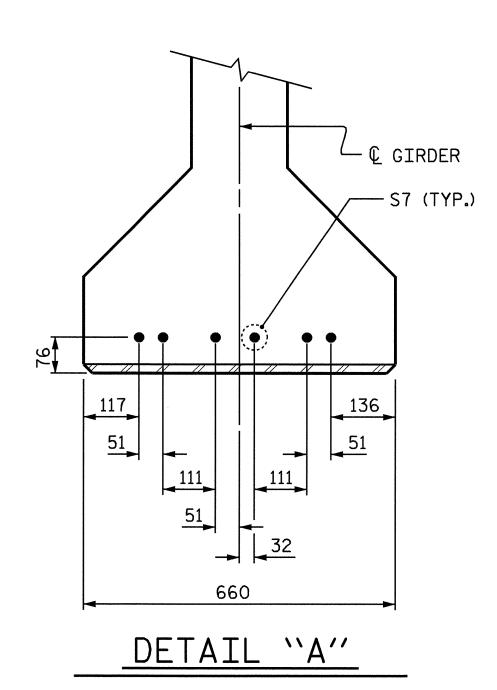


6mm BEVEL EDGE → | SECTION "G" — 18mm BEVEL EDGE SECTION "F" (SEE NOTES)

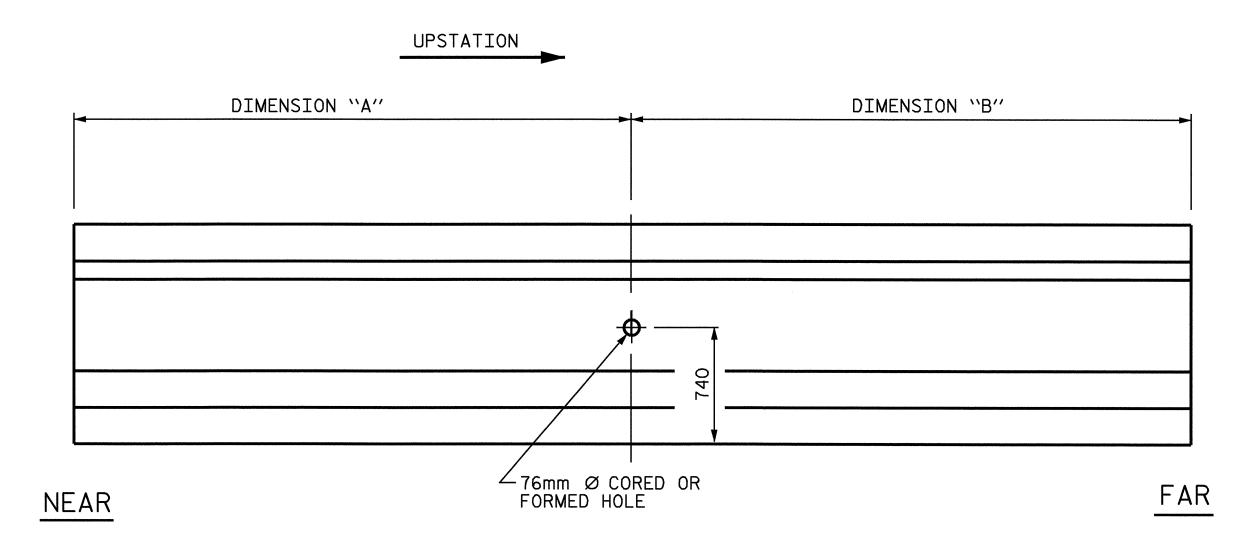


EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER

(2 REQ'D PER GIRDER)

ASSEMBLED BY: QT NGUYEN DATE: 10-03 CHECKED BY: V.X. NGUYEN DATE: 7-04

DRAWN BY: ELR 11/91 REV. 8/16/99 MAB/LES REV. 10/17/00 RWW/LES REV. 7/10/01 LES/RDR



GIRDER DIMENSION TABLE SPAN B SPAN A DIMENSION "A" DIMENSION "B" DIMENSION "A" DIMENSION "B" GDR. 1 12.300m 13**.**140m 12.300m 13.140m 12.580m GDR. 2 12.860m 12.580m 12.860m GDR. 3 12.860m 12.580m 12.860m 12.580m 12.300m GDR. 4 13.140m 13.140m 12.300m

GIRDER ELEVATION

DIAPHRAGM TIE ROD HOLE LOCATION

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203M EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

NOTES

TIE ROD ASSEMBLY SHALL BE AASHTO M270 GRADE 250 STRUCTURAL STEEL.

ALL REINFORCING STEEL SHALL BE GRADE 420.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW. FOR EPOXY PROTECTIVE COATING. SEE SPECIAL PROVISIONS.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS. BEVEL EDGES OF PLATE "B-1" TO GIVE CLOSE FIT BUT NOT TIGHT FIT TO STEEL CASTING FORM.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 50mm BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 31.7 MPa.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS. PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 100mm, SHALL BE RAKED TO A DEPTH OF 6mm.

WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 150mm OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 13mm OF THE THEORETICAL LOCATION SHOWN.

A 50mm \times 50mm CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 1600mm AND 1829mm MODIFIED BULB TEES ONLY.

FOR VERTICAL CRACKS IN PRESTRESSED CONCRETE GIRDERS PRIOR TO DETENSIONING. SEE SPECIAL PROVISIONS.

FOR PRESTRESSED CONCRETE MEMBERS, SEE SPECIAL PROVISIONS.

THE UPLIFT FORCE DUE TO DRAPED STRANDS IS 106kN.

-31.75mm Ø P 12mm X127mm Ø WASHER AND HEX NUT (EACH END) 31.75mm Ø TIE ROD ASSEMBLY (2 COMPLETE ASSEMBLIES REQUIRED)

10.000m

PROJECT NO. R-2568B DAVIDSON _ COUNTY STATION: 61+31.500 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD PRESTRESSED CONCRETE GIRDER

CONTINUOUS FOR LIVE LOAD DETAILS LEFT LANE

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-12
1			3			TOTAL SHEETS
2			4			64
STR	. #1			ST	D. NO. I	PCG11SM