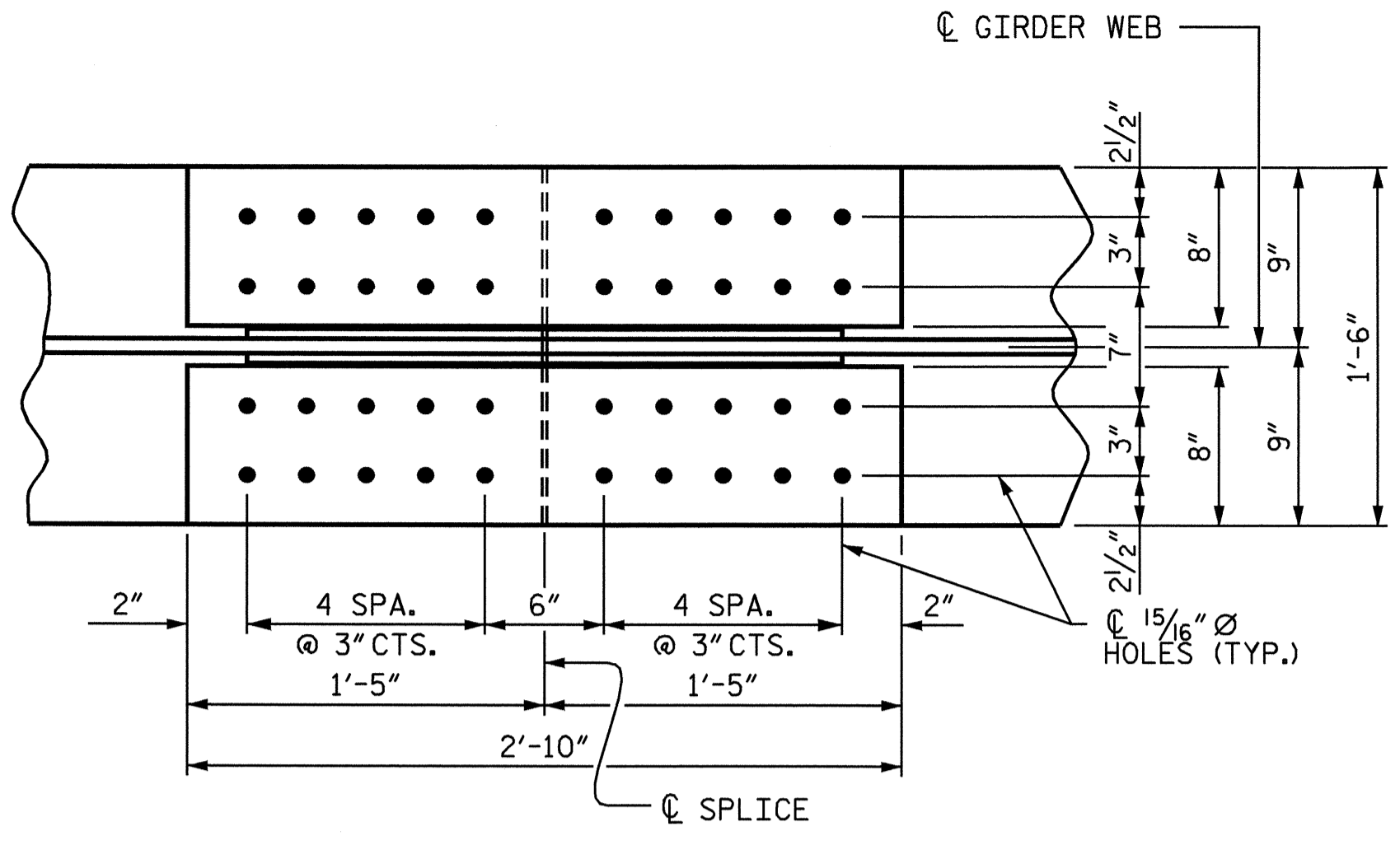
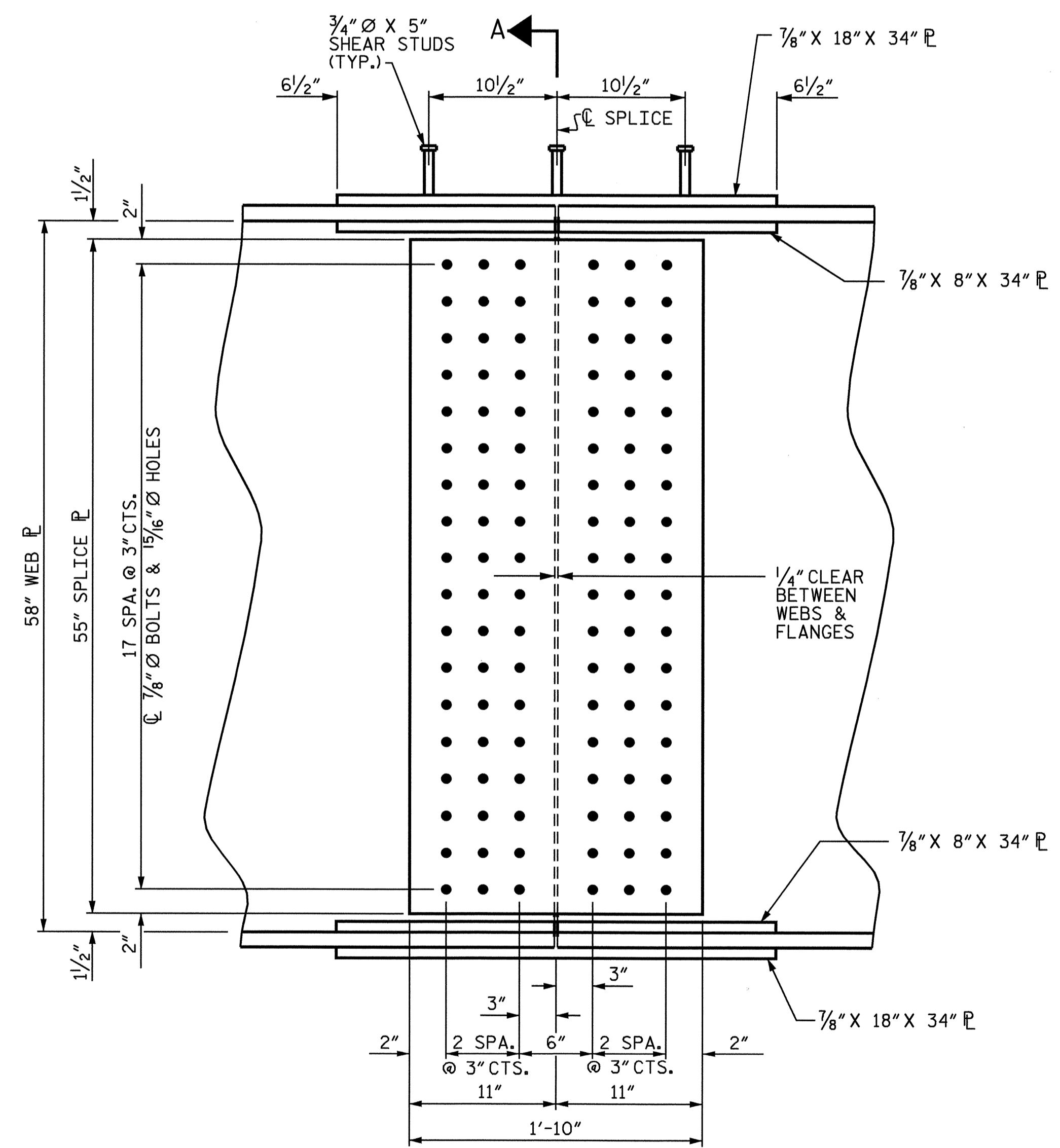


