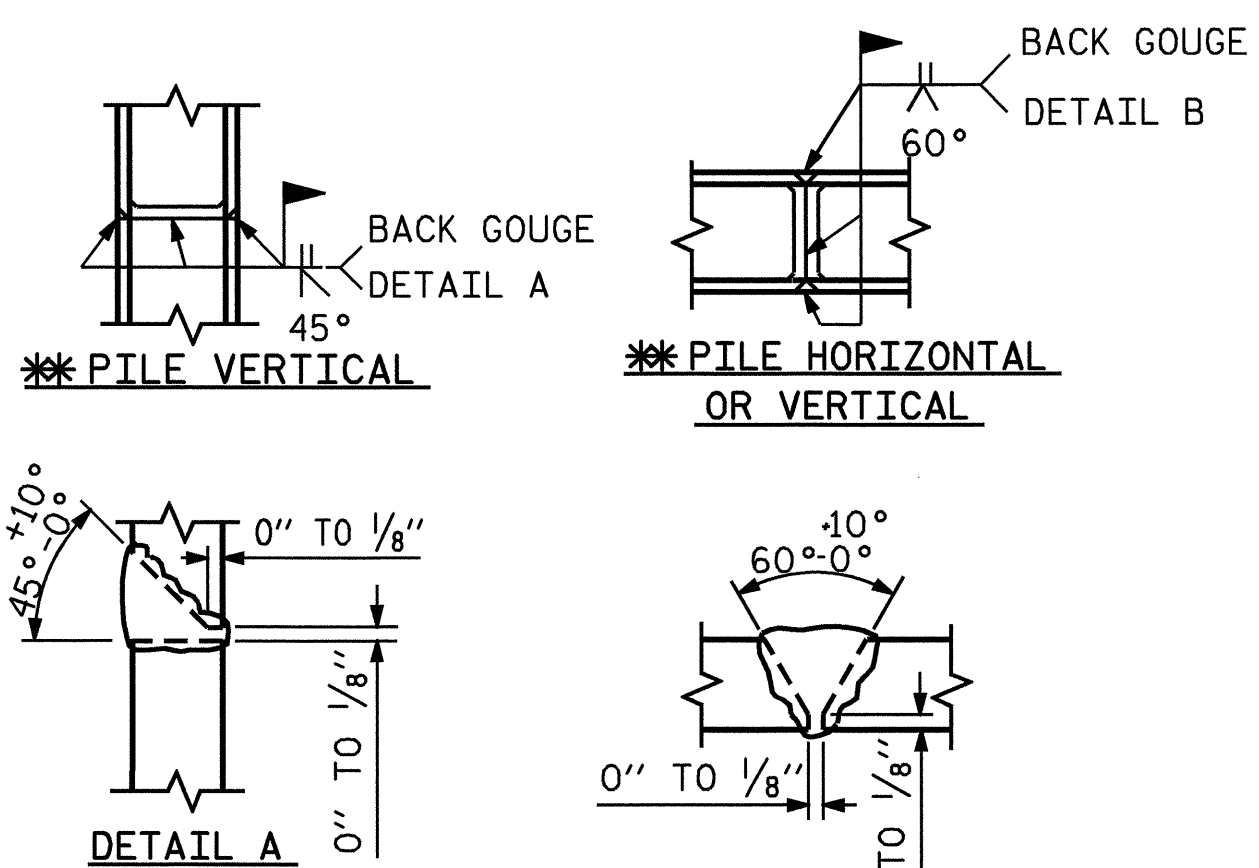


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

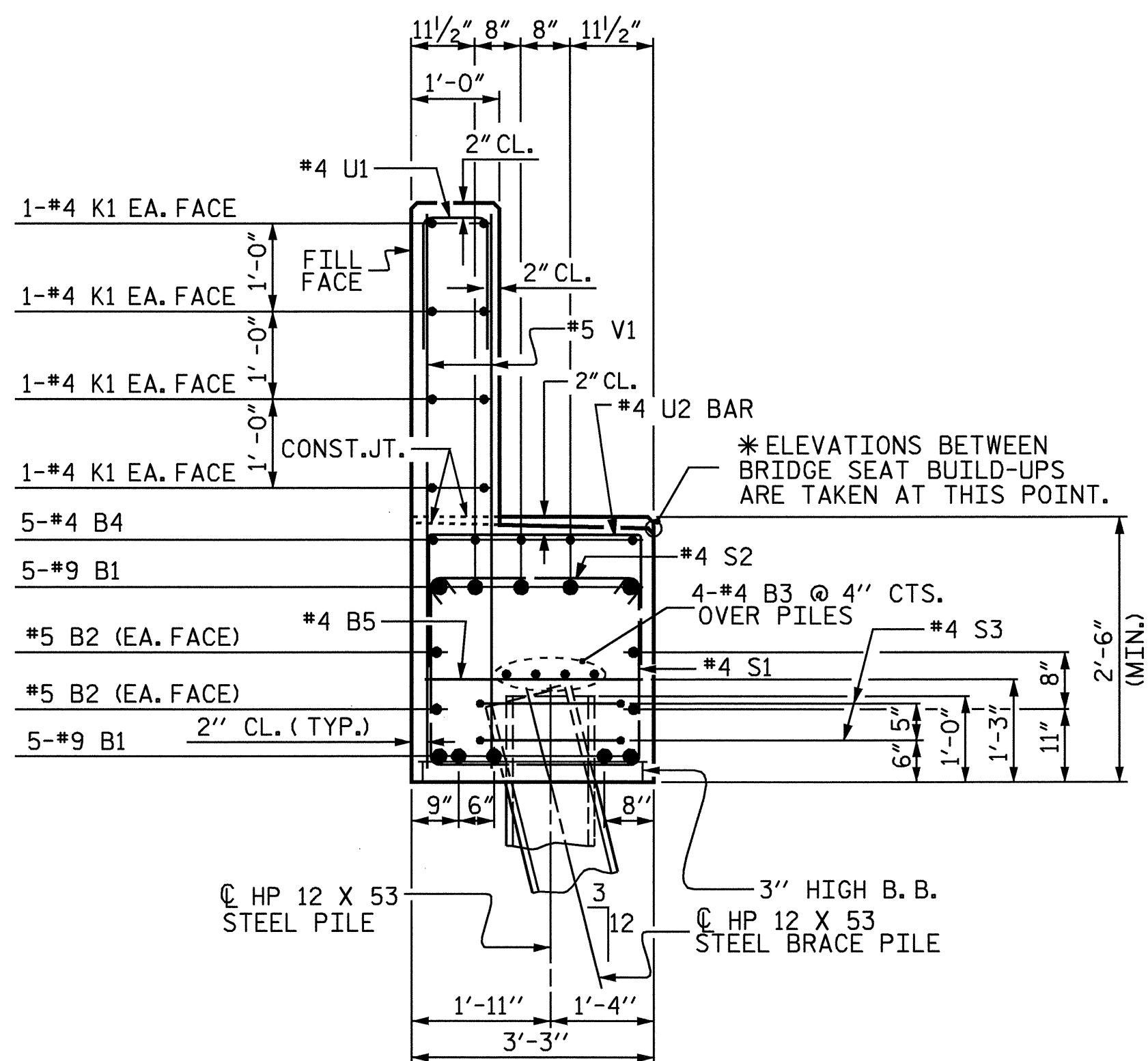
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