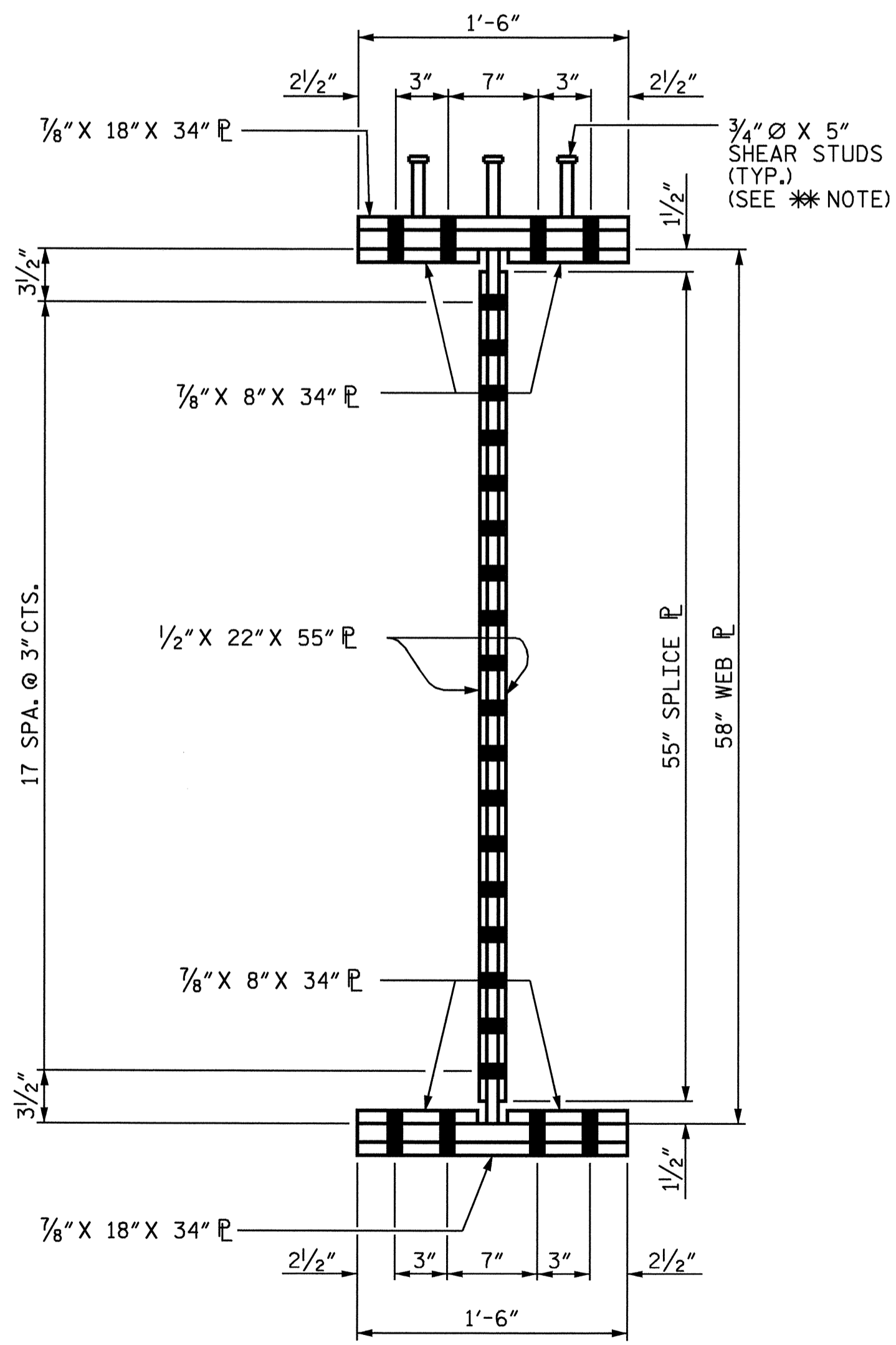
PLAN (TOP OF TOP FLANGE)



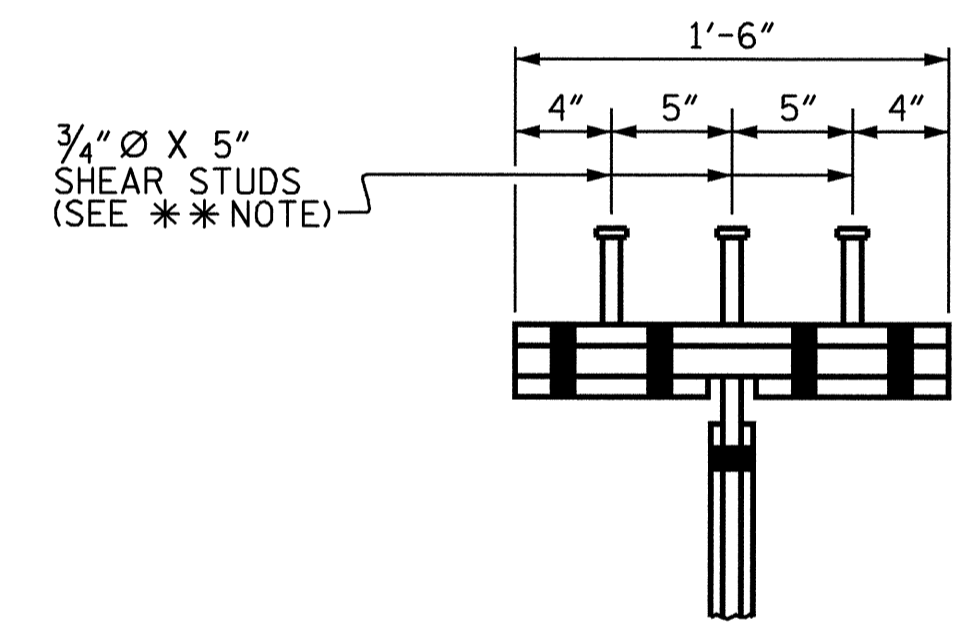
PLAN (TOP OF BOTTOM FLANGE)