POSITION OF PILE DURING WELDING. DETAIL B

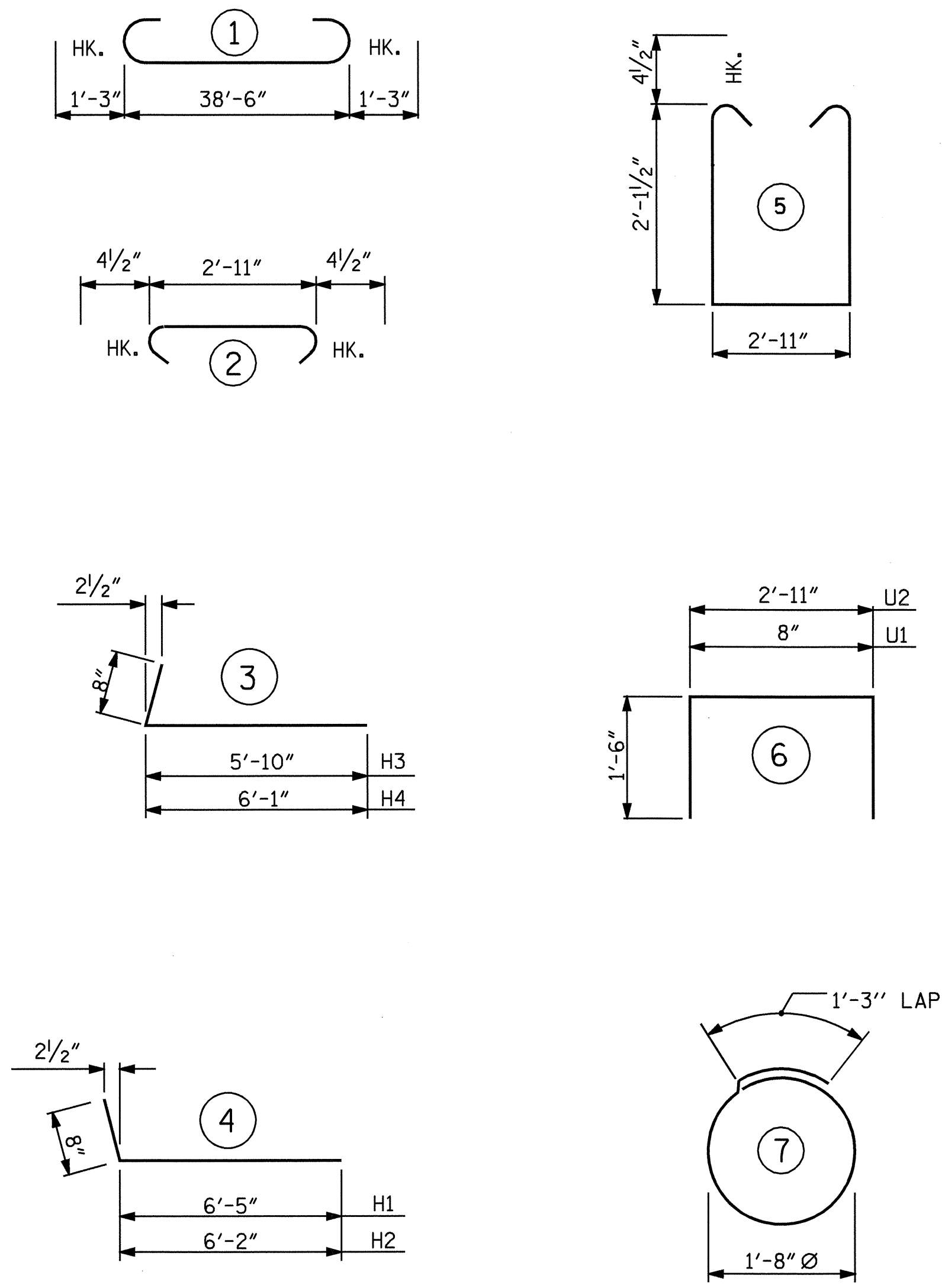
PILE SPLICE DETAILS



SECTION A-A

DRAWN BY : R. G. EMERSON DATE : 02/04
 CHECKED BY : A. R. CHESSON DATE : 03/04

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

**BILL OF MATERIAL
END BENT NO. 1**

BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	9		41'-0"	1394
B2	4	5	STR	38'-8"	161
B3	8	4	STR	20'-7"	110
B4	5	4	STR	20'-2"	67
B5	10	4	STR	2'-11"	19
H1	9	4		7'-1"	43
H2	9	4		6'-10"	41
H3	9	4		6'-5"	39
H4	9	4		6'-9"	41
K1	16	4	STR	20'-7"	220
K2	8	4	STR	2'-7"	14
S1	37	4		7'-11"	196
S2	37	4		3'-8"	91
S3	12	4		6'-6"	52
U1	33	4		3'-8"	81
U2	14	4		5'-11"	55
V1	66	5	STR	5'-11"	407
V2	22	4	STR	6'-11"	102
V3	22	4	STR	7'-3"	107
				REINFORCING STEEL	LBS. 3240

CLASS A CONCRETE BREAKDOWN :

POUR #1	(CAP & LOWER WINGS)	13.8 C. Y.
POUR #2	(UPPER WINGS & BACKWALL)	7.8 C. Y.
TOTAL		21.6 C. Y.

STEEL PILES POINTS No. 6

HP 12 X 53 STEEL PILES

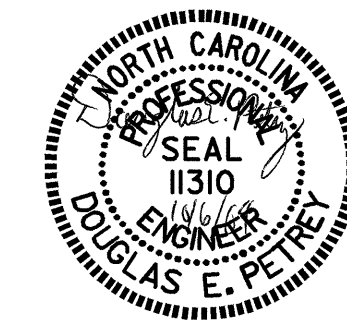
NO. 6 LIN. FT. 90

PROJECT NO. B-3403
ALLEGHANY COUNTY
 STATION: 15+17.50 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT No. 1



REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-20	
1			3			TOTAL SHEETS	34
2			4				