ELEVATION



SECTION A-A



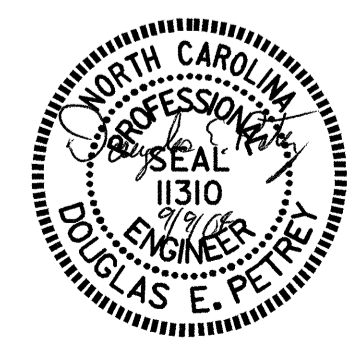
NOTES :

- ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.
- ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED.
- ALL FIELD CONNECTIONS TO BE  $\frac{7}{8}$ " DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.
- BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.
- A CHARPY V-NOTCH TEST IS REQUIRED FOR WEB PLATES, BOTTOM FLANGE PLATES, BOTTOM FLANGE SPLICE PLATES AND WEB SPLICE PLATES (IF USED) FOR ALL GIRDERS AND IN ACCORDANCE WITH ARTICLE 1072-9 OF THE STANDARD SPECIFICATIONS.
- SHOP SPLICES ARE PERMITTED TO LIMIT THE MAXIMUM REQUIRED FLANGE PIECE LENGTHS TO 60 FEET AND WEB PIECE LENGTHS TO 45 FEET. PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 15 FEET OF MAXIMUM DEAD LOAD DEFLECTION. KEEP 2 FEET MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES. KEEP 6" MINIMUM BETWEEN CONNECTOR PLATE WELDS AND WEB OR FLANGE SHOP SPLICES.
- END OF GIRDERS SHALL BE PLUMB.
- TENSION ON THE AASHTO M164 BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-10 OF THE STANDARD SPECIFICATIONS.
- STUDS ON GIRDERS MAY BE SHIFTED UP TO 1" IF NECESSARY TO CLEAR FLANGE SPLICE WELD.
- \*\* NOTE: SHEAR STUDS ARE TO BE SHOP WELDED ON TOP OF PLATE BEFORE FIELD ASSEMBLY.

PROJECT NO. R-2417BB  
LEE COUNTY  
 STATION: 565+49.400 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE STRUCTURAL STEEL DETAILS RIGHT LANE					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
SHEET NO. S-64					TOTAL SHEETS 78



DRAWN BY : A.R.CHESSON DATE : 3-04  
 CHECKED BY : B.N.GRADY DATE : 4-